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## Chapter 10

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# Modelling of Wear on a Cam Profile

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## Abstract

*Life prediction for dynamic systems is an important concern for machine designers to consider for technical and economic reasons. Wear of components is often a critical factor influencing the product service life. Although wear is a commonplace phenomenon, it is by no means an uncomplicated one; on the contrary, the mechanisms and theory of wear are very complex function of the system which includes material properties, operating conditions (load, speed), contact geometry, surface roughness, and environment (lubrication, temperature). Therefore, predictions of wear based on the forces and slip velocities calculated using the unworn first cycle geometry will not accurately predict a mechanism's useful life. This is because there is a coupling between the contact conditions and the geometry of the components, which are changing as they wear.*

*The evolution of the geometry of different two-dimensional cams as a result of wear is studied using three complementary approaches: a closed form analytical expression, a computer simulation, and the development of an experimental apparatus. Using an Archard's wear constant, a closed form expression describing the coupled evolution of the contact loads and wear for a two-dimensional cam with a flat-faced follower is developed. This method has potential for predicting the shapes into which cams and followers will wear in service. The cam and follower profiles are modified according to the amount of wear estimated, and new cam and follower profiles are obtained.*

**Keywords:** Cam, CMM, follower, wear, wear coefficient.

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## 1. INTRODUCTION

Wear with a mathematical modeling studies to estimate the wear and consequently a deal that is been using for a years. In the literature there are many examples for it. However, most of models are based on the correlation and its seriously connected the system. So just set up a modeling, depends on a specific geometry, a couple of materials, operation conditions, envoriment conditions and lubricant. On this basis it is not possible to generalize it. The characteristic of wear modellings have many wear paremeters and constants. It is also difficult to reach a consensus by the scientists, so everyone suggests its own modelling. Therefore wear prediction models seem far from being the solution to all the problems. The overall result is that all of them should be based on the mechanical system. It is not possible to make a general assessment for a modelling depends on the material, lubricant or wear mechanisms[1].

A special design of the cams give out a motion to the mechanical components by follower . These movements often have complex and perfect timing [2]. The contact between the cam and follower cause a destructive effects such as high temperaure, less oil quantity, high contact stresses. This kind of the contact conditions highly effect the performance of the cam system. The wear on the surface of the cam and follower cause a deterioration of initially proposed performance (movement, timing or dynamic control). For this the wear is undesirable condition so should take certain precautions. The precautions can be taken depends on the where the wear can be happened and how much its. The wear is not depends on the

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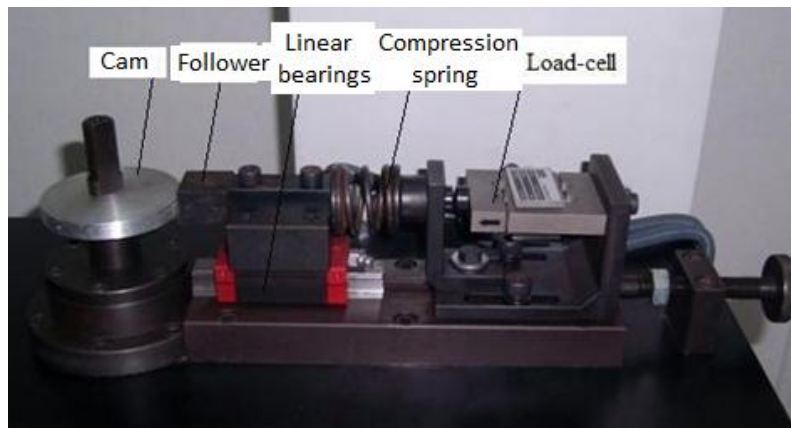
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material. The Surface working conditions (load, speed), contact geometry, surface roughness and the environment condition (lubrication, temperature) are a result of the complex interactions. There will be modeled according to the change of load components on the contact points of the surface and for it 'Archard 's wear equation' will be used. The wear depth calculated analytically, the wear cam shall be compared with the value of the read coordinate measuring machine.

In the literature to simulate wear for finite element method (FEM) is used in many studies are available. Podre and Andersson studied the sliding abrasion using the finite element method in detail [3]. First Blanchette as an alternative approach [4] and Sawyer thrown out by [5] wear a simple line of simple mechanisms to continue the work supported by lifting term is assumed, closed-form analytical expressions have been developed. These statements, due to their limited depending on the types of problems are less common. However, this is limited to the consistent statements of the problem has proven to be highly effective in predicting the wear behavior. Dickrell III [6] and his friends in a two-dimensional circular cam profile wear analytical approach has been studied using computer simulation and experimental studies. He revealed that the mathematical model has been discussed in the context of force-time component wear. However, in order to simplify the audience expressed the acceleration due to inertial forces created conditions that limit the negligible size, it has just been included in the model the effect of the spring force. In this study the effect of inertial forces also be included in the system and limiting the system conditions were kept under slightly wider. The wear depth calculated according to the mathematical model were compared with the values that have been read in the coordinate measuring machine cam worn. Coordinate measuring machine (CMM) has a three-axis 800 mm and can be used to measure freedom of movement per second.

## 2. TEST APPARATUS

The Cam and follower are developed to demonstrate the relationship between the load and the wear mechanism of the experimental setup consisting of a pair (Figure 1).



*Figure 1. The experimental setup consists of a cam and follower pair*

The material of the cycloidal cam profile is PTFE materials and 10 mm thick, and had a 6 mm eccentricity (Figure1). The follower counter-face wear surface was made of high speed steel, in order to ensure that the normal force behind 20 N / mm spring constant bass with spring is located. Approximate, a range of the 30N spring load shall be applied as a pre-load at the point where the cam radius is minimum. Thus, it is applied between 30 N to 270 N spring force to first round of the cam. an electric motor is used with inverter converting speed between 1365 rpm to 610 rpm, the speed transferred by the action of the cam shaft and belt transmission. The follower and linear bearings have mass of 1294 g.

The cam and followers materials toughness are tried to keep the maximum level so the followers are neglected to wear. The dimensions of the cam profile sizes are measured before test and after test with the coordinate measuring machine (CMM). Prior to specified cam angle, and then the difference between the results of the test results is formed which determines the depth of wear. The Experiments reveal that about 150000 cycles turning the wears appear on cam. The wear rate of the so-called K value is same for the cam and followers and also same for pin on disk apparatus  $183.10^{-4} \text{ mm}^3 / (\text{Nm})$  was determined [7] for the High speed steel PTFE materials.



### 3. MATHEMATICS MODEL

The wear at the centered freak cycloidal cam profile is rotating against to flat surface followers, taken together with the geometry and touching load is required to be introduced as an analytical. Cam and follower mechanism also functions as the rolling of the flat surface corresponding to a follower two-dimensional disk. The cam geometric center radius  $R$  and the center of rotation  $e$  size away from the geometric center and cam geometry width is defined as  $b$ . Total wear of the system will be partitioned (for example, the follower wear will be ignored). touching conditions for all periods, so as to conform to the fixed coordinate system is expressed using the angular coordinates. The method of estimating the depth of wear at the contact point between cam and followers as it is expressed within equation 1, 'Arhard wear equation' will be used. The cam wear depth after the first cycle to be calculated by equation 1'



Figure 2. Cam Profile

$$h_1 = \frac{K.F_n}{b} \tag{1}$$

Normal force components subject to said equation ( $F_n$ ), the spring preload force, the sum of the spring force and the inertia force.

$$F_n = k.d_0 + k.s(\theta) + m.a$$

If  $F_n$  replaces the equation 1,

$$h_1 = \frac{K(k.d_0 + k.s(\theta) + m.a)}{b} \tag{2}$$

The second round of the erosion occurred in previous cycles in depth account of the depth of wear will occur as a result of the cam is also taken into account. In this case

$$h_2 = \frac{K}{b} (k.(d_0 - h_1) + k.(s(\theta) - h_1) + m.\ddot{s}(\theta)) \tag{3}$$

The movement which was built with a center of rotation of the cam to the audience to distance from the geometric center is defined by simple harmonic motion. Displacement of cycloidal motion equation 4 is also the expression [8].

$$s(\theta) = \left(\frac{\theta}{180} - \frac{1}{2\pi} \sin 2\theta\right)H \tag{4}$$

Acceleration equations are expressed as equations 5.

$$\ddot{s} = \frac{2}{\pi} \sin 2\theta . \omega^2 . H \tag{5}$$

Displacement and acceleration we include express the equation 2,

$$h_1 = \frac{K}{b} (k.d_0 + k.\left(\frac{\theta}{180} - \frac{1}{2\pi} \sin 2\theta\right).H + \frac{2}{\pi} \sin 2\theta . \omega^2 . m.H) \quad \text{it becomes.}$$

Cam must take into account the previous total wear depth from about transfer to the account at the end of each cycle wear depth. Therefore express some definitions will be made to convert more of them available.

$$K/b = C, \left(\frac{\theta}{180} - \frac{1}{2\pi} \sin 2\theta\right) = B, \frac{2}{\pi} \sin 2\theta . \omega^2 . m = A \quad \text{If defined as the following equation 3 becomes it.}$$

$$h_2 = C . [k(d_0 - h_1) + k.B.(H - h_1) + A(H - h_1)]$$

Processing result

$$h_2 = h_1(1 - C(k + Bk + A))$$

Obtained wear depth in every period of this expression can be calculated with Equation 6 generalized door.

$$h_n = h_1 \left(1 - \frac{K}{b} \left(k + k\left(\frac{\theta}{180} - \frac{1}{2\pi} \sin 2\theta\right) + m.\omega^2.\frac{2}{\pi} \sin 2\theta\right)\right)^{n-1} \tag{6}$$

The total depth of wear at the end of the desired speed of the cam can be calculated by Equation 7.

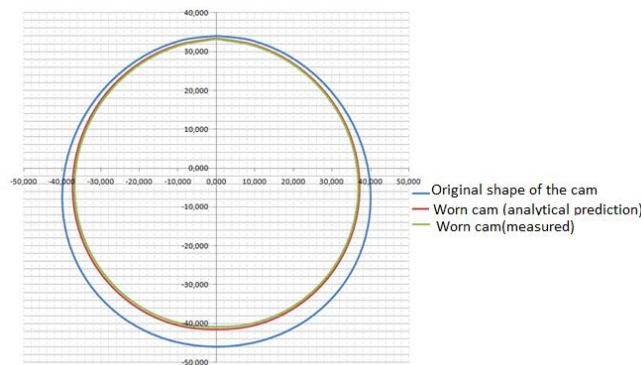
$$h_{top} = \sum_{N=1}^n h_N = h_1 \frac{1 - (1 - \frac{K}{b}(k + k(\frac{\theta}{180} - \frac{1}{2\pi} \sin 2\theta)) + m \cdot \omega^2 \frac{2}{\pi} \sin 2\theta))^n}{1 - (1 - \frac{K}{b}(k + k(\frac{\theta}{180} - \frac{1}{2\pi} \sin 2\theta)) + m \cdot \omega^2 \frac{2}{\pi} \sin 2\theta))} \quad (7)$$

The comparison is made with the measured results of the CMM consists of a total depth of wear in different angles like Table 1.

*Table 1. Total depth of wear at different angles of rotation round after Cam 150000.*

Cam angle (degree)	Total wear depth (mm) (theoric) $h_{top}$	Measured (experimental) total wear depth (mm)
30	1,465	1,670
60	2,196	2,503
90	2,776	3,164
120	3,281	3,740
150	3,830	4,366
180	4,458	5,082
210	3,830	4,366
240	3,281	3,740
270	2,776	3,164
300	2,196	2,503
330	1,465	1,670
360	0,626	0,714

As shown in Table 1, due to the maximum depth of wear laws take effect at the location where the force reaches the maximum value of about 180 degrees.



*Figure 3. Comparisons between the measured analytical and for the cam shape*

## 4. RESULTS AND DISCUSSION

Figure 3 plots the worn cam profile coordinates from the analytical model and the experimentally measured data from the CMM after 150 thousand cycles. Overall, the numerical model with the accelerated wear-rate, the analytical model with the assumed circular wear shape progression, and the experiment are in close agreement. The difference between the predicted shape and the measured shape is within 5 percent. Better agreement between the models and the experimental results could be obtained by fitting a wear-rate to the experimental results. However, the intention of this study was to investigate the suitability of making predictions of a wearing mechanism's performance without having to perform such curve fitting, using parameters gathered from other more simple laboratory measurements. Thus, no parameters were fit to the data, and the good agreement is encouraging. There are some differences between the shapes of the measured and predicted R and H curves; perhaps this suggests the need for cycle dependent wear rates in future modeling[6]. These results are acceptable in terms of gaining the ability to predict the wear depth feature that may occur. Therefore, it sets forth the mathematical model may be useful in different pairs of materials, or a different speed and number of turns. In the literature, in order to facilitate mathematical operations. In the literature, it is composed of only the spring force of the force components in order to simplify mathematical operations therefore valid model for conditions that limit the effect of inertial forces can be neglected in size available. However, these studies have been included to the model the impact of the inertia force and work has moved a step further by developing a model that can be used.

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## Biography

I was born in 1977 in Istanbul. I graduated from mechanical engineering from the Yıldız Technical University in 1999. I received the Ph.D. degree in mechanical engineering from the Yıldız Technical University in 2012. I am a Assistant Professor in the Department of Marine Engineering Operations at the Yıldız Technical University since 2014.

# The Effect of Operating Parameters on Energy Consumption in the Treatment of Pistachio Processing Industry Wastewaters (PPIW) Using Electrocoagulation Process with Iron Plate Electrodes

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## Abstract

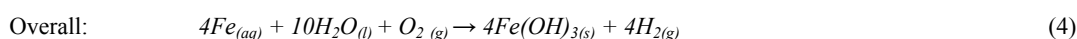
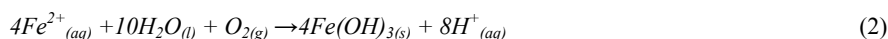
*The aim of study is to investigate the effect of operating parameters (such as stirring speed, initial pH, current density and supporting electrolyte concentrate) on energy consumption in the treatment of Pistachio Processing Industry Wastewaters (PPIW) using electrocoagulation process with iron plate electrodes. The energy consumption parameter is very important for electrochemical processes. The largest expense in electrochemical treatment processes is specific energy cost since no additional chemicals are needed. It is a requirement in electrochemical treatment and in the determination of optimum working conditions that the conditions where the best removal is performed as well as the lowest energy consumption is provided should be taken into consideration. We have examined the effect of stirring speed, initial wastewater pH value, current density and support electrolyte concentrations on the energy consumption. The obtained experimental results showed increasing current density and stirring speed energy consumption increased. But, increasing the supporting electrolyte concentration increased conductivity of wastewater and decreased energy consumption. In the pH experiment the highest energy consumption is experienced at initial pH of 5. In the experiments lowest energy consumption values have been obtained 16.20 kWhm<sup>-3</sup> (for 200 rpm); 11.70 kWhm<sup>-3</sup> (for pH 9); 2.40 kWhm<sup>-3</sup> (for 1 mAcm<sup>-2</sup>) and 9.90 kWhm<sup>-3</sup> (for 100 mmol NaCl) respectively.*

**Keywords:** *Electrocoagulation, energy consumption, pistachio processing industry*

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## 1. INTRODUCTION

Turkish Pistachio processing industry is a rapidly developing industry in Turkey. The harvest of pistachio was about 144,000 tons, in 2015 [1]. Pistachio processing industry produces approximately 6 m<sup>3</sup> of wastewater per ton of pistachio. Wastewaters resulting from the processing of pistachio contain high levels of organics such as total phenol (TP), chemical oxygen demand (COD) and biochemical oxygen demand (BOD) [2]. One of the treatment methods, which can be used for the removal of high organic pollutants is electrocoagulation (EC). Electrocoagulation is an alternative technology for wastewater treatment systems and most effective in removing inorganic and organic contaminants and pathogens. Electrocoagulation process has many advantages such as simple equipment, easy operation and compatibility with automation system, a short retention time, low sludge production and less chemical requirement. Electrocoagulation is most commonly used in the electrochemical treatment processes. Electrocoagulation is a process consisting of creating a floc of metallic hydroxides within the effluent to be cleaned, by electro dissolution of soluble anodes. The most commonly used electrodes in the electrocoagulation process are aluminum and iron [3]. When using iron electrodes the reactions take place as follows [4-5]




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Aim of this investigation is to evaluate the effect of operating parameters on energy consumption in the treatment of (PPIW) using electrocoagulation process with iron plate.

## 2. MATERIAL AND METHOD

The wastewater used in this work was collected from pistachio processing plant Gaziantep (Turkey). The chemical analysis of (PPIW) was given in Table 1. The pH of the wastewater was adjusted to at the desired value by adding 0.1 M nitric acid and 0.1 M sodium hydroxide. All chemicals were at analytical grade and supplied by Merck. The experiments carried out in a 1000 mL batch reactor made of plexiglass. Five anode plate electrodes and five cathode plate electrodes were constructed in the electrochemical reactor. The gap between electrodes was fixed at 0.5 cm. The effective surface area of the electrodes approximately 1000 cm<sup>2</sup> were arranged. The experimental setup is shown in Fig. 1. The current was maintained to be constant by means of a precision DC power supply (GW GPC-3060D) characterized by the ranges from 0 to 6 A for current and 0 to 30 V for voltage. The pH and conductivity were measured by a multimeter (WTW, Multiline 340i). The specific energy consumption was calculated by the following equation [6-7];

$$E \text{ (kWhm}^{-3}\text{)} = \frac{V \cdot I \cdot t}{v} \tag{1}$$

where,  $E$  is electrical energy consumption (kWhm<sup>-3</sup>),  $V$  is average cell voltage (volt),  $I$  is current density (mAcm<sup>-2</sup>),  $t$  is electrolysis duration (min) and  $v$  is volume of the wastewater (m<sup>3</sup>).

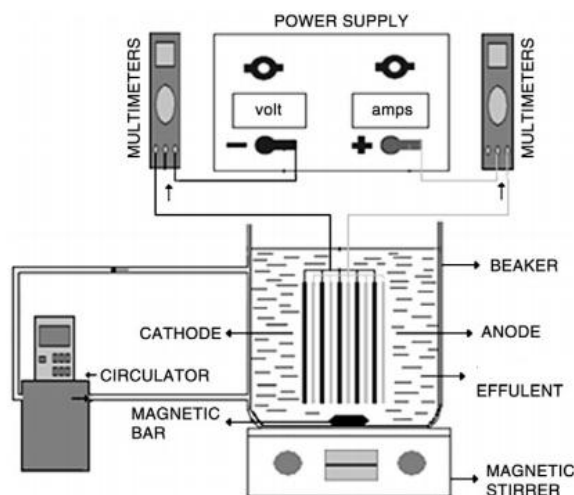


Figure 1. Schematic view of the experimental system

Table 1. The characterization of Pistachio Processing Industry Wastewaters

Parameters	Units	Values
Conductivity	( $\mu\text{s cm}^{-1}$ )	4.750 - 5.750

Turbidity	(NTU)	150 - 250
pH	-	5.0-5.50
COD	(mg L <sup>-1</sup> )	15.000-18.000
TOC	(mg L <sup>-1</sup> )	5.000 – 5.500
Total Phenol	(mg L <sup>-1</sup> )	3.800 - 4.500
Oil-Grease	(mg L <sup>-1</sup> )	50 - 59
Cl	(mg L <sup>-1</sup> )	600-650

### 3. RESULTS AND DISCUSSIONS

#### 3.1. The Effect of Stirring Speed on the Energy Consumption

The mixing of the reactor contents provides uniform distribution of electrochemically generated the coagulant matter. Also, the mixing of the reactor contents cause the homogenization of system variables such as the temperature and the pH [2]. The effect of stirring speed (SS) on energy consumption in the experiments were examined in the range of 100-500 rpm and are presented in Fig. 2. In the experiments were kept at initial pH 5.20 (natural pH), current density 3 mAcm<sup>-2</sup> and the temperature 293 K. When Fig. 2 is considered, the energy consumption values for 100, 200, 300, 400 and 500 rpm calculated to be 16.20; 18; 19.80; 21.60 and 23.40 kWhm<sup>-3</sup>, respectively. Findings showed that it deposited between electrodes because of iron electrochemically solved in reactor could not mix homogeneously and this deposition caused increase of cell resistance at low stirring speed. As the cell resistance increased consumed energy amount per unit volume. The reason for high stirring speed to increase energy consumption is slow electron flow or additional resistance due in the reactor creating negative pressure on the flow of electrons [2].

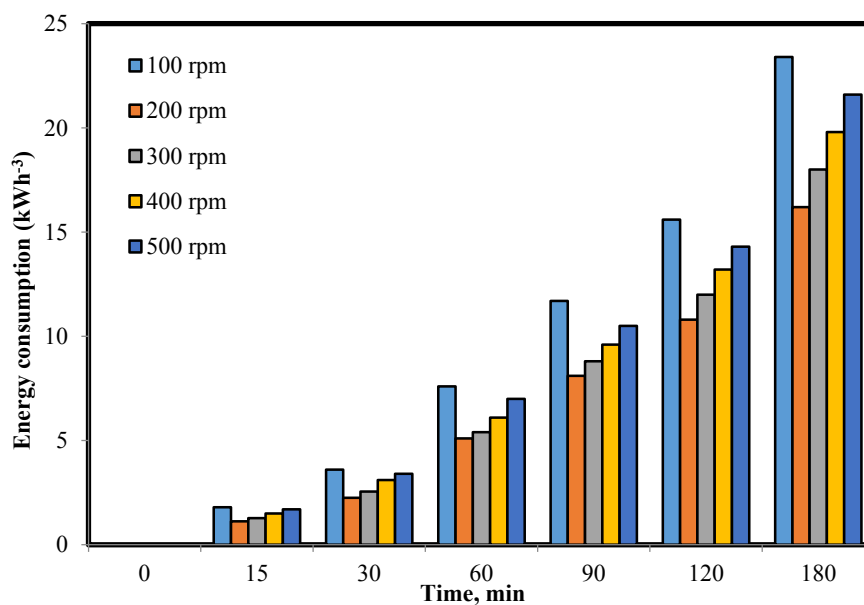


Figure 2. The effect of stirring speed on the energy consumption ( $I=3 \text{ mAcm}^{-2}$ ;  $\text{pH}=5.20$  ve  $T= 293 \text{ K}$ )

#### 3.2. The Effect of initial pH on the Energy Consumption

In this study the effect of initial pH values on energy consumption were examined in the range of 2 - 9. In the experiments were kept at  $I: 3 \text{ mAcm}^{-2}$ ,  $SS: 200 \text{ rpm}$  and the  $T: 293 \text{ K}$ . The effect of current density on energy consumption is shown Fig 3. As seen in Fig. 3, system energy consumption has been affected from initial pH and the lowest energy consumption is experienced at initial pH of 9 followed by pH 2. For example, system energy consumptions are  $11,70 \text{ kWhm}^{-3}$  for pH 9 and  $12,60 \text{ kWhm}^{-3}$  for pH 2. In order to adjusted pH of wastewater  $\text{HNO}_3$  and  $\text{NaOH}$  were added in the solution. This situation caused to increase of electrical conductivity of wastewater and as a consequence low energy consumption values were obtained.

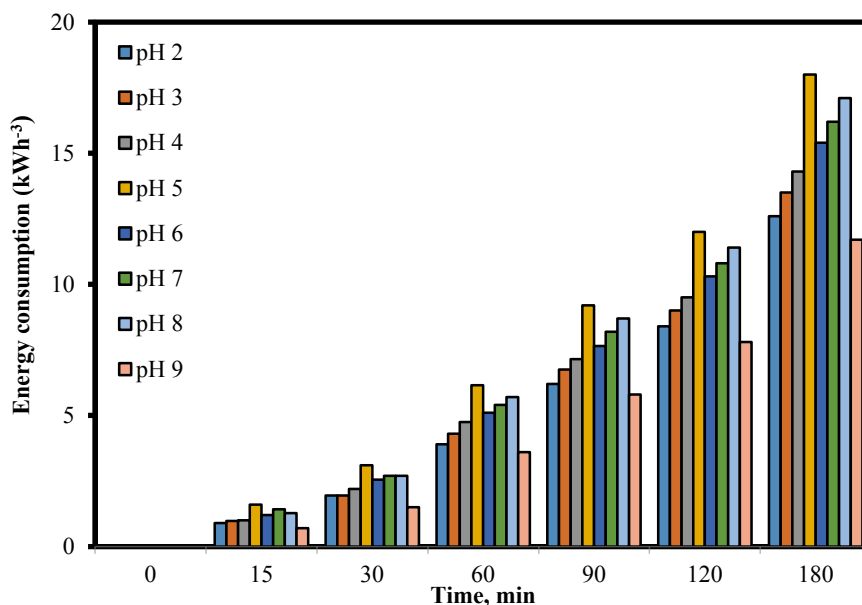


Figure 3. The effect of initial pH on the energy consumption ( $I=3 \text{ mA cm}^{-2}$ ;  $SS=200 \text{ rpm}$  ve  $T= 293 \text{ K}$ )

### 3.3. The Effect of Current Density on the Energy Consumption

Current density is one of the most important operating parameters (perhaps the most important one) for the electrochemical processes [8], which can determine the applicability of treatment technique is the operational cost of the system. The effect of current density on energy consumption in the experiments were examined in the range of 1-6  $\text{mAcm}^{-2}$ . Throughout experiments initial pH was 5.20 (natural pH), stirring speed was 200 rpm and the temperature was 293 K. The effect of current density on energy consumption is shown Fig 4. As can be seen from Figure 4, of 2.4; 4.8; 9; 14.4; 22.5 and  $34.2 \text{ kWhm}^{-3}$  were obtained under a current density of 1, 2, 3, 4, 5 and 6  $\text{mAcm}^{-2}$  respectively. The results indicated that the energy consumption values increased with the increase in the current density values. This situation was explained, as the current density increases the potential difference applied to the system also increases and the energy consumption rate also increases as seen in with Equation 1 [9].



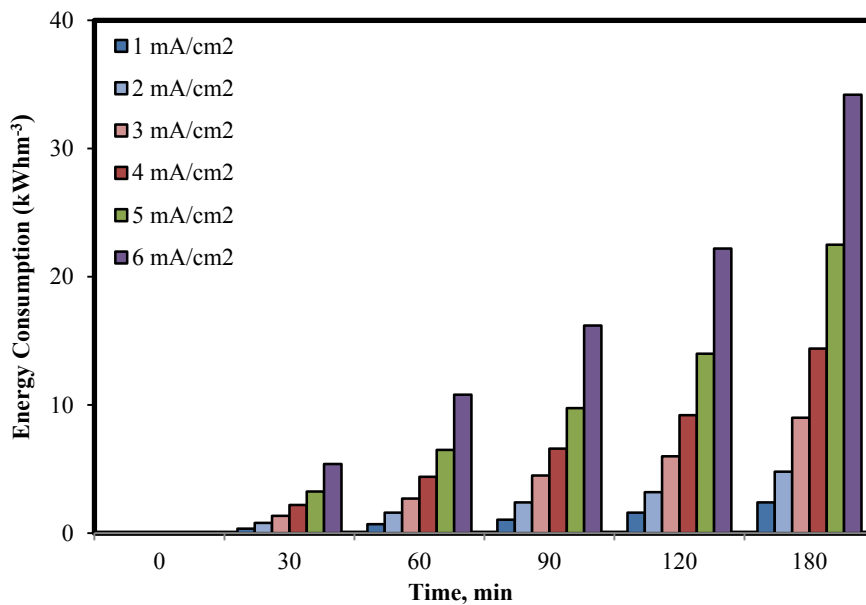


Figure 4. The effect of current density on the energy consumption (pH= 7; SS: 200 rpm, T: 293 K)

### 3.4. The Effect of Support Electrolyte Concentration on Energy Consumption

In the experiments, NaCl was used as support electrolyte. The effect of support electrolyte concentration on energy consumption in the experiments were examined in the range of 0-100 mM NaCl and the results are given Fig 5. Throughout experiments initial pH was 7, SS was 200 rpm, current density was 3 mAcm<sup>-2</sup> and the temperature was 293 K. As can be seen from Figure 5, of 17.1; 15.9; 14.1; 12.8; 11.7; 10.8 and 9.9 kWhm<sup>-3</sup> were obtained for NaCl concentration of 0; 10; 20; 30; 40; 50 and 100 mM respectively. The results indicated with the increase in supporting electrolyte concentration reduce the energy consumption values. This situation was explained increasing supporting electrolyte concentration applied potential decreased and the conductivity of solution increased under constant current density and so reduce energy consumption values.

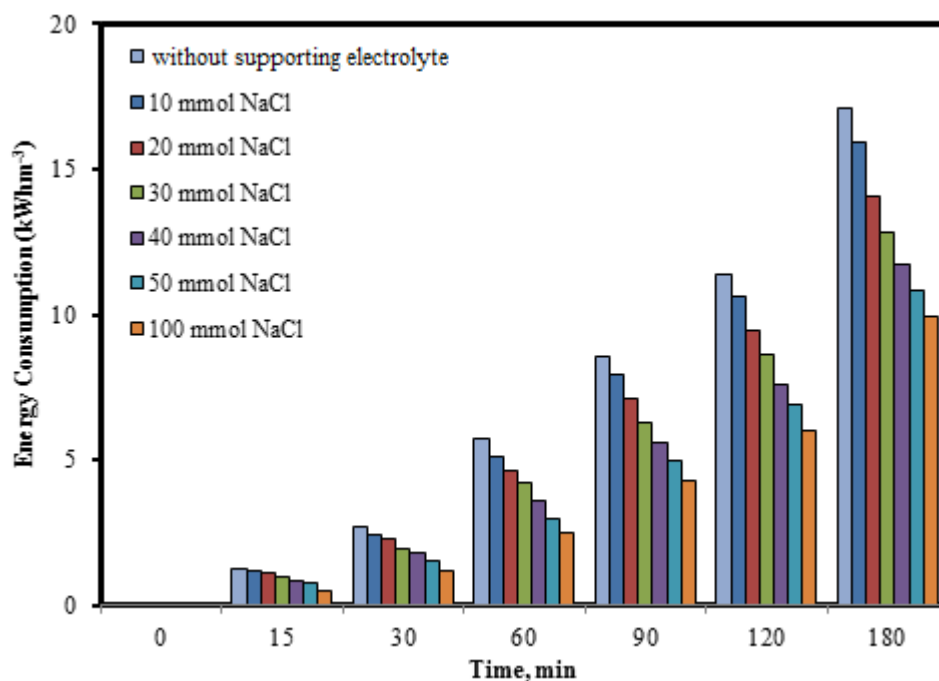


Figure 5. The Effect of Support Electrolyte Concentration on Energy Consumption ( $I= 3 \text{ mA cm}^{-2}$ , pH= 7, SS= 200 rpm; T= 293 K)

## 4. CONCLUSIONS

The most important operating costs for the electrochemical processes is the cost of electricity consumed by the system. Operating parameters were determined as initial pH of wastewater, current density, stirring speed and supporting electrolyte concentration. The following results were obtained:

- In the stirring speed experiments lowest energy consumption value was obtained at the 200 rpm stirring speed.
- An increase in current density from 1 to 6 mAcm<sup>-2</sup> increased at energy consumption values clearly.
- In the initial wastewater pH experiments lowest energy consumption value was obtained at initial pH of 9 followed by pH 2.
- Increasing supporting electrolyte concentration decreased energy consumption values.

## 5. ACKNOWLEDGMENTS

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# The Thermal Stress Analysis of One- and Two-Dimensional Functionally Graded Circular Plates for In-Plane Sinusoidal Heat Flux

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## Abstract

*This study addresses thermal residual stress analysis of one- and two-dimensional functionally graded clamped hollow circular plates under in-plane sinusoidal heat flux for different compositional gradient exponents. The material properties of the functionally graded circular plates were assumed to vary with a power law along an in-plane direction. The transient heat condition and Navier's equations in polar coordinates which describe the two-dimensional thermo-elastic model were discretized using finite-difference method, also the set of linear equations were solved using the pseudo-singular-value method. In order to determine the effect of the plate material properties on the thermal strain and stress states, the plates were designed as one-dimensional functionally graded circular plates (1D-FGCP) and two-dimensional functionally graded circular plates (2D-FGCP).*

*According to the result of the study, 1D-FGCP and 2D-FGCP exhibited similarities in temperature distributions, but differences in stress and strain distributions. In case of 2D-FGCP compared to in case of 1D-FGCP, the levels of temperature and stress had similar, however, levels of strain increased. When the compositional gradient exponent was changed from ceramic-rich to metal-rich compositions, the stress levels were not affected considerably, whereas the stress distributions changed. The strain levels increased and distributions were affected considerably with the increasing of the exponent of compositional gradient. The study showed that two-dimensional graded is necessary to calculate correctly the actual stress and strain levels and distributions were subjected to sinusoidal heat flux in the functionally graded circular plates.*

**Keywords:** finite difference method, one- and two-dimensional functionally graded circular plate, thermal residual stress analysis

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## 4. INTRODUCTION

The conventional composites show behavior discontinuous stress concentrations in the thermal and structural loads along bi-material interfaces owing to their discontinuous thermal and mechanical properties. The high technology materials capable of withstanding the high-temperature gradients have been studied in many investigations. The functionally gradient materials (FGMs) are one kind of the high technology materials that have been researched to decrease thermal stresses and to eliminate discontinuous stress concentrations [1]. FGMs overcome the disadvantage of the conventional composites plates that have been used as thermal barriers in the space planes, ultra-super-hypersonic airplanes for the super-sonic transport, nuclear fusion reactors, and similar structures [2]-[3]. Reddy [4] presented the material distribution affected the through-thickness strain and stress states of functionally graded plates (FGPs). Reddy and Chin [5] studied a thermo-elastic boundary value problem for FGPs using plate theory and explained that the thermo-mechanical coupling played a significant role when the power law exponent changed. Reddy and Cheng [6] presented the result of FGPs of thermo-elastic deformations of simply supported by using an asymptotic method. They found that the assumption of a constant through-thickness deflection generally was made by 2-D plate theories which invalid for the thermal load, but this assumption is a good approximation for the mechanical load.

The composition variation and size of the through-thickness functionally gradient materials layer have an impact on the thermal stress distribution [7]. Besides, the averaging estimation methods and the finite element models reveal considerable differences in thermal stress distributions [8]-[9].

Apalak ve Bağcı [10–13] analyzed the thermo-elastic response of functionally graded plates and adhesively bonded functionally graded rectangular and circular hollow plates with temperature-independent, in-plane, not through thickness, material composition variation subjected to an in-plane different heat flux. They expressed that type of in-plane heat flux affected heat transfer period and temperature levels, the residual thermal stresses were strongly dependent on the in-plane material composition gradient. They could be decreased by altering in-plane material composition. Nemat Alla [14] introduced a two-dimensionally functionally graded material (2D-FGM) to withstand the peak temperatures and to give more reduction in thermal stresses. He presented the suitable functions that can represent volume fractions of the introduced 2D-

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FGM and derived based on the volume fractions of the 2D-FGM and the rules of mixture of the conventional FGM. Besides, he compared between 2D-FGM and conventional FGM and showed that 2D-FGM has high capability to reduce thermal stresses than the conventional FGM. Nemat-Alla et al. [15] also studied the elastic-plastic stress behaviors of the 2D-FGMs. They proposed a 3D finite element model of the 2D-FGM plates and found that heat conductivity of the constituents of FGM which has a major effect on the temperature distributions.

The current studies have focused thermo-elastic or plastic stress analyses on the one- or two-dimensional functionally graded plates, and these structures are assumed as a functionally graded composition variations through the thickness. Nowadays, fuel cell technology applies successfully FGMs to solid oxide fuel cells in order to reduce thermal expansion coefficient mismatch between electrolyte and anode [16]. Wang et al. [17] examined inclusively five categories of fuel cells, and related studies. Fuel cells are popular examples that conductive and convective heat transfers, and mass transfer, multiple fluids flows moreover electrochemical reactions are experienced [18, 19]. Consequently, a tubular or planar design of a solid oxide fuel cell can experience in-plane or through-thickness heat transfer due to heat fluxes. Thus, an in-plane one- or two-dimensional functionally graded material distribution requires a theoretical investigation for the practical applications.

## 2. MATERIALS and METHODS

In the current study, the FGPs have a material composition of two constituents, ceramic and metal, and the material composition is one- or two-directional in the plate plane. The material properties of the FGCPs at every point and thermal-stress analyses are explained as:

### 2.1. Material Properties

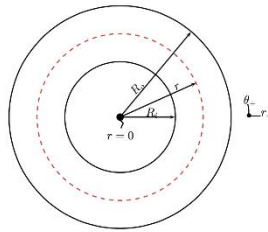


Figure 1. Functionally graded clamped circular plate

This study are assumed that the FGPs are designed as a homogeneous isotropic graded layer along the radial and tangential directions between ceramic and metal phases. The volume fraction of the ceramic (c) phase at every all position of the plate follows the power law as

$$V_c^r(\bar{r}) = \left(\frac{\bar{r}}{l}\right)^n \tag{1}$$

$$V_c^\theta(\theta) = (|\sin(p\theta)|)^m \tag{2}$$

The ceramic volume fraction of the plate abide by the power law as,

$$V_c(\bar{r}, \theta) = V_c^r(\bar{r})V_c^\theta(\theta) \tag{3}$$

for the metal volume fraction of the plate,

$$V_m(\bar{r}, \theta) = 1 - V_c(\bar{r}, \theta) \tag{4}$$

where  $r$  and  $\theta$  are considered as distance along in-plane radial and tangential directions, respectively.  $n$  and  $m$  compositional gradient exponents along the  $r$ - and  $\theta$ - directions, respectively,  $\bar{r} = r - R_i$  is the radial distance from the inner edge of the circular plate, and  $l = R_o - R_i$  is the circular plate length (Figure1).  $R_i$  and  $R_o$  are the inner and outer radius of the circular plate, respectively.  $p$  is a period of periodic functions. The thermal, physical and mechanical properties of the constituents of  $Ni-Al_2O_3$  composite material are explained in Table 1. The simple estimation method is the linear rule of the mixtures in which a material properties  $P$  at any point  $r$  and  $\theta$  in the graded region are determined in terms of the linear combination of volume fractions of ceramic ( $c$ ) and metal ( $m$ ) as:

$$P(\bar{r}, \theta) = V_c(\bar{r}, \theta)P_c(\bar{r}, \theta) + V_m(\bar{r}, \theta)P_m(\bar{r}, \theta) \tag{5}$$

Tomota et al. [20] offered a mixtures rule for the elasticity modulus as

$$E(\bar{r}, \theta) = \left[ \left( \frac{q + E_c}{q + E_m} \right) V_m E_m + V_c E_c \right] \left[ \left( \frac{q + E_c}{q + E_m} \right) V_m + V_c \right]^{-1} \tag{6}$$

where  $E_c$  and  $E_m$  modulus of ceramic and metal phases, respectively, and a value  $q=500$  GPa is recommended [7]. Wakashima-Tsukamoto [21] makes statement necessitate that the overall thermal expansion coefficient ( $\alpha$ ) for a diphas material is connected the averaged bulk modulus ( $K$ ) using the Levin relation [22].

$$\alpha(r, \theta) = \alpha_m + \left( \frac{1}{\bar{K}} - \frac{1}{K_m} \right) \frac{(\alpha_c - \alpha_m)}{\frac{1}{\bar{K}} - \frac{1}{K_m}} \quad (7)$$

$$\bar{K}(r, \theta) = K_m + \frac{\alpha V_c K_m (K_c - K_m)}{V_m K_c + \alpha V_c K_m} \quad (8)$$

and the overall shear modulus ( $\mu$ ) is

$$\bar{\mu}(r, \theta) = \mu_m + \frac{b V_c \mu_m (\mu_c - \mu_m)}{V_m \mu_c + b V_c \mu_m} \quad (9)$$

and where  $a$  and  $b$  are

$$a = \frac{K_c(3K_m + 4\mu_m)}{K_m(3K_c + 4\mu_c)} \quad b = \frac{(1 + e)\mu_c}{\mu_m + e\mu_c} \quad e = \frac{9K_m + 8\mu_m}{6K_c + 12\mu_m} \quad (10)$$

Table 1. The thermal, physical and mechanical properties of metal (Ni), ceramic ( $Al_2O_3$ ) used [23].

Property	Unit	Ni	$Al_2O_3$
Density, $\rho$	kg/m <sup>3</sup>	8880	3960
Thermal conductivity, $k$	W/m-K	$60.5 \times 10^{-3}$	$46 \times 10^{-3}$
Specific heat capacity, $c_p$	W-h/kg-K	0.11	0.21
Shear modulus, $G$	GPa	76	150
Bulk modulus, $K$	GPa	180	172
Coefficient of thermal expansion, $\alpha$	1/C	$6.6 \times 10^{-6}$	$8.1 \times 10^{-6}$

The overall Poisson's ratio ( $\nu$ ) is

$$\nu(r, \theta) = \frac{3K - 2\mu}{2(3K + \mu)} \quad (11)$$

## 2.2. Heat Transfer

Transient three-dimensional heat transfer equation where  $\lambda(r, \theta)$  is the heat conductivity coefficient,  $\rho(r, \theta)$  is the density,  $c_p(r, \theta)$  is the specific heat capacity,

$$\vec{\nabla}(\lambda \vec{\nabla} T) = \rho c_p \frac{\partial T}{\partial t} \quad (12)$$

( $\vec{\nabla}$ ) del is operator in cylindrical coordinates

$$\vec{\nabla} = \frac{\partial}{\partial r} \vec{e}_r + \frac{1}{r} \frac{\partial}{\partial \theta} \vec{e}_\theta + \frac{\partial}{\partial z} \vec{e}_z \quad (13)$$

For the two-dimensional (plane) case,

$$\frac{\partial \lambda}{\partial r} \frac{\partial T}{\partial r} + \frac{1}{r^2} \frac{\partial \lambda}{\partial \theta} \frac{\partial T}{\partial \theta} + \frac{\lambda}{r} \frac{\partial T}{\partial r} + \lambda \frac{\partial^2 T}{\partial r^2} + \frac{\lambda}{r^2} \frac{\partial^2 T}{\partial \theta^2} = \rho c_p \frac{\partial T}{\partial t} \quad (14)$$

$T(r, \theta, t)$  at the nodal point ( $i, j$ ) with the coordinate ( $r, \theta$ ) or with respect to time  $t$  and the space variables ( $r, \theta$ ). Herewith, the heat transfer equation (14) can be written in terms of difference equations as

$$T_{i,j}^{k+1} = T_{i,j}^k + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})\Delta r}(T_{i+1,j}^k - T_{i,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(\Delta r)^2}(T_{i+1,j}^k - 2T_{i,j}^k + T_{i-1,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})^2(\Delta\theta)^2}(T_{i,j+1}^k - 2T_{i,j}^k + T_{i,j-1}^k) \quad (15)$$

Where  $r_{i,j}$  is the radial distance at point  $(i, j)$  and  $\Delta r$ ,  $\Delta\theta$ , and  $\Delta t$ , are space and time increments, respectively. The finite difference method requires that the plates be divided into a mesh of  $nr \times nw$  divisions along the coordinates  $r$  and  $\theta$ , respectively. The equation (15) we obtain for the internal grid points along  $i = [2: nr-1]$  and  $j = [2: nw-1]$ , respectively. The equation (15) be inappropriate at the grid points along both the inner and outer edges  $i=1$  and  $i=nr$ ,  $j = [1: nw]$ . Thus, the equation (15) can be arranged on thermal equilibrium of that cell as follows: for all grid points at  $i = [2: nr-1]$  and  $j=1$  to  $j-1 \rightarrow nw, j=nw$  to  $j+1 \rightarrow 1$  are written.

$$T_{i,j}^{k+1} = T_{i,j}^k + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})\Delta r}(T_{i+1,j}^k - T_{i,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(\Delta r)^2}(-T_{i+3,j}^k + 4T_{i+2,j}^k - 5T_{i+1,j}^k + 2T_{i,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})^2(\Delta\theta)^2}(T_{i,j+1}^k - 2T_{i,j}^k + T_{i,j-1}^k) \quad (16)$$

for all grid points at  $i=1$  and  $j = [1: nw]$ .

$$T_{i,j}^{k+1} = T_{i,j}^k + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})\Delta r}(T_{i,j}^k - T_{i-1,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(\Delta r)^2}(-T_{i-3,j}^k + 4T_{i-2,j}^k - 5T_{i-1,j}^k + 2T_{i,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})^2(\Delta\theta)^2}(T_{i,j+1}^k - 2T_{i,j}^k + T_{i,j-1}^k) \quad (17)$$

for all grid points at  $i=nr$  and  $j = [1: nw]$ .

$$T_{i,j}^{k+1} = T_{i,j}^k + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})\Delta r}(T_{i+1,j}^k - T_{i,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(\Delta r)^2}(T_{i+1,j}^k - 2T_{i,j}^k + T_{i-1,j}^k) + \frac{\lambda_{i,j}\Delta t}{(\rho c_p)_{i,j}(r_{i,j})^2(\Delta\theta)^2}(T_{i,j+1}^k - 2T_{i,j}^k + T_{i,j-1}^k) \quad (18)$$

### 2.3. Initial and Boundary Conditions

The initial temperature is given as  $T(r, \theta) = 298$  K at  $t = 0$ , and the thermal boundary conditions are given as

$$q_o = q(R_o, \theta, t) = 200|\sin(0.5\theta)| \quad (19)$$

$$q_i = q(R_i, \theta, t) = 0 \quad (20)$$

The inner edge is subjected to adiabatic conditions. Where  $q_i$  and  $q_o$  are inner and outer heat fluxes along the radial direction  $r$ , respectively. The adaptation of the results of the boundary conditions (19-20) in Equation (14) to be written as, along the outer edge of the circular plate ( $r_{nr,j} = R_o$ ) with ( $i=1, j = [1: nw]$ ) and

$$\frac{(\rho c_p)_{i,j}}{\lambda_{i,j}\Delta t}(T_{i,j}^{k+1} - T_{i,j}^k) = \frac{2q_o}{\lambda_{i,j}\Delta r} + \frac{2}{(\Delta r)^2}(T_{i-1,j}^k - T_{i,j}^k) + \frac{1}{(\Delta\theta)^2}(T_{i,j+1}^k - T_{i,j}^k) + \frac{1}{(\Delta\theta)^2}(T_{i,j-1}^k - T_{i,j}^k) \quad (21)$$

along the inner edge of the circular plate ( $r_{1,j} = R_i$ ) with ( $i=1, j = [1: nw]$ ) for adiabatic boundary conditions ( $q_i=0$ ).

$$\frac{(\rho c_p)_{i,j}}{\lambda_{i,j}\Delta t}(T_{i,j}^{k+1} - T_{i,j}^k) = \frac{2q_i}{\lambda_{i,j}\Delta r} + \frac{2}{(\Delta r)^2}(T_{i+1,j}^k - T_{i,j}^k) + \frac{1}{(\Delta\theta)^2}(T_{i,j+1}^k - T_{i,j}^k) + \frac{1}{(\Delta\theta)^2}(T_{i,j-1}^k - T_{i,j}^k) \quad (22)$$

## 2.4. Elasticity Equations in Terms of Displacement

Navier's equations of elasticity in the radial and tangential directions are written as ( $\bar{T} = T(r, \theta, t) - T_0$  is the temperature difference)

$$(\lambda + 2\mu) \frac{\partial e}{\partial r} - 2\mu \left( \frac{1}{r} \frac{\partial w_z}{\partial \theta} - \frac{\partial w_\theta}{\partial z} \right) - (3\lambda + 2\mu) \alpha \frac{\partial \bar{T}}{\partial r} = 0 \quad (23)$$

$$(\lambda + 2\mu) \frac{1}{r} \frac{\partial e}{\partial \theta} - 2\mu \left( \frac{1}{r} \frac{\partial w_r}{\partial z} - \frac{\partial w_z}{\partial r} \right) - (3\lambda + 2\mu) \frac{\alpha}{r} \frac{\partial \bar{T}}{\partial \theta} = 0 \quad (24)$$

$$e = \frac{1}{r} \frac{\partial(ru)}{\partial r} + \frac{1}{r} \frac{\partial v}{\partial \theta} \quad w_r = \frac{1}{2} \left( \frac{1}{r} \frac{\partial w}{\partial \theta} - \frac{\partial v}{\partial z} \right) \quad w_\theta = \frac{1}{2} \left( \frac{\partial u}{\partial z} - \frac{\partial w}{\partial r} \right) \quad w_z = \frac{1}{2r} \left( \frac{\partial(rv)}{\partial r} - \frac{\partial u}{\partial \theta} \right) \quad (25)$$

and  $u, v, w$  are displacement components in the directions  $r, \theta$  and  $z$ , respectively. For two-dimensional problem,

$$\frac{\partial w_r}{\partial z} = 0 \text{ and } \frac{\partial w_\theta}{\partial z} = 0 \quad (26)$$

Eventually, substituting equations (25) into equations (23) and (24) with the terms (26) yields

$$\left( r^2 \frac{\partial^2 u}{\partial r^2} + r \frac{\partial u}{\partial r} - u \right) - \frac{(\lambda + 3\mu)}{(\lambda + 2\mu)} \frac{\partial v}{\partial \theta} + \frac{(\lambda + \mu)}{(\lambda + 2\mu)} r \frac{\partial^2 v}{\partial r \partial \theta} + \frac{\mu}{(\lambda + 2\mu)} \frac{\partial^2 u}{\partial \theta^2} - \frac{(3\lambda + 2\mu)}{(\lambda + 2\mu)} r^2 \alpha \frac{\partial \bar{T}}{\partial r} = 0 \quad (27)$$

and

$$\frac{\partial^2 v}{\partial \theta^2} + \frac{(\lambda + 3\mu)}{(\lambda + 2\mu)} \frac{\partial u}{\partial \theta} + \frac{(\lambda + \mu)}{(\lambda + 2\mu)} r \frac{\partial^2 u}{\partial r \partial \theta} + \frac{\mu}{(\lambda + 2\mu)} \left( r^2 \frac{\partial^2 v}{\partial r^2} + r \frac{\partial v}{\partial r} - v \right) - \frac{(3\lambda + 2\mu)}{(\lambda + 2\mu)} \alpha r \frac{\partial \bar{T}}{\partial \theta} = 0 \quad (28)$$

and where  $\lambda = \lambda(r, \theta)$ , and  $\mu = \mu(r, \theta)$ ,  $\alpha = \alpha(r, \theta)$ . Equations (33-34) can be written in terms of finite difference equations with the boundary conditions as

$$u(r, \theta) = 0 \text{ and } v(r, \theta) = 0 \text{ for } r = R_i \quad (29)$$

$$u(r, \theta) = 0 \text{ and } v(r, \theta) = 0 \text{ for } r = R_o \quad (30)$$

The finite-difference equations of the first- and second-order derivatives of a displacement component, temperature changes  $\xi = \xi(r, \theta)$  with the respect to for the internal grid points along internal nodes, equations (27) and (28) we obtain for the internal grid points along  $i = [2: nr-1]$  and  $j = [2: nw-1]$ , respectively.

$$\begin{aligned} & \left( r_{i,j}^2 \frac{u_{i+1,j} - 2u_{i,j} + u_{i-1,j}}{(\Delta r)^2} + r_{i,j} \frac{u_{i+1,j} - u_{i,j}}{\Delta r} - u_{i,j} \right) - \frac{(\lambda + 3\mu)}{(\lambda + 2\mu)} \frac{v_{i,j+1} - v_{i,j}}{\Delta \theta} \\ & + \frac{(\lambda + \mu)}{(\lambda + 2\mu)} r_{i,j} \frac{v_{i+1,j+1} - v_{i+1,j} - v_{i,j+1} - v_{i,j}}{\Delta r \Delta \theta} + \frac{\mu}{(\lambda + 2\mu)} r_{i,j} \frac{u_{i,j+1} - 2u_{i,j} + u_{i,j-1}}{(\Delta \theta)^2} \\ & - \frac{(3\lambda + 2\mu)}{(\lambda + 2\mu)} \alpha r_{i,j}^2 \frac{\bar{T}_{i+1,j} - \bar{T}_{i,j}}{\Delta r} \end{aligned} \quad (31)$$

$$\begin{aligned} & \frac{v_{i,j+1} - 2v_{i,j} + v_{i,j-1}}{(\Delta \theta)^2} + \frac{(\lambda + 3\mu)}{(\lambda + 2\mu)} r_{i,j} \frac{u_{i,j+1} - u_{i,j}}{\Delta \theta} + \frac{(\lambda + \mu)}{(\lambda + 2\mu)} r_{i,j} \frac{u_{i+1,j+1} - u_{i+1,j} - u_{i,j+1} - u_{i,j}}{\Delta r \Delta \theta} \\ & + \frac{\mu}{(\lambda + 2\mu)} \left( r_{i,j}^2 \frac{v_{i+1,j} - 2v_{i,j} + v_{i-1,j}}{(\Delta r)^2} + r_{i,j} \frac{v_{i+1,j} - v_{i,j}}{\Delta r} - v_{i,j} \right) \\ & - \frac{(3\lambda + 2\mu)}{(\lambda + 2\mu)} \alpha r_{i,j} \frac{\bar{T}_{i,j+1} - \bar{T}_{i,j}}{\Delta \theta} \end{aligned} \quad (32)$$



for the internal nodes except for those along the inner and outer edges of the plate. In order to adaptation the boundary condition (29) the second order derivative of a displacement component  $\underline{r}$  in the equations (31) and (32) can be changed with the difference equations

$$\left. \frac{\partial^2 \xi}{\partial r^2} \right|_{i,j} = \frac{-\xi_{i+3,j} + 4\xi_{i+2,j} - 5\xi_{i+1,j} + 2\xi_{i,j}}{(\Delta r)^2} \quad (33)$$

Like wise, the boundary condition (30) the second order derivative of a displacement component  $r, \theta$ , in the equations (31) and (32) can be changed with the difference equations

$$\left. \frac{\partial \xi}{\partial r} \right|_{i,j} = \frac{\xi_{i,j} - \xi_{i-1,j}}{\Delta r} \quad \left. \frac{\partial^2 \xi}{\partial r^2} \right|_{i,j} = \frac{-\xi_{i-3,j} + 4\xi_{i-2,j} - 5\xi_{i-1,j} + 2\xi_{i,j}}{(\Delta r)^2} \quad (34)$$

$$\left. \frac{\partial \bar{T}}{\partial r} \right|_{i,j} = \frac{\bar{T}_{i,j} - \bar{T}_{i-1,j}}{\Delta r} \quad \left. \frac{\partial^2 \xi}{\partial r \partial \theta} \right|_{i,j} = \frac{\xi_{i,j+1} - \xi_{i,j} - \xi_{i-1,j+1} + \xi_{i-1,j}}{\Delta r \Delta \theta} \quad (35)$$

Navier's equations (27) and (28) are evaluated at all internal and boundary points for the suitable difference equations, and are reduced to a system of linear equations in terms of unknown displacement components. The system of linear equations can be solved into the form  $[C] \{u\} = \{B\}$ , where  $[C]$  is the coefficients matrix of unknown displacement components in the system of linear equations,  $\{u\}$  is the vector of unknown displacement components and  $\{B\}$  the vector of values in the right hand sides of linear equations. The sparse matrix of coefficients is singular; as a result of, the system of linear equations can be solved for the displacement components using the pseudo singular value methods. The explicit difference equations of the thermal analysis as well as the implicit difference equations of the stress analysis are coded and solved in MATLAB mathematical software [24].

### 3. RESULTS and DISCUSSION

In this study, the thermo-elastic stress analysis of one-dimensional and two-dimensional functionally graded circular plates was carried out based on two-dimensional heat transfer and elasticity equations. The property distribution of the ceramic to metal composition was designed in the plate plane rather than through the plate thickness. The material composition is considered as a ceramic-to-metal (CM) from pure ceramic outer edge to pure metal inner edge for the FGCPs. The inner and outer radius of plate are 100 mm and 200 mm, respectively. FGCPs have a radial length  $l=100$  mm and thickness  $t=1$  mm (Figure 1). A sinusoidal heat flux  $q_o(R_o, \theta, t) = 200 \sin(0.5\theta)$  was applied in the radial direction along outer edge of the 1D-FGCP and 2D-FGCP, however an adiabatic condition is assumed for inner edge. The compositional gradient exponent  $n$  is related to the composition variations in the  $r$ -direction and considered as 0.1, 0.5 and 1.0 for 1D-FGCP. As for 2D-FGCP, the compositional gradient exponents  $n$  and  $m$  are related to the composition variations in the  $r$  and  $\theta$ -directions, respectively, and considered as  $n=0.1, 0.5$  and  $1.0$  that  $m=1.0$  is constant. The initial temperature distributions are assumed to be uniform in the hollow circular plates at a temperature of 298 K. The inner and outer edges of the plate are clamped applying  $u(r, \theta) = 0$  and  $v(r, \theta) = 0$ . The thermal analysis was ended when the temperature at a grid point in the plate having coordinates  $T(R_o, \pi)$  reached a temperature of 900 K. After the thermal analysis was finished, the temperature distribution at the final time step was used in the thermal stress analysis.

The distributions of ceramic volume fraction for  $n=0.1, 0.5$ , and  $1.0$  along the plate have been shown in Figure 2. (a). The ceramic phase of the plate decreases as it increases from  $n=0.1$  to  $n=1.0$ . However, this decrease occurs beginning from the inner edge. As for 2D-FGCP,  $m=1$  is constant (tangential direction); as it is increased from  $n=0.1$  to  $n=1.0$ , at around  $\theta=0^\circ$  of the area the effect of the ceramic rich composition falls in radial direction from the inner edge to outer edge (Figure 2. (c)). In Figure 2. (b) and (d) given the distribution of temperature along the plate for 1D-FGCP and 2D-FGCP. Since the sinusoidal heat flux at the ceramic rich area (at around  $\theta = \pi$ ) is given symmetrically, the temperature distribution in this area occurs as symmetry. As the composition is increased from  $n=0.1$  to  $n=1.0$ , the temperature levels remain unchanged. The temperature distribution, however, is enlarged up to the areas around  $\theta=0^\circ$ . When the transfer period in 2D-FGCP and 1D-FGCP were compared, the heat transfer period in 2D-FGCP increases by 4%-6% in relation to 1D-FGCP, and the areas affected by maximum temperature narrow toward the

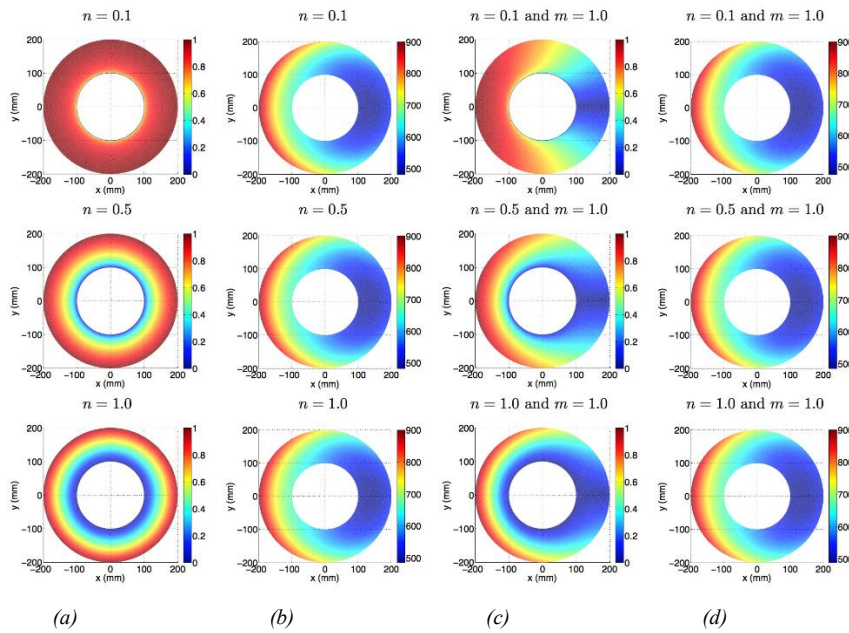


Figure 2. Distribution along the hollow circular plate for different composition gradient exponent in case of 1D-FGCP and 2D-FGCP, (a)-(c) ceramic volume fraction, (b)-(d) temperature (K)

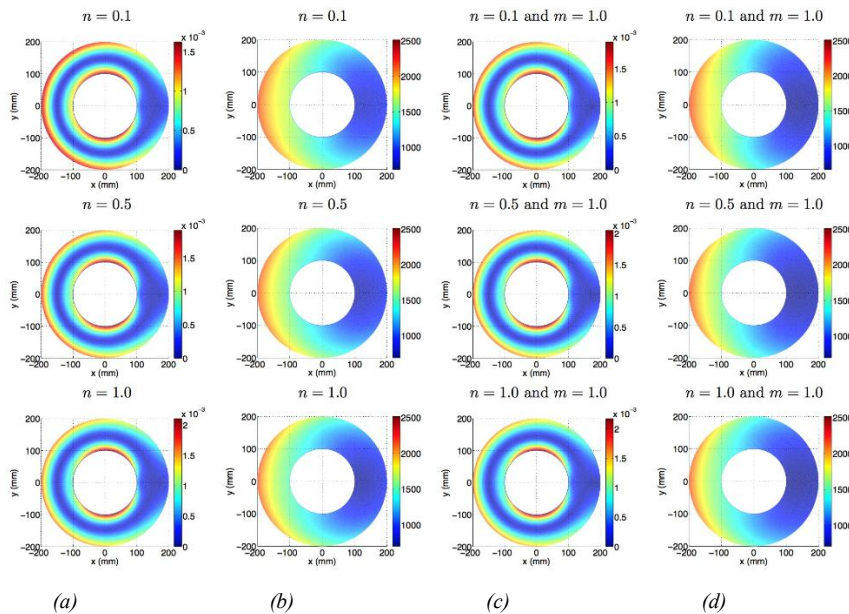


Figure 3. Distribution along the hollow circular plate for different composition gradient exponent in case of 1D-FGCP and 2D-FGCP, (a)-(c) equivalent strain, (b)-(d) equivalent stress (MPa)

right side of the plate. In the Figure 3.(a) and (c), is shown the distribution of equivalent strain for 1D-FGCP and 2D-FGCP. In Figure 3.(a) the levels of maximum equivalent strain for  $n=0.1, 0.5, \text{ and } 1.0$ , are  $0.0016, 0.0019 \text{ and } 0.0021$ , respectively. The distribution, on the other hand, is maximum for ceramic rich composition along the area subjected to heat flux at the side of the outer edge. In addition, strain occurs at maximum levels of the inner edge of the plate depending on its constant edges. With the decrease in ceramic volume fraction, the areas of maximum strain occur in the inner edges of the plate. In Figure 3.(c), the levels of maximum equivalent strain for  $n=0.1, 0.5, \text{ and } 1.0$  are  $0.0019, 0.002 \text{ and } 0.0022$ , respectively provided that  $m=0.1$  is constant in 2D-FGCP. The areas of maximum distribution occur along the inner and outer edges of the plate, and as the ceramic volume fraction falls the effect of these areas diminishes along the outer edge. In 2D-FGCP, the equivalent strain levels increase and the effect of the areas with maximum distribution decreases compared to 1D-FGCP. In Figure 3.(b) and (d) is given the distribution of equivalent stress along the plate for 1D-FGCP and 2D-FGCP. In 1D-FGCP, the levels of maximum equivalent stress at different compositional gradients are similar. Equivalent stress distributions are formed along the areas subjected to heat flux. The area affected by maximum stress occurs at around  $\theta = \pi$ , and these areas narrow and the area of stress affecting the area of  $\theta = 0^\circ$  narrows as the compositional gradient exponent increases. In the 1D-FGCP and 2D-FGCP,

the levels of stress and the distributions of stress present similarities. However, the area of stress distribution in 2D-FGCP narrows pronouncedly in relation to 1D-FGCP.

#### 4. CONCLUSION

As a conclusion, 1D-FGCP and 2D-FGCP exhibited similarities in temperature distributions, but differences in stress and strain distributions. In case of 2D-FGCP compared to in case of 1D-FGCP, the levels of temperature and stress had similar, however, levels of strain increased. When the compositional gradient exponent was changed from ceramic-rich to metal-rich compositions, the stress levels were not affected considerably, whereas the stress distributions changed. The strain levels increased and distributions were affected considerably with the increasing of the exponent of compositional gradient

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# Estimating UAV Route via Aerial Road Images

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## Abstract

Nowadays, unmanned aerial vehicles (UAV) are getting have important role in our life. These types of vehicles can accomplish several missions such as tracking, monitoring and security. The aim of this study is to give route suggestion for UAV to ease movement of the vehicle without remote control. Thus, the mission can be achieved in independent of an operator providing cost saving. This study is realized to get a path trajectory for UAV following detection process. Thus, it is desirable to provide security by monitoring and tracking along a specified road. Studies in the literature, generally use single method rather multiple ones for road detection, exemplified as classification, finding the right direction, color and tonal differences. In this study, two methods are exploited simultaneously to detect subject road, which are K Nearest Neighbor classification and Hough Transform. At the initial stage aerial image is taken by UAV mounted camera, and a noise filter is applied to current frame. Then, possible shadows accommodating in the image are detected and removed. Subsequently, the road portion are detected by KNN method. Simultaneously, HT is applied to the same image for detection of same road portion. Afterwards, both results are matched to get the final result indicating route suggestion. Employing the both methods simultaneously for the verification concern boost success rate. Consequently, the UAV is able to autonomously follow the desired path through instant route suggestion. Once the destination is reached, it can return to the starting point by following the route which is earlier estimated. This behavior of UAV stands for patrolling over the subject road without extra effort saving energy consumption and estimation cost.

**Keywords:** Road Detection, Unmanned Aerial Vehicles, Nearest Neighbor, Hough

## 5. INTRODUCTION

The state of the art technology enables to develop new devices which can help human being for security matters. Furthermore, remote sensing motivates users to take control these type of devices with the aim of tracking environment. Deserved usage type is to put them in to practice semi or full autonomous. Unmanned Aerial Vehicles (UAV) have been developed to do that. Especially, path planning plays important role in vehicle movement and keep its progress along the route. With this aim literature is full of researches and every single day one can meet to new studies [1,2,3,4]. Naturally, they comprise various methods for different aims. Such as image processing based detection, GPS data manipulation or other type of methods for manual control. Most of the UAV comment and control mechanism need a pilot in a dedicated ground station. In the failure of connection case UAV can be lost and it cannot return to the control center. This type of control is widely preferred in actuality but in reality it is difficult to treat it as unmanned and it brings pilot and ground station cost. Another alternative is to follow GPS direction suggestions to reach targeted destination. The cost of this method is arguable due to its GPS data necessity. In this endeavor UAV may have trouble to get satellite data continuously because of unforeseen situations such as atmospheric alterations. Uncontrolled satellite data usage may cause the existing system to be more vulnerable which results in security weakness. Furthermore, intentional disturbing signals may prevent UAV to reach destination. All these matters are disadvantages for UAV management and security flaws are in question. Proposed approach in this study is to employ tracking by means of image processing methods. Which enable UAV to get independent movement capability without direction of satellite GPS or ground station management. For that reason, it is affordable and more secure rather than many of rivals.



Figure 1. The UAV captured images of the road.

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Many other studies have been made in this area. Such as Xinpeng et al., performed the road detection by means of circular areas. Initially, for detecting road, a template were created and then found similar places to this template [1]. Foedisch et al., utilized a neural network algorithm for road detection. Colors were extracted by histogram and then they were involved in the algorithm [2]. Fritsch et al. used KITTI-ROAD data set for detecting road area. They used pixel based detection on 2D world in Bird's Eye View spaces. [3]. [4]. Alvarez et al. detected road from RGB image. They introduced two approaches which are top down methods and bottom up technics. Top down method scene road traffic pattern on image level. Bottom up methods predict road area in each image superpixel [4]. Rathinam et al. interest with river detecting from image captured by UAV. They use both color and near infrared images. In infrared images the river appearance block color. They use likelihood classification to detect river area in image [5]. Frew et al. used vision based road detection and follow autonomously by small aircraft. They detect road used computer vision and aircraft controlled by hardware in the loop [6]. Maurya et al. used k-means classification and morphological operations on aerial image. They extracted non road area like building by morphological operation, and then detected road by k-means classification [7]. Hu et al. detected main road line from high resolution satellite image using hierarchical grouping strategy [8]. Liu et al., used hybrid genetic algorithms and classification from satellite images to extract roads [9]. Li et al., suggested a method using Random selective Hough transform for detecting road lines. They benefited from the difference between red and green channels, considering the white and yellow lines [10]. There is a lot more work done in this field which are used clasification, hough transformation, road model and object feaure [11,12,13,14]. In this approach, used Hough transformation and K-Nearest Neighbor segmentation for detecting road area, and then estimated route by that result. Both method runs simultaneously for detect their result. These results used with intersection detecting final road area. As a result, estimated route to follow by UAV.

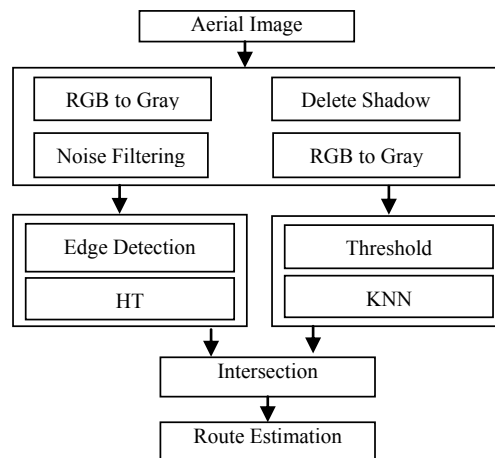


Figure 2. System Diagram.

## 6. PROPOSED METHOD

In this study, airborne camera images are dedicated for UAV guidance. The proposed scheme consists of several stages to detect subject road and to estimate UAV route. The system diagram revealing the overall approach is provided in Fig. 2.

All the components, including road detection, and route estimation, that are responsible for design stages in Fig. 2 can be briefly listed below:

Step 1. Acquiring road frames by the UAV camera

Step 2. Hough Transformation

RGB image conversion to gray level

Noise elimination

Edge detection from binary image (for HT).

Hough transformation for detecting road portion.

Step 3. K-Nearest Neighbor segmentation.

Removing possible shadows from the image.

Conversion to binary image (for KNN).

K-Nearest Neighbor segmentation.

Step 4. Road detection and Route estimation.

Combining KNN and HT results to find intersection.

Estimating route.

As the initial task, UAV captures road field images consecutively by its own mounted camera for detecting road and estimating route. Subsequently, steps 2 and 3 are run simultaneously. A couple of road field sample image captured by UAV is appeared in Fig. 3 which are converted to gray level equivalents ones.



Figure 3. a) RGB aerial image, b) Gray aerial image.

In the second stage Hough Transformation (HT) sub processes are executed to detect the targeted road. Initially captured image is converted gray level. Then Gaussian filter is applied to eliminate possible noise. Sobel edge mask is the subsequent process. Finally, HT is employed to find road border lines. This situation is sketched in Fig. 4.

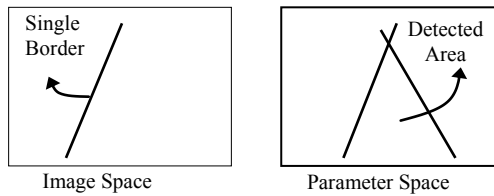


Figure 4. Road detection by Hough Transformation

In the third stage road detection is realized by K-Nearest Neighbor (KNN) segmentation. Possible shadows over the aerial image is primarily eliminated using minimum entropy method. Afterwards threshold is applied as converting the image into binary equivalent. The segments obtained by KNN are classified and the road is detected.

In the final stage of the proposed approach the result obtained by HT and KNN are matched and intersection area is extracted from overlapped image to get road portion. Subsequently resultant route can be estimated which motivates UAV to fly along the subject road.

In the intersection stage, the result obtained by KNN and that of HT are combined, by means of their intersection, as

$$\mathcal{R}_{est} = \{ \mathcal{R}_{\mathcal{H}} \cap \mathcal{R}_{\mathcal{KNN}} , \quad \forall \mathcal{R}_{\mathcal{H}}, \mathcal{R}_{\mathcal{KNN}} \in I \} \quad (1)$$

where  $\mathcal{R}_{est}$  is the resultant road portion,  $\mathcal{R}_{\mathcal{H}}$  is the detected road portion by HT,  $\mathcal{R}_{\mathcal{KNN}}$  is the detected road portion by KNN, and  $I$  is binary image.

$$\begin{aligned} \mathcal{R}_{est} &\subseteq \mathcal{R}_H \\ \mathcal{R}_{est} &\subseteq \mathcal{R}_{KNN} \end{aligned}$$

$$I = \left\{ \mathcal{P}(n \times m) \mid \begin{array}{l} m \in [1, 2, \dots, h] \\ n \in [1, 2, \dots, w] \end{array}, \mathcal{P} \in [0, 1] \right\}$$

where  $h$  is image height,  $w$  is image width, and  $\mathcal{P}$  refers to binary subject pixel.

The route to be suggested can be calculated by Equation 2 in which average  $x$  value is calculated and the next pixel forming UAV direction is obtained as

$$\mathcal{R}_{p_i} = \frac{1}{\max x - \min x} \sum_{i=\min x}^{\max x} x_i \quad (2)$$

where  $\mathcal{R}_{p_i}$  is the route pixel located in same row,  $\min x$  and  $\max x$  are minimum and maximum  $x$  values in the same row, and  $x_i$  is the road pixel at the same row.

## 7. EXPERIMENTAL RESULTS

In the proposed scheme, different aerial road images samples are dedicated to proceed the algorithm. Route estimation is conducted by the road intersection result of HT and KNN. The results of HT and KNN stages are respectively given in Fig. 5 and fig. 6.

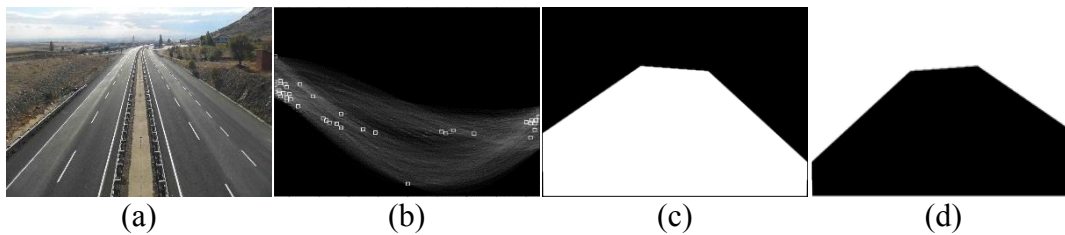


Figure 5. a) RGB aerial image, b) HT edge map graphic, c) HT result, d) HT detected road area.

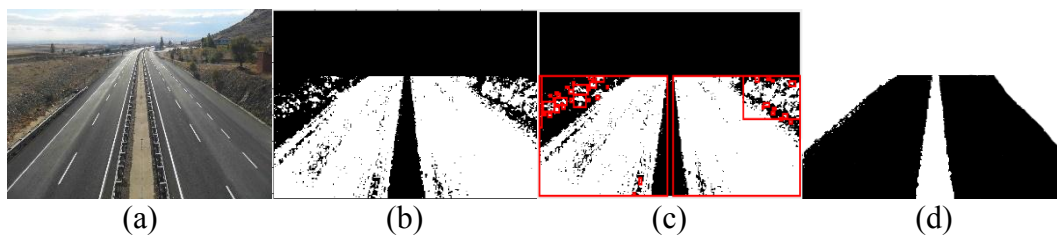


Figure 6. a) RGB aerial image, b) Thresholded image, c) KNN result, d) KNN detected road area.

The resultant image intersecting KNN and HT is revealed in Fig. 7(a), which is employed by calculation of UAV direction. Estimated route is provided in Fig. 7(b).

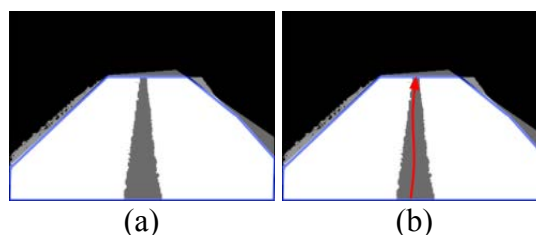




Figure 7. a) KNN and HT intersect result, b) Estimated route.

## 8. CONCLUSION AND FUTURE WORK

In this study, we have suggested a method combining KNN and HT for aerial road detection. KNN and HT algorithms are simultaneously executed. The intersection is taken by both results to get UAV direction. This approach enables UAV patrolling over a specified road. In the progress of this study we are planning a fusion scheme to get involve in proper stage of the proposed algorithm. In that way, the result will be improved to get more accurate route suggestion. As a complementary sub routine the altitude and perpendicular motion of the UAV will be included in the methods.

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## Generating Hydropower Map of Tigris River

Abdullah Muratoğlu<sup>10</sup>

### Abstract

Hydropower is known as the most reliable, efficient and common type of renewable energy. The energy of a flowing river can be harnessed using large scale hydroelectric power plants, small scale dams or hydrokinetic turbines. The energy independency of developing countries can be provided by employing only natural resources. The aim of this study is to generate the hydropower map of Tigris River Basin to be used in hydropower production works in Turkey. The discharge rates of ungauged sites have been predicted by statistical regression analysis using long-term-averaged discharge data of 34 flow measuring stations. The channel cross sections were determined by making hydraulic geometry analysis using 10 different cross section measurements. Then, the discharge map of the basin have been generated. Consequently, the hydropower map is produced based on the discharge and cross section data of both gauged and ungauged sites considering basin's toplogy.

**Keywords:** Hydropower, potential, map, Tigris River

### 9. INTRODUCTION

Hydropower is the largest renewable resource to produce electricity and plays an important role in many regions of the world. More than 150 countries generate electricity using hydropower. It is also one of the cheapest source of energy. Predictability and regularity of the hydropower makes it to be one of the most favorite energy conversion methods.

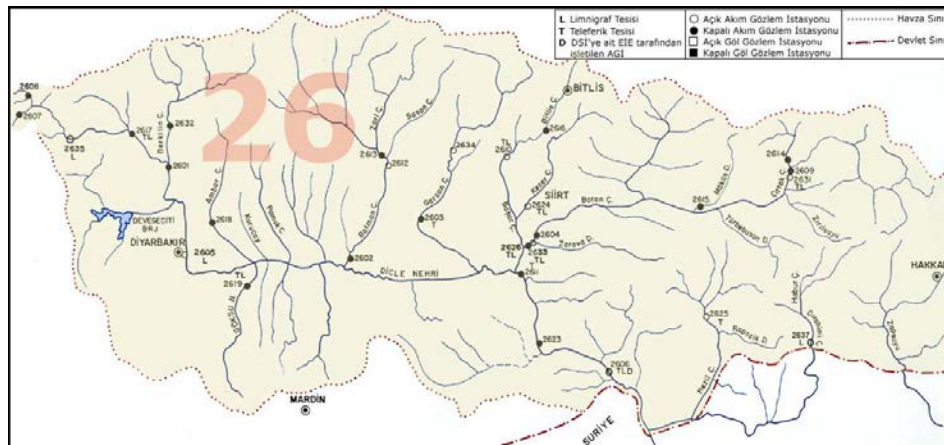


Figure 1. The map of West Tigris Basin [1]

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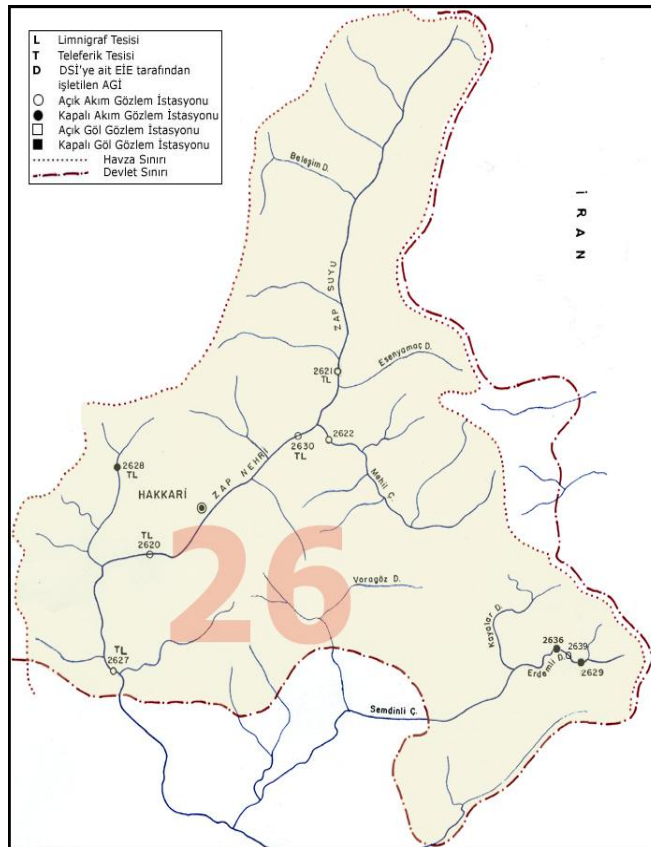


Figure 2. The map of West Tigris Basin [1]

This study is mainly concentrated on the part of Tigris Basin which lies within Turkey. Tigris Basin which is divided into East and West sub basins, is the second biggest basin amongst a total of 26 basins in Turkey. Tigris River reaches an average discharge of 1340 m<sup>3</sup>/s [2] with the addition of other tributaries in Iraq. The part of the Tigris Basin located within the borders of Turkey has an area of 41058 km<sup>2</sup> that is only 12% of the whole basin area, with an average annual discharge of 593.88 m<sup>3</sup>/s which makes roughly 51% of the total river discharge [3]. The maps of West Tigris Basins are given in Figures 1 and 2.

The main scope of this study is to generate the hydropower map of the Tigris Basin in order to be used for both hydrostatic and hydrokinetic energy studies. Also this study will guide researchers to estimate the power and energy of any channel of the stream.

## 10. MATERIAL AND METHODS

### 10.1. Data

To calculate power in a system the discharge has to be defined. In Turkey, discharge measurements are made by mainly two government foundations. These are: State Power Works (DSI) and General Directorate of Electrical Power Resources Survey and Development Administration (EIE). Both foundations make the requiring flow observation, however; EIE has much more experience on the generation of discharge data and cross-sections. The flow measurement stations of EIE are very homogeneous, distributed large area and have reliable data, also they were located in much more suitable places. In the present study, the discharge data is mainly obtained from EIE's *Monthly Averages of Stream Flows for 1935-2005* book [4]. The long term average annual discharge values are used to assess the hydroelectric power potential. A sample data page is given in Table 1.

The average annual discharge data is generated for each flow measuring stations (FMS). FMS's are the channel flow observation stations that are placed by EIE at the suitable locations on rivers all around Turkey to perform the daily flow discharge, sediment load, etc. measurements.

*Table 1. A sample of EIE discharge data page*

EIE													
26 - TIGRIS BASIN													
2622 - NEHİL STREAM - KONAK													
Location: ( 44°04'14" E - 37°40'56" N ) It is located under the suspension bridge that is 4 km far from the Yuksekova division of Van-Hakkari highway													
Precipitation Area:	1136.0 km <sup>2</sup>			Average Elevation:					1694 m				
Measurement Time:	19.08.1988			Long term average yearly discharge:					19.1 m <sup>3</sup> /s				
Measurement Tool	Staff Gage and Limnigraph												
Monthly average discharges (m <sup>3</sup> /s)													
Y/M	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Y. Avg
1989	6.97	6.98	5.95	5.1	5.1	23.2	25.3	20.3	6.4	2.71	2.86	2.5	9.45
1990	-	-	-	-	-	-	-	-	-	-	-	-	-
1991	-	-	-	-	-	-	-	-	-	-	-	-	-
1992	-	-	-	-	-	-	-	-	-	-	-	-	-
1993	3.44	4.02	2.71	2.37	2.18	4.73	145	140	68	25.8	9.93	5.68	34.5
1994	4.57	8.29	7.33	7.35	6	18.9	116	71.2	29	10.8	5.36	5.18	24.2
1995	4.42	7.92	5.83	5.05	4.7	24.8	103	71.3	43	14.6	5.8	5.12	24.6
1996	4.59	5.96	3.66	2.88	3.52	9.32	69.7	44	15	6.77	3.13	3.35	14.3
1997	3.88	2.36	3.51	3.36	2.81	3.6	75.9	67.9	29	14.6	4.74	4.42	18
1998	3.69	3.42	2.81	2.91	3.21	14.1	51.9	34.8	11	5.29	3.66	3.61	11.7
1999	-	-	-	-	-	-	-	-	-	-	-	-	-
2000	-	-	-	-	-	-	-	-	-	-	-	-	-
2001	-	-	-	-	-	-	-	-	-	-	-	-	-
2002	-	-	-	-	-	-	-	-	-	-	-	-	-
2003	3.52	2.84	2.73	3.07	2.34	11.8	155	80.6	37	9.11	4.52	3.67	26.3
2004	4.75	11.1	6.18	4.19	6.48	66.2	36.4	42.1	23	10.4	4.27	3.47	18.2
2005	2.97	3.31	2.84	3.16	3.31	20.2	28.2	35.4	12	4.79	3.29	2.6	10.2
M. Avg	4.28	5.62	4.36	3.94	3.97	19.7	80.6	60.8	27	10.5	4.76	3.96	19.1
Eff.	3.77	4.95	3.83	3.47	3.49	17.3	71	53.5	24	9.2	4.19	3.49	16.9
R. off	10.1	12.8	10.3	9.3	8.44	46.4	184	143	62	24.7	11.2	9.04	532
Q	11.5	14.6	11.7	10.6	9.59	52.7	209	163	71	28.1	12.7	10.3	604

## 10.2. Hydropower

The hydropower systems run based on the potential power of water which is supplied by head difference. The power of a falling water is mainly calculated using the Equation 1 as follows;

$$P_{th} = \rho g Q H_N \quad (1)$$

where;  $P_{th}$  is the theoretical power potential (W),  $\rho$  is the density of water ( $\text{kg/m}^3$ ),  $g$  is the ground acceleration coefficient,  $Q$  is the average discharge ( $\text{m}^3/\text{s}$ ) and  $H_N$  is the net head difference of water (m).

According to the Equation 1; if the average discharge and net head difference of the stream is known, the theoretical power potential can be evaluated. However, the flow measuring stations are situated at central places and it is not possible to find the discharge data for majority of river branches. The locations where any flow measuring station is not situated are called as ungauged stations. In order to evaluate the hydropower potential at ungauged stations, a prediction method should be generated which details are given in Section 2.3.

### 10.3. Discharge prediction of ungauged stations

One of the oldest methods which puts a relationship between basin area and streamflow was introduced by [5] in which a relationship of the stream flow and drainage area has been provided. Similarly, in this study, the discharge estimations for ungauged sites are supplied from precipitation area in which the equation is generated using the linear regression approach on a log-log scale. The discharge data of 34 flow measuring stations are subjected to regression analysis and an exponential equation has been generated with the coefficient of determination ( $R^2$ ) of around 0.85. The results has also been verified on real data with a good accuracy. The Equation for predicting the average annual flow rate which is a function of a precipitation area is shown at Equation 2. The regression analysis is also given in Figure 3.

$$Q_{avg,y} = 0.0414A_p^{0.8806} \quad (2)$$

where,  $Q_{(avg,y)}$  is the long term averaged annual discharge ( $\text{m}^3/\text{s}$ ) and  $A_p$  is precipitation area of the basin ( $\text{m}^2$ ).

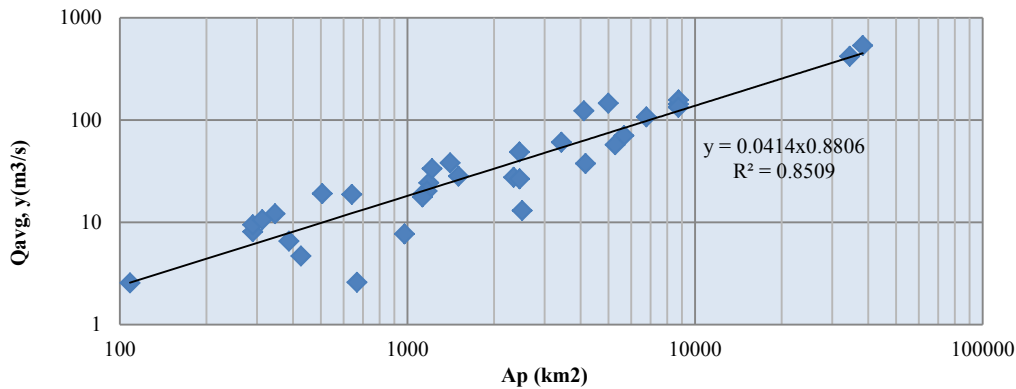


Figure 3. Regression analysis for precipitation area vs. discharge

## 11. RESULTS AND DISCUSSION

The detailed hydropower potential has been calculated by employing hydraulic discharge analysis. The basin is divided into 9 sub-basins and the precipitation area corresponding each branch or channel of the stream has been measured using a satellite based 3D software. The average annual discharge rates has been obtained using the Equation 2. Then, the hydropower of each channel is calculated by Equation 1. The channels having low value of discharge (below  $5 \text{ m}^3/\text{s}$ ) are not considered. The total hydropower potential of the basin is calculated as 3055 MW. This value should be taken as the theoretical hydropower potential. The technical potential may vary according to used device and technology. The resulting hydropower potential of west and east Tigris Basins are illustrated in Figure 4 and 5.

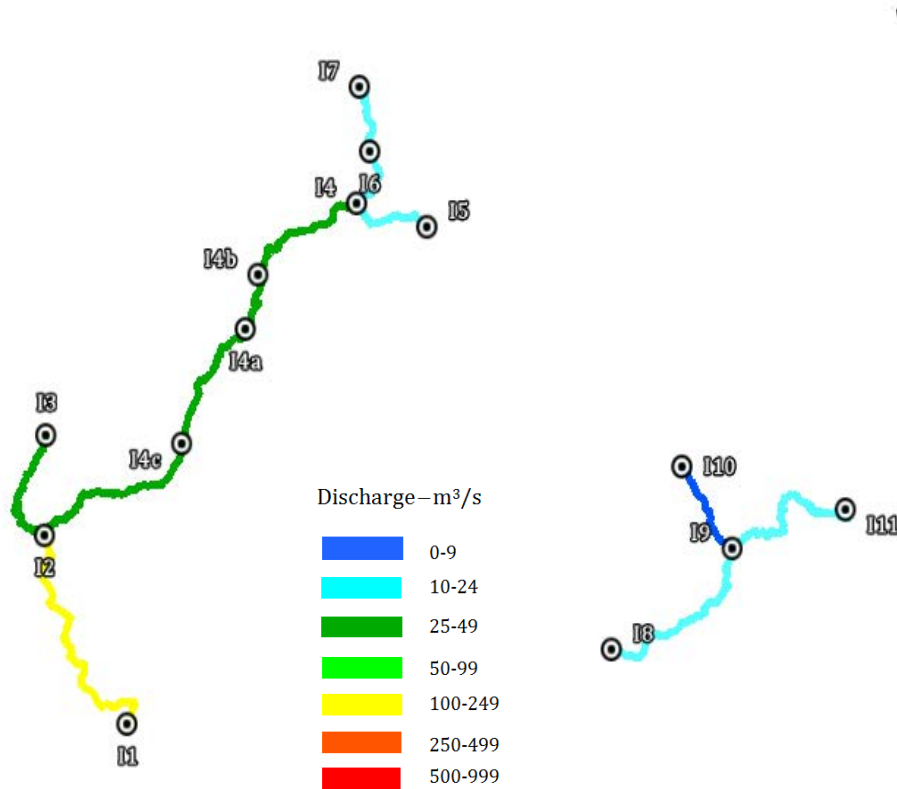


Figure 4. The hydropower map of East Tigris Basin

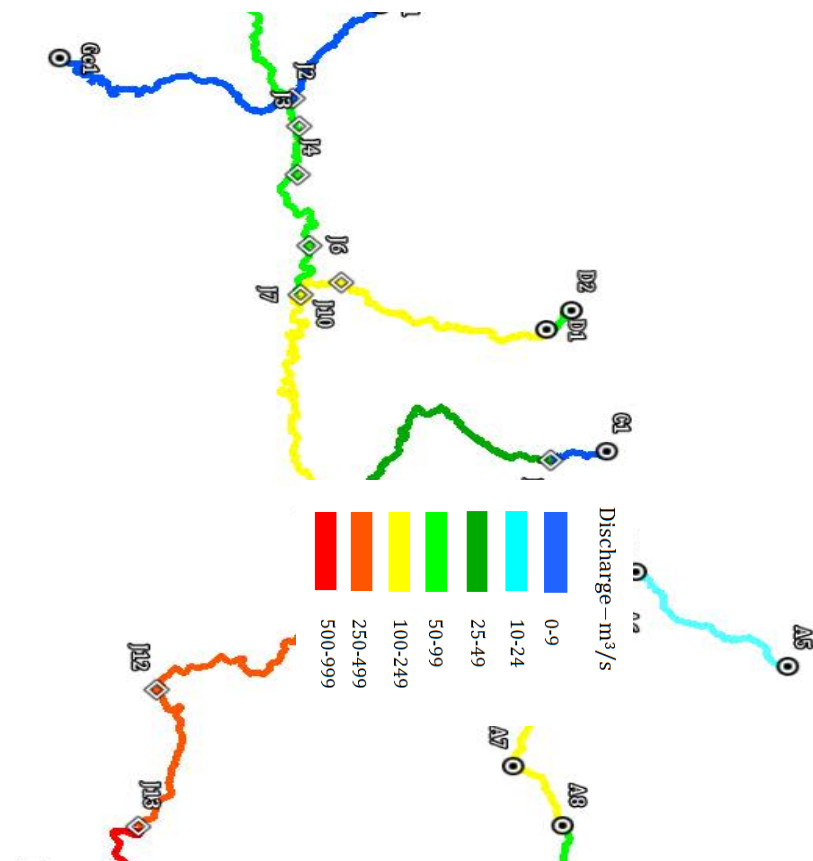


Figure 5. The hydropower map of East Tigris Basin

## 12. CONCLUSION

The gross hydropower potential is calculated to be 3055 MW for the whole part of Tigris Basin inside Turkey. The power of each channel has also been calculated. This available potential can be exploited by building dams, small hydroelectric power plants and river conversion systems or by utilizing hydrokinetic turbines.

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# Landscape Planing Design in Bilecik Region

*Hasan BOZKURT<sup>11</sup>*

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*Abstract*

The negative affects of technology that grows rapidly is emerging that's irresponsible consumption of natural resources and in the form of pollution or degradation of nature. In this study we focussed landscape planning about highway design parameters in bilecik region. Bilecik has a mediterranean climate near the borderline of the continental climate with cold and often snowy winters and hot and dry summers. In developing countries, tourism, cultural and socio-economic structure in terms of highway is too important. Highways pass through without disturbing the landscape, in harmony with it, can respond to the needs of modern traffic and tourism must be in order.

After the highway opened to traffic, highway landscape, but with the route selection process should be addressed. In this reason construction of highways, the landscape is considered to be an important element of the visual and environmental values in terms of taking into account the driver must be provided. Moreover, highway and slope planting work (type selection and planting method) to the principles of landscape planning should be exercised.

In this paper, the features and models of highway landscapes are analyzed in detail, then a new concept of highway landscape design, which integrates highway planning, design, operation and landscapes into the highway's service life is presented.

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**Keywords:** Bilecik region; Highway design; Landscape Planning

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## 13. INTRODUCTION

Building a new transport infrastructure, or intervening on an existing one, is often considered an act of pure engineering. Therefore technicians usually disregard the effects that the project has on landscape, ecosystems and urban dynamics. Roads and railways tendentially settle on the ground in a self-referential way. Technical rules, functional and financial limitations are not, however, the only important factors in steering a project. Sustainability, environmental protection and the interest in the quality of the urban space are more and more weighty for the society. This should encourage infrastructure designers to be more conscious of the relation their projects have with places.

In a few cases roads, bridges or viaducts are made by famous designers with the intent to create a beautiful and meaningful symbol. But in most of the cases the choice made by the designer is to hide, camouflage and deny the presence of the artefact. This approach results from a romantic, outdated conception of landscape, intended as a scenery to maintain as intact as possible. Artefacts seems to renounce their responsibility, minimizing the impact they have on the environment. V.I.A procedure (Valutazione d'Impatto Ambientale: Environmental Impact Assessment) often lead to maquillage operations, unencumbered from the project: these solutions don't really mitigate the damage, acting just in a complementary way.

The discriminator in realizing an infrastructure is its usefulness (e.g.: to fulfil a traffic demand). We should be consistent with social needs: if there is an expressed need of more mobility, or to connect two places, we should exploit the opportunity to

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create a symbol, something that could enrich the land. A well designed infrastructure can have a dignity that allows it to become a significant element of identity in the context. Think about American streets and bridges: not only useful, but also symbols of lifestyle and culture. When artefacts are projected as positive expressions of the response to a social need through the designer's skill, they become positive symbol themselves.

Embankments become visual barriers. Cuttings and tunnels are "invisible", but constricting and alienating for the user; other assessments are therefore needed, in addition to the geological and geotechnical ones, already part of the common preliminary design. The choice of a cable-stayed or suspended bridge instead of an arch or frame one, is to be considered if there is a need of a landmark. A service station or rest area can become interesting elements, if they exalt the potential of the place.

## 2. STUDY AREA

Bilecik is the provincial capital of Turkey's Bilecik Province. The population of the town is 62,320 (as of 2010). The town is famous for its numerous restored Turkish houses. It is increasingly becoming more attractive to tourists. With its rich architectural heritage, Bilecik is a member of the European Association of Historic Towns and Regions. 30 kilometres (19 miles) southeast from Bilecik is Söğüt, a small town, where the Ottoman Empire was founded in 1299. Bilecik has a mediterranean climate near the borderline of the continental climate with cold and often snowy winters and hot and dry summers. Summers are hot and dry with temperatures usually exceeding 30 °C (86 °F) in the height of summer, they are also the driest months. Winters are cold and it frequently snows a lot between the months of December and March. Figure (1-3) shows the Bilecik landscape beauty and historical monuments.

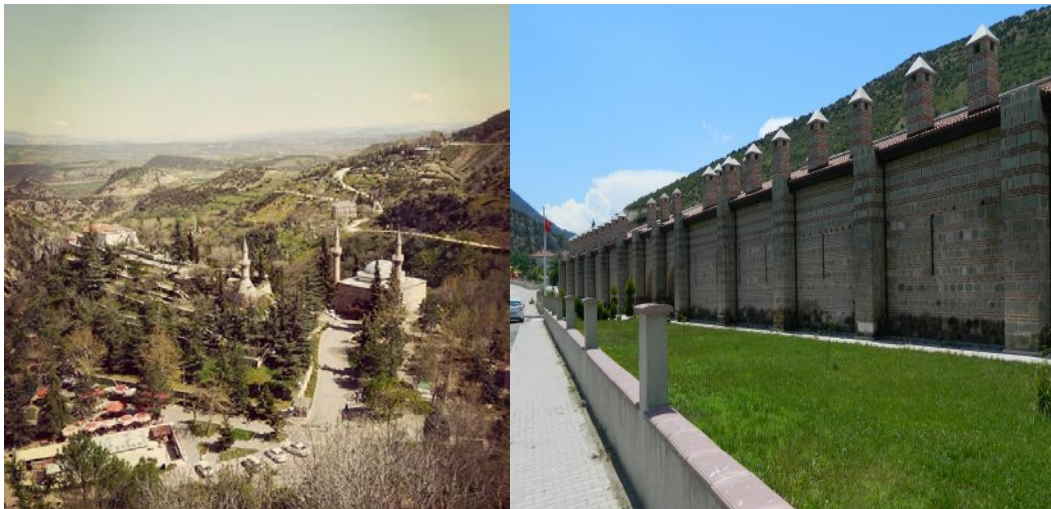


Figure 1. Bilecik Seyh Edebali Tomb and Orhangazi Mosque (Seyh edebali Founder of Ottoman Empire Osman Gazi Father in Law)

Figure 2. Koprulu Mehmet Pasa Kervan Saray near İstanbul-Antalya Highway Vezirhan-Bilecik



Figure 3. Ertugrul Gazi Tomb (Osman Gazi's Father) near Bilecik-söğüt Highway, Söğüt-Bilecik

## 3. MODELS OF HIGHWAY LANDSCAPES

While designing of roads and highways elements of landscape are altered to the highest degree. These roads are used for terrestrial communication. There are, of course, numerous benefits in having them although most of these benefits are social or economic rather than environmental. Here are few changes which occur during the construction.

### 3.1. Topography Changes.

Motorways are large-scale man-made projects. During their construction, the topography of the surrounding area will be subject to significant impact. As highways span over a large area including flat lands, mountains, valleys etc. topographical changes are bound to happen. Huge amount of cutting and leveling of land results into the elevation and geographical changes which are required for the better vehicular movement. As an effect, following are the major changes.

- Natural landscape is destroyed.
- Beautiful scenery and a lot of arable land is disturbed.
- Cultivable land is requisitioned.
- Serious degradation in natural land features.
- Untouched habitual spaces of different animal species are disturbed and it affects the wildlife.-

Area needed for construction of highways is larger than an ordinary road and thus, it is irreversible even if best known mitigation policies are referred. In flat and hilly areas, the land occupation ratio of a motorway is usually 8.0-10.7 hm<sup>2</sup>/km.

### 3.2. Soil Erosion.

Soil is one of the most important factors for the growth of vegetation along a motorway. During highway construction, quarrying, borrowing earth and spoil grounds will cause soil erosion. The fertility of soil is reduced, changing its physicochemical properties, which makes it more difficult for vegetation to grow and recover. If the soil structure of the land under construction changes due to compaction from machinery or the land being trampled on, the fertility of the soil may not recover for a long time. Soil erosion destroys the vegetation along the motorway. In turn, the loss of vegetation further exacerbates soil erosion. This vicious circle makes it very difficult for the vegetation to grow and recover. It also causes water and soil loss.

### 3.3. Climate.

Upon construction, motorways can generate a microclimate environment, which mainly depends on the properties of the underlying surface and the composition of the atmosphere. A motorway microclimate that is adverse to plant growth has the following features: fast air convection, hot pavement temperature in summer and drought in roadway.

### 3.4. Hydrology

In motorway construction the direction of surface water may often change its course. Due to the diversion of the river flow, water and soil loss worsens at areas where the flow of water is concentrated and erosion occurs where the structure of the water flow is adverse. In river or wetland areas, it is necessary to change the original direction of the river when a motorway is built. After the direction of the river has been changed, a very large flow is generated in areas where many waterways come together and the flow rate speeds up.

### 3.5. Vegetation

The impact of a motorway on vegetation mainly refers to the direct impact of land destruction, borrowing earth and spoil grounds during motorway construction, as well as the indirect impact of motorway traffic. The former is transient and irreversible; the latter is more long-term and reversible. During motorway construction, direct destruction of vegetation mainly stems from the following two aspects: permanent destruction from site clearing, and damage from the temporary spoil ground and construction road.



Figure 4: Example for Vegetation and beautiful landscape in near the highway

### 3.6. Wildlife

Wild animals are the main victims of habitat fragmentation during motorway construction. As the forest decreases in size and is divided by residential areas and traffic networks, their habitat gradually shrinks. Increased traffic flow and expanding human activity also reduces their habitats, affecting their mating and reproduction,



further aggravating the impact on them. In addition, newly built motorways directly cause a loss of habitat and terrain features, resulting in a change in climatic factors such as sunlight, wind speed, temperature and humidity.



Figure 5: Before and after photograph in construction site of roadway

Meanwhile, vibration, noise, atmospheric pollution and soil pollution from vehicles has a negative impact on the survival, reproduction and migration of local plants and animals.

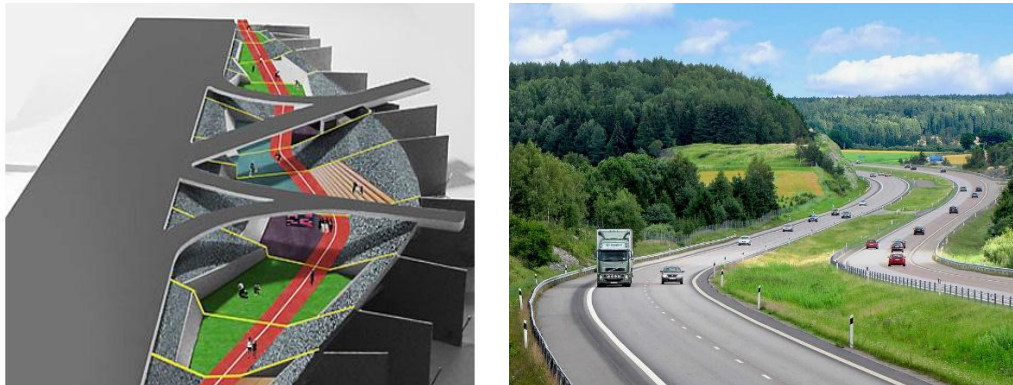


Figure 6: Landscape examples in highway design

#### 4.CONCLUSIONS

The negative effects of technology that grows rapidly is emerging that's irresponsible consumption of natural resources and in the form of pollution or degradation of nature. In this study we focused landscape planning about highway design parameters in Bilecik region. In this reason construction of highways, the landscape is considered to be an important element of the visual and environmental values in terms of taking into account the driver must be provided. Moreover, highway and slope planting work (type selection and planting method) to the principles of landscape planning should be exercised.

In this paper, the features and models of highway landscapes are analyzed in detail, then a new concept of highway landscape design, which integrates highway planning, design, operation and landscapes into the highway's service life is presented.

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# Effect of Self Compacting Concrete Compressive Stress Properties with Different Filler Materials

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## *Abstract*

*Self compacting concrete is the production of technological type of concrete. Different conditions effect the variable changeable values of self-compacting concrete. In this study it has been researched effect of strength with filler materials on self-compacting concrete. Mainly, in this research has been worked on effects of different filler materials on compressive strength. Experiments studies have been prepared three type of concrete mixes which are contained marble powder, fly ash and stone dust. In addition the same concrete mixes have been prepared and in these mixes spreading in slump flow time in 50 cm diameter give significant values on fresh concrete. Finally, we determined effect of self-compacting concrete compressive strength with different filler materials and is worked to research the highest strength mix for the mixes of self-compacting concrete*

**Keywords:** *Marble powder, fly ash, Self compacting concrete, Pozzolanic fillers and porosity*

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## 14. INTRODUCTION

It was first developed in Japan in 1988 in order to achieve durable concrete structures by improving quality in the construction process. Self-compaction concrete is often described as the ability of the fresh concrete to flow under its own weight over a long distance without segregation and without the need to use vibrators to achieve proper compaction. This saves time, reduces overall cost, improves working environment and opens the way for the automation of the concrete construction [1–4].

Self compacting concrete (SCC) mixes always contain a powerful superplasticizer and often use a large quantity of powder materials and/or viscosity-modifying admixtures. The superplasticizer is necessary for producing a highly fluid concrete mix, while the powder materials or viscosity agents are required to maintain sufficient stability/cohesion of the mixture, hence reducing bleeding, segregation and settlement [4]. Benefits of using SCC also include: improving homogeneity of concrete production and the excellent surface quality without blowholes [5].

In Flow-able concrete, introduction of high volumes of mineral admixtures to concrete mixtures is limited due to their negative effects on water demand and strength of the hardened concrete. However, these mineral admixtures can be efficiently utilized as viscosity enhancers particularly in powder-type SCC. Thus, successful utilization of marble powder (Mp), fly ash (Fa) and stone dust (Sd) in SCC could turn these materials into a precious resource. Moreover, these mineral admixtures can significantly improve the workability of self-compacting [6,7]. When used in SCC, these mineral admixtures can reduce the amount of superplasticizer necessary to achieve a given property [8]. It should be noted that the effect of mineral admixtures on admixture requirements is significantly dependent on their particle size distribution as well as particle shape and surface characteristics. From this viewpoint, a cost effective SCC design can be obtained by incorporating reasonable

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amounts of MP, FA and SD [9]. Incorporation of mineral admixtures reduced the cost per unit compressive strength of these SCC [9].

## 2. EXPERIMENTAL PROGRAMS

The present work aims to study the effect of filler types on fresh and hardened properties of SCC and Flow-able concrete. Fresh and hardened concrete properties such as slump, slump flow, sieve stability, bleeding, porosity, compressive strength and scanning of microstructure for Flow-able concrete (FAW) with slump of (220±20) mm and self compacting concrete were considered in this study.

### 2.1. Materials

Three groups of filler were selected. The first group was pozzolanic filler fly ash (Fa) while the second one was non-pozzolanic fillers; Marble Powder (MP), stone dust (SD). These three types of fillers passing from sieve No. of 200 (125  $\mu$ m) were used. Portland cement classified as CEM I N 42.5 was considered in this study. The chemical compositions of these fillers and cement are presented in Table 1.

Natural siliceous sand with 2.66 fineness modulus and pink lime stone with nominal maximum size of 9.5 mm were used. Type G of high performance super plasticizer concrete admixture based on poly- carboxylic material was used.

Table 1 Chemical compositions of cement and filler materials.

Component %	Component % Cement	Component % SD	Component % FA	Component % GP
S <sub>2</sub> O <sub>3</sub>	21.92	95.32	79.02	3.30
Al <sub>2</sub> O <sub>3</sub>	3.30	0.88	5.96	0.82
Fe <sub>2</sub> O <sub>3</sub>	0.20	0.39	0.44	0.58
CaO	63.0	0.90	12.3	92.9
SO <sub>3</sub>	2.1	1.03	0.40	1.18
Loss of ignition	1.2	1.40	1.20	1.20

### 2.2. Concrete mix design

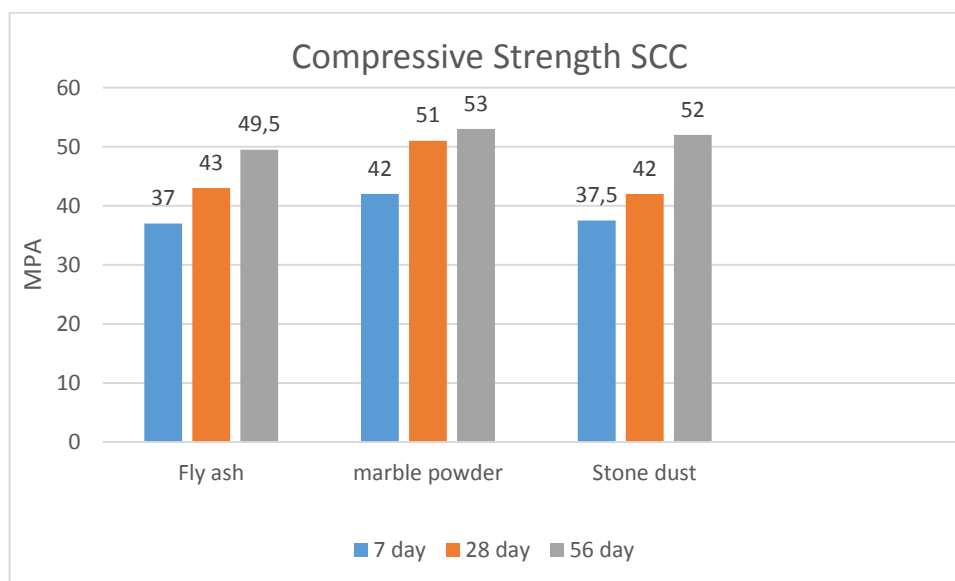
Mix proportions and test procedure The used water/binder ratio (w/b) for Flow-able and self compacting concrete was kept constant as 0.415, while the dose of used superplasticizer was changed to obtain the desired slump for Flow-able concrete and constant slump flow for self compacting concrete. For all the used concrete mixtures, the coarse/fine aggregate ratio was 1.0. Cement contents of 400 kg/m<sup>3</sup> and 500 kg/m<sup>3</sup> were considered in this study. For cement content of 400 kg/m<sup>3</sup>, the additional percentages of used filler materials were 7.5%, 10% and 15% while for cement content 500 kg/m<sup>3</sup>, only 10% was considered. By using different types of fillers, filler percentages and cement contents and Table 2 shows the mixture proportions of these mixes. Slump flow and T50 tests according to ACI 237R-07 were performed on fresh concrete, also sieve stability test was done.

Table 2. Fresh concrete mixture design and test results

Filler type	Cement	Filler content (%)	Water	Coarse aggregate	Fine aggregate	Admixture(lt)	Flow time(s)	Diameter flow(mm)
Fly ash	400	30	178.5	836	836	14.3	2.5	740
Fly ash	400	40	182.6	825	825	14.4	2.5	750
Fly ash	400	60	190.9	804	804	14.6	2.3	740
Marble Powder	400	30	178.5	835	835	15.9	3.5	720
Marble Powder	400	40	182.6	825	825	16.0	3.0	740
Marble Powder	400	60	190.9	805	805	16.1	2.7	750
Stone dust	400	30	178.5	835	835	15.9	3.0	720
Stone dust	400	40	182.6	825	825	16.0	3.0	730
Stone dust	400	60	190.9	805	805	16.1	2.5	750

### 2.3. Cube compressive strength

Fig. 1 shows the variation in concrete compressive strength of SCC at the different ages of curing for different types of fillers for concrete mixes with 400 kg/m<sup>3</sup> cement content. From this figure, generally one can obviously observe that there is no significant variation between compressive strength of fly ash and marble powder and stone dust. This trend is the same at 7 days, 28 days and 56 days. The good performance of used Marble dust and stone dust filler is due to the micro-filling ability, improving the microstructure of the bulk paste matrix and transition zone. Further, it is clear that the increase in filler content from 30% to 60% has not any significant effect on concrete compressive strength for all types of fillers fly ash. There is a noticeable increase in concrete compressive strength



**Figure 1.** Compressive Strength different filler material results



### 3. CONCLUSIONS

Consider concrete as a matter containing different filler materials (aggregates of different sizes) joined together by binder material cement, fly ash etc. our priority is that voids in final concrete should be least aggregates help in filling those voids preference for aggregates is always such that one must be getting uniformly graded aggregates of various sizes and in good proportion. Also, aggregates also takes some load that's why we have impact, crushing test etc. but one need not worry about these with the strength as long as they are coming within the limit of 30% as specified by IS code but again beyond certain grades one would have to think about these values as the concrete will not be able to take loads if aggregates are not up to the mark because in these cases while taking load aggregates will start breaking first which will ultimately result in concrete failure.

Based on the findings of the current study, the following conclusions may be drawn:

Filler type has a significant effect on segregation resistance and bleeding resistance of SCC and Flow-able concrete. The use of non-pozzolonic fillers (Stone dust and marble dust) decreases the segregation and bleeding compared with pozzolanic fillers (Fly ash).

The increase in filler content improves bleeding resistance of SCC. The significant effect of filler type on bleeding resistance is obvious at high level of filler content, 60.0%, whereas there is no obvious effect of filler type on bleeding resistance at lower filler content. In addition, filler type has insignificant effect on water absorption. There is no negative effect of non-pozzolanic fillers on concrete compressive strength compared to that of pozzolanic fillers.

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# Assessment of Image Fusion Methods

*Murat Uysal<sup>13</sup>, Abdullah Varlik<sup>2</sup>*

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## **Abstract**

*Image fusion is the integration of high spatial resolution panchromatic images with low spatial resolution multispectral image to produce a high-resolution multispectral image. Image fusion, which is also called as pan-sharpening, merge resolution, and image integration. Nowadays, there are different image fusion methods used. According to the characteristics of satellite sensors, image fusion methods emphasize the color information or the spatial information. Therefore, visual and statistical evaluation of the image fusion process is needed. In this study, PCA, multiplicative, and Brovey transform methods were used to fusing multispectral and panchromatic images. Image fusion methods were compared by using visual and spectral analysis.*

**Keywords:** Image fusion, Pan-sharpening, IHS, Brovey, PCA

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## **1. INTRODUCTION**

Remote sensing is using in different fields nowadays. The data can obtain in different resolutions with different sensors from satellites. The images that has different spatial and spectral resolution are using for different purposes depending on the characteristics of the sensor. Multiband and high-resolution spatial panchromatic images can obtained from satellites such as IKONOS, Landsat, Spot and WorldView. Image fusion is performing to obtain data from both high spectral resolution and high spatial resolution images.

Image fusion is defining in different ways. –Data fusion is a formal framework in which are expressed means and tools for the alliance of data of the same scene originating from different sources. It aims at obtaining information of greater quality; the exact definition of greater quality will depend upon the application”[1]. Image fusion, also, called as pan-sharpening, merge resolution, and image integration. Pan-sharpening is the integration of high spatial resolution panchromatic images with low spatial resolution multispectral image to produce a high resolution multispectral image. Some of the image fusion methods damage the original multispectral image's color structure while transferring the spatial details [2].

Among the methods that are used for merging remote sensing images include principal component analysis (PCA), Brovey transform, IHS (Intensity Hue Saturation), the multiplicative transformation, HPF (high pass filters), neural networks and wavelet transform (WT)

Some image fusion techniques aims to emphasize the positional information while others aims to emphasizing the color information. At the same time, each sensor has characteristic properties and not all pan-sharpening method may be available for each sensor. In this case, which pan-sharpening method gives best results for which image types needs to be analyzing.

In this study, Multiplicative, Brovey, PCA and Brovey image fusion methods had used to fuse Landsat 7 ETM+ multispectral and panchromatic bands. Results were compared by using visual interpretation and statistical methods. CC (correlation coefficient), RMSE (root mean square Error) and ERGAS (Erreur relative global dimensionnel de Synthèse) methods were used for assessment accuracy of color and position of the fused images

## **2. MATERIAL AND METHODS**

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## 2.1 Image Fusion methods

In the literature, there are many image fusion methods. In this study PCA, multiplecative and Brovey transformation methods were used.

### 2.1.1 Principle Component Analysis (PCA)

The PCA is useful for image encoding, image data compression, image enhancement, digital change detection, multitemporal dimensionality and image fusion. It is a statistical technique that transforms a multivariate data set of intercorrelated variables into a data set of new un-correlated linear combinations of the original variables (Pohl and Genderen, 1998). PCA method generates uncorrelated images (PC1, PC2, ..., PCn, where n is the number of input multispectral bands). The first principal component (PC1) is replaced with the panchromatic band, which has higher spatial resolution than the multispectral images. Afterwards, the inverse PCA transformation is applied to obtain the image in the RGB color model (Zheng, 2011)

### 2.1.2 Brovey Transformation

The Brovey transformation was developed to avoid the disadvantages of the multiplicative method [5]. The Brovey transformation, established and promoted by a Brovey, is also called the color normalization transform because it involves a red-green-blue (RGB) color transform method. It is a simple method for combining data from different sensors. It is a combination of arithmetic operations and normalizes the spectral bands before they are multiplied with the panchromatic image [6].

### 2.1.3 Multiplecative

The multiplicative method is derived from the four-component technique, as described by Crippen [7]. The four possible arithmetic methods that can be used to produce an intensity image into a chromatic image (addition, subtraction, division, and multiplication), only multiplication is unlikely to distort the color. This algorithm is a simple multiplication of panchromatic and multispectral bands with each band. The advantage of the algorithm is simple and easy. Therefore this algorithm is a simple multiplication of each multispectral band with the panchromatic image. The advantage of the algorithm is that it is straightforward and simple. By multiplying the same information into all bands, however, it creates spectral bands of a higher correlation which means that it does alter the spectral characteristics of the original image data. [5]

## 2.2. Datasets

In this study 04.14.2016 date of Landsat 7 ETM + multispectral bands of the satellite and the panchromatic band is used in Figure 1. Lansat 7 ETM + satellite of multispectral band 30 m, thermal tape 60 m and panchromatic band with 15 m resolution.

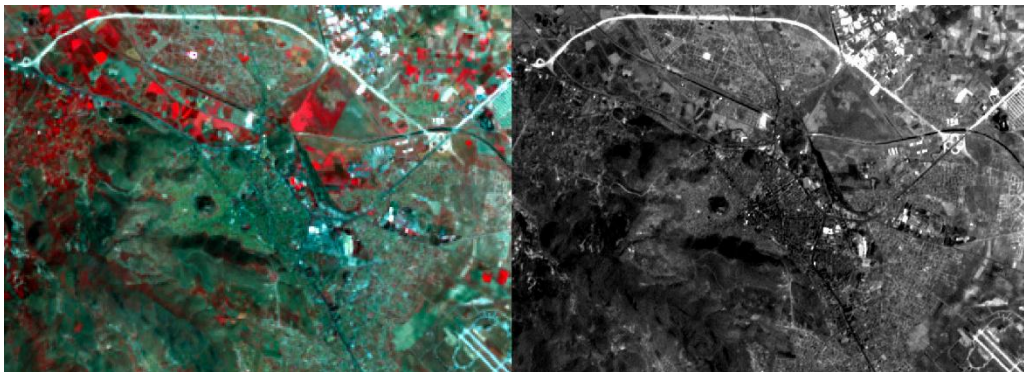


Figure 2. The images used applications (multispectral and panchromatic image)

### 2.2. Quality Assessment

The evaluation procedures are based on the verification of the preservation of spectral characteristics and the improvement of the spatial resolution. First, the fused images are visually compared. The visual appearance may be subjective and depends on the human interpreter, but the power of the visual cognition as a final backdrop cannot be underestimated. Second, a number of statistical evaluation methods are used to measure the color preservation. These methods have to be objective, reproducible, and of quantitative nature. [5]. In this study, CC

(Correlation Coefficient), RMSE (Root Mean Square Error) and ERGAS (Erreur Relative Globale Adimensionnelle de Synthèse) methods were used quality assessment for each fused image.

The correlation coefficient (CC as shows equation 1) between the original multispectral and the fused bands. This value ranges from -1 to 1. The best correspondence between fused and original image data shows the highest correlation values [5].

$$CC = \frac{\sum \sum (MS_{ij} - MS_{ort})(F_{ij} - F_{ort})}{\sqrt{\sum \sum (MS_{ij} - MS_{ort})^2} \sqrt{\sum \sum (F_{ij} - F_{ort})^2}} \quad (1)$$

Root Mean Square Error (RMSE as shows equation 1) It is a measure of how different the two images [8].

$$RMSE = \frac{1}{IJ} \sum \sum (MS_{ij} - F_{ij})^2 \quad (2)$$

ERGAS (Erreur Relative Globale Adimensionnelle de Synthèse) This measure is related to the amount of distortion sharpened image, therefore, expected to be as small as possible [9].

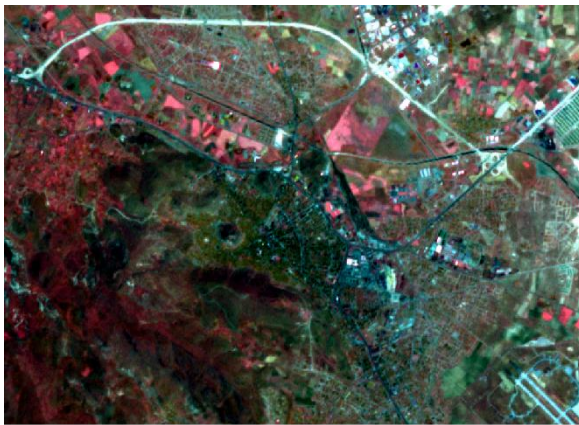
$$ERGAS = 100 \frac{h}{l} \sqrt{\frac{1}{B} \sum_{b=1}^B \left( \frac{RMSE(b)}{\mu(b)} \right)^2} \quad (3)$$

### 3. RESULTS

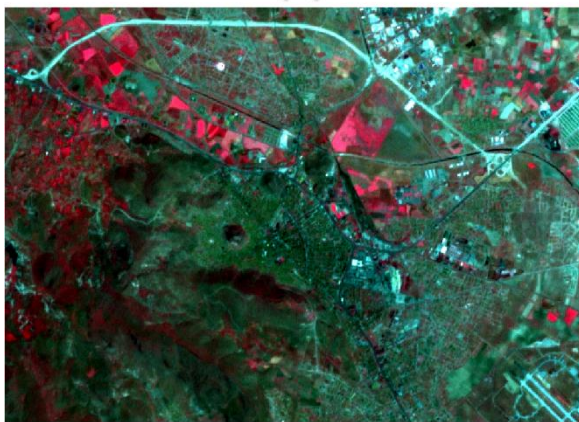
In this study, the quality of the results obtained has been demonstrated both visually and statistically and the produced images have been analyzed with comparing method. Visual comparison for the analysis of the produced image is an easy and effective method. It is very difficult that make this comparison objectively. Image quality depends on the observer and the person who does the analysis. Therefore, interpretation of the results are varies from person to person. This study explores the compare of produced merged images with original multi-band images. PCA, Brovey and Multiplicative methods were applied for merging images and merged images is shown in figure 2A, 2b and 2C, respectively.

The statistical comparison has been made with using CC, RMS and ERGAS criterias. These values have calculated for each merged image for this purpose and calculating the correlation coefficient was conducted with RMSE (root mean square error) criterias.

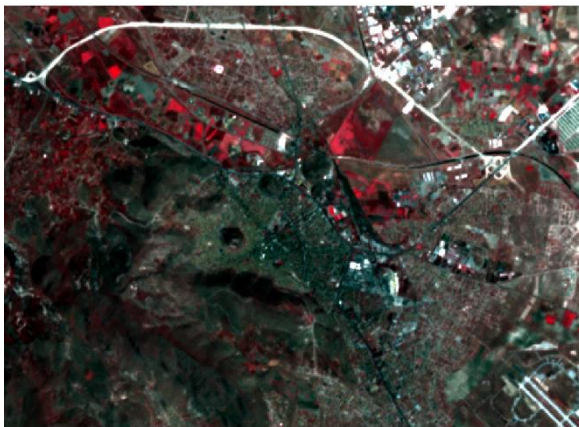




(a)



(b)



(c)

Figure 2. Phan-Sharpening image (a) PCA b) Brovey c) Multiplecative)

Table 1. CC method

Band	PCA	Brovey	Multiplecative
1	0,744795	0,743907	0,743572

2	0,744683	0,744089	0,743566
3	0,744257	0,743517	0,743476
4	0,747059	0,746514	0,746468
5	0,744263	0,744007	0,743827
6	0,743252	0,742919	0,743073
<b>Average</b>	0,744718	0,744159	0,743997

Table 2. RMSE method

Band	PCA	Brovey	Multiplicative
1	59,52312	55,01631	45,81869
2	57,11029	52,86885	43,38253
3	72,17152	69,02441	52,32624
4	63,48086	50,81049	41,21304
5	89,68561	85,11074	60,98753
6	71,12887	65,732	52,60283
<b>Average</b>	68,85004	63,0938	49,38848

Table 3. ERGAS method

Band	PCA	Brovey	Multiplicative
1	4,457346	4,176332	3,602832
2	4,499429	4,220663	3,597182
3	4,880045	4,699771	3,743263
4	5,00671	4,156279	3,512101
5	4,946914	4,73262	3,60265
6	5,438787	5,082716	4,216489
<b>Average</b>	4,904304	4,543656	3,734646

## 4. CONCLUSIONS

Positional clarity of the image, which is gained from fusing methods, can be evaluated visually and statistically. Color similarities, image distortions and distinguishable of the objects are taken into account in visual assessments [1]. Visual assessments cannot use alone for measure success of the method because it can be different from person to person. Statistical methods should use for making an objective assessment. The Visual results of study can be seen in Figure (3-6). The results of statistical assessment are presented in Table 1.

### 4.1 Visual Interpretation

Visual interpretation was performed in consideration of color similarity; image distortions and availability distinguish objects. It was observed that the color tones of the images are different with the various methods that using in the study. The spatial resolution increased while the spectral recovery has not taken place as expected in all studies. It has not been possible to extract detailed information with some methods.

PCA method show the best results in analyzing of color similarities. When comparing with original image, it was determined that PCA has darker colors. In the images obtained by PCA, buildings could not be detectable clearly.

Brovey transformation increased spatial resolution also it caused to color changes. More different color tones have obtained by IHS method when it compared to other methods. We observed it is increasing spectral diversity of the image, which is obtain by high-permeability filter technique, but its colors has changed.

### 4.2 Statistical Methods

The mean and standard deviations of the original and merged images are shown in Figure 5. Produced image kept its spectral attributes when raw multi-band images' values comparing with produced images' values, which are obtained from various fusion algorithms. Reflection values of cross section have been extracted from each image for each band and correlation coefficients between these values were calculated. Correlation between each bands of the merged images (corresponding of original image band) and each bands that belongs to original image was calculated. The degree of spectral diversity was determined in this study. Multi-band images have ideal spectral information in this research and it is possible to detect the images that have most ideal spectral information. The value of +1 show that values are same (high correlation) and value of -1 indicates that the data are completely opposite of each other. Correlation coefficients between bands of original image and the merged images are shown in Figure 6.

In this study, Landsat 7 pan-sharpening performance was investigated. PCA, Brovey and IHS transformation methods were used to pan-sharpening process in Erdas imagine software. CC and RMSE criteria were used for statistical analysis of obtained images. Visual analysis of obtained images have been made for quality purpose. In generally, images, which obtained from Brovey transformation are seems have best quality but images that have produced with IHS methods are most quality than others.

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# Prediction of the Dynamic Response of Repeated Low Velocity Impact on Adhesively Bonded Plates

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## Abstract

*A three-dimensional (3-D) dynamic element analysis (FEA) was performed to study the repeated transverse low velocity impact behaviour of adhesively bonded plates. Adhesive bonding is an effective joining technique and has been widely applied in various industries. Compared to other joining methods such as welding, adhesive bonding is relatively easier to perform and does not require excessive enterprise costs. The adhesively bonding plate is subjected by a mass at one time in single impact, but sometimes multiple impact load can occur simultaneously and/or non-simultaneously. Single and multiple times impact loads were conducted for the different impact energy levels. Abaqus/Explicit (Version 6.14) finite element package programme was used for the numerical simulations. Plates and adhesive were used as aluminum 2024 and Araldite 2015 in numerical analysis, respectively. The variations of the contact force, kinetic energy histories and the deflection of the central impact region were investigated under single and multiple times low velocity impact loads.*

**Keywords:** Repeated impact, adhesive, adhesively bonding joint, nonlinear finite element method

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## 15. INTRODUCTION

Adhesive technology offers adhesives with high impact strength so that adhesively bonded joints can serve safely under an impact load for a short period. Impact mechanism develops strongly with surface conditions, and becomes more apparent on the metal surface whereas the damage may initiate inside the composite materials, such as along interfaces between the layers rather than on the surface of the composite material. Therefore, the prediction of the initiation and propagation of the damages in the composite materials needs various damage models to be considered. Low velocity impacts are considered as the most dangerous situations because of the difficulties to detect the damages. After an impact, a large reduction in the mechanical performance may occur. Thus, a good understanding of indentation, impact response and repeated impact response are necessary in order to predict and assess their residual strengths. Structures under repeated impacts are usually applied in engineering such as the landing gears of carrier-based aircrafts, excavator movable arms, rock crushers and firing system of artilleries. At these situations, high strain rate and accumulated plastic deformation are two significant features that increase the risk of failure. Hence, it is extremely essential to predict the residual life, i.e., the number of impacts to failure [1]. M. K. Sisi et al. [2] studied a theoretical method for low-velocity impact of composite laminated beams with arbitrary lay-ups and various boundary conditions subjected to repeated impacts of multiple masses. Their analyses was based on the higher-order partial differential equations of the motion were derived using the Lagrangian equations of the second kind. Numerical examples showed that the time of impact play an important role on contact forces, beam displacements, absorbed energies by the beam and normal and shear stresses by positive and negative superposition of induced waves. V. Arikan and O. Sayman [3] investigated repeated impact response of E-glass fiber reinforced polypropylene and epoxy matrix composites and effect of resin type on the impact response of composites. They manufactured E-glass fiber reinforced composites with two types of resin, polypropylene and epoxy. They used impact energy levels of 20 J, 50 J, 80 J and 110 J for single impact tests while 50 J was chosen for repeated impact tests. They compared between the results of 110 J single and 50 J repeated impacted specimens. As a result of the study it was concluded that the resin type is a crucial parameter for the repeated impact response of the composites. C. Atas and A. Dogan [4] studied the effect of thermal ageing on low velocity impact response of E-glass/epoxy composites and also together with single impact case, repeated impact response of the composite samples. They chose impact energy levels of 20 J, 40 J, 60 J, 80 J and 100 J for single impact tests and 20 J for repeated impact tests. The conditioning humidity and temperature were chosen respectively as 70% and 95 °C, considering the glass-transition temperature (T<sub>g</sub>) of the intact composites which was determined as 78 °C. The samples were exposed to ageing durations of 100, 400, 700, 1000 and 1300 h by using a climatic test cabin. As a result of the study it was found that in addition to the mechanical properties, damage resistance of the E-glass/epoxy composites was significantly affected by the thermal ageing. C. Atas et al. [5] studied the repeated impact response of woven E-glass/epoxy composites with various thicknesses. They showed energy profile diagrams of the samples, the variation of perforation thresholds with thickness and the variation of absorbed energy with repeat numbers. They found that the perforation threshold/energy for single impact varied linearly with thickness for the chosen composite plates. Considering different energy levels, the impact numbers corresponding complete perforation of the specimens with different thicknesses, i.e. layer numbers, were also provided. J. Aurrekoetxea et al. [6]

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investigated the repeated impact behaviour of self-reinforced polypropylene composite. Plastic deformation of the tape was the dominant mechanism, and the resulting penetration mode was a highly localised “star”-shaped hole. Damage and perforation thresholds are 5 J and 31.4 J respectively. Impact fatigue life exceeds 500 impact events up to 13 J, but drops sharply for 14 J. Strain-hardening was the origin of the trend of peak load increased and plastic deformation decreased with impact events. As a result of, the amount of energy absorbed by each impact was reduced.

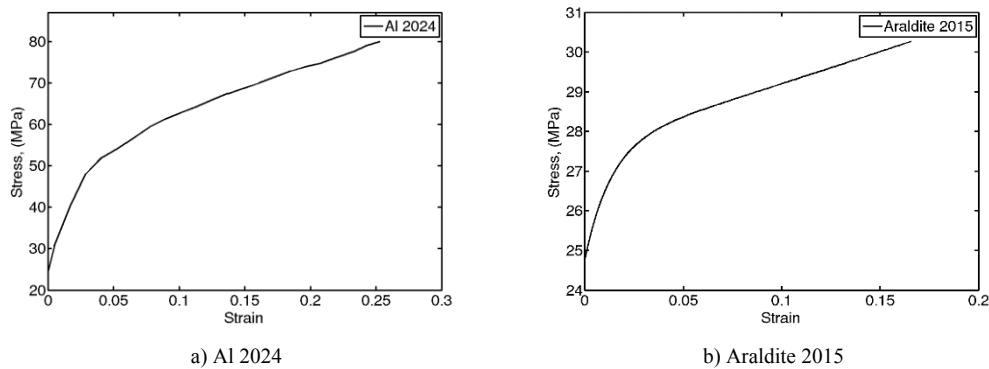
## 2. MATERIAL AND METHODS

### 2.1. Finite Element Model

The low velocity impact behavior of adhesively bonded plates was studied using ABAQUS/Explicit (version 6.14) [7]. The impact behavior was investigated for single and multiple impact under four impact energy levels of 15, 30, 45 and 60 J. Aluminum plates were in dimension of 125x125x2 mm and were bonded using an epoxy based adhesive (Araldite 2015) in dimension of 125x125x0.2 mm. The Plates and adhesive layer were modeled as an elasto-plastic material. The stress and strain curves of plates and adhesive are shown in Figure 1 and the mechanical properties of materials are listed in Table 1.

*Table 1. Mechanical properties of adhesively bonded plate*

Material	Al 2024	Araldite 2015
Density (kg/m <sup>3</sup> )	2700	1450
Poisson's ratio	0.3	0.36
Young's modulus (GPa)	70	1.16
Yield stress (Mpa)	240	24.7



*Figure 1. Stress-Strain curves of (a) Al 2024 and (b) Araldite 2015*

The impactor was modeled as a rigid body behavior. The encastered boundary condition was applied to the adhesively bonded plates. Plates and adhesive layer were modelled using a three dimensional solid finite element with three degrees of freedom at each node (C3D8R). The hourglass control was also used for the finite elements of core material as another option to avoid excessive element distortions and calculate numerical integrations accurately. The mechanical contact between the impactor and adhesively bonded plates was simulated by the GENERAL CONTACT ALGORITHM in Abaqus/Explicit. The finite element model is shown in Figure 2.

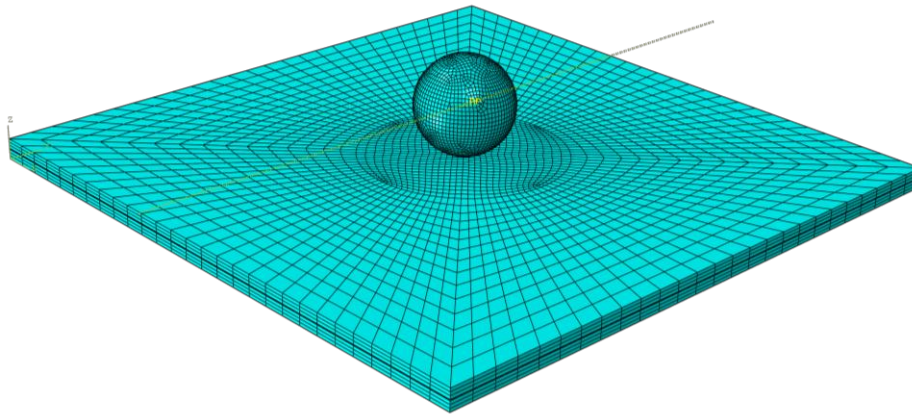
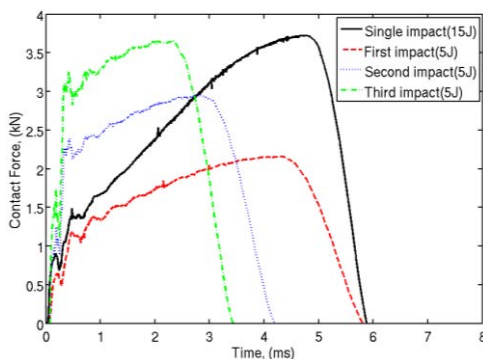


Figure 2. Finite Element Model

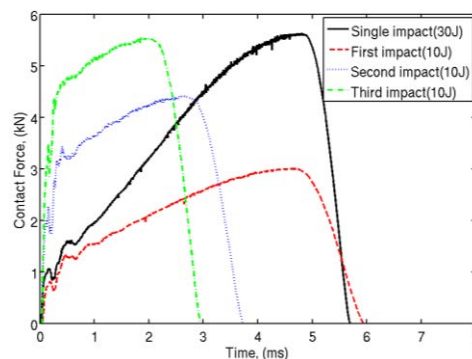
## 16. RESULTS AND DISCUSSION

Impact analyses were performed for impact energies of 15, 30, 45 and 60 J, respectively. The impactor was spherical tip geometry of 20 mm in diameter, and 5.045 kg of a mass. The effect of the single and multiple impact was investigated the adhesively bonded plates. The temporal variations of the contact force were determined for four impact energy levels of 15, 30, 45 and 60 J, respectively. The kinetic energies were evaluated to determine the energy absorption capability of adhesively bonded plates. The adhesively bonded plates thickness was 4.2 mm for the all specimens. Figure 3 shows the effect of the single and repeated impact on the temporal variations of the contact force under present impact energies, respectively. The peak contact forces are measured as 3.72, 5.63, 7.09 and 8.16 kN under the impact energy levels of 15, 30, 45 and 60 J for a single impact test, respectively, and the corresponding peak contact times are nearly same for all specimens as 4.8 ms. The impact analyses are completed in the total contact times of 5.9, 5.7, 5.6 and 5.5 ms.

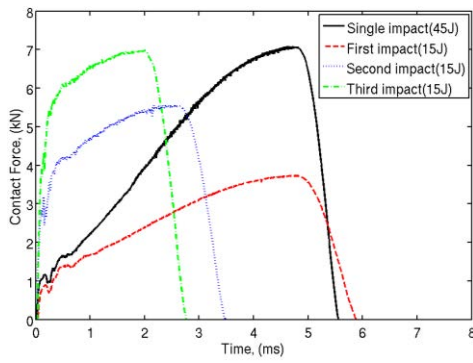
As the repeated impacts analyses are considered, repeated impact energy is 5 J (three times) for the total impact energy of 15 J and for the total impact energy of 30 J, repeated impact energy is 10 J, for the total impact energy of 45 J, repeated impact energy is 15 J, for the total impact energy of 60 J, repeated impact energy is 20 J. As the first impact energy level 15 J is considered, peak contact forces are measured as 2.15, 2.94 and 3.65 kN for the first, second and third impact (5J), respectively. The repeated impact tests are completed in the total contact times of 5.8, 4.2 and 3.4 ms. As the impact energy level of 30 J is considered, the peak contact forces are measured as 3.01, 4.4 and 5.5 kN for the first, second and third impact (10 J), respectively. The repeated impact analyses are completed in the total contact times of 5.9, 3.7 and 2.9 ms. As the impact energy level of 45 J is considered, the peak contact forces are measured as 3.72, 5.56 and 6.98 kN for the first, second and third impact (15 J), respectively. The repeated impact analyses are completed in the total contact times of 5.9, 3.5 and 2.8 ms. As the impact energy level of 60 J is considered, the peak contact forces are measured as 4.42, 6.60 and 8.17 kN for the first, second and third impact (20 J), respectively. The repeated impact analyses are completed in the total contact times of 5.8, 3.3 and 2.7 ms. As the impact energy is increased, peak contact forces are increased and total contact durations are decreased for all specimens. Peak contact force levels for repeated and single impact are nearly same, but total contact durations of the repeated impact tests are longer than single impact analyses. Peak contact force levels are gradually increased caused by strain hardening effect for same energy levels in the repeated impact analyses.



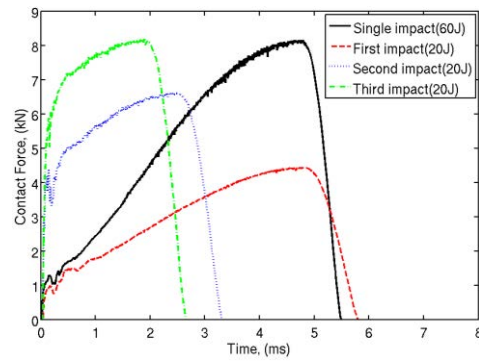
a) E = 15 J



b) E = 30 J

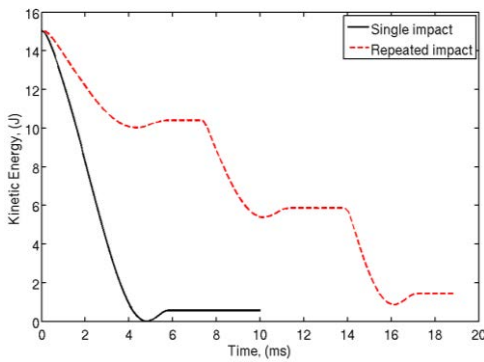


c)  $E = 45 \text{ J}$

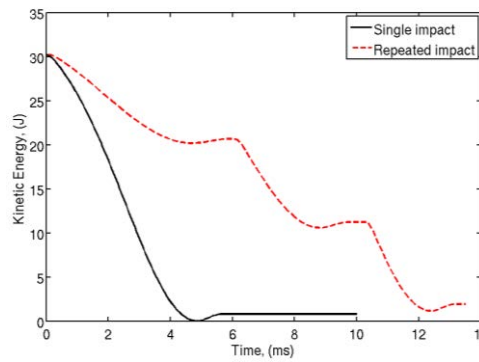


d)  $E = 60 \text{ J}$

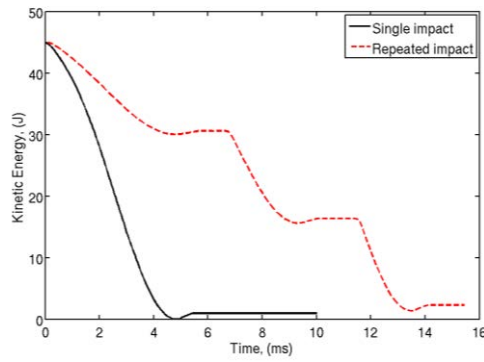
Figure 3. The effect of the single and repeated impact on the variation of contact force for the impact energy levels of 15, 30, 45 and 60J



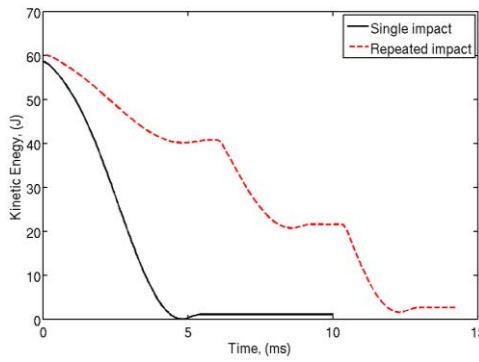
a)  $E = 15 \text{ J}$



b)  $E = 30 \text{ J}$

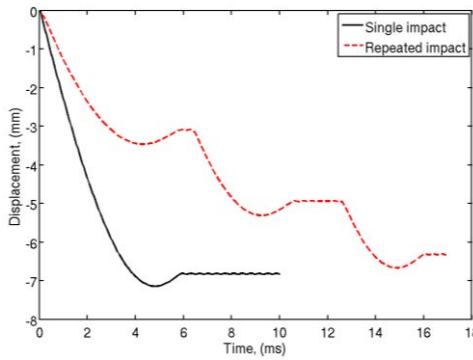


c)  $E = 45 \text{ J}$

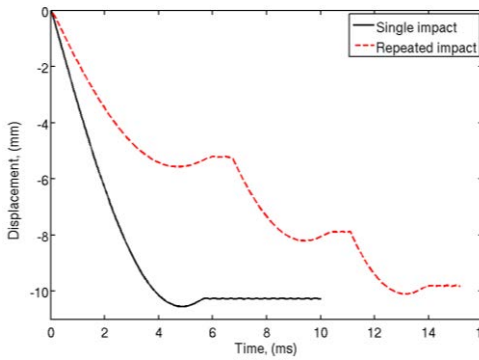


d)  $E = 60 \text{ J}$

Figure 4. The effect of the single and repeated impact on the kinetic energy histories for the impact energy levels of 15, 30, 45 and 60J



a)  $E = 15 \text{ J}$



b)  $E = 30 \text{ J}$

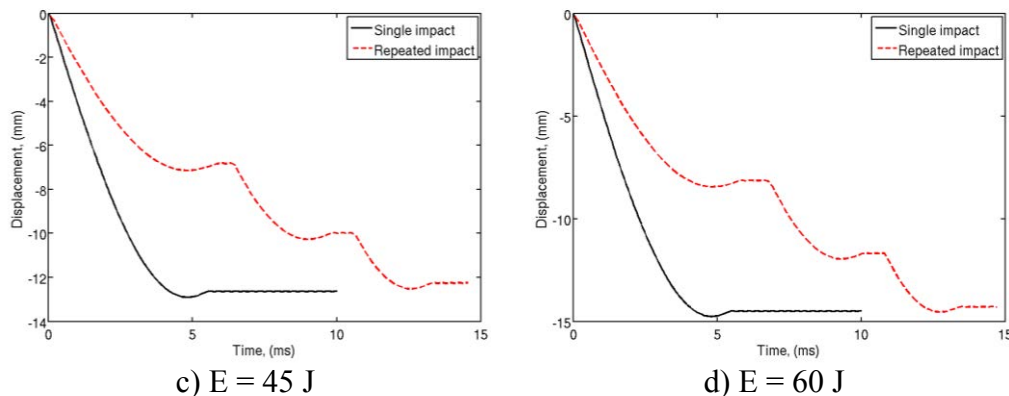


Figure 5. The effect of the single and repeated impact on the permanent deflection at the top plate of central impact region for the impact energy levels of 15, 30, 45 and 60 J

Figure 4 shows the effect of the single and repeated impact on the kinetic energy histories under present impact energies, respectively. Impact energies of 15, 30, 45 and 60 J for the single impact are reduced to kinetic energy levels of 0.57, 0.79, 0.96 and 1.08 J, respectively; thus, the impact energies are dissipated by 96.2, 97.3, 97.8 and 98.2%, respectively. Impact energy of 15, 30, 45 and 60 J for the repeated impact analyses (5, 10, 15, 20 J) are reduced to kinetic energy levels of 1.43, 1.93, 2.3 and 2.63 J, respectively; thus, the impact energies are dissipated by 90.4, 93.5, 94.8 and 95.6%, respectively. As the impact energy is increased, the capability of the absorbing energy is increased. Impact energy absorption capability under single impact analyses is better than under repeated impact analyses. The capability of the energy absorbing are gradually decreased caused by strain hardening effect for same energy levels in the repeated impact analyses.

Figure 5 shows the effect of the single and repeated impact on the central permanent deflection at the impact region under present impact energies, respectively. Central permanent deflections under single impact analyses are 6.8, 10.3, 12.6 and 14.5 mm for the impact energies of 15, 30, 45 and 60 J. Central permanent deflections under repeated impact analyses (5, 10, 15, 20 J) are 6.3, 9.8, 12.2 and 14.3 mm for the impact energies of 15, 30, 45 and 60 J. As the impact energy is increased, the central permanent deflection at the impact region is increased. The specimens under repeated impact have less permanent deflection caused by strain hardening effect than under single impact for the same impact energy level.

### 3.CONCLUSION

This study presented the single and repeated impact response of adhesively bonded plates for various impact energies. The temporal variation of contact forces, kinetic energy histories and the permanent deflections at the top surface of plate assesses for the impact energies of 15, 30, 45 and 60 J. Strain hardening effect for the repeated impact analyses is appeared pretty much. Specimens have less permanent deflection in the repeated impact analyses than single impact analyses. Peak contact force levels are nearly same for the repeated and single impact but the contact durations for the repeated impact analyses are longer than single impact analyses. The capability of the impact energy absorption for the single impact analyses is better than in the repeated impact analyses due to strain hardening effect.

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# Numerical simulations of composite sandwich panels under low velocity impact

*Umut Caliskan<sup>15</sup>, M. Kemal Apalak<sup>16</sup>*

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### *Abstract*

*This study addresses the low velocity impact behaviour of composite sandwich panels with glass fiber-reinforced polymer face-sheet and PVC foam core. Impact behaviour was investigated for various fiber angles and impact energy levels of composite sandwich panels. Material non-linearities were considered in the explicit analysis and cohesive zone model based on fracture mechanics was used to model adhesive layer and delaminations. Low velocity impact simulations were performed on a uni-directional laminate [0°]<sub>4</sub>, [30°]<sub>4</sub> and [45°]<sub>4</sub> of E glass/epoxy composite sandwich panel of composite face-sheet thickness of 1 mm for impact energies of 10, 20 and 30 J. The dynamic response of foam core sandwich panels was studied using ABAQUS/Explicit. The variations of contact force, kinetic energy histories and damage areas were showed and also, the capability of energy absorbing of the panels was investigated.*

**Keywords:** Low velocity impact, composite, sandwich panel, PVC foam, finite element method

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## 17. INTRODUCTION

The sandwich structures are becoming increasingly popular in aerospace and marine industries and other areas where lightweight materials with high in-plane and flexural stiffness are needed. Impact mechanism develops strongly with surface conditions, and becomes more apparent on the metal surface whereas the damage may initiate inside the composite materials, such as along interfaces between the layers rather than on the surface of the composite material. Therefore, the prediction of the initiation and propagation of the damages in the composite materials needs various damage models to be considered. Composites and sandwich structures are used in aircraft, automobile, marine, defense, military, sports and structural applications where one of the major concerns is the strength to weight ratio. The advanced composite materials like Fiber Reinforced Polymer (FRP) composites are lighter than metal counter parts and many times stronger directionally. Sandwich structures are prone to impact threats from a wide range of projectile shapes, sizes and velocities during service and maintenance life. Low velocity impacts are considered as the most dangerous situations because of the difficulties to detect the damages. After an impact, a large reduction in the mechanical performance may occur. Thus, a good understanding of indentation and impact response is necessary in order to predict and assess their residual strengths. Flores-Johnson and Li [1] studied indentation of sandwich panels with carbon fibre-reinforced polymer face sheets and polymeric foam core. Both nose shape and foam core density have large influence on the indentation at failure and damage area and also C-scan images showed that these results. They observed a dependency of the indentation load on the supporting condition. They also found that the difference in indentation resistance between the sandwich panel and its corresponding core material depends on the core density. Singh et al. [2] investigated a damage evolution study of E-glass/epoxy composite under low velocity impact. Glass Fiber Reinforced Polymer composite is a popular material system that can be used in vehicles and is able to meet requirements in torsion, bending and crash. During the service of the components made of composite there is possible mass impact (stone and debris) which is considered as Low Velocity Impact (LVI). They compared two damage models and finally exponential model was used for low velocity impact simulations. They calculated material softening parameter  $m$  for different element sizes. Simulations were performed for low velocity impact of glass epoxy plate having two configurations i.e. unidirectional and crossply. They had good agreement between the predicted and measured strain was obtained. Namala et al. [3] investigated the low velocity impact behavior of a uni-directional laminate of E-glass-epoxy composite. The energy, contact forces, and displacement plots with respect to time are studied for a drop test. They observed the damage as a back face signature on the back face of both cross-ply and unidirectional laminate were plotted. The composite was speckled randomly and the impact phenomenon was recorded using a high-speed camera. The DIC data were analyzed to obtain displacement and strains on the surface of the plate. They observed that the visible damage is major on the back face of the laminate. This damage is a combined effect of top surface damage due to compressive stresses and crushing stresses, with bottom surface damage due to tensile stresses and delamination between plies. Schubel et al. [4] studied experimentally the low velocity impact behaviour of sandwich panels made of woven carbon/epoxy face-sheets and a PVC foam core by assuming a quasi-static load. Their straightforward method predicting the peak impact load estimation method exhibited a good agreement with experimental results. They also gave a contact force-indentation relationship under static load and studied some analytical models for applicability to the sandwich setup. Their first model did not model the panel behavior beyond core yielding and their another model did account for core yielding. Their initial linear indentation behaviour until

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core yielding matched well. Lopes et al. [5] investigated low velocity impact damage resistance on dispersed stacking sequence laminates using the explicit finite element method. Their constitutive models which take into account the physical progressive failure behaviour of fibres, matrix, and interfaces between plies were implemented in an explicit finite element method and used in the simulation of low-velocity impact events on composite laminates. They compared experimental results with those of their numerical model with 24-ply laminate specimens. Their simulations showed that the energy dissipated through delaminations was higher for the their alternative configuration specimens than for the baseline within the 9-30 J impact energy range. Yu et al. [6] investigated the response and failure of dynamically loaded sandwich beams with an aluminum-foam core experimentally. They obtained the dynamic compressive stress-strain curves of the core material by a Split-Hopkinson pressure bar technique. They could not find strain-rate sensitivity. Quasi-static and dynamic bending tests are carried out for sandwich beams made of aluminum skins with an aluminum foam core. The deformation and failure mechanism were revealed by ‘frozen’ test using stop blocks. They found that large local indentation and damage the energy absorbing capacity of beams loaded dynamically was lower than that for quasi-static loading. Ivañez and Sanchez-Saez [7] investigated the response of composite sandwich beams with honeycomb core subjected to low-velocity impact by using a finite-element model implemented in Abaqus/Explicit code. They modelled face-sheet behavior through a VUMAT subroutine, in which a failure model based on Hou failure criteria was implemented and they modelled the aluminium honeycomb core behaviour as an elastic-plastic material. They had good agreement in terms of contact-force histories, energy histories, absorbed energy and failure of the sandwich beams between the experimental data and the numerical results. They found that the core controlled the energy absorption of the sandwich beams at the lowest impact velocities studied; however, at higher impact velocities the face-sheets were more involved. Atas and Sevim [8] presented an experimental investigation on impact response of sandwich composite panels with PVC foam core and balsa wood core. They analyzed damage process of the sandwich composites from cross-examining load-deflection curves, energy profile diagrams and the damage specimens. They observed the primary damage modes as fiber fractures at upper and lower skins, delaminations between adjacent glass-epoxy layers, core shear fracture, and face/core debonding. It was also seen from the load-deflection curves that the foam core sandwich is of lower bending stiffness. Zhou et al. [9] investigated the perforation resistance of foam-based sandwich panels with experimental and numerical techniques. The effect of oblique loading and an aqueous support on sandwich panels were studied. The perforation resistance of the plain foams and their sandwich panels was strongly dependent on the properties of the foam core. At intermediate and higher densities, the crosslinked PVC foams and their associated sandwich panels offered a superior perforation resistance to their linear PVC counterparts. It was shown that sandwich panels impacted in an aqueous environment exhibit a lower perforation resistance than tested in air.

## 2. MATERIAL AND METHODS

### 2.1. Finite Element Model

The low velocity impact behavior of sandwich panels was studied using ABAQUS/Explicit (version 6.14). The impact behavior was investigated for different fiber angles under three impact energy levels of 10, 20 and 30 J. Composite face-sheets and PVC foam were in dimension of 125x125 mm and were bonded using an epoxy based adhesive (Araldite 2015). The face-sheet thickness was taken as 1 mm, the core material was PVC (Airex C 70.75) foam in thickness of 10 mm and density of 80 kg/m<sup>3</sup>. Adhesive thickness was taken as 0.25 mm for the impact analyses of the foam core sandwich panels. The foam core was modeled as crushable foam material. The stress and strain curve of PVC foam material (C 70.75) is shown in Figure 1 and the mechanical properties of PVC foam is listed in Table 1.

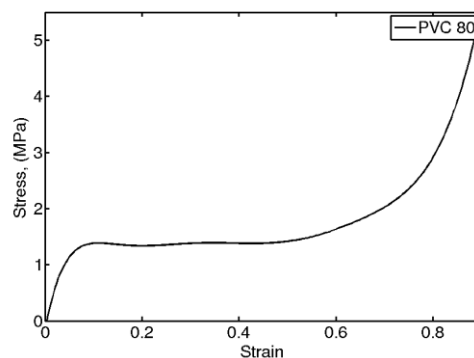


Figure 1. Stress-Strain curve of PVC C70.75 foam core

Table 1. Mechanical properties of core material (AIREX datasheet values)

Core Material	PVC Airex C70.75
Density (kg/m <sup>3</sup> )	80
Compressive Modulus (MPa)	104
Compressive Strength (MPa)	1.45
Tensile Modulus (MPa)	66
Tensile Strength (MPa)	2.0
Shear Modulus (MPa)	30

Shear strength (MPa) 1.2

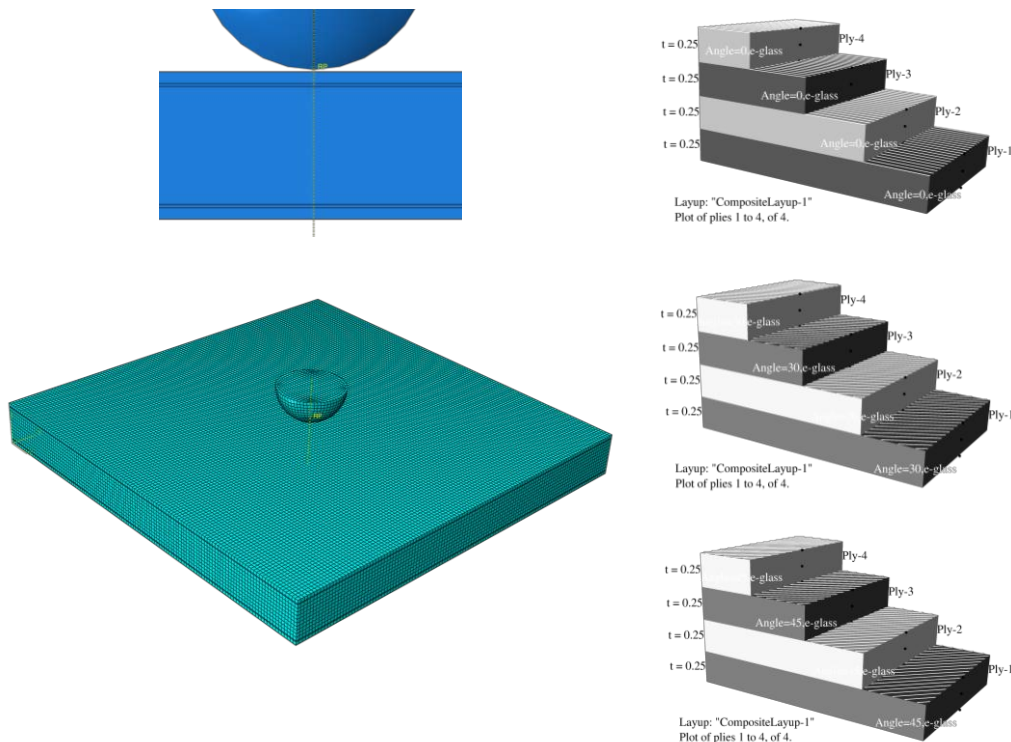
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The impactor was modeled as a rigid body behavior. The encastered boundary condition was applied to the sandwich panel. Composite face-sheets were modelled using a continuum shell element with 8-node hexahedron (SC8R) and foam core were modeled using a three dimensional solid finite element with three degrees of freedom at each node (C3D8R). The hourglass control was also used for the finite elements of core material as another option to avoid excessive element distortions and calculate numerical integrations accurately. The mechanical contact between the impactor and sandwich panel was simulated by the GENERAL CONTACT ALGORITHM in Abaqus/Explicit. The adhesive layer between the face-sheets and foam core is simulated by means of the cohesive zone approach. The interfacial adhesive failure was modeled through this cohesive zone layer between the face-sheets and foam core. The cohesive parameters of the epoxy adhesive were given in Table 2 [10] and a three dimensional cohesive element (COH3D8) was used to model the cohesive response of the adhesive layer. The nominal traction stress vector  $t_i$  with the components:  $t_n^0$ ,  $t_s^0$  and  $t_t^0$ , which represent the normal and the two shear tractions, respectively.  $G_n$  and  $G_s$  are the areas under the CZM laws in tension and shear. The cohesive thickness was taken as 0.25 mm for the adhesive layer. The finite element model of sandwich panel was shown in Figure 2.

*Table 2: Cohesive parameters of adhesive Araldite 2015 used in CZM*

Property	Araldite 2015
E (GPa)	1.85
G (GPa)	0.56
$t_n^0$ (MPa)	21.63
$t_s^0$ (MPa)	17.9
$G_n^0$ (N/mm)	0.43
$G_s^0$ (N/mm)	4.70

Composite face-sheets were modelled as four layer and unidirectional laminate fiber angle of 0°, 30° and 45°. The material damage initiation capability for fiber-reinforced materials requires that the behavior of the undamaged material is linearly elastic, is based on Hashin's theory and can be used in combination with the damage evolution model described in "Damage evolution and element removal for fiber-reinforced composites" in the Abaqus/Explicit code. Damage initiation refers to the onset of degradation at a material point. In Abaqus the damage initiation criteria for fiber-reinforced composites are based on Hashin's theory. These criteria consider four different damage initiation mechanisms: fiber tension, fiber compression, matrix tension, and matrix compression and mechanical properties for the composite plates E-glass/epoxy are given in Table 3.



*Figure 2. Finite element model and ply orientation*



The initiation criteria have the following general forms:

Fiber tension ( $\widehat{\sigma}_{11} \geq 0$ )

$$F_f^t = \left(\frac{\widehat{\sigma}_{11}}{X^t}\right)^2 + \alpha \left(\frac{\widehat{\tau}_{12}}{S^L}\right)^2 \quad (1)$$

Fiber compression ( $\widehat{\sigma}_{11} < 0$ )

$$F_f^c = \left(\frac{\widehat{\sigma}_{11}}{X^c}\right)^2 \quad (2)$$

Matrix tension ( $\widehat{\sigma}_{22} \geq 0$ )

$$F_m^t = \left(\frac{\widehat{\sigma}_{22}}{Y^t}\right)^2 + \alpha \left(\frac{\widehat{\tau}_{12}}{S^L}\right)^2 \quad (3)$$

Matrix compression ( $\widehat{\sigma}_{22} < 0$ )

$$F_m^c = \left(\frac{\widehat{\sigma}_{22}}{2S^T}\right)^2 + \left[\left(\frac{Y^c}{2S^T}\right)^2 - 1\right] \frac{\widehat{\sigma}_{22}}{Y^c} + \left(\frac{\widehat{\tau}_{12}}{S^L}\right)^2 \quad (4)$$

$\widehat{\sigma}_{11}, \widehat{\sigma}_{22}, \widehat{\tau}_{12}$  are components of the effective stress tensor,  $\widehat{\sigma}$ , that is used to evaluate the initiation criteria and which is computed from:

$$\widehat{\sigma} = M\sigma \quad (5)$$

Where  $\sigma$  is the true stress and  $M$  is the damage operator:

$$M = \begin{bmatrix} \frac{1}{(1-d_f)} & 0 & 0 \\ 0 & \frac{1}{(1-d_m)} & 0 \\ 0 & 0 & \frac{1}{(1-d_s)} \end{bmatrix} \quad (6)$$

$d_f, d_m,$  and  $d_s$  are internal (damage) variables that characterize fiber, matrix, and shear damage, which are derived from damage variables  $d_f^t, d_f^c,$  and  $d_m^c$  corresponding to the four modes previously discussed, as follows :

$$d_f = \begin{cases} d_f^t & \text{if } \widehat{\sigma}_{11} \geq 0 \\ d_f^c & \text{if } \widehat{\sigma}_{11} < 0 \end{cases} \quad (7)$$

$$d_m = \begin{cases} d_m^t & \text{if } \widehat{\sigma}_{22} \geq 0 \\ d_m^c & \text{if } \widehat{\sigma}_{22} < 0 \end{cases} \quad (8)$$

$$d_s = 1 - (1 - d_f^t)(1 - d_f^c)(1 - d_m^t)(1 - d_m^c) \quad (9)$$

*Table 3. Elastic and strength properties for composite face-sheet [2]*

Longitudinal modulus, $E_{11}$	40 (GPa)
Transverse modulus, $E_{22} = E_{33}$	10 (GPa)
Shear modulus, $G_{22} = G_{33}$	3.15 (GPa)
Shear modulus, $G_{23}$	4.32 (GPa)
Volume fraction of fiber, $V_f$	0.54
Poisson's ratio, $\mu_{12} = \mu_{13}$	0.3
Poisson's ratio, $\mu_{23}$	0.21
Density	1780 (kg/m <sup>3</sup> )
Longitudinal tensile strength, $X_T$	988 (MPa)
Transverse tensile strength, $Y_T = Z_T$	44 (MPa)
Longitudinal compressive strength, $X_C$	1432 (MPa)
Transverse compressive strength, $Y_C = Z_C$	285 (MPa)
In-plane shear strength $S_{12} = S_{13}$	60.6 (MPa)
Interlaminar shear strength, $S_{23}$	22 (MPa)

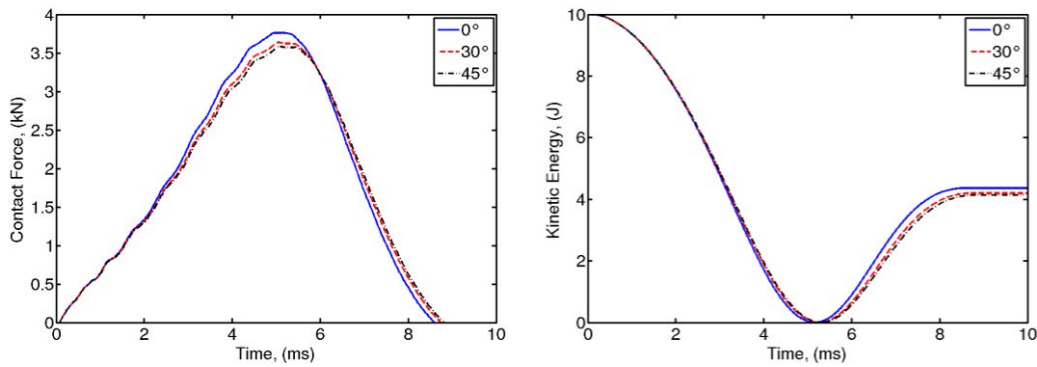
## 18. RESULTS AND DISCUSSION

Impact analyses were performed for impact energies of 10, 20 and 30 J, respectively. The impactor was spherical tip geometry of 20 mm in diameter, and 5.045 kg of a mass. The mechanical design parameter of fiber angle orientation was investigated to improve the impact energy absorption capability of the structure. The temporal variations of the contact force were determined for three impact energy levels of 10, 20 and 30 J, respectively. The kinetic energies were evaluated to determine the energy absorption capability of structures. The composite sandwich panel thickness is 12.5 mm for the all specimens. Figure 3 shows

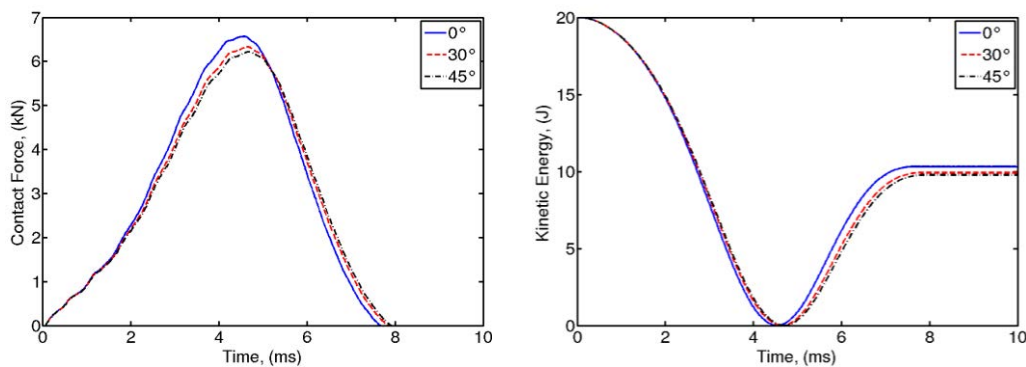
the effect of the fiber angel on the temporal variations of the contact force and kinetic energy histories under present impact energies, respectively. The peak contact forces are measured as 3.76, 3.63 and 3.58 kN under the impact energy level of 10 J for a fiber angles of 0°, 30° and 45°, respectively, and the corresponding peak contact times are same for all specimens as 5.1 ms. The impact analyses are completed in the total contact times of 8, 8.7 and 8.8 ms.

The peak contact forces are measured as 6.56, 6.32 and 6.21 kN under the impact energy level of 20 J for a fiber angles of 0°, 30° and 45°, respectively, and the corresponding peak contact times are 4.5, 4.6 and 4.7 ms. The impact analyses are completed in the total contact times of 7.7, 7.8 and 7.9 ms, respectively. As the impact energy level of 30 J is considered, the peak contact forces become 9.06, 8.71 and 8.58 kN for a present fiber angles, respectively and the corresponding peak contact times are 4.2, 4.3 and 4.4 ms. The impact analyses are completed in the total times of 7.1, 7.3 and 7.4 ms, respectively. As the impact energy is increased, the peak contact force levels are increased and the total contact durations are decreased. The peak contact force levels are decreased with increasing the fiber angle. The total contact durations are increased with increasing the fiber angle. But these decrease and increase are quite small. Consequently, the chancing fiber angle for this geometry does not effect preciously contact force histories.

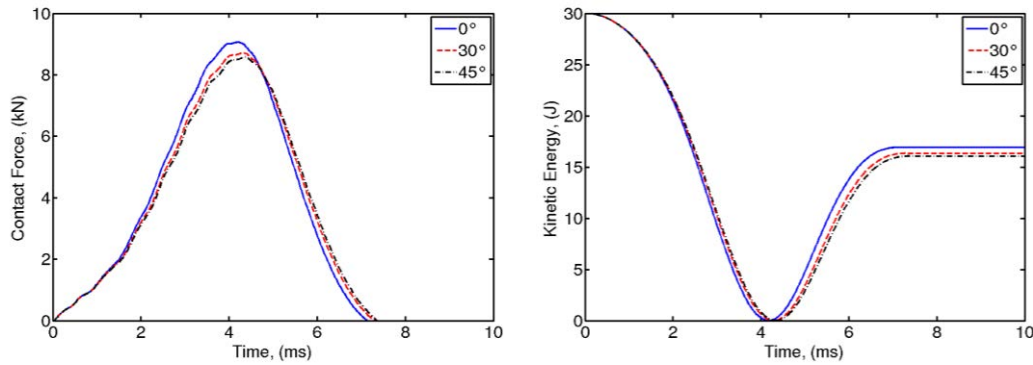
The specimens with having fiber angles of 0°, 30° and 45° reduce impact energy of 10 J to kinetic energy levels of 4.36, 4.20 and 4.11 J, respectively; thus, the impact energies are dissipated by 56.4, 58 and 58.9%, respectively. For the impact energy levels of 20 J the specimens reduce to kinetic energy levels of 10.31, 9.91 and 9.77 J, respectively and the impact energies are dissipated by 48.45, 50.45 and 51.15%, respectively. The specimens with having fiber angles of 0°, 30° and 45° reduce impact energy of 30 J to kinetic energy levels of 16.9, 16.32 and 16.05 J, respectively; thus, the impact energies are dissipated by 43.6, 45.6 and 46.5%, respectively. As the impact energy is increased, the capability of the energy absorbing is decreased and as the fiber angel of composite face-sheets is increased, the capability of the energy absorbing is increased for the square specimen geometry. Because the fiber length is longer through the corner. So the structure is more stiff in the directions of 0° and 90°.



a) E= 10 J



b) E= 20 J



c) E= 30 J

Figure 3. Effect of the fiber angel on the variations of contact force and kinetic energy for the impact energies of 10, 20 and 30 J.

Figure 4-6 shows the Hassin's fiber compression and tensile initiation criterion in the top and bottom face-sheets for the impact energies of 10, 20 and 30 J. The first layer of the top face-sheet is in contact with adhesive layer and fourth layer of the top face-sheet is in contact with impactor surface and the fourth layer of the bottom face-sheet is in contact with adhesive layer. Damage occurs in the fiber direction. Tensile fiber damage occurs in the first layer of the bottom face-sheet for all fiber angles and as the considering fourth layer of the bottom face-sheet, damage level is increased in the fiber angle of 45°. As the impact energies is increased, the damage area is increased, naturally.

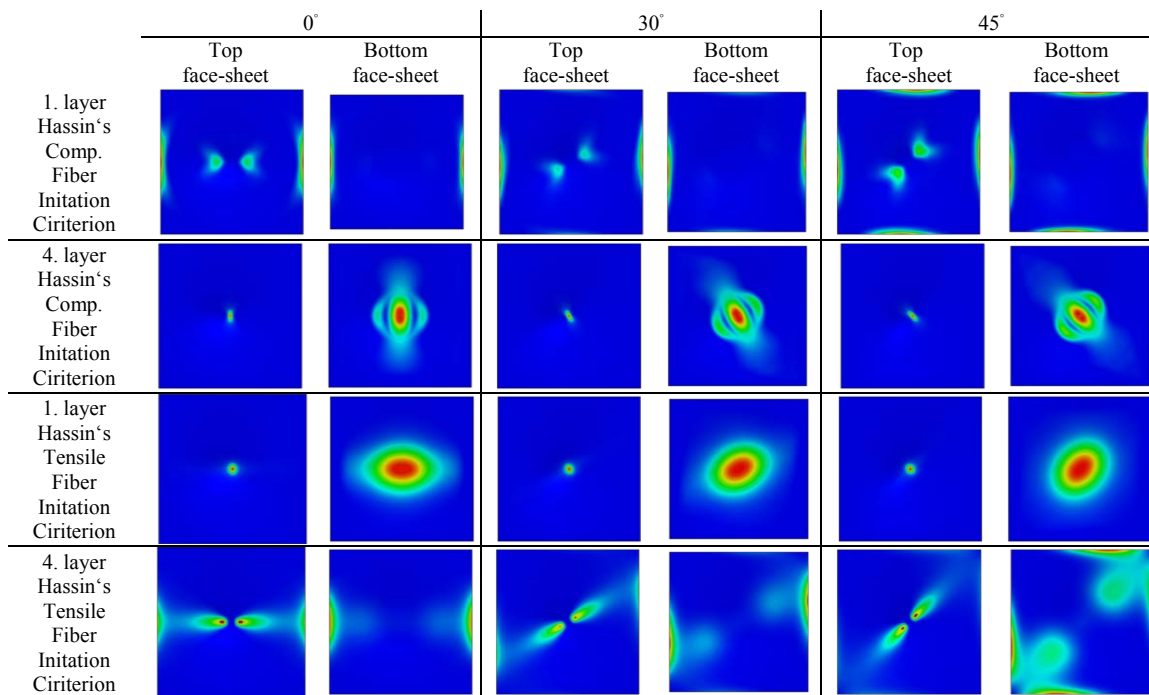
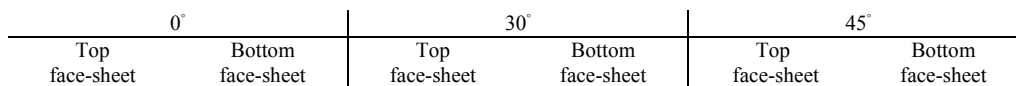


Figure 4. Effect of the fiber angel on the Hassin's fibercompressive and tensile initiation criterion in the top and bottom face-sheet for the impact energy of 10 J.



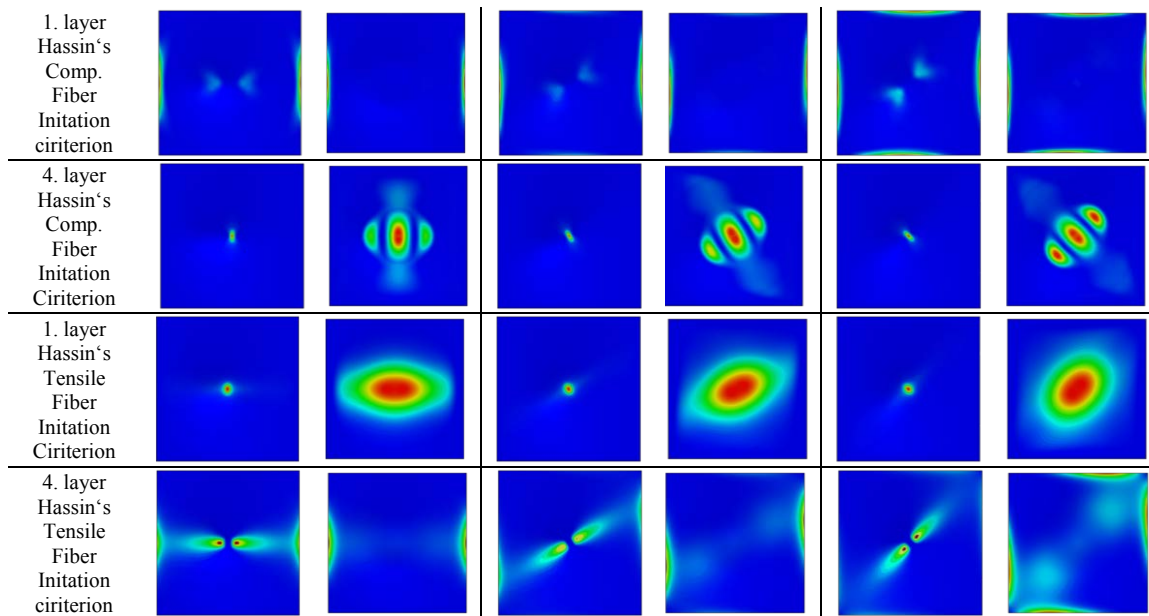


Figure 5. Effect of the fiber angel on the Hassin's fibercompressive and tensile initiation criterion in the top and bottom face-sheet for the impact energy of 20 J.

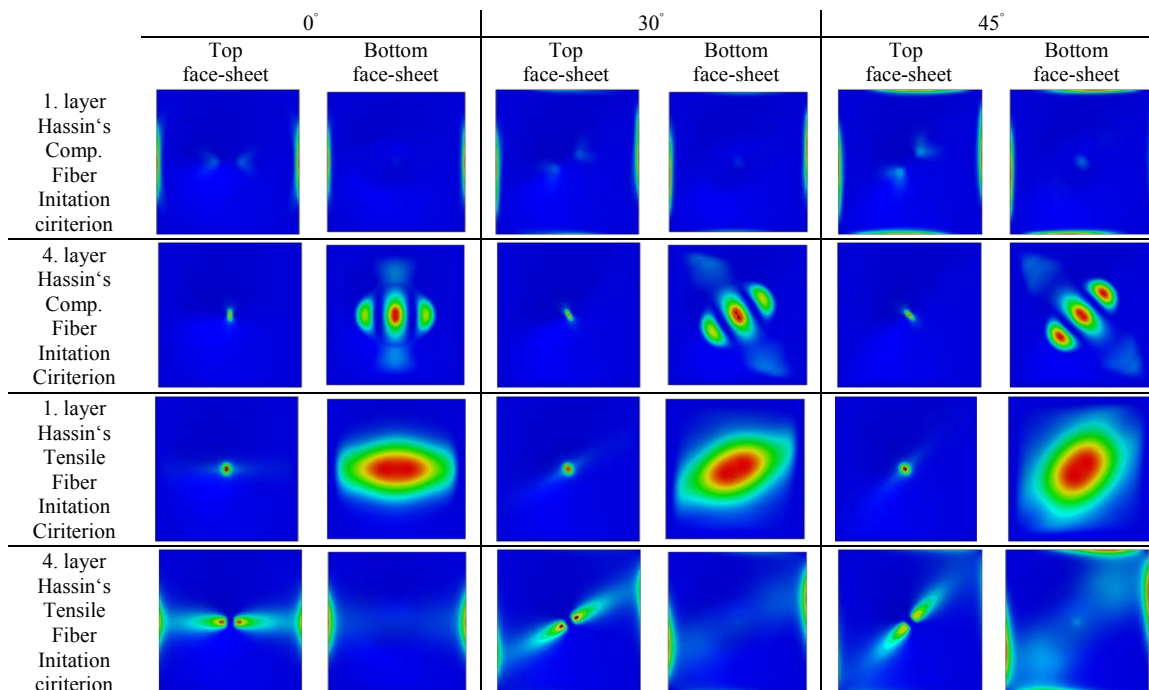


Figure 6. Effect of the fiber angel on the Hassin's fibercompressive and tensile initiation criterion in the top and bottom face-sheet for the impact energy of 30 J.

### 3. CONCLUSIONS

This study presented the impact response of PVC foam core composite sandwich panels for different fiber angles of various impact energies. The temporal variation of contact force, kinetic energy histories and Hassin's fiber damage of composite sandwich panels assessed for the impact energies of 10, 20 and 30 J. Cohesive zone model (CZM) implemented simulations to

model adhesive layer. Panels with 45° fiber angle absorbed more much energy. Minimum contact force appeared for the panels with 45° fiber angle. As the impact energy is increased, the damage area is increased. Damage area of panel with 45° fiber angle is bigger than other panel with fiber angle. As the tensile forces were effective at the bottom face-sheet, compressive force were effective at the top face-sheet.

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# Determination of the casting cost using Fondweb ERP Software

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## *Abstract*

Nowadays, the enterprises need to optimize continuous growth, quality, efficiency, and cost elements in the best way, since they maintain their presence in the market. Because of this each company has its own specific critical success factors to grow and to improve. These factors may vary depending on sectors and a companies. The one constant is the necessity of keeping up with new technology, the expectation of high quality for the production and the providing efficient information management. The software industry has showed a growth for the providing knowledge management in recent years, as a result of this growth one of the greatest contributions to the industry is the Enterprise Resource Planning software.

ERP (Enterprise Resource Planning), covers all processes of the organizations that allows all business processes to be managed through an integrated information technology system from supplying to distribution. ERP is comprehensive software package due to its modular structure, it can be adapted to different sectors. Since all data is located in a single database, the departments which has different objectives and aims, work in harmony. In this study, after ERP software information is given, suitability of the Fondweb ERP software for foundry industry, and its necessity and benefits are evaluated. The casting cost is calculated using two different ways for a casting part which is manufacture in medium-sized cast enterprise in Turkey, to compare classical method results and results are obtained from ERP software.

**Keywords:** Enterprise Resource Planning, Foundry Industry, Account of Casting Cost, Fondweb ERP

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## 19. INTRODUCTION

Nowadays, the presence of sustainable enterprises depend on optimizing the elements of growth, quality, efficiency and cost. It is only possible that if labors, raw materials, machinery and equipment resources use effectively, the functions of quality, productivity, cost and fast response can optimize. Production planning and control systems lead to effective and realistic using of resources. For this reason, the needing for an integrated information system has emerged. Enterprise Resource Planning-ERP is comprehensive software package which covers all the processes of company and it allows all business processes to be managed through an integrated information technology system from supply to delivery. Due to its modular structure it can be adapted to different sectors [1].

Enterprise resource planning eliminates manual systems used in the production, planning, finance, purchasing, human resources, marketing departments, it compounds that into a single computer system for all departments. All departments have own need and they work for different purposes, having a single database of all data provides to share information quickly and accurately and working in harmony. In addition, Enterprise resource planning systems increase the efficiency of the control function by regulating the flow of information for a company in the manufacturing sector [2].

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### **19.1. Why Enterprise Resource Planning is a necessary?**

The most important reason for the needs of enterprise resource planning to enable the activities of the organization, to make long-term planning which use of resources in the most effective manner by having reporting and analysis. In most companies, a simple request in a classical production system can be divided into even number of unnecessary parts this causes disconnection among departments. A process can unearth with the starting of demand. Enterprise resource planning eliminates the lack of communication, it provides a full integration with the developed modules by using integrated software among departments. Also, it provides a full integrity so that which is very important and necessary.

Also in today's globalized world, Enterprise Resource Planning, is becoming a key requirement for every business. Since ERP brings together too many solutions to ensure company's success in the market, the necessity of using in every corner of the company is advocated by researchers[3]. Companies using enterprise resource planning;

- Provides rapid response to unexpected events,
- minimizing costs through inventory management,



- the information can be viewed at any time with Central coordination
- Process times shorten and reduce the cost of waste
- Profits and losses can be clearly seen and its reports produce consistent results by using effective use of resources

### ***19.2. Critical Success Criteria and Selection of Enterprise Resource Planning Software***

Critical Success Factors, enabling enterprises to perform the activities required to identify strategies are the way to bring the goal-oriented management tools. Every business should identify their critical success factors, adopting and to be able to check and to manage by using the right strategies. They can adapt to rapidly changing conditions in this way. Difficulties in implementation of Enterprise Resource Planning lead to the significant failure rate factors. Therefore, the critical success factors should determine and be applied effectively [4].

Since there are lots of Enterprise Resource Planning softwares in the market, choosing the proper software is much more important for the company. Several feasibility studies should be done by company which needs ERP support and software firm. Businesses must use the appropriate enterprise resource planning software to achieve their goals. If they use a software, similarities of the old software can be taken basis to choose new software and selected software should be evaluated to see that it meets the expectations. It is very difficult to find proper software for each company. So that the appropriate software must be chosen utilizing the flexibility of company's processes and ERP software [5].

### ***19.3. Importance of Enterprise Resource Planning in the institutionalization process for the foundry***

When the structure of the companies in the foundry sector in our country examine, the majority of them are micro and medium-sized foundry company that managed the family-owned businesses of two generations [6]. Family-owned businesses; ownership and management of the company is owned by one or several families. Founder family is both the boss and manager in this business. Generally family businesses was established in the period of high profit margins and low expectations of the market. In business, founders are technically competent so 2<sup>nd</sup> generation usually makes some mistakes such as to continue using the methods without improvements, do not to question the habits and not optimizing business processes. In addition, family members can not be questioned in the areas they are responsible for their position, increasing costs and the operational inefficiencies, due to organizational dysfunction the refusal of the new team's by former staff as a result of this the high value-added professional staff may be lost. Besides as the nature of family-owned business profitability and competitiveness drops and brand image deteriorates. Institutionalizing plays a key role to develop and maintain, to continue its presence and the transfer to new generations [6,7].

Foundries need Enterprise Resource Planning software are more than any other sector due to its complex structure. However, this system is faced with many obstacles in the transition phase for instance management disbelief for institutionalization, not feel free to make critical moves in decision-making, lack of qualified staff, concerns about extra costs. Although in some firm believe in institutionalization, they do not recognize the difference between keeping data on Excell and an integrated structure of ERP software which is being part of the process. For this reason, software is seen the additional cost. However, Enterprise Resource Planning puts the main principles of the institutionalization for the company [6]. As it is shown in studies, firms using the software effectively have cost reduction of up to 20% and have 15% greater profitability in a short time [8, 9].

In this study, the molding parts cost is calculated and evaluated by using FondWeb Enterprise Resource Planning software. Example a piece of molding cost calculation stages are explained in a practical way. At the end of the study, software results and classic method results are compared.

## **20. CASTING COST CALCULATION WITH FONDWEB**

FONDWEB is a special ERP software for foundry. In this study, whole processes of foundry are examined and cost calculation is made for an example.

### ***20.1. Entering the New Client and New Supplier***

'\_Client Management' is selected to enter '\_New Client' in the menu. If customers have previously registered in the system, they find in the list and the selection is made. on the other hand, unless customer is registered from Customer Management menu, new customer is added. The new code is given to the new customer in Records Management window. Unless special situation, 'next code' is chosen to give new code. So the code is given automatically to planned customers by the system (Figure 1).



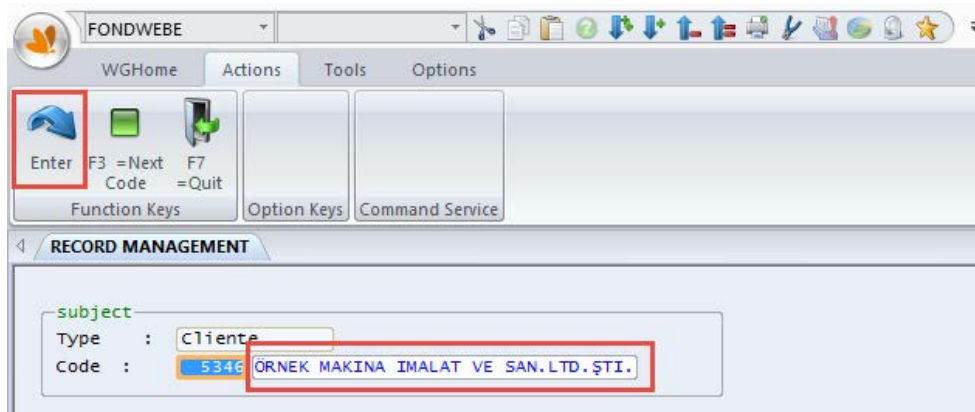


Figure 1. Client Recording Screen

After forming the new code automatically, customer and company name is written and to continue the recording by pressing the approval button. Company details, information about their accounts and payment processing, commercial data and contact information is entered and the company registration is completed. Since this information may vary depending on the commercial business requirements and the company request, Fondweb software allows its flexible structure. After filling the necessary information press the confirm button to complete the recording (Figure 2).

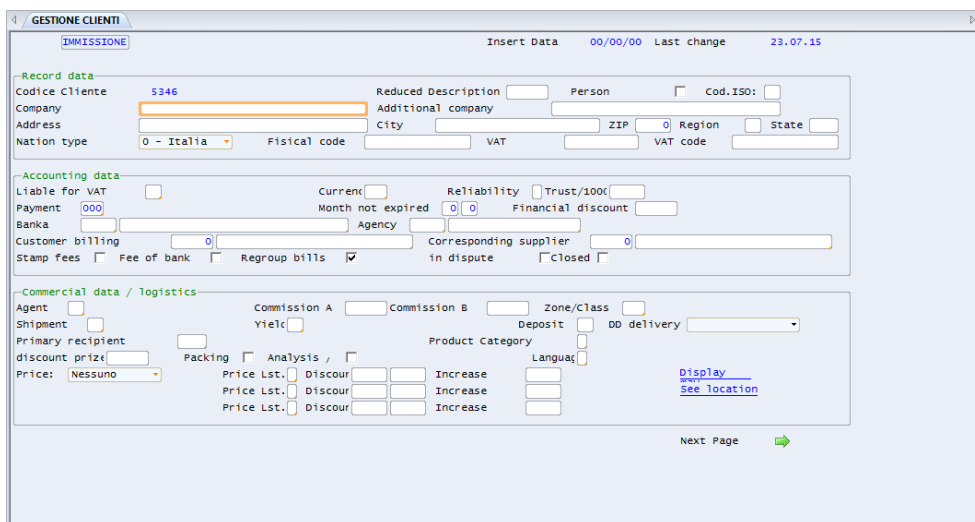


Figure 2. Customer and supplier database registration window.

In order to control the company's purchases and services, all suppliers must be recorded. So that all suppliers have to be recorded with firm information into the system in the same way.

## 2.2. Model Management

It is first necessary to define the model of the system, in order to give the required and order, cost accounting of the order from a customer and the material control. As the entering the model in the system Model Management is selected in the menu. In this window customer code is entered, unless customer code is known the customer searches via "??". After finding the customer, approval button is clicked. When the window open, pre-recorded models which includes the information of model and casting can be seen. Unless the operation on a model previously saved, new model is saved via 'Enter' (Figure 3).

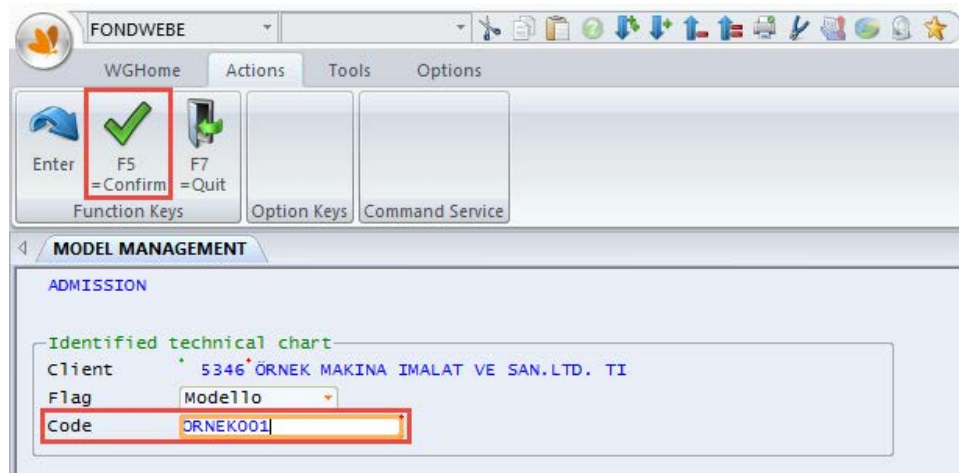


Figure 3. The registration of a new model order for customer firm.

A code should be defined for recording customer data for a new model. After adding the model code by pressing the approval, Technical Card Management page opens (Figure 4). On this page, some information about the model should be filled. This information is designed with an existing foundry process. It possible to change the model, according to the needs of the foundry. Some information needs to be added in this section such as alloy, molding line information, degree measurements, the molding sand material are selected from the information we enter the system before. When the program installing, degrees and its dimensions, used alloy information, molding line information are recorded in the system.

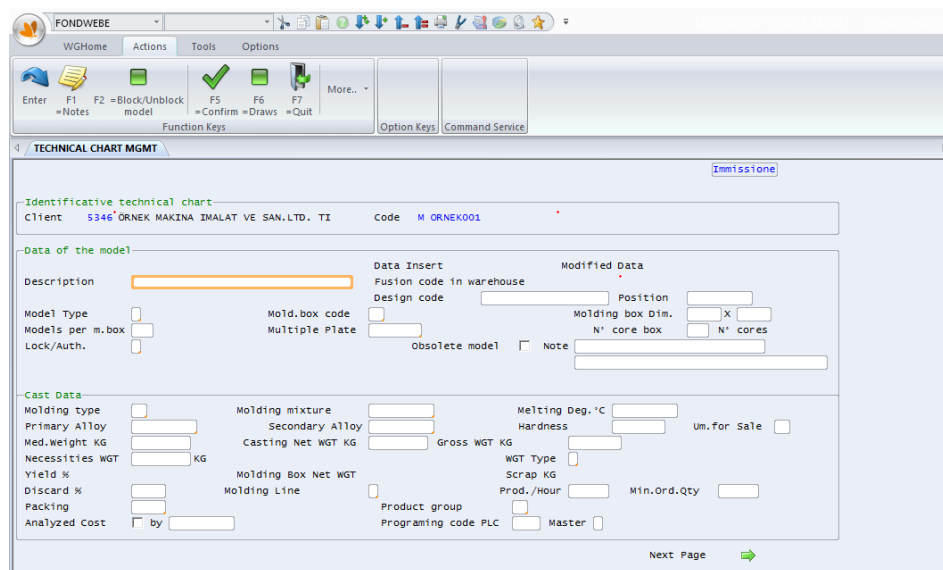


Figure 4. Technical card management registration page.

## 20.2. Defining Materials Used In Foundry In The System

In general, all materials used in foundry must be defined in the system with the necessary information. Some examples can be seen below,

### 20.2.1. Degree Type

OFFICE RECORDS menu is selected to define a new degree for foundry. Degree plate is written on the search button of the selected window and the related registration page is accessed by pressing the Confirm button. After degree plaque is written, arrangements can be made on a degree of information has already been registered or Plate Card Management page opens to record new degree by pressing '\_Confirm'. By determining the degree code, '\_Confirm' is clicked and go to the other page to add data degree information (Figure 5).

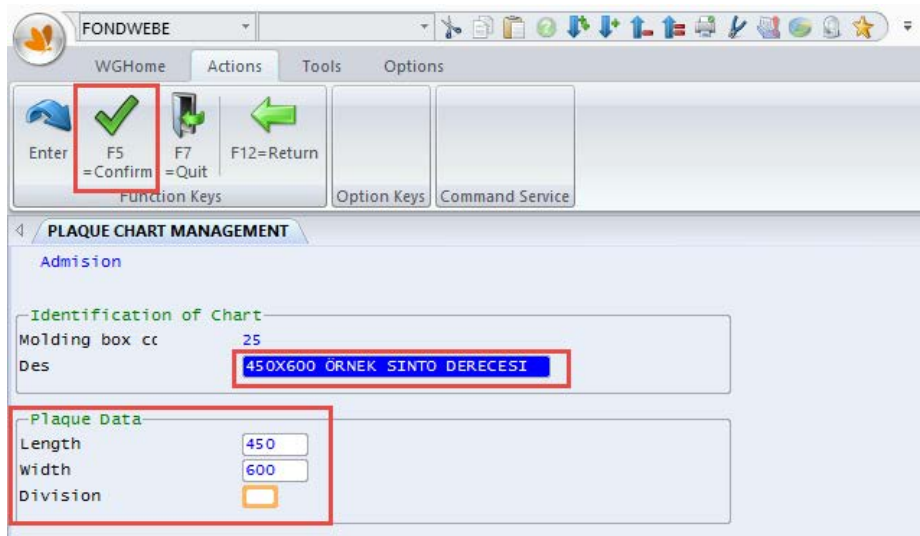


Figure 5. Degree type recording.

On this page, information of degree, length, width and division are written and the process is completed pressing '\_Confirm'.

### 20.2.2. Molding Type

Casting type is written on the search button of the selected window and the related registration page is accessed by pressing the Confirm button. After degree plaque is written, arrangements can be made on a degree of information has already been registered or Plate Card Management page opens to record new degree by determining molding type (Figure 6). After the description is written, registration is completed via '\_Confirm'.

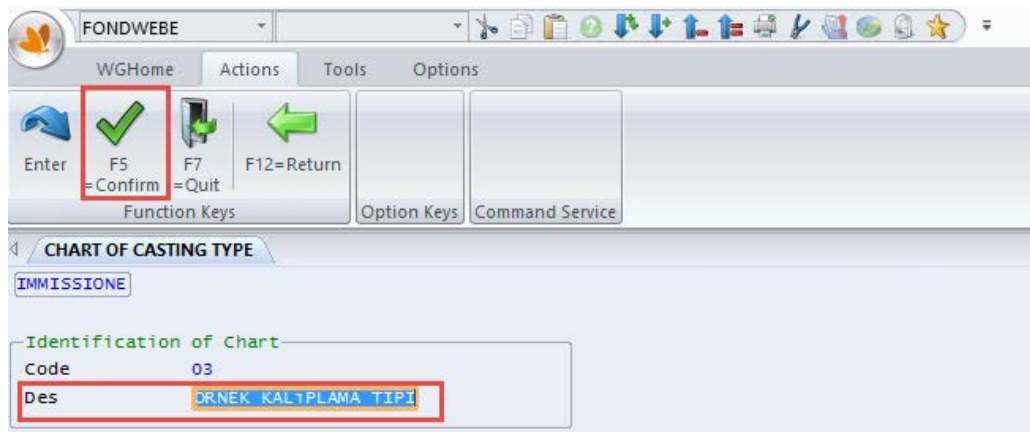


Figure 6. Defining the molding line .

### 20.2.3. Molding Mixture - Alloy:

Alloy-Mixture Management is chosen to define a new molding mixture and a new alloy. The alloy and molding mixture load from same table in the menu. Alloy / Mixture is written on the search button of the selected window and the related registration page is accessed by pressing the Confirm button (Figure 7).

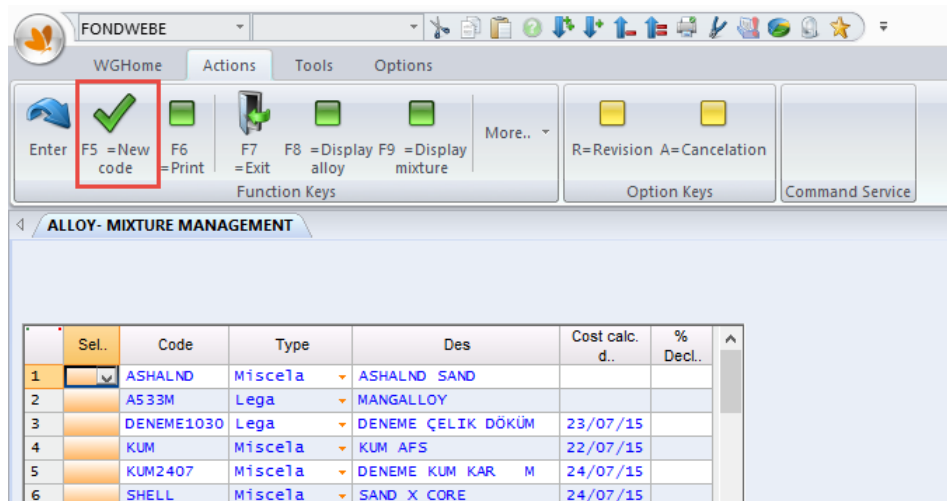


Figure 7. Alloy and molding mixture registration page.

After Alloy / mixture being selected stored materials are displayed in the system. Entering the new material and editing for alloy-mixture are done in this section. In order to modify existing materials, related materials are selected and editing is made. Since a new material entry, a new registration page is opened via New Code selecting. Required information is entered in the Alloy / Mixture Management page. The inserted material is indicated whether alloy or mixture. Material, cost and additional information is written and recording is completed. The indicated cost is only setup cost for this material. The cost of per material is calculated depending on the orders. When all data is entered into the system, the steps of process which is deadlines, the required materials list, material costs can be controlled and planned very easily.

## 21. COMPARISON OF CASTING COST

In a medium-sized foundries classical cost accounting is usually done in several phases. They are directly related to relevant staff experience. The main determining factors can be seen below,

- Casting material (alloy type)
- Casting weight
- Mandrel situation
- The number of Order
- Model situations.

As casting process is really complicated there are many factors to account in the production process so it is also quite difficult to account. For instance, even the degree used in sand mold casting do not take into account, but there is a cost significantly. After a certain period of time, a new degree is necessary. These and similar factors are ignored on costs calculation. Sometimes because of high profit expectations, bids become high this situation leads to loss of current customers. Consequently, in today's competitive world, a realistic cost analysis and knowledge management has significant importance. All available machinery, materials, tools, equipment are recorded with a special arrangement for each company using ERP. After that whole process is programmed.

ERP softwares are really substantial as providing information management and planning processes. Different pieces of production may have to walk simultaneously at the same time in foundries depending on the company. In this case, the casting line, the mold place, stove and charge accounts, warehouse inventory planning are extremely important.

## 22. CONCLUSIONS

When foundries do cost calculations in classical way they are able to ignore several costs. The whole process can be controlled with the using of ERP software.

When the structure of the companies in the foundry sector in our country examine, the majority of them are micro and medium-sized foundry company that managed the family-owned businesses of two generations. Institutionalization is important for the development of such enterprises, the first fundamental and important step towards institutionalizing the using of ERP.

Enterprise Resource Planning puts the main principles of institutionalization on the company without notice. Thus, companies that use ERP software effectively are reported to achieve cost reduction of up to 20% and greater profitability of up to 15% in

a short time. Consequently, the institutionality is provided if functions such as sales, inventory, purchasing, production, quality, maintenance, human resources, finance and cost management are managed in an integrated single database.

When the calculation is done with classical methods because of the shortage of planning emerges and extra costs, the real costs are found in difficulty. This is important to maintain the continuity of the company in today's competitive world.

As given in the summary below are some of the companies expected to benefit through the use of ERP;

- Timely delivery is done through coordination between departments
- The standardization of production processes, coordination, existing error and losses are analyzed and quality increases,
- Reduction of costs,
- Determining the actual cost of production,
- Improvement in operational decisions, accurate and fast and secure access to current technical documentation,
- Communication between clients and suppliers and interdepartmental coordination,
- Reducing the amount of idle stock,
- Procurement processes are complete timely,
- The financial information within the organization can be monitored and controlled in single database,

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# A Mobile Survey Application For Android Devices

*Fatih KAYAALP<sup>17</sup>*

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*Abstract*

Mobile communication is a world wide used communication method and has a large ratio over all alternative communication methods. At first stages of this technology, mobile phone models that have only calling function were used. Today, Internet access and smart mobile phones provides a great opportunity for public on different sectors like healthcare, electronic shopping, electronics banking, office applications and also education. A new survey system aimed to use on education for teacher and students to run on smart mobile phones with Android operating system is presented in this paper. This survey system can also be used in crowded participants group like civil meetings on different aims like discussion groups, members of an enterprise company or any other social meeting. This survey application is faster, safer, more easy to use, more useful and more technological than classical survey systems on paper.

**Keywords:** Mobile, Survey, Education

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## 1. INTRODUCTION

Mobile communication is a world wide used communication method and has a large ratio over all alternative communication methods. At first stages of this technology, mobile phone models that have only calling function were used. But today's technology gives us the opportunity to use mobile phones with many functions like internet access, calling functions, video players and etc.

One of the properties of mobile phones is the operating system. By the operating systems of these phones, we are able to run many softwares that have been designed and coded for different purposes and these phones are called smart mobile phones. Mostly used operating systems on smart mobile phones are Android, IOS and Windows Phone. And Android is the most preferred operating system in this sector. It is an open source software coded with Java programming language announced by Google and many programmers all over the world contribute to the development of this operating system.

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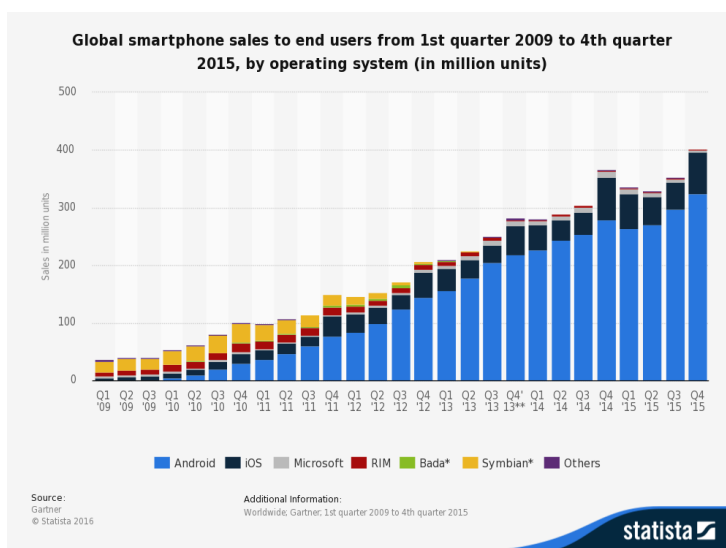


Figure 3 Global smartphone sales statistics 2009-2015 [1]

As seen in figure 1, global smartphone sales on the market and usage are increasing rapidly from 2009 to 2015 due to the ubiquity and popularity of smartphones among end-users[2]. And from children to adults, so many people prefer using smartphones for different aims. In this context, Android is the most preferred operating system and it is also the mostly targeted operating system on developing applications. Recent estimations indicate that by 2015 over 70% of all handset devices will be smartphones, capable of running mobile apps[3].

Today, internet access and smart mobile phones provide a great opportunity to public on different sectors like healthcare, electronic shopping, electronics banking, office applications and also education. There are many Android applications on Google Play (application loading center for Android devices) for different educational purposes for various age, subject and skills.

A new survey system aimed to use on education to run on smart mobile phones with Android operating system is presented in this paper. It provides the administrator and the attendees of the survey the ability to answer the questions. The presented application has the potential of double usage perspective. One of them is running as a conventional survey that the questions and answers can be used as a way to learn the opinions of the attendees about the questions. In this usage method, there is not a correct or false answer. Only the user opinions are gathered and classified according to the answers. The other usage type of the system is an online exam platform for a teacher and students. It allows both the teacher and the students meet on the same application.

The students or attendees are wanted to answer the questions on the survey which were inserted to the database before about a specified subject, by using their smart phones. Each student/attendee answers the questions one by one. No extra equipment for answering is needed. At the end of the answering stage, the teacher can analyze the answers on different views. For example how many students/attendees have chosen each answer for each question, the correct and wrong answers ratio to evaluate the results of the class in general, the answers of a specified student to evaluate the performance of that student. This survey system can also be used in crowded attendee group like civil meetings on different aims like discussion groups, members of an enterprise company or any other social meeting.

This smart phone based survey system is faster, safer, more easy to use, more useful and more technological than classical survey systems on paper. As the answers of the students and answering

times are inserted into a database with the user name, it also provides the teacher to analyze the results in many ways that can be wanted.

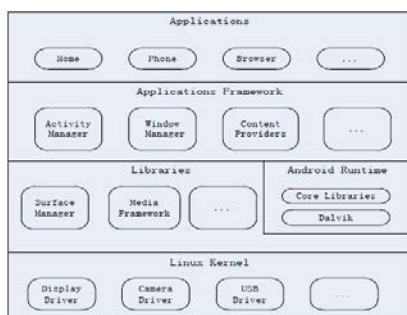
## 2. RELATED WORKS

Joorabchi has given information to gain understanding of the challenges that mobile application developers face in practice through interviews and a survey of 188 respondents from different countries, genders, work experience years, and platforms[2]. In Voice of the Next-Generation Mobile Developer, topics on mobile application developers are discussed on different headings like HTML5 usage, Apple and Android platform dependent application development competition, cross platform development[4]. Mehdipour has given information about analysis of mobile learning, differences between E-Learning and mobile Learning, value and benefits of mobile learning and challenges and barriers of mobile learning. The results have shown that training when it is needed, training at any time, training at any place are the advantages of mobile learning[5]. Kinsella has remarked the communication problem with large classes of over 100 students like ones at universities. She tells that although several methods exist which allow students to communicate with lecturers in large groups, none of them combine ease of use, speed of transmission and student feedback in as cost-effective a manner as the one she has presented in her paper[6]. In lectures which use her application, students can send anonymous text messages to the phone number displayed in the application, and each student in the class can see the results of the communication, because the results of the text message output on the screen behind the lecturer when the lecturer chooses to release the messages on to the screen. This represents a new communication channel between the Many (students) and the One (lecturer). The application facilitates student interaction within the class and with the lecturer. And allows the lecturer to respond to student observations, questions and comments in a controlled manner within a large class.

## 3. BACKGROUND

### 3.1. Android Architecture

Android is a Linux-based open source operating system. And the Android architecture is formed by four layers from bottom to top as Linux Kernel, Libraries and Android Runtime, Applications Framework and Applications.



*Figure 4 Android Architecture*

Android applications are the programs that are used by the smart phones or mobile devices which are coded in Java programming language. Today there are many mobile applications in Play Store for different purposes like e-banking applications, instant messaging, dictionary and etc.

By the Application Framework, software developers are free to access the API functions and components of developing interface. This also provides the ability to reuse the components by many applications.

Libraries and Android Runtime work on the same level. Android Runtime includes Core Libraries for Java and Dalvik virtual machine which is used to execute applications for Android. Android system library is an important link between Application Framework and Linux Kernel which serves as a service for application developers.

Process Management, hardware management, storage management, internet and network management and all other core services in Android Operating System are based on Linux Kernel[7].

### 3.2. PHP

PHP is an open source, server-side scripting language designed for web development. It is also the most popular web programming technology used in many web sites for different web based interactions between web page and users. Originally created by Rasmus Lerdorf in 1994 but still many web developers contribute to the development of PHP[8].

### 3.3. MySQL

The most widely used open-source client-server model Relational Database Management System written in C and C++. It is now owned by Oracle. It is also the most popular database type chosen on PHP coded web sites. It is also used as the content database for many popular PHP based content management systems like Wordpress, Joomla, Drupal[9].

### 3.4. Android Studio

The official and widely used Integrated Development Environment (IDE) software used for Android applications development which was first announced on 2013[10]. It has been provided by Google to replace Eclipse ADT. It has packages to run on Windows, Linux and Max OS X operating systems[11].

## 4. ARCHITECTURE OF THE SURVEY APPLICATION

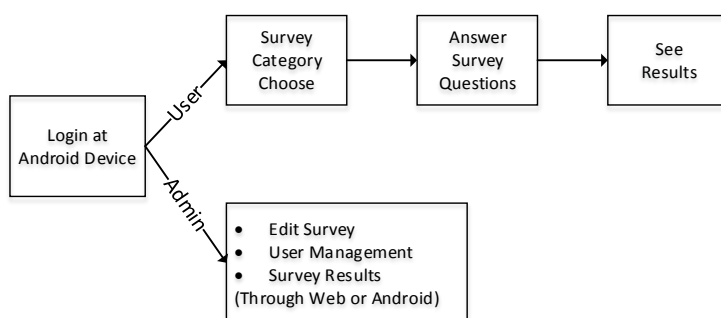


Figure 5 Block Diagram of Mobile Survey Application

## 4.1. Database Architecture

The relational model of the designed database for the application is shown in figure 3 below. There are 6 tables to store the information about users, survey questions, answers, categories, subcategories, and surveys. The database is hosted on a web site with PHP support. The physical implementation of the relational model has been performed on MySQL as it is the mostly used dbms type on PHP coded web sites. The mobile application reads and writes from/to that database through a web service.

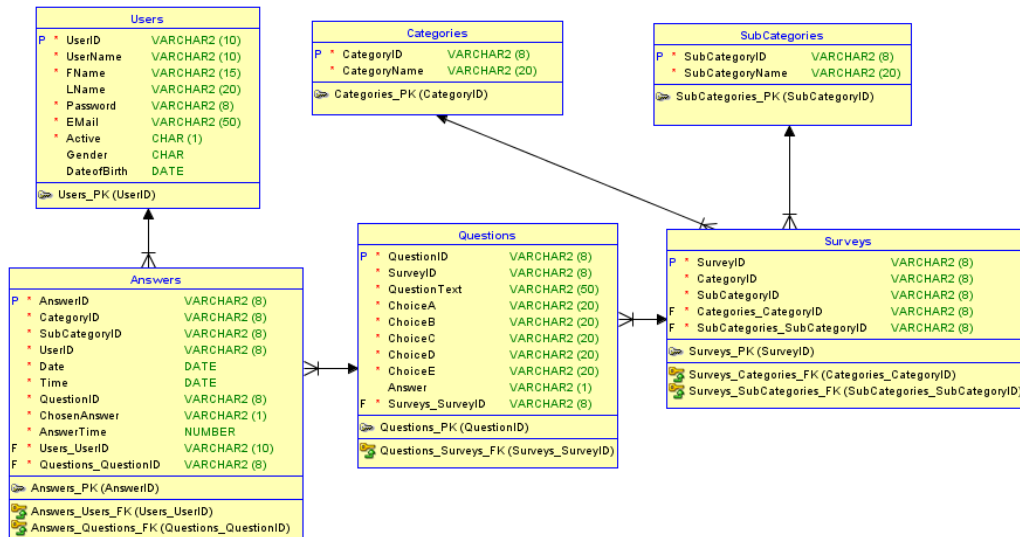


Figure 6 Relational model of the implemented database

## 4.2. Login Page

Starting point of the application is the Login screen. After registering with the user name and passwords defined by the user, the user logs in. The admin of the application is able to enable or disable a user account by using “Active” field in “Users” table. By this way, any users which are not wanted to enter the system can be eliminated.

Survey App Login

User Name:

Password:

Figure 7 Application Login screen

### 4.3. Tasks Page

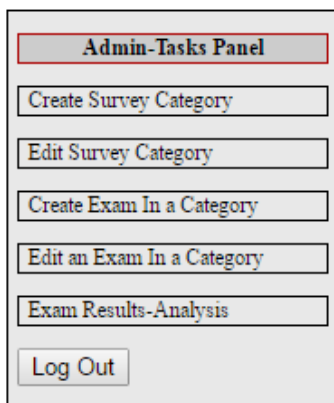


Figure 8 Admin Tasks panel

If the Admin user logs the application, Tasks panel shown in figure 6 is displayed. On tasks panel, the user can:

- Create a new survey category/lesson category
- Edit an existing survey/lesson category
- Create a survey/an exam in a survey/lesson category
- Edit a survey/an exam in a category
- Survey/Exam results of the selected category

Same tasks can be done also through web pages coded with PHP.

Inserting new questions screen is shown in figure 7 below as a sample screen for editing an exam. As shown on the figure, after choosing the survey/lesson category and exam name, question text and answers can be inserted through the text boxes.

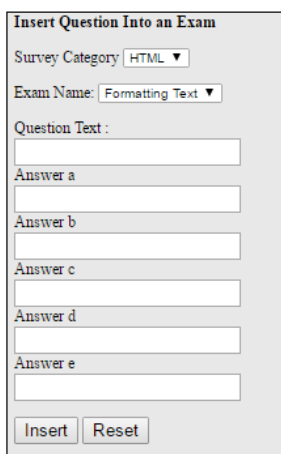


Figure 9 A new question insert screen

### 4.4. An Exam Page

After logging in as a standart user, the user selects category and survey/exam. When both of the selections are done in figure 8, the user is directed to the question-answer screens as seen in figure 9. The questions can be answered by touching screen on the correct answer. When an answer is chosen by touching, the next question and answers are selected from the database and shown on the screen

again in the same screen order. The user can also skip the question without answering. By these steps, the exam is completed and the user is directed to the figure 8 again.

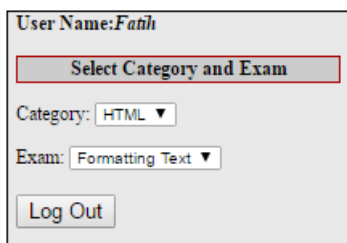


Figure 10 Category and Exam Selection screen

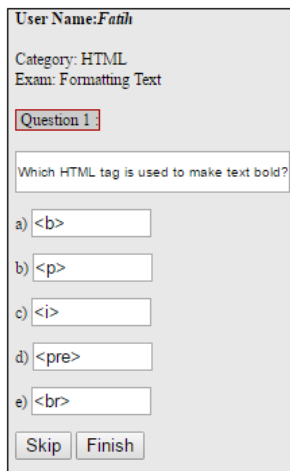


Figure 11 A sample Question-Answer screen

#### 4.5. Exam Results Page

As the users login and answer the questions, many data are inserted to the system after a period of time. For analysis of this data, a results panel is designed for admin user which is shown in figure 10 below. The user is able to select category, exam, user name and question number. Any required data filtering alternatives can be added to this panel.

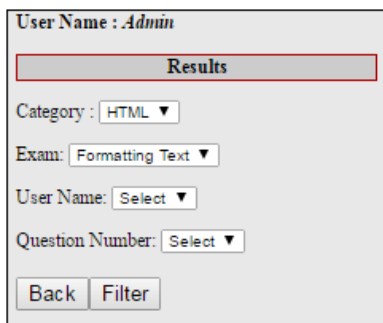


Figure 12 Results (Analysis) screen

According to the filtering selections of the admin user, some different views of data screens are designed and shown in figures 11, 12, and 13.

Question No	Answered Times	Correct Answer	Wrong Answer	Correct Ratio
1	8	6	2	75%
2	5	4	1	80%
3	3	1	2	33%
4	7	6	1	85%
5	9	9	0	100%
6	10	7	3	70%

Figure 11 Exam based results

UserName	Correct	False
Fatih	X	
Ahmet	X	
Hasan		X
Murat	X	
Fatma		X

Figure 12 Question based results

Question No	Correct	False
1	X	
2	X	
3		X
4	X	
5		X

Figure 13 UserName based results



## 5. RESULTS

According to the tests on mobile survey application, it is seen that:

- Making a survey through smart phones after a lesson or a presentation is so easier especially on large groups of attendees than classical on paper surveys.
- It takes a shorter time for a survey/exam than classical printed surveys/exams as the answers are inserted into the database when the user touches on the screen.
- The answers can be analyzed in different views according to the age, gender, subject, question, another attendee, class average...
- As all the answers are inserted to the database with date and time data, previous data for months or years can be stored without any additional cost. And if wanted, new data can be compared to the older data for any success comparison or opinion changes comparison.
- As the survey can be completed in a few minutes without spending any extra time about papers (filling the answers by hand, gathering the papers back, inserting the answers to a computer/software) and analyze; the results are listed faster than classical printed surveys either for a teacher/student or any general presentation groups.

## 23. ACKNOWLEDGMENTS

Thanks to my BS student Yakup Akdemir about his contributions on coding the application on Android. This project has been funded by Duzce University Research Fund Project Number: 2016.06.01.420.

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## 25. BIOGRAPHY

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# MPPT for PV Arrays Based on Bat Algorithm with Partial Shading Capability

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## Abstract

*The power–voltage (P-V) curve of photovoltaic (PV) arrays has several local peaks and one global peak under partially shaded conditions. Because the conventional maximum power point tracking algorithms converge to the first peak of the P-V curve, they may not find global maximum power point. Soft computing methods such as bat algorithm (BA) may find GMPP of P-V curve. Therefore, this paper proposes a dual algorithm search method that consists of BA and perturb&observe algorithm (P&OA). Firstly, BA is used to determine the area of global peak, then P&OA is replaced to track the maximum power point in the area of global peak. As the sampling period of BA is very longer than P&OA's, the number of iterations of BA was limited. If the power greatly changes during the iteration process of P&OA, BA is reactivated. As a result of the simulations, performance of the proposed method is superior to either BA or P&OA.*

**Keywords:** Bat algorithm, Perturb&Observe algorithm, Partial shading conditions

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## 1. INTRODUCTION

Since solar energy has high potential and eco-friendliness, use of solar energy which is one of the renewable energy sources is increasing day by day. Photovoltaics (PV) is one of the methods of converting solar energy into electricity. Solar cells (or PV cells) are basic building blocks of PV systems. PV cells which are made of a semiconductor material directly convert sunlight into DC electricity at the atomic level. A PV module consists of PV cells which are connected electrically in series and/or parallel. Multiple PV modules can be wired together to form a PV array. PV modules output power depends on solar radiation and temperature. Because of the variation in the environmental condition, the power–voltage (P-V) curve of PV module exhibits a non-linear, time-varying maximum power point (MPP) problem. In order to continuously harvest maximum power from PV modules, the maximum power point tracking (MPPT) is employed in conjunction with the power converter.

To date, numerous conventional MPPT algorithms such as perturb and observe (P&O) [1]-[4], incremental conductance (IC) [5],[6] have been developed for PV systems. Besides, various soft computing methods such as fuzzy logic controller (FLC) [7],[8], artificial neural network (ANN) [9], particle swarm optimization (PSO) [10],[11] have been proposed for solar MPPT. The conventional MPPT methods have the advantages of simple structure, easy implementation, low equipment requirement and rapid convergence. However, they have the disadvantages of oscillation around the maximum power point (MPP). Also, they can not determine the global MPP under partially shaded condition (PSC). The soft computing methods can determine the global MPP under PSC despite the fact that they are generally harder, slower and more complex than conventional MPPT algorithms [12]. Due to the drawbacks of each MPPT method, superior MPPT method development works is still ongoing.

Ahmed and Salam [12] propose a MPPT method based Cuckoo Search (CS). They reported that CS outperforms both P&O and PSO with respect to tracking capability, transient behavior and

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convergence. Khanna et al. [13] propose an two-level adaptive control architecture (Ripple Correction Control and Model Reference Adaptive Control) with for solar MPPT. They reported that the proposed control algorithm enables the system to converge to the maximum power point in milliseconds. Shi et al. [10] propose a dual-algorithm search method consist of dormant PSO and IC. They reported that the excellent performance of the proposed model is verified by simulations and experiments.

The purpose of this work is to develop a novel MPPT method that is better than conventional MPPT algorithms under PSC.

## 2. MATERIAL AND METHODS

### 2.1. Overview of Perturb and Observe Algorithm

The perturb and observe algorithm (P&OA) is one of the most used algorithm for MPPT. P&OA focuses on the perturbation of the operating voltage of PV module by modifying the duty cycle of power converter to find the MPP. It modifies the duty cycle of power converter periodically, and then it compares the PV output power with that of the previous cycle of perturbation. When PV power and PV voltage increase at the same time and vice versa, the duty cycle of power converter will be decreased. When PV power increases and PV voltage decreases and vice versa, the duty cycle of power converter will be increased. This process is repeated continuously [14].

P&OA has several drawbacks that reducing its tracking efficiency. P&OA is not able to determine the actual MPP. It oscillates around the MPP continuously. It fails to determine the direction of tracking under rapidly solar irradiance change [15]. P&OA has advantages as simplicity, ease of implementation and low cost.

**Algorithm 1:** Perturb and Observe MPPT Algorithm pseudo code

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```

Initialize duty cycle,  $D=D(k-1)$ 
Initialize voltage and current,  $V(k-1)$  and  $I(k-1)$ 
Calculate initial power,  $P(k-1)$ 
while (true)
    if (time  $\geq$  the sampling period of P&O)
        Measure voltage and current,  $V(k)$  and  $I(k)$ 
        Calculate power,  $P(k)$ 
        if ( $P(k) > P(k-1)$ )
            if ( $V(k) > V(k-1)$ )
                Increase module voltage (Decrease Duty)
            else
                Decrease module voltage (Increase Duty)
            end if
        else
            if ( $V(k) > V(k-1)$ )
                Decrease module voltage (Increase Duty)
            else
                Increase module voltage (Decrease Duty)
            end if
        end if
        Update the previous voltage and power,  $V(k-1) = V(k)$  and  $P(k-1)=P(k)$ 
    end if
end while

```

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### 2.2. Overview of Bat Algorithm

Bat algorithm (BA) is a bio-inspired meta-heuristic optimization algorithm, firstly proposed by Xin-SheYang (2010) in [16], has been developing rapidly then. BA was based on the echolocation features of micro-bats. Echolocation is the bio-sonar used to detect prey and avoid obstacles by bats. Micro-bats emit a loud sound pulse and listen for the echo that reflects from the objects. BA uses a frequency-tuning technique to increase the diversity of the solutions in the population. BA has a capability of automatically zooming into a region where promising solutions to

reduce the convergence time [17]. BA, like Yang's previous algorithms, Cuckoo Search [18] and Firefly [19], combines the advantages of existing algorithms [20]. Moreover, Harmony Search and Particle Swarm Optimization algorithms can be considered the special cases of BA. Therefore, it is no surprise that BA is efficient. [21]

The standard BA has many advantages as very quick convergence, simplicity and flexibility. BA guarantees to converge to the true global optimality. BA have been applied area of optimization, classifications, image processing, feature selection, scheduling, data mining [17].

**Algorithm 2:** BAT algorithm pseudo code [16]

---

```

Initialize the bat population  $x_i$  and  $v_i$  ( $i=1,2,\dots,n$ )
Define pulse frequency ( $f_i$ ) at  $x_i$ 
Initialize loudness ( $A_i$ ) and pulse rates ( $r_i$ )
while (  $t < \text{Max number of iteration}$ )
    Generate new solutions by adjusting frequency,
    and updating velocities and locations/solutions [equations (1), (2) and (3)]
    if (  $\text{rand} > r_i$ )
        Select a solution among the best solutions
        Generate a local solution around the selected best solution
    end if
    Generate a new solution by flying randomly
    if (  $\text{rand} < A_i$  &  $f(x_i) < f(x_*)$ )
        Accept the new solutions
        Increase  $r_i$  and reduce  $A_i$  [equations (3) and (4)]
    end if
    Rank the bats and find the current best  $x_*$ 
end while
Postprocess result and visualization

```

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Initially, bats position  $x_i$ , rate of pulse  $r_i$ , loudness  $A_i$ , pulse frequency  $f_i$ , and velocity  $V_i$  are determined randomly. In the main loop the position  $x_i^t$  and the velocity  $V_i^t$  of the bats each time step  $t$  are updated as in (1) to (3).

Loudness  $A_i$  and rate of pulse  $r_i$  change during the iteration process. When a bat gets closer to prey its loudness decreases and the rate of pulses increases. In algorithm these changes are shown as in (4) and (5).

$$f_i = f_{min} + (f_{max} - f_{min}) \cdot \beta \tag{1}$$

$$v_i^t = v_i^{t-1} + (x_i^{t-1} - x_*) \cdot f_i \tag{2}$$

$$x_i^t = x_i^{t-1} + v_i^t \tag{3}$$

$$A_i^{t+1} = \alpha A_i^t \tag{4}$$

$$r_i^{t+1} = r_i^0 [1 - \exp(-\gamma t)] \tag{5}$$

where  $\beta \in [0,1]$  is a random vector drawn from a uniform distribution,  $x_*$  is the current global best location among all bats,  $\alpha$  and  $\gamma$  are constants.

For local search phase, once a solution is selected among the current best solutions, a new solution for each bat is generated locally using random walk.

$$x_{new} = x_{old} + \epsilon A^t \tag{6}$$

$$A^t = \langle A_i^t \rangle = \frac{1}{N} \sum_{i=1}^N A_i^t \tag{7}$$

where  $\epsilon \in [-1,1]$  is random number,  $A^t$  is the average loudness of all the bats at this time step, and  $N$  is the number of bats.

### 2.3. Dual MPPT Algorithm Model

We propose a dual MPPT algorithm model with BA and P&OA for solar MPPT. Firstly, BA is executed for two iteration and then global MPP area is determined. P&OA is executed and the actual MPP is tracked in global MPP area.

#### Algorithm 3: BA-P&OA dual algorithm pseudo code

---

```

Initially the bat population  $x_i$  and  $v_i$  ( $i=1,2,\dots,n$ )
Define pulse frequency ( $f_i$ ) at  $x_i$ 
while (true)
  Initialize loudness ( $A_i$ ) and pulse rates ( $r_i$ )
  while (  $t < \text{Max number of BA iteration}$ )
    Generate new solutions by adjusting frequency,
    and updating velocities and locations/solutions [equations (1), (2) and (3)]
    if (  $\text{rand} > r_i$ )
      Select a solution among the best solutions
      Generate a local solution around the selected best solution
    end if
    Generate a new solution by flying randomly
    if (  $\text{rand} < A_i$  &  $f(x_i) > f(x_{*})$ )
      Accept the new solutions
      Increase  $r_i$  and reduce  $A_i$  [equations (3) and (4)]
    end if
    Rank the bats and find the current best  $x_{*}$ 
  end while
do
  Run P&O algorithm for MPPT in the global MPP area (Algorithm 1)
  while (Power change < Limited power change parameter)
end while

```

---

To use BA as MPPT algorithm, appropriate parameters have to be selected for the search. The most important parameter is the number of bats. A large of bats can improve the optimization capability to find global MPP, but it will spend more time to converge all of bats. In this work, the number of bats is selected as 5. Other BA parameters are selected as follows:  $A_i^0 = 0.9$  (initial loudness of each bat),  $\alpha = 0.9$  (loudness update constant),  $r_i^0 = 0.95$  (pulse rate upper limit)  $\gamma = 0.8$  (pulse rate update constant),  $f_{min=0}$ ,  $f_{max} = 1/5$ . Initially, pulse frequency constant  $\beta$ , pulse frequency  $f_i$ , and velocity  $V_i$  are determined randomly. But initial positions of bats are selected constant as [0.15 0.3 0.45 0.6 0.75]. The sampling period of BA is selected as 20 ms, and the sampling period of P&OA is selected as 1 ms.

### 2.4. Simulation

In this study, a modified buck-boost converter which was presented by Alnejaili and Drid [22] was used to implement MPPT control, as shown in Figure 1. Three PV modules (KC200GT) which is connected in series was used as PV array. Panel has the following specifications:  $P_{MAX}=200W$ ,  $V_{MPP}=26.3V$ ,  $I_{MPP}=7.61A$ ,  $V_{OC}=32.9V$ ,  $I_{SC}=8.21A$ . Simulations were carried out using Matlab/Simulink program.

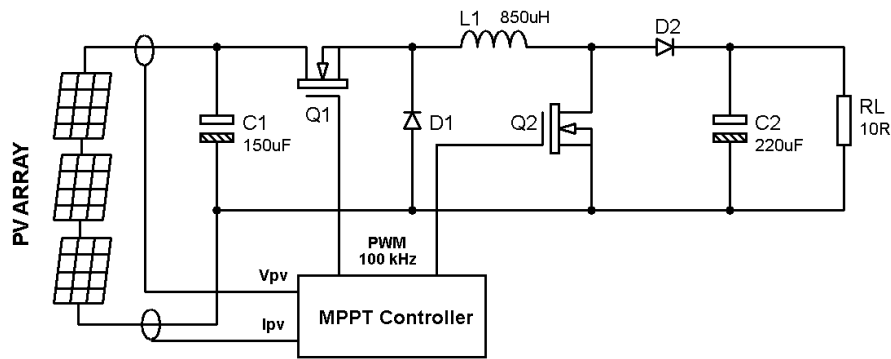


Figure 1. Simulation model of PV system

Simulations are implemented in Matlab/Simulink when PV arrays under partially shaded conditions (PSC1 and PSC2) and Standart Test Condition (STC). STC is irradiation of  $1000 \text{ W/m}^2$  and temperature of  $25^\circ\text{C}$ . PSC1 is irradiations of  $800\text{W/m}^2$ - $200\text{W/m}^2$ - $200\text{W/m}^2$  and temperature of  $15^\circ\text{C}$ . PSC2 is irradiations of  $400\text{W/m}^2$ - $800\text{W/m}^2$ - $1100\text{W/m}^2$  and temperature of  $35^\circ\text{C}$ . The global MPPs are 600W, 160W and 330W, respectively. The simulation P-V curves of PV array are shown in Figure 2.

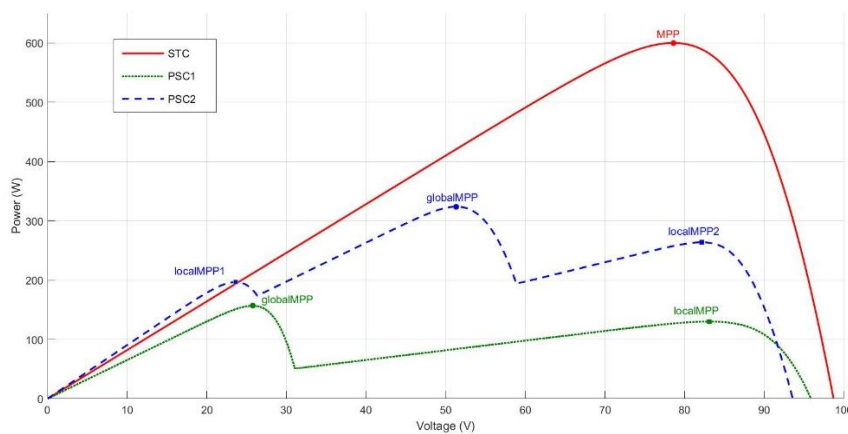


Figure 2. P-V curves under different simulation conditions (STC, PSC1 and PSC2)

### 3. RESULT AND DISCUSSION

Figure 3 shows the simulation results of BA-P&OA under STC and PSCs. BA is activated immediately at start under PSC1. The five bats iterate twice. The best solution which is determined within two iterations is transferred to POA. BA is replaced by P&OA at  $t=0.21\text{s}$ . P&OA tracks the actual MPP in area of global MPP until the power changes greatly. At  $t=0.3 \text{ s}$ , the irradiations and temperature are rapidly changed (PSC2). The algorithm is switched to BA again and the process is iterated. At  $t=0.6\text{s}$ , environmental condition changes (STC), and the process is iterated again. Simulation results show that the proposed MPPT method could find the global MPP and maintain the operating point at the global MPP.

Figure 4 shows the simulation results of P&OA. P&OA converges a local MPP under PSC1 and PSC2. Due to convergence to a local MPP instead of the global MPP, the power loss is occurred.

When BA is used as single MPPT algorithm, it needs long time to converge all bats. Figure 5 shows simulation results of BA. Despite ten iterations, the actual MPP was not found in full. Each bat converges to the area of global MPP. Therefore, the number of iterations of BA should be reduced and BA should be used with the conventional MPPT algorithm.



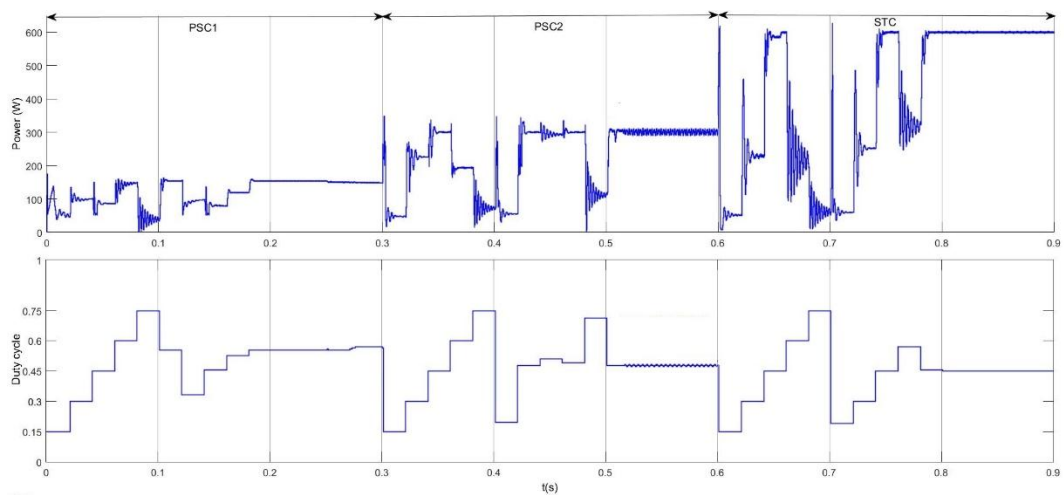


Figure 3. Simulation curves of BA-P&OA

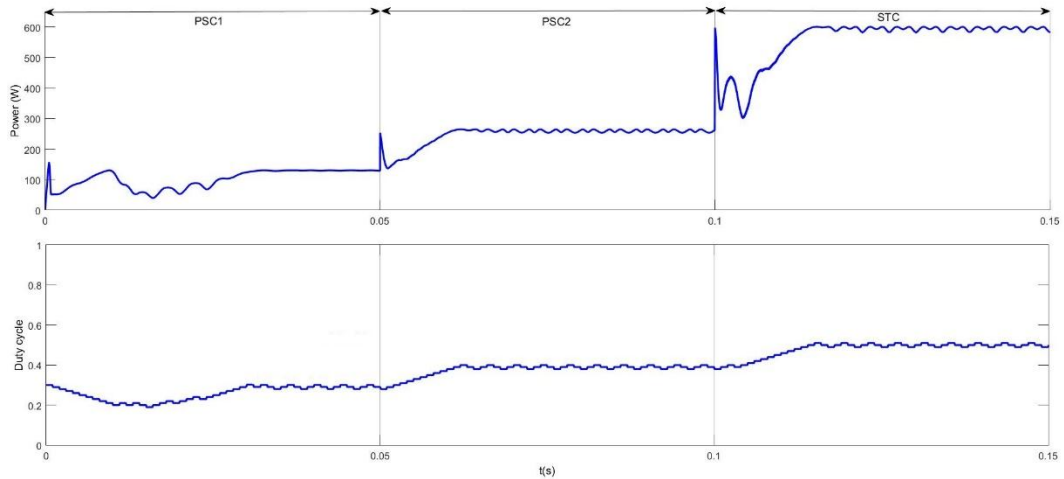


Figure 4. Simulation curves of P&O

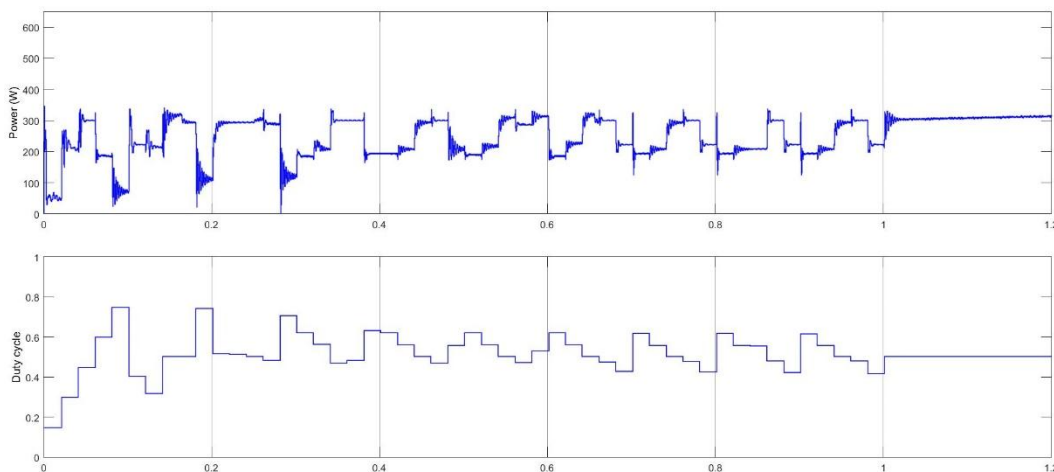


Figure 5. Simulation curves of BA

#### 4. CONCLUSION

In this study, a dual algorithm MPPT method with BA and P&OA is proposed. Because the sampling period of BA is longer than P&O's, the proposed MPPT method is fast than BA. Whereas P&O algorithm can't find the global MPP, BA-P&OA MPPT method can find. Consequently, performance of the proposed method is superior to either BA or P&OA.

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# The Use of Color in Planting Design: The Preference of Landscape Architecture Students

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## Abstract

*Even if structural landscape elements come to the forefront in landscape design studies, plants are used as the essential materials of landscape architecture which is an ecological based discipline. Plants as being spatial design elements can be evaluated in terms of their ecological, aesthetical and functional characteristics. It is important to consider planting design principles in order to establish harmony between the structural and planting landscape elements in planting design projects. Plants are evaluated according to their size, shape, color, texture etc. characteristics, and offer many different usage possibilities in design projects within the aesthetical concept. Plants are introducing the impact of color into the landscape design projects through their characteristic parts such as leaves, flowers, seeds, stems and fruit. In the scope of this study, plants were assessed around the context of their color characteristics. Determination of the factors that influence the color choice for plant selection in the planting design projects which have been produced by landscape architecture undergraduate students in the project studio was aimed in this paper. Around this context, a survey was created to be applied to undergraduate students of the landscape architecture department. The composed survey was applied to 2<sup>nd</sup>, 3<sup>rd</sup> and 4<sup>th</sup> grade undergraduate students who had succeeded in the landscape design projects. The survey results were digitized and analyzed by using SPSS 22.0 statistical software. In conclusion, personal preferences were shown to be effective in the plant color selection in planting design projects of landscape architecture department students. Based on these survey results, proposals were developed in order to use the accurate color in the planting design.*

**Keywords:** Landscape design, Planting design project, Color selection, Plant preference.

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## 26. INTRODUCTION

The continuous increase of structural areas due to globalization increases the need of individuals for open and green areas. That is why, it has gained importance today for landscape architects to carry out ecology based sustainable landscape planning and design works at local and national scale that protects the natural and cultural values. Design criterias differ for each study in landscape design. Acar et.al. [1] attract attention to the determination of the aesthetic components of compositions consisting of plant material and different plant species as well as the lack of sufficient number of such studies. According to Uzun [2], taking into consideration the properties of lively and dynamic structured plants in external space organizations carried out for landscape design works will emphasize the structural and architectural arrangements inside the space thus according to Mason et.al. [3] they are increasing the value of the project and project application area.

Plants are the main material of landscape architecture. As spatial design elements, plants are used for different purposes with regard to ecology, aesthetic and function [4]. According to Waterman [5], the occupation of landscape architecture struggles with the delusion that its sole purpose is to planting. This perception will be eliminated with landscape designs which balance structural and plantal elements. According to Walker [4] and Korkut et.al. [6], plants are evaluated according to size, form, color and texture features, thus providing different usage possibilities with regard to aesthetics in different designs. Plants have positive or negative effects on landscape design projects with the color of their leaves, flowers, stems and fruits all of which perform a duty as a separate system [7].

### 1.1. Psychological and Perceptual Properties of Colors

Psychological and perceptual properties of color as an aesthetic element vary among individuals. According to Uzun (1998), using color as a design component in a system is interpreted as an expression of comprehensibility [8]. Among the main colors, red represents aggressiveness, uneasiness, vitality, struggle etc.; yellow represents joy, comfort, mind developing, sun, light etc.; blue represents calmness, happiness etc; whereas among the intermediate colors, orange represents spaciousness, dynamism etc.; green represents relaxation, hope, satisfaction etc.; and purple represents sadness, fear, regret, coolness,

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creativity etc. Black which is among the neutral colors represents seriousness, pessimism, anxiety, mourning etc. whereas contrary to these white represents refreshment, purity, cleanliness etc. Gray arouses feelings of maturity, trust etc. [2][9][10]. Red, yellow and orange are hot colors; they encourage excitement, motion, joy etc. and show spaces to be more closes, whereas cool colors which are blue, green and purple instill feelings of calmness, relaxation etc. thus creating an effect that makes the spaces seem farther away [2][6]. The effects of the colors of plants differ from season to season. Whereas green color of leaves creates a relaxation effect in spring, warm colors such as red, yellow and orange arouse positive feelings such as activity, liveliness and charm in autumn [11]. Expressions of colors lead to a psychological and perceptual variety on individuals due to various reasons such as ecologic conditions, traditions, fashion, living environment etc. However, common grounds were tried to be found and these generalizations were put forth as a result. Landscape architects use colors to strengthen design and give meaning to it.

### **1.2. Principles for Using Colors in Landscape Design Projects**

It is important to take into consideration planting design principles for establishing the balance between structural and plant landscape elements in planting design works. The principles for using colors in landscape design can be summarized as below:

- Using a single color in areas that are integrated with nature will instill feelings of serenity, monotony and order. Whereas it will arouse feelings of liveliness and variety in children playgrounds [9].
- According to Akdoğan (1982), green leaf plants should be given priority in planting design. Dark green leaf plants provide effects of background and emphasis [9].
- According to Çubuk et.al. (1999), using neutral colors in transition areas will lead to feelings of protection, safety and harmony [9].
- Tones of a single color (monochrome) can be used in design, whereas more colors can also be used (polychrome). However, one of the colors should be the dominant one if polychrome is used [6][10]. In general, more than 5 colors should not be used in designs [6].
- According to Spulmann (1994), the use of contrast colors make the area more attractive [9].
- The use of red leaf plants should be limited in rural landscape since they are not natural species [9].
- Seasonal changes should be considered when selecting the plants. Color effect, leafing, flowering, fructification, defoliation time vary according to the various developmental periods of plants [11]. Plants that turn red or yellow in autumn should be used in a balanced manner with evergreen plants [6].

### **1.3. Objective of the Study**

Plants were taken into consideration with regard to their color attributes within the scope of this study. The objective was to determine the reasons for the preference of colors when selecting plants for the planting design projects developed by landscape architecture department students in project studios. Suggestions for the proper use of colors in planting landscape design were put forth depending on the acquired results.

## **2. MATERIAL AND METHOD**

A total 84 people who could be reached from among a group of 112 second, third and fourth year students who took the project class during the fall semester of the 2015-2016 academic year at the Bartın University Faculty of Forestry Landscape Architecture Department comprise the sample group and main material of the study. First year students were not included in the study since they do not take project class. Data acquired as a result of the relevant national and international literature as well as the survey carried out are the auxiliary material of the study. The objective of the study was to determine the reasons of color preference for the planting design projects carried out in the project studios by landscape architecture students. Within this framework, the study was carried out in four stages:

Relevant literature research was carried out at the national and international levels as the first stage of this study.

In the second stage, the surveys used in previous similar studies were examined and the survey form was developed by compiling the relevant questions from the references of Özer [12] and Seçgin [13]. The survey form was applied to undergraduate students via face to face interview method. The survey form consists of two sections one of which includes demographic data whereas the other includes general information related with the topic as headings. The first section consists of 3 questions which are about gender, age and what class they are. Whereas the questions in the second section have been prepared to determine the colors that the students prefer for their project on planting design and there are a total of 8 questions.

The survey contains a total of 11 questions 2 of which are matrices consisting of 13 and 29 propositions and 9 multiple-choice questions. The choices for the questions were generated with basis on the main (red, yellow, blue), intermediate (orange, green, purple) and complementary/neutral (black, white, gray) colors according to Altınçekiç [9] and Yazgan et.al. [10].

The third stage consists of digitizing the surveys via SPSS 22.0 Statistical Package software and Frequency Analyse and Chi-square Tests were applied for the evaluation of these surveys. In addition, projects of the students prepared at the project studies which might set an example for the use of color in planting design were selected and evaluated within the scope of the study.

Whereas in the fourth and final stage the results were interpreted after which suggestions were developed for the use of the accurate color in planting landscape design.

### 3. FINDINGS

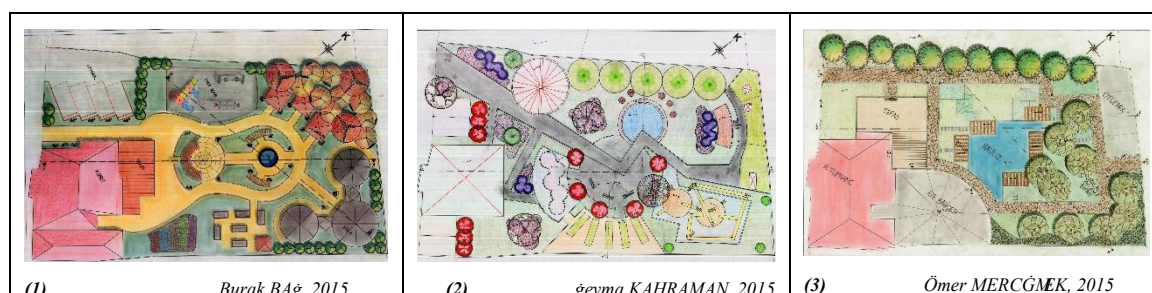
In this section, projects were given that might set an example for color preference in planting design and various evaluations were carried out. Frequency analyses were carried out for the data obtained as a result of the surveys applied to the second, third and fourth year students. Questions for which a statistically significant relationship was determined were crossed and evaluated via chi-square test.

#### 3.1. Selected Project Samples According to the Use of Color in Planting Design

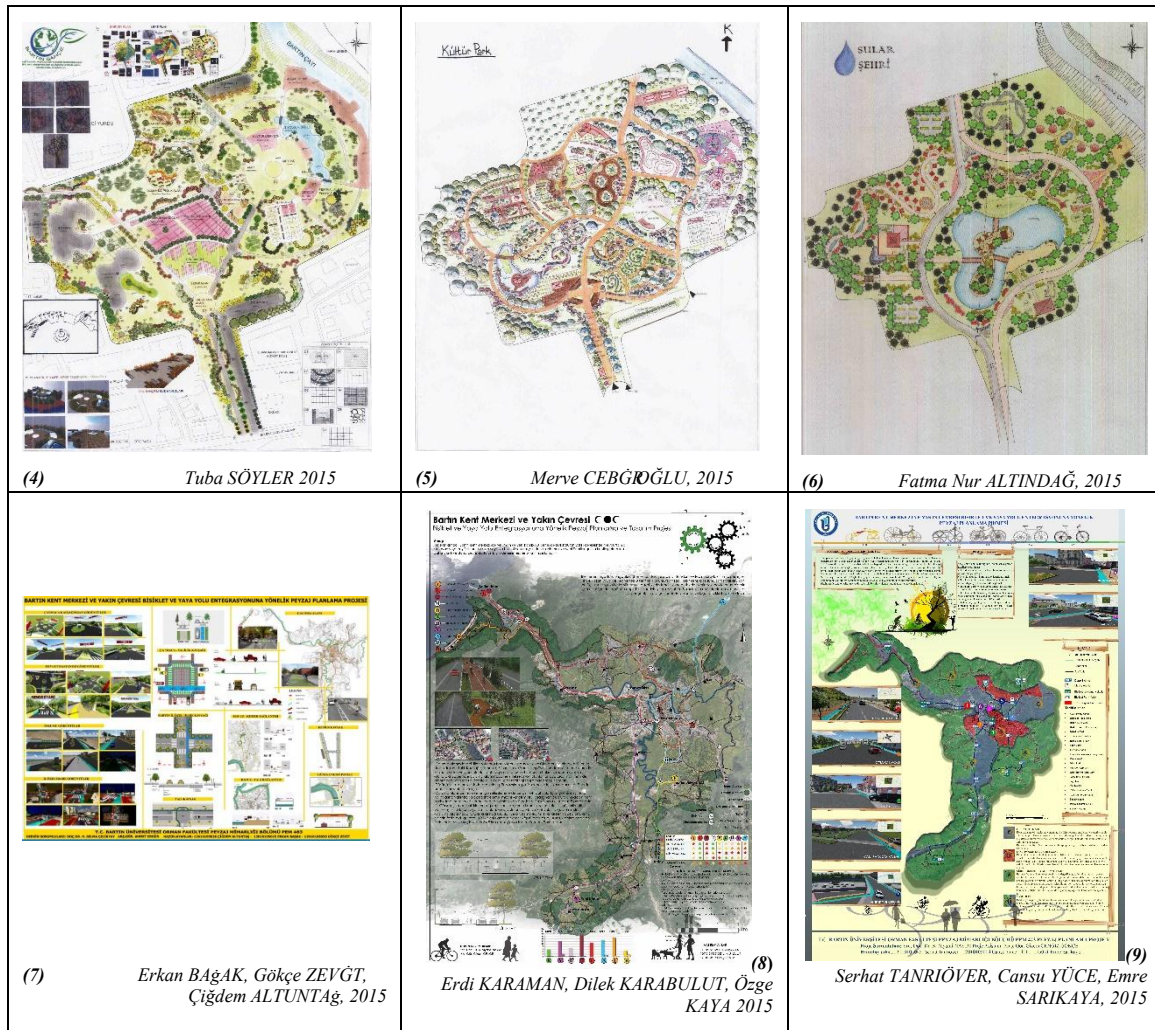
As has been explained in the Method section, survey study was carried out with 84 people from among a group of 112 second, third and fourth year undergraduate students who have taken the project course in 2015-2016 fall term at the Bartın University Faculty of Forestry Landscape Architecture Department. Sample projects for the use of the most suitable color were selected from among the projects of these students with 3 projects from each class (Table 1). The project working area of each class is different. Whereas among the selected projects, the second year students work on residence garden landscape design, third year students have worked on recreation area and urban park design and fourth year students have worked on the planning and design for the integration of bicycle and pedestrian roads.

When the planting design of (1) (2) (3) sample plans were examined from second year projects, it is seen that aesthetical features are the most important criteria in plant preference for students. The second year students who are taking the plant design courses for the first time have weak information about plants. Therefore, it could be seen that the planting design studies are consists of non-functional and student's favorite color plants. Female prefer mostly colorful plants whereas male prefer mostly green. It is observed for the sample projects of third year students who have worked on recreation area and urban park design that planting design has been carried out more extensively and used more colorful plants at plans (4) and (5). Whereas mostly green colored plant species have been preferred for plan (6). Accordingly; it can be interpreted that a more active area was tried to be created in projects numbered (4) and (5), whereas a peaceful and serene area intended for a more passive use was tried to be created in the project numbered (6) due to the preference of green colored plants. Mostly green colored plants have been preferred in the sample projects of fourth year students who have worked on the planning and design for the integration of bicycle and pedestrian roads in order to include them in the open and green area system, to ensure traffic safety and to create a green corridor in the city in plans numbered (7), (8) and (9). The use of colored plants was avoided since they can cause distraction in traffic thus posing a danger.

*Table 2. Sample Projects According to The Use of Color in Planting Design*







## 3.2. Findings Related with Survey Data

### 3.2.1. Findings Related with the Demographic Structure of the Participants

70,2% (n:59) of the 84 people who were subject to the survey were female and 29,8% (n:25) were male. Whereas majority of the participants were students between the ages of 21-23 with a percentage of 65,5% (n:55), this was followed by the age group of 24-26 with a percentage of 23,8% (n:20). The remaining 6 % (n:5) consisted of students between the ages of 18-20 followed by students aged 27 and above with a percentage of 4,7% (n:4). 9,5 % (n:8) of the students reached for survey study were 2<sup>nd</sup> year students, whereas 34,5% (n:29) were 3<sup>rd</sup> year and 56% (n:47) were 4<sup>th</sup> year students (Table 2).

Table 3. Demographic Structure of The Participants

		Frequency	Percent (%)
Age	18-20	5	6
	21-23	55	65,5
	24-26	20	23,8
	27 ≤	4	4,7
Grade	2nd year	8	9,5
	3rd year	29	34,5
	4th year	47	56
Total		84	100



### 3.2.2. Findings Related with General Information About the Subject

More than half of the participants (65,4%, n:55) stated that they prefer to use the plants mostly according to their color features. It was determined that the aesthetic features of plants which are flower, branch and stem, leaf, fruit, evergreen and habitus features stand out with a ratio of 33,3% (n:28) followed by evergreen feature with a ratio of 26,2 (n:22) and flower feature with a ratio of 19% (n:16) (Table 3).

*Table 4. Foreground Aesthetic Features On Plants in Planting Design*

	Frequency	Percent (%)
Flower	16	19,0
Branch and Stem	3	3,6
Leaf	10	11,9
<b>Aesthetical Features of Plants</b>		
Fruit	4	4,8
Evergreen	22	26,2
Habitus	1	1,2
All	28	33,3
<b>Total</b>	<b>84</b>	<b>100,0</b>

It was also approved with a ratio of 97,6% (n:82) by the participants via the matrix generated as a result of the survey study that the color of the plant material used is effective on user emotions. In this scope, it was determined that the red color arouses feelings of excitement (56%) in users; whereas blue results in peace (58,3%); green arouses feelings of peace (50%), comfort (51,2) and safety (51,2); black arouses feelings of pessimism (78,6%), introversion (61,4%) and aggressiveness (52,4%); whereas grey arouses feelings of introversion (54,8%). All of the participants (100%) stated that the red color does not arouse feelings of calmness; blue does not arouse feelings of introversion and pessimism; green does not arouse feelings of depressiveness; white does not arouse feelings of depressiveness and boredom; grey does not arouse feelings of happiness, peace and safety. It can be understood from these findings that colors have psychological effects on the designer.

It was questioned in another matrix via various choices what the main, intermediate and neutral colors remind the participants. Accordingly, it was observed that the colors yellow, orange, purple and grey do not remind anything to the participants. On the other hand, it was concluded that the color red reminds the participants of liveliness (58,3), attractiveness (69%), hot (71,4%), beauty (50%), energy (50%), self-confidence (51,2%), power (60,7%) and ambition (66,7%); that blue reminds the participants of hope (50%), depth (61,9%) and sea (85,7%); green reminds the participants of liveliness (53,6%), naturality (67,9%) and spring (71,4%); black reminds the participants of danger (59,5%) and formality (66,7%); whereas white reminds the participants of grace (60,7%), innocence (61,9%), light (65,5%) and purity (71,4%).

The choice ‘colorful’ is ranked the first with a percentage of 35,7% as the answer given to the question regarding which color is preferred to be seen in plants used in exterior spaces. This ratio supports the importance of color in plant preference. This value was followed by 19% for the color green and 8,3% for the colors white, yellow and red (Table 4).

*Table 5. The Plant Color Preferred To Be Seen in Plants Used in Exterior Spaces*

	Frequency	Percent (%)
Yellow	7	8,3
Red	7	8,3
Blue	6	7,1
<b>Colors</b>		
Green	16	19,0
Orange	3	3,6
Purple	5	6,0

White	7	8,3
Grey	1	1,2
Colorful	30	35,7
Other	2	2,4
<b>Total</b>	<b>84</b>	<b>100,0</b>

When the plant color that the participants like the most as questioned, the first three were green (22,6%), red (21,4%) and colorful (20,2%). Orange and grey choices share the lowest ratio of 1,2% (Table 5).

*Table 6. The Plant Color That The Participants Like The Most*

	Frequency	Percent (%)
	4	4,8
Yellow	18	21,4
Red	3	3,6
Blue	19	22,6
Green	1	1,2
Orange	6	7,1
Purple	12	14,3
White	1	1,2
Grey	17	20,2
Colorful	3	3,6
Other		
<b>Total</b>	<b>84</b>	<b>100,0</b>

When the seasonal activities of plants are considered, it was determined that the participants like the composition they create with the plants of their preference mostly in the spring season (53,6%) which was followed by fall with a ratio of 23,8% and summer with a ratio of 15,5% whereas winter was at the lowest spot with a ratio of 7,1%. (Table 6). The reasons why the students subject to the survey study selected spring were as follows: –Because the colors are livelier and more varied”, –Because flowering starts and it is the time of the year when the plants are the most beautiful and the most colorful”, “Because of the harmony of the green color with colorful plants”, –Because people tend to feel happy due to the coming of spring, liveliness of nature and the emergence of the colorful environment”, –Because plants flower to herald the coming of summer”.

*Table 7. Favor Status Of The Plant Composition Related to Seasons*

	Frequency	Percent (%)
	45	53,6
Spring	13	15,5
Summer	20	23,8
Fall	6	7,1
Winter		
<b>Total</b>	<b>84</b>	<b>100,0</b>

When the gender of the participants was crossed with their answers to the question regarding their favorite plant color, it was observed that there was a statistically significant relationship with a Pearson chi-square value of  $< 0,05$ . Accordingly, it was

determined that 25,4 % (n:15) of the female participants prefer colorful planting designs, whereas 40% of the male participants (n:10) prefer the color red. In addition, when the favorite plant color of the participants was compared with their answer to the question, "In which season do you like the composition you created more when you consider the seasonal activities of plants?"; it was determined according to the spring coloring of plants that the red, green and colorful planting composition preferences had the same percentage of 22,2 % (n:10) (Table 7).

*Table 8. The Comparison Of Favorite Plant Color With Gender and Seasons*

		Favorite Plant Color										
		Yellow	Red	Blue	Green	Orange	Purple	White	Grey	Colorful	Other	Total
<b>Gender</b>	Female	2	8	3	11	1	6	10	0	15	3	59
	Male	2	10	0	8	0	0	2	1	2	0	25
19,384 <sup>a</sup>												
<b>Seasons</b>	Spring	3	10	2	10	0	1	6	0	10	3	45
	Summer	0	3	1	2	0	2	1	0	4	0	13
	Fall	1	4	0	7	0	3	3	0	2	0	20
	Winter	0	1	0	0	1	0	2	1	1	0	6
43,369 <sup>a</sup>												
<b>Total</b>		4	18	3	19	1	6	12	1	17	3	<b>84</b>

In addition to this information, the aesthetic features of plants that are forefront in the planting designs of the participants were compared with the question regarding their favorite plant color during the same analysis. When these questions were crossed, a statistically significant relationship was determined since the Pearson chi-square value was  $< 0,05$ . Accordingly, the flower, branch and stem, fruit, evergreen and habitus features had a ratio of 11,9% (n:10) for the color red and a ratio of 9,52% (n:8) for the colorful choice. The evergreen feature of various plants stood out and green color was preferred with a ratio of 7,14 (n:6) (Table 8).

*Table 9. The Comparison of Favorite Plant Color with Aesthetical Features*

		Favorite Plant Color										
		Yellow	Red	Blue	Green	Orange	Purple	White	Grey	Colorful	Other	Total
<b>Aesthetical Features</b>	83,666 <sup>a</sup>											
	Flower	0	3	0	5	1	2	1	1	3	0	16
	Branch and Stem	1	1	0	0	0	0	0	0	0	1	3
	Leaf	0	1	1	4	0	1	2	0	1	0	10
	Fruit	0	0	0	1	0	0	0	0	3	0	4
	Evergreen	1	3	1	6	0	2	5	0	2	2	22
	Habitus	1	0	0	0	0	0	0	0	0	0	1
	All	1	10	1	3	0	1	4	0	8	0	28
<b>Total</b>		4	18	3	19	1	6	12	1	17	3	<b>84</b>

#### 4. CONCLUSION

Landscape architecture vocational discipline establishes the relationship between the other social and physical parameters of the landscape which is a whole with its natural and cultural elements, pays regard to the protection-usage balance for issues of ecological planning, natural protection, land use planning, landscape restoration and landscape management thus taking role in the design and planning

works carried out in urban and rural areas. In addition, the accurate use of color which is one of the aesthetic features of the plants as the main material of living spaces is important for landscape design and planning works. Thus, importance given to people increases and an integrated relationship is established between nature and people.

The reasons for the preference of the plant colors by landscape architecture undergraduate students were questioned in this study. According to the results of the study, when the status of students taking plant related courses is considered, it was observed that students in their final years considered the aesthetic properties of the plants in addition to the functional properties. On the other hand, it was determined that the second year students who are taking the project and plant design courses for the first time gave priority to the use of the color they prefer personally. In addition, color preference in planting design also differs in accordance with the variety of the project concept determined by the designer as well as the area where the project application will be carried out. For example, whereas second year students use less number of different plant species in residential garden landscape designs in order to be able to create wider spaces, third year students used a greater number of plant species with lots of colors when preparing a design project for recreation areas and urban park landscapes which require more liveliness. It was also observed as a result of the survey applied as part of this study that the color property from among the scent, texture, color and form properties of plants was preferred primarily by the participants. This emphasizes the importance of the concept of color for designers in planting design studies.

In conclusion; colors that are suited to the functions and forms of plant species should be selected by landscape architects in their landscape design and planning projects as is stated by Altınçekiç [9]. Color is one of the important aesthetic features of plants for planting design and it has direct effects on the users of the area due to its guiding property. In addition, it also has a function that can bring any desired element to the forefront or push it to the background. This factor that has significant importance visual importance should be used in a conscious, attentive and correct manner in planting design works.

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# The Color Removal Performance of CSTR Reactor Treating Real Textile Wastewater: Effect of Advanced Treatment by Application of Chemical Coagulation

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## Abstract

The aim of this study is to determine performance of treating real textile wastewater by biological and chemical treatment that combined continuous stirred tank reactor (CSTR) and chemical coagulation, respectively. The real textile wastewater was used for CSTR weekly provided from real scale treatment plant. Later on, advanced treatment was applied to the effluent of CSTR. In this context, type and dose of coagulant, pH adjustment and the stirring speed and time were examined as advanced treatment. Initially, the most commonly used coagulant ( $Al_2(SO_4)_3 \cdot 14(H_2O)$ ) was selected, later,  $FeCl_3$  was added in sufficient quantities. Rapidly mixed each jar at 100 to 150 rpm for 1 minute with selected coagulants. The rapid mixing was helped to disperse the coagulant throughout each container. Then, the stirring speed reduced to 25 to 30 rpm and continued mixing for 15 to 20 minutes. To determine optimum pH for coagulation were tried various pH values (4 to 8) with jar testing and obtained results for selected two type coagulants were demonstrated in the results and discussion section. Consequently, in this study, the anaerobic biodegradability of the color-containing textile wastewater using a CSTR reactor and later on chemical coagulation were investigated. The obtained results demonstrated that chemical coagulation processes was inferred to be superior for the removal of both color and organic compounds from real textile wastewater. The highest color, COD, turbidity removal level was obtained by using  $Al_2(SO_4)_3$  in conjunction with anionic polyelectrolyte, 73 PtCo, 25 mg/L COD, 2,37 NTU, respectively.

**Keywords:** Chemical treatment, Coagulants, Color removal, Textile wastewater

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## 27. INTRODUCTION

The textile industry consists of many raw materials which fiber they use in their processes. These are non-synthetic fibers such as, cellulose, protein and also synthetic fibers which obtained in the laboratory. That's the main advantage of technology to obtain fibers from chemicals. But the majority of the fibers obtained from plant sources. The yield obtained from plant sources are more than the yield, obtained from animal or mineral sources [1]. Important pollutants are fundamentally persistent organics and some compounds such as, color, toxicants and inhibitory, surfactants, chlorinated compounds, salts, in the textile wastewater effluent. Textile wastewaters, contain color, are consist of very strong dye and also have wide range of pH from 2 to 14 [2]. The textile mills which are classified in two groups like spinning process (the dry process) mill sand wet processing mills (involves usage of dyes [3,4]. The prevalent textile processing stages consists of desizing, scouring, bleaching, mercerizing and dyeing processes [5]. The constituents of these processes are generally; different chemicals used in each stages. It shows us the textile wastewater contents the mixture of chemicals. Generally wet

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processes have high values of COD, BOD, TDS and high color. The most polluter processes that gives many hazardous chemicals such as bleachers, enzymes, starch, dyes, solvents, resins, oils, waxes, acids and bases etc. To wastewater are the most serious sources of wastewater pollutants. The largest source of the textile industry is desizing process, which removes chemicals from textile goods [6]. In this process significant amount of chemicals used in weaving process are thrown. In dyeing process, dye bath and washwater is the fundamental origin of wastewater. This wastewater typically involves by products, residual dyes and supporting chemicals also extra pollutants contain cleaning solvents like oxalic acid [7]. Also finishing process frequently contains natural and synthetic polymers and other toxic substances [8]. Generally COD, BOD, SS (Suspended Solids), DS (Dissolved Solids), Color, Turbidity and Heavy Metals etc. using for basic textile water characterization. Typically textile industry wastewater include low or high COD (COD from 131 to 17900) [9,10], pH and turbidity (pH from 2 to 14 [11,12]), turbidity from 15 to 5700 [13,14]) and also strong color. The diversity of values arises from material variation.

### *Continuous Stirred Tank Reactor Color Removal Performance*

Continuous Stirred Tank Reactor (CSTR); CSTR is the easiest probable continuous flow suspended growth bioreactor, which is formed of well mixed tank with rich polluted influent stream and a treated effluent including microorganisms. The wastewater volume in reactor is fixed and the mixing is adequate to make concentrations for all components uniform throughout the reactor and effluent is equal to interior volume concentration [15]. Therefore, these reactors also called as completely mixed reactors. Using SBR to color removal is fairly new approach compared to anaerobic-aerobic sequential treatment [16]. SBR used for many types of industrial wastewaters such as textile wastewaters. SBR modified as activated sludge process. Main advantages of this system are low build cost, high flexibility and low required spaces [17]. Significant disadvantages of SBR systems are extreme sludge production and high sludge volume index (SVI) values [18]. CSTR has many advantages that it operates in a steady state, it is well controllable, large heat transfer areas can be installed, although has disadvantage like necessary of high volume,

### *Advanced Treatment with Chemical Agents (Coagulation)*

After pretreatment processes, the next unit process in a conventional water treatment system is a mixer, where the first chemicals are added in what is known as coagulation. There are special case occurs in small systems using underground water, when chlorine or other taste and odor control precautions are introduced at the intake and are the extent of treatment. Many researchers have worked the coagulation of synthetic and real textile wastewater using various inorganic chemicals (e.g., FeCl<sub>3</sub>, FeSO<sub>4</sub>, alum, lime, and MgCl<sub>2</sub>) alongside components of biological origin [19]. Auxiliary poly-electrolytes are executed by the forced hydrolysis of a easy coagulant, like alum [20]. The process of coagulation is a series of chemical and mechanical operations by which coagulants are practical and made effective. There are two stages of this process: (1) fast mixing to disperse coagulant chemicals by violent mixing into the water being treated, and (2) flocculation to band together small particles into well-defined floc by attentive mixing for a much longer time. The coagulant must be added to raw water and completely disperse in the liquid; such stability of chemical treatment is achieved by the way of rapid mixing. Coagulation consequences from adding salts of iron or aluminum to the water and is a reaction between one of the following (coagulants) salts and water: Polymers, Sodium aluminate, Ferrous sulfate etc. [21].

### *Aim of the study*

The aim of this study was to determine the removal of color natural organic and inorganic matter by enhanced coagulation after biological treatment with CSTR (continuous stirred tank reactor). Despite the fact that obtained satisfactory Chemical Oxygen Demand (COD) removal, the color removal results were unsatisfactory after CSTR. So, applied Advanced Treatment (with chemical agents) to effluent of CSTR, in this context; Jar tests were applied by using Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>, FeCl<sub>3</sub> after enhanced coagulation conditions determined optimum dosage and optimum pH for each coagulant. Although obtained discharge standards by using Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>, auxiliary polyelectrolytes were used for advance more stronger than wastewater.



## 28. MATERIAL AND METHODS

### 28.1. Design and operation of CSTR

Using of CSTR to color removal is fairly new approach. CSTR is the easiest probable continuous flow suspended growth bioreactor, which is formed of well mixed tank with rich polluted influent stream and a treated effluent including microorganisms. The wastewater volume in reactor is fixed and the mixing is adequate to make concentrations for all components uniform throughout the reactor and effluent is equal to interior volume concentration [15]. Therefore, these reactors also called as completely mixed reactors. In this study used CSTR was demonstrated as schematically in the Figure.1. The CSTR was operated with about constant 3000±100 mg/L mixed liquid suspended solids (MLSS).

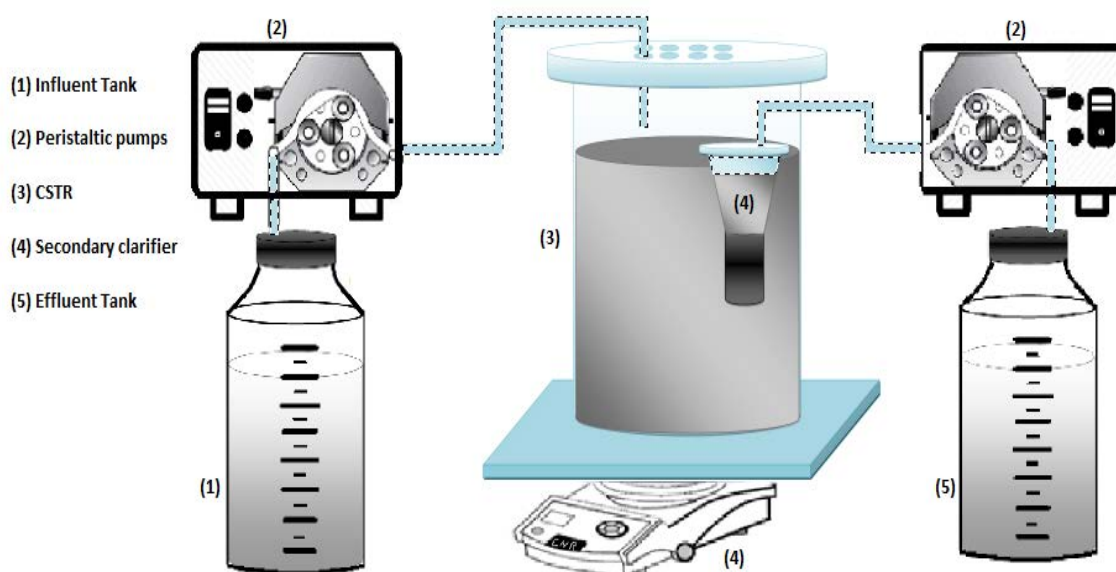


Figure 1. Schematic Representation of CSTR configuration: (1:Influent Tank, 2:Peristaltic pumps, 3:CSTR, 4:Secondary clarifier, 5:Effluent Tank)

#### Operation conditions

The CSTR was operated under the anaerobic conditions. Different hydraulic retention time (HRT) was examined to obtain optimum color and COD removal. In this context, CSTR was operated at HRT of 8 h, 16 h and 24 h, respectively. But, in this study, only HRT of 16 h results were chosen for applied advanced treatment (effect of different coagulants and dosage). The reactor was fed with real textile wastewater at 32 (± 1)°C temperature. The reactor has 10 lt volume (7 lt active working volume). The influent pH value was daily adjusted to 7.2 for optimum media of living microorganisms. The CSTR was operated with hours of 8, 16, 24 hydraulic retention time as continuous flow with peristaltic pump (SHENCHEN V6-3L, China). But, only advanced treatment with coagulation was applied to 16 hours results (depend on color and COD removal, and cost of operation). The study gives wide coverage to effect of different coagulants such as Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> (Alum) and FeCl<sub>3</sub>. CSRT was used to treatment textile wastewater as simulated full-scale treatment plant conditions, and applied advanced chemical treatment.

### 28.2. Wastewater Characteristic

The real textile wastewater was obtained from full-scale treatment plant (TEKBOY Inc.). The used real textile wastewater wide range influent color (2000-3000 PtCo). Daily pH of the influent fed was adjusted to 7.2 (raw pH 9.2). The used real textile wastewater main characteristics average were tabulated in the Table.1.

Table.1. The used real textile wastewater main characteristics

Parameter	Unit	Raw Wastewater
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Average COD	mg/L COD	800
PtCo	-	2500
Contuctivity	mS/cm	5.6
436nm(abs )	CN ( $\lambda$ )	70.66
525nm(abs)	CN ( $\lambda$ )	52.16
620nm(abs)	CN ( $\lambda$ )	42.71
Turbidity	NTU	70
Suspended solids	mg/L	550±50
pH	-	9.2

The color unit of absorbance about the wave length was converted to Chrominance Number (CN) unit by using equation 1. Also daily wave length scanning was examined for influent water, the result of this scanning was 558 nm as shown also in the Table.1.

$$CN(\lambda) = \frac{A}{d} * f \quad 1$$

Here;

CN ( $\lambda$ ):  $\lambda$  wave length, number of chrominance value ( $m^{-1}$ )

A=  $\lambda$  The absorbance value of the sample wave height (absorbance read) ( $cm^{-1}$ )

d: Cell thickness (mm),

f: factor to obtain the spectral absorbance values of  $m^{-1}$  of unit,  $f=1000$ ,

### 28.3. Analytical Methods

#### *COD measurement*

The COD measurement method determines the quantity of oxygen required to oxidize the organic matter in a waste sample, under specific conditions of oxidizing agent, temperature, and time. Since the test utilizes a specific chemical oxidation the result has no definite relationship to the Biochemical Oxygen Demand (BOD) of the waste or to the Total Organic Carbon (TOC) level. In this study, titrimetric method (Standard Method 5520) was used. The test result should be considered as an independent measurement of organic matter in the sample, rather than as a substitute for the TOC test. Organic and oxidizable inorganic substances in the sample are oxidized by potassium dichromate in 50% sulfuric acid solution at reflux temperature. Silver sulfate is used as a catalyst and mercuric sulfate is added to remove chloride interference. The excess dichromate is titrated with standard ferrous ammonium sulfate, using orthophenanthroline ferrous complex as an indicator. Samples are boiled with a strong oxidizing  $K_2Cr_2O_7$  severe acid conditions in the thermoreactor (WTW-CR 3200, Wissenschaftlich-Technische Werkstätten, Weilheim, Germany). Two hours of boiling a standard amount of remaining oxidizing eventually consumed without allowing oxidation of reduced (ferrous ammonium sulphate) was assessed on the basis of substance solution with the volumetric determination of the road (APHA, 2005) [22].

#### *Turbidity, pH, conductivity measurement*

The turbidity analyses were measured by turbidimeter (WTW-Turb 550 IR, Wissenschaftlich-Technische Werkstätten, Weilheim, Germany) with NTU of unit. The measurement of free electrons released as a result of the biochemical reactions that occur in the CSTR. The conductivity is indicative of the free electrons. The pH of a solution indicates how acidic or basic it is in the reactor. The pH and conductivity of samples were measured using multimeter (HACH-HQ 40d Portable Multi-meter, Loveland, U.S.A). Standard methods used for the other series of analysis

#### *Advanced Treatment (with chemical agents)*

Jar tests were applied by using  $Al_2(SO_4)_3$ ,  $FeCl_3$  after enhanced coagulation conditions determined optimum dosage and optimum pH for each coagulant. Firstly tried determine optimum pH (2, 2.5, 4, 5, 7.5, 9) and optimum dosage mg/L; ( 5,10, 20, 50, 80,100,150, 200, 250) for both  $Al_2(SO_4)_3$  and  $FeCl_3$ , Then, tried determine optimum stirring speeds, waiting periods for settlement. The best chosen results were shown in the Result and Discussion section.

## 29. RESULTS AND DISCUSSION

### 3.1 COD removal, pH and Conductivity Profiles of CSTR

At the end of 16 hours of HRT, 75% for Chemical Oxygen Demand (COD) (effluent average 282.85 mg/L COD), and average 65% for color (effluent average 799.2 PtCo), before advanced chemical treatment in the CSTR. Adjusted influent pH increased average from 7.2 to 8, also conductivity average from 5.6 to 5.99. The COD removal, pH and conductivity results were demonstrated in the Fig.2 (A) and (B), respectively.

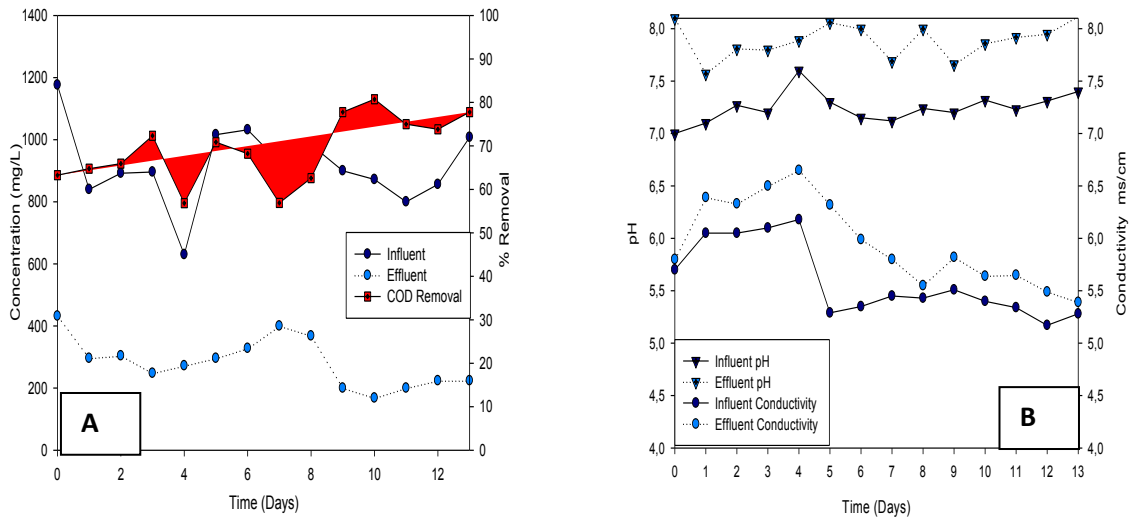


Figure 13. Schematically (A) COD removal, (B) pH and Conductivity profiles

In the previous studies, Smólka et al., demonstrated COD removal in the textile wastewater treatment with continuous system [23]. Their system was efficient in the COD reduction (> 88 %), the level forced by legislation for influents to surface water was exceeded. Furthermore, the outflow pH was around 9 irrespectively of the feed pH (about 7) similar to our study. Also, they showed that the effluent conductivity reached to 16 mS/ cm higher than our results.

### 3.2 Advanced treatment (chemical coagulation)

#### Determination of Optimum pH values for $Al_2(SO_4)_3$ and $FeCl_3$

Table 2. Determination of optimum pH values of  $Al_2(SO_4)_3$  and  $FeCl_3$

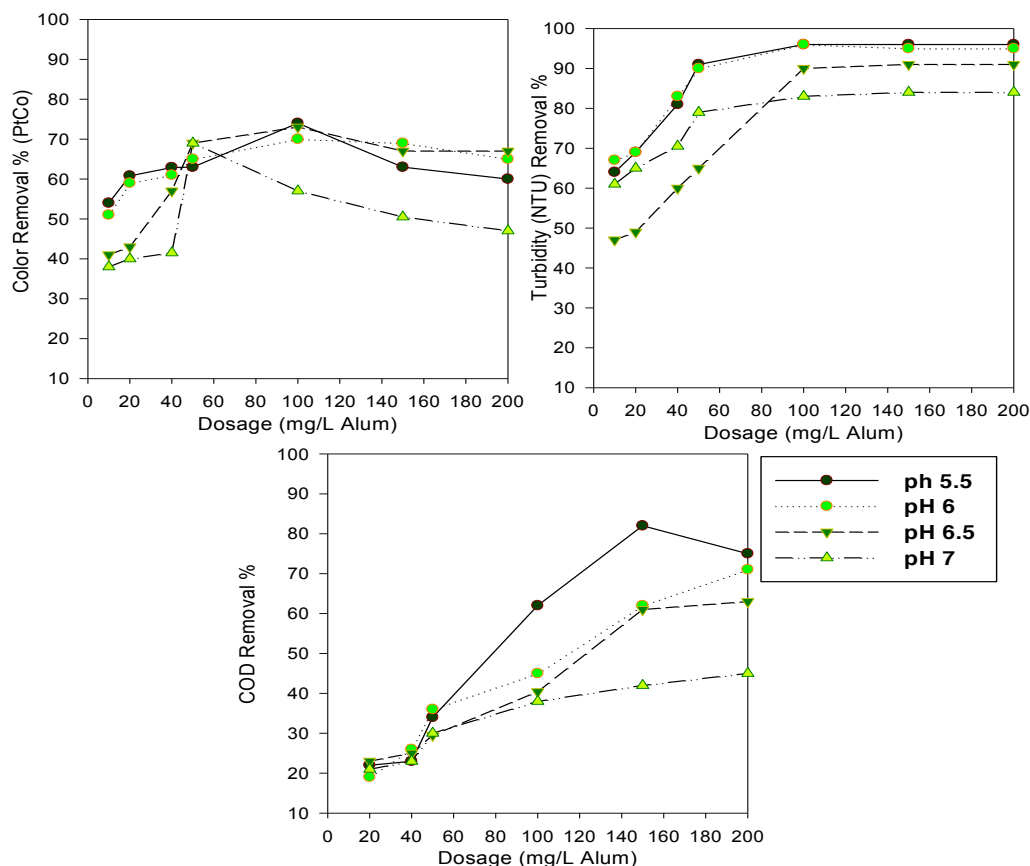
Parameters	Influent	$Al_2(SO_4)_3$ Alum pH 4		Alum pH 5.5		Alum pH 7		$FeCl_3$ pH 4		$FeCl_3$ pH 5.5		$FeCl_3$ pH 7	
		Effluent	Removal (%)	Effluent	Removal (%)	Effluent	Removal (%)	Effluent	Removal (%)	Effluent	Removal (%)	Effluent	Removal (%)
PtCo	920	263	71	110	88	440	52	210	77	754	18	820	11
Abs.	1,535	0,363	76	0,236	85	0,755	51	0,355	77	1,209	21	1,247	19
436nm(abs)	0,695	0,158	77	0,11	84	0,348	50	0,172	75	0,605	13	0,621	11
525nm(abs)	0,49	0,107	78	0,087	82	0,243	50	0,104	79	0,366	25	0,379	23
620nm(abs)	0,355	0,068	81	0,05	86	0,164	54	0,079	78	0,239	33	0,247	30
558nm(abs)	0,464	0,097	79	0,06	87	0,236	49	0,1	78	0,338	27	0,346	25
COD (mg/L)	368	172	53	106	71	236	36	140	62	260	29	285	23

To Determine optimum pH value of both  $Al_2(SO_4)_3$  and  $FeCl_3$ , different dosages were tried range of dosage mg/L; (5,10, 20, 50, 80,100,150, 200, 250) for both  $Al_2(SO_4)_3$  and  $FeCl_3$ . The optimum dosage of 100 mg/L and 250 mg/L for  $Al_2(SO_4)_3$  and  $FeCl_3$ , respectively. To determine optimum pH values, jar tests were applied by using  $Al_2(SO_4)_3$  and  $FeCl_3$  after enhanced coagulation conditions determined optimum dosage and optimum pH for each coagulant. Firstly tried to determine optimum pH (2, 2.5, 4, 5, 7.5, 9) for both  $Al_2(SO_4)_3$  and  $FeCl_3$ . As a results of these tries the optimum pH values were obtained the optimum pH value of 5.5 for  $Al_2(SO_4)_3$  based on both PtCo and COD removal, and the optimum pH value of 4 for  $FeCl_3$  based

on both PtCo and COD removal, respectively. The other parameters obtained with determine of optimum pH values tabulated in the Table 2.

*Advanced Color, Turbidity and COD Treatment at different pH for chosen better coagulant (Alum)*

In order to determine effect of different pH values on removal of color, turbidity and COD with different dose of Alum (10, 20, 40, 50, 100 mg/L  $Al_2(SO_4)_3$ ). In this context, four different pH values (5.5, 6, 6.6, 7) were examined. The results were demonstrated in the Figure.3. The best color removals were obtained with about 100 mg/L Alum at pH values of 5.5. The best COD removal was obtained with about 150 mg/L Alum at pH values 5.5. Similarly, the optimum turbidity removal results were obtained at pH values of 5.5 also 6. But, the optimum turbidity removal results were obtained with 100 mg/L  $Al_2(SO_4)_3$  and above.



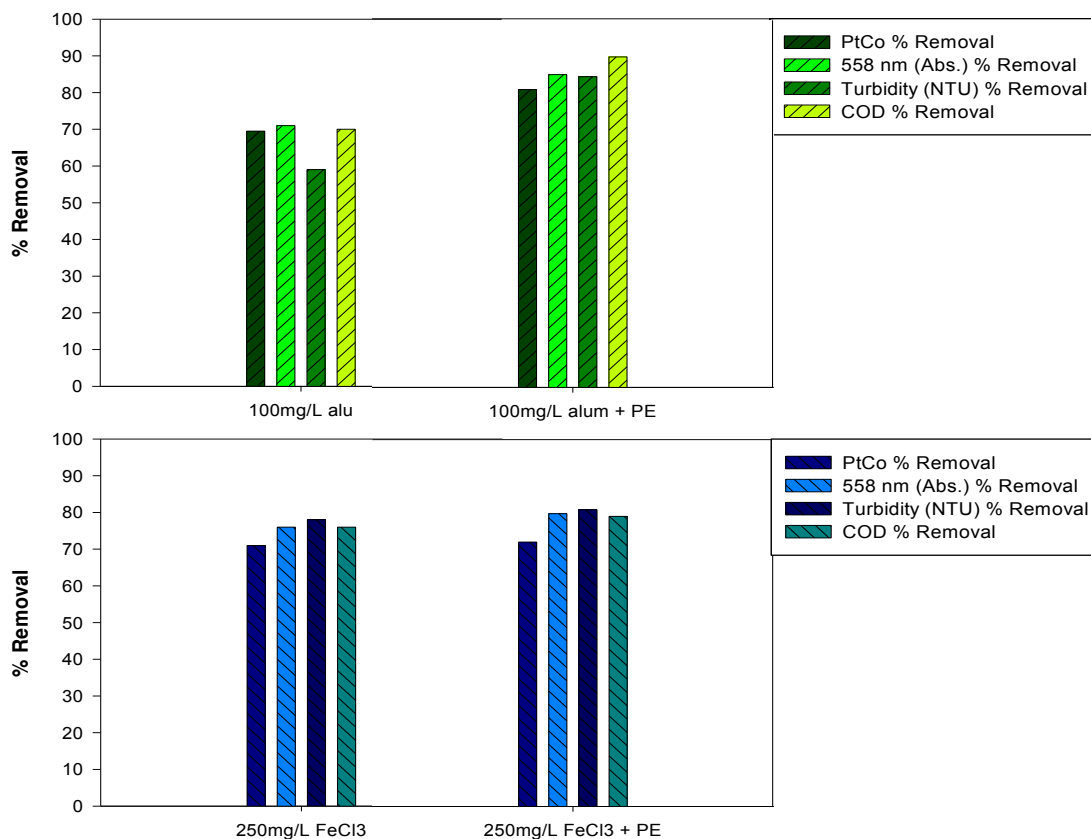
**Figure 3.** Efficiency of auxiliary polymers on the Color, Turbidity and COD removal at the best dosage of couglants

Ersoy et al. turbidity removals with different dose of Alum were demonstrated in their study. They obtained optimum turbidity effluent (60 NTU) with 100 mg/L Alum. They increased the dosage of Alum of 500 mg/L and obtained highest effluent (50 NTU) [24]. In previous other studies many researchers were examined similar tests such as, Ching et al. Tried 1-3 mg/L Alum [25] and Pierre and Ma tried 100-3000 mg/L Alum [26].

*Advanced Color, Turbidity and COD Treatment using Polyelectrolyte*

Although obtained discharge standards by using  $Al_2(SO_4)_3$ , auxiliary polyelectrolytes were used for advance more stronger than wastewater. In this context, cationic and anionic polyelectrolytes were used in conjunction with these coagulants in order to further improve removal efficiency and for future studies about more stronger wastewater. The anionic polyelectrolytes did not effect to significantly removals of the color, COD and turbidity. We obtained the best results with using Alum in conjunction with cationic polyelectrolyte for color turbidity and COD removal. The PtCo, 558 nm wavelength scanning, turbidity and COD removals without polyelectrolyte were 69.5%, 71%, 59% and 70%,

respectively. But polyelectrolyte we achieved to 81.1%, 85.19%, 84.6% and 90% with polyelectrolyte as shown in the Fig.4 (A). On the other hand, FeCl<sub>3</sub> used in conjunction with polyelectrolyte did not effect to significantly removals of the color, COD and turbidity as shown in the Fig.4 (B).



**Figure 4.** Removal Profiles of Color, Turbidity and COD in Conjunction with Polyelectrolyte (A) for Alum, (B) for FeCl<sub>3</sub>

In the previous studies, Alkan et al. were demonstrated the turbidity removals with different polyelectrolyte in their study. They were obtained the total organic carbon (TOC) removal by 17% without polyelectrolyte. But they achieved 55% with the use of cationic polyelectrolyte [27]. In light of this findings, use of more than the optimum dose of polyelectrolytes cause to increasing the amount of sludge sourced polymer and cause to increasing cost of operation, although support have advantage using with optimum.

### 30. CONCLUSIONS

Findings of this study showed that natural organic and inorganic matter causing deterioration of water quality, also color was removed significantly by enhanced coagulation process, As a result of jar tests that removals were average above of 90% for COD, Turbidity and Color. Cationic and anionic polyelectrolytes were used in conjunction with these coagulants in order to further improve removal efficiency and for future studies about more stronger wastewater. The highest color, COD, turbidity removal level was obtained by using Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> in conjunction with anionic polyelectrolyte, 73 PtCo, 25 mg/L COD, 2.37 NTU, respectively, at the optimum (for both of them) contact time: 25 min, agitation speed: 25 rpm.

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# A Review on Dynamic Membrane Bioreactors: Comparison of Membrane Bioreactors and Different Support Materials, Transmembrane Pressure

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### *Abstract*

*Over the past three decades, membrane bioreactors are being considered as a very useful alternative for biological wastewater treatment thanks to the important advantages over conventional biological treatment. Membrane bioreactors gain the upper hand in respect to high quality effluent water by solid-liquid separation. In current reviews, the focus is on the advantages of dynamic membrane bioreactors. Dynamic membrane bioreactors that used different support materials dramatically reduce the initial investment and operating costs in comparison to membrane bioreactors. Instead of ultrafiltration and microfiltration membranes, different support materials such as mesh, non-woven and woven fabric cloth can be used as the support materials. Also, transmembrane pressure and critical flow play a significant role to understand fouling of membrane bioreactors. In this context, different support materials performances are examined in respect to transmembrane pressure and critical flow. In addition, extracellular polymeric substances (EPS) and soluble microbial products (SMP) play an important role in the fouling phenomenon of both membrane bioreactors and dynamic membrane bioreactors. This review outlines advantages of dynamic membrane bioreactors with regard to different support materials, transmembrane pressure, SMP, EPS analogically membrane bioreactors.*

**Keywords:** *Different support materials, Dynamic membrane bioreactors, Transmembrane pressure*

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## 31. INTRODUCTION

Interest in membrane system in biological treatment of wastewater is increasing with each passing day. In conventional active sludge process (CAS), biochemical oxidation and water/biomass separation occurs in two different tank but MBRs make it convenient to proceed in one tank [1]. Although, effluent quality and low system footprint are mentioned as benefits of MBRs, it has some primary limitations like; low flux, energy demand, membrane cost and fouling control. All those problems can be solved by using dynamic membrane technology [2-5]. A dynamic membrane is a cake layer forms on a support material [6]. The cake layer consist of flocs, microbial cells, extracellular substances (EPS), and other organic and inorganic solid particles in wastewater. These matters accumulate on support material become denser overtime and formed a cake layer. This cake layer acts as a membrane [7]. The cake layer easily removed on support material or it can easily re-formed again, because of this situation the cake layer called as “dynamic membrane” (DM) [5]. Steel or plastic mesh and woven or non-woven cloth used as support material, besides of mikro-nanofilters [7]. Dynamic membrane bioreactors (D-MBRs) operation consist of three stages; DM layer formation, filtration and backwash [8]. At the initial stage, the cake layer has not consist on support material. D-MBR has poor effluent quality, and effluent contain high suspended solid (SS), because of the high pore size of support materials. In this stage effluent water containing high SS concentration is returned back to act there or until it reaches high effluent quality. At this stage, dynamic membrane is formed, and effluent quality

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reach to Microfiltration/Nanofiltration membrane effluent quality. At lastest age, flux decreased because of fouling, therefore, backwashing is in progress [5, 8-10].

### **32. HISTORY and COMMERCIAL DEVELOPMENT OF MEMBRANE SYSTEMS**

Membrane bioreactor technology was first presented in 1969 by Smith et al., [1] with a research program. In their study, ultrafiltration membranes were used for separating water and activated sludge without a clarifier. They operated a pilot plant for 6 months to get high-quality effluent from sewage generated by manufacturing plant in the U.S.A. The MBR technology was used for limited circumstances such as lechate and industrial wastewater treatment systems. High membrane capital costs, fouling problem and mixed liquor recirculation with high energy costs are restricted by the spread of the membrane technology to municipal wastewater treatment applications [2]. A new technology was developed [3] by using 0.1  $\mu\text{m}$  size polyethylene hollow fiber (HF) membranes for separating water from the mixed liquor in an activated sludge aeration tank. There are two membrane type alternatives, the first option is submerged MBR configuration such as operating under a vacuum, instead of direct pressure. This configuration may be named immersed as the membrane is placed directly into the liquid. The second option is side-stream MBR configuration such as operating under pressure. In this approach, the membrane is separated from the bioreactor and a pump is required for pushing the bioreactor effluent into the membrane system and permeate through the membrane. This configuration may be named external cross-flow membrane. Flat sheet (FS) and hollow fiber (HF) membranes are generally used for submerged MBR configuration. Membrane was located in the aeration tank similarly with submerged MBR configurations, in this research. Submerged configuration was used to optimize the membrane module shape, the membrane pore size, operational principals to prevent membrane fouling, and the cleaning of membranes at the beginning the evolution of MBR technology. Since the middle of 1990s, the accumulation of operational knowledge via academic and field studies have rapidly increased the demand of MBR technology with the competition of MBR providers such as Zenon, Kubota, Mitsubishi Rayon, and US-Filter [2]. Additionally, microfiltration (MF) has been generally used in combination with activated sludge process to improve the purification in domestic wastewater treatment [4]. The membrane is not applicable for many circumstances because of its high cost and energy requirement. Fouling problem for membrane requires regular chemical cleaning, this makes its operation hard to control and costly [5]. Correspondingly, applying a non-woven fabric filter could be another alternative to using the membrane in an activated sludge process. At first, the non-woven fabric filter was applied for sludge thickening. Recently its application is expanded to wastewater treatment along with the activated sludge process since it has the following major characteristics: low-priced membrane filter material, high permeate flux and low filtration resistance and gravity filtration without energy requirement. Although uncommon researches have been conducted, it was proposed that the fabric filter has the potential to take the place of membrane (MF) in a combined membrane bioreactor for wastewater treatment [6]. In another research [7], that was also reported from the long time operation of the research system, that a water head of 1 cm was optimum to get a comparable flux of membrane bioreactor. Also, they found that the lower condensed part of the cake layer on the membrane filter surface was the basic reason for filtration resistance. There are some operational challenges for using the fabric filter system for wastewater treatment, because the fabric filtration has a dynamic system [5]. Dynamic membrane was also called secondary membrane or formed-in-place membrane. For generating dynamic membrane, the cheaper materials, such as mesh, non-woven fabric and filter-cloth were used as the filter stuff [8]. The dynamic membrane (DM) formed on large-pore support mesh is a new type of separation method, which displayed the advantages of high filtration flux, low cost of membrane module, and easy backwash. Compared with conventional membrane bioreactors, the dynamic membrane bioreactor could also be operated successfully incorporated with water treatment processes. The cake layer on the support mesh is the basic part in the dynamic membrane separation process. The dynamic membrane formed on the relatively large-pore mesh increases the intrinsic membrane retention capacity, and the fouling of dynamic membrane has a different meaning. Dynamic membrane fouling was interpreted as follows: the initial deposited materials on the underlying support

mesh are actually DM-forming components (cake layer), which are essential and desired; the subsequent deposited materials are foulants, which induce additional increase of filtration resistance of DM. Although cake layer formation is a key factor of the DM process, the studies of cake layer to date are insufficient [7]. There is an absence of awareness relating to fouling of non-woven fabric filters. The pore size of the non-woven fabric is 10 or 100 times bigger than that of a microfilter, approximately. The parts of the membrane resistance due to cake layer or inner foulants have different appearances, since the general particle size of an activated sludge is likely to the pore size of the non-woven fabric. Severe fouling on the inside of large pores happens through the pore blockage by flocs in activated sludge. This fouling type may not be removed using simple aeration due to the complicated fiber structure and rough surface intercepting the flocs [9]. Fan and Huang [10], notified that the gel layer formed on the surface of mesh had a similar structure and function of a classic membrane. The cake layer was defined as a self-forming dynamic membrane which conduces to keeping pollutants or sludge flocs from being adsorbed immediately into pores. The generation and function of the dynamic membrane are dependent upon the cake density, structure and components [11].

### 3. ADVANTAGES and DISADVANTAGES of MBRS, D-MBRS OVER CAS

Biochemical reaction of the activated sludge is provided completely mixture with aeration and mixing in the bioreactor in the conventional activated sludge system (CAS). The reaction is eventually needed to secondary clarifier for separate microorganisms and processed wastewater. The membrane bioreactor (MBR) which used to micro filtration (MF) / ultra filtration (UF) membranes to separate solid and liquid in the bioreactor, and the reaction is eventually do not needed to secondary clarifier. In this context, when compared with CAS, MBR and D-MBR, MBRs use membrane filtration for solid-liquid separation, supplying higher effluent quality for wastewater reclamation and reuse. The MBR and D-MBR systems have attracted increasing interest both academically and commercially in wastewater treatment as an alternative of CAS systems. MBR and D-MBR have many advantages such as, higher biomass concentration, smaller footprint, lower sludge production and rejection of SS (effluent SS is close to zero) [22]. Although many researchers now reconsider whether MBR has been the best choice for various treatment methods, choosing between MBR and CAS for wastewater treatment remains ambiguous [23]. MBR and D-MBR systems have been widely applied in full scale and laboratory scale wastewater treatment process thanks to supply higher MLSS concentration, better control of SRT, higher volumetric loading, production of high-quality effluent when compare with CAS[24]. However, the application of MBR is restricted by its high membrane module cost and membrane fouling [25]. So, many researchers attempted to use cheap covered material for replacing the expensive micro-/ultra-filtration membrane for decrease the high cost [26]. Despite it is claimed advantages of better treatment method performance and occupation of much less land, broader application of MBRs is still hindered by their relatively high construction cost and energy consumption [27]. For these reasons, in recent years done extensive research on D-MBR instead of MF and UF membrane is trying to eliminate the cost of the MBRs. Dynamic membrane is formed on the underlying a support materials when filtering the wastewater from the reactor, so is also called secondary membrane [28]. Mesh, woven and nonwoven fabrics are used instead of MF or UF [29] in the D-MBR, by this means operating costs of D-MBR are much lower than the CAS and MBR systems.

**Table 1:** The comparison of comparatively advantages and disadvantages of MBR, D-MBR and CAS

MBR		D-MBR		CAS	
Advantages	Disadvantages	Advantages	Disadvantages	Advantages	Disadvantages
High MLSS	-----	High MLSS	-----	-----	Lower MLSS
Low footprint	-----	Low footprint	-----	-----	Large footprint
Higher volumetric loading	-----	Higher volumetric loading	-----	-----	Lower volumetric loading

Fine control of SRT	-----	Fine control of SRT	-----	-----	Workload for SRT control
Greater operational and process complexity	-----	Greater operational and process complexity	-----	-----	Easier operational and process complexity
Lower sludge production	-----	Lower sludge production	-----	-----	Higher sludge production
-----	Higher capital Low operational costs	Low capital Low operational costs	-----	-----	Higher capital High operational costs
-----	Greater foaming propensity.	-----	Greater foaming propensity	Lower foaming propensity	-----
Treated water that reusable	-----	Treated water that reusable	-----	-----	-----
Unlimited by settling due to gravity	-----	Unlimited by settling due to gravity	-----	-----	It is limited by settling due to gravity
-----	High Module Cost	Low module cost	-----	-----	-----
Sample TMP control based on constant flow	-----	-----	Complex TMP control based on constant flow	-----	Diffidence
Sample fouling control	-----	-----	Complex fouling control	-----	Diffidence
Chemical wash easier applied	-----	-----	Chemical wash not easily applied by taking into account microorganisms	-----	Diffidence
Very high physical disinfection performance	-----	Normal physical disinfection performance	-----	-----	Diffidence
Affected indirectly by Bulking problem	-----	Affected indirectly by Bulking problem	-----	-----	Affected directly by Bulking problem

Membranes need physical and chemical washing due to frequent fouling by microorganisms. The main fouling reason was reported in the previous studies due to increased bacterial growth [30]. So, they do not frequently needed chemical and physical cleaning [31]. Despite physical operations such as water backwashing, air back washing, brushing, intermittent suction (relaxation) and cross flow are enough for MBR and D-MBR systems. Sometimes these operations temporarily cause to effluent quality (high MLSS). In the light of all these findings, although D-MBRs are more advantageous compared to MBR and CAS, some disadvantages are associated with the cake layer developing on the membrane surface. This layer causes a considerable reduction of the permeate flow [32] and increase the transmembrane pressure (TMP). So, a well-defined and systematic comparison of D-MBR, MBR and CAS about wastewater treatment, must be of fundamental importance, thoroughly and meticulously [33]. The main advantage of MBR and D-MBR systems is sludge retention time (SRT) can be controlled easily as completely independent from hydraulic retention time (HRT). So, a very long SRT can be operated resulting in the complete retention of slow-growing microorganisms such as nitrifying or methanogenic bacteria and this results in greater flexibility of operation [34]. Based on the findings of several studies in the literature about the considering the relative advantages and disadvantages of MBR, D-MBR and CAS systems general information are tabulated in the Table. 1.

#### 4. FUNDAMENTALS OF MBR AND D-MBR

As far as known that membrane bioreactors are used as an efficient and a convenient wastewater treatment method. The wastewater produced from factories and other industrial establishments will be treated by using MBRs and D-MBRs. In following years, it is estimated that most of the wastewater treatment plants will turn over to MBR and as a result of that the final settling tank will be eliminated. MBRs sustain convenient biological wastewater treatment and also provide physical separation of the water and biomass with the aid of membranes. The main advantage of the MBR systems is the whole process takes place in one tank, while two tanks have been used for biochemical oxidation and water/biomass separation processes in conventional active sludge process [2]. However MBRs also provide the conservation of the biomass by employment of the ultra/micro filtration. In that way, total biomass conservation and proceeding the process in high sludge accumulation have been permitted [2]. Membranes are also on the slope of fouling, due to the permeate flux through the membrane. The mixture (solid/sludge and liquid) inside of the reactor diminishes the filtration flux and it had required membrane area increased [35]. On the other hand MBRs needs different approached and developments for more global implementations. Fouling the membranes, that its physical structure is consisted of pores, and the high cost of implementation the membrane modules are the major obstacles that actually most of the MBRs systems

come across. To reduce the cost and avoid the fouling and create a shear over the membrane, different kinds of materials have been tried to use. Dynamic membrane bioreactors (D-MBRs), as distinct from MBRs, are known as formed-in-place (FIP) membrane or with another name used in literature secondary membrane [36]. The formation of the D-MBRs is ensured during the diffusion of mixed liquor/solution through the surface of the membrane that filters one/more particular colloidal particles or materials already present in the mixture. Formation is sustained by different kind of materials like; mesh non-woven fabric and filter-cloth [37, 38, 39]. On the other side, D-MBRs come across with fouling intensively, even though aerosol shear is employed over the surface of the membrane. But the dynamic layer formed on the membrane can be changed by new deposited layer or the membrane itself can be changed with the new one. Major amount of studies center upon employment of the meshes as a membrane for the permeate flux of the mixed liquor [37].

#### 4.1. Configurations of MBRs

Configuration of the membrane is one the most essential part in wastewater treatment process, due to the stream of water which can be directly affected from the geometrical shape of the membrane system and also the way it is mounted and oriented [Judd]. However, there are two types of membrane bioreactor patterns that are being performed with pressure and filtration for side-stream MBRs or vacuum-driven membranes submerged in the reactor. Required energy for the filtration of submerged MBRs is visibly lower than the side-stream MBR configuration. Conservation of the membranes is delicate matter for the fouling that causes serious blockage of the pores and hinders the flow of the liquid inside of the reactor but it should be known that, prevention from the fouling requires energy and this may be the reason why submerged MBR configuration is actually turns the scale. Likewise, fouling in side-stream MBR configurations is quite apparent, because of high liquid flow penetration. When the sludge inside of the reactor is pumped or stirred, it causes protection of the membrane to bacterial flocs which reduces the foulant material transition and also the amount of small particle drift autonomously [40]. Currently, there are six major membrane configurations used in practice and only the first three configurations suit to the MBR technologies [2]; Plate-and-frame/flat sheet (FS), Hollow fiber (HF), Multi Tubular (MT), Capillary Tube (CT), Plated Filter Cartridge (FC), Spiral-Wound (SW). In the hollow fiber (HF) configuration, major number of hollow fiber (HF) membranes create a sheaf and closely knocked together. Therefore, edges of the fibers are adhered to each other. Membranes, which can also work under pressure and vacuum, allows the flow of water from inside to outside and of course inside to outside and they are produced by the way of how actually manufacturers desire. They can be with support material, separator or both. Every single sheet piece is interlocked to the plate and process works by using vacuum. The water flows through the membrane and filtrated water is transported by pipes and gathered [41]. Side-stream MBR configuration is a convenient setup to use it. Hollow fiber (HF) and flat sheet (FS) configurations are submerged right inside of the reactor and processed flux is carried by vacuum pumps. Membranes can come across stringy substances during the process and it significantly increases the rate of cleaning surface of the membranes. Employment of 0.8  $\mu\text{m}$  to 1.5 $\mu\text{m}$  pore sized membranes provides better performance and it is also advised for the protection of the membrane dirtiness. Generally, 2-3  $\mu\text{m}$  pore sized membranes are employed for the flat sheet (FS) membrane systems. Turbulence promotion, cleaning or both are indispensable parameters for a module. Because turbulence promotion enhances the passing of feed, which is a synthetic preparation and water/air mixture from the membrane surface to help the flux of permeate [2].

#### 4.2. Dynamic Layer Forming Materials

Self-forming and pre-coated dynamic membranes can consist of the main category of dynamic membranes (DMs). Self-forming dynamic membranes (SFDm) are formed by permeate flux through the membrane and constituents of mixed liquor creates a layer during the process, i.e. suspended solids (SS) in wastewaters. However, pre-coated dynamic membranes (PDM) or also named formed-in-place (FIP) are consisted of the transition of the mixture or liquor, which includes one or more colloidal substances,



through the porous material [42, 43]. During the process, while soluble substances inside of the mixture can pass through the pores, the other insoluble materials stays at the surface of the porous material. Due to the need of external material, SFDM has a kind of handicap. On the other hand, single additive and composite (bi-layer) membranes are the subgroup of the pre-coated membranes (PCM). In solitary stride, single additive membranes can be generated by using single material. In 2006, powdered activated carbon has been used to form single additive dynamic membrane [43]. Bi-layer membranes are formed more than one process [44]. Formed layer over the membrane turns into flocs in SFDM with the employment of aerobic membrane bioreactors and returned promotive outcomes [45, 37, 46,]. At the same time, pre-coated dynamic membrane configuration has been employed to form layer in aerobic D-MBRs. Some of the substances, which are PAC, kaolinite and bio-diatomite, have been used to create pre-coated membranes. Although self-forming dynamic membrane procedure has been used for anaerobic implementation [47], polytetrafluoroethylene has been used for the surface change-over. It is also know that in physical dynamic filtration, zirconium oxide ( $ZrO_2$ ) is thriving widespread chemical to create dynamic membrane layers [48, 49,].

#### 4.3. Support materials used in the D-MBR

As a dynamic membrane, different kinds of membrane materials have been chosen through the researches; particularly selection process has been carefully and sizably made but the support material of interest has been mostly mesh, woven and non-woven fabrics. Different kinds of mesh fragments can be found because the main material inside of the mesh can be fiber, metal or other nonrigid/tensile substances. The physical structure of the mesh may be disadvantageous for the MBRs, in terms of inadequate amount of sludge accumulation [37]. However, a woven fabric can be generated from single type of string called monofilament, which has glabrous surface, and it can also be generated from multiple strings called multifilament which are consisted of several monofilament strings spun together and exist as one individual yarn. A non-woven fabric can be human-made or natural and also it can be in sheet form or in web form. Paper is omitted because it cannot be produced as a spun or string [36]. It is know that non-woven stings are quite slim, and affiliation of the sludge can be seen at the pores and also in the midst of string matrix. Due to its matrix structure, the sludge cannot be easily fended off, which is a kind of difficulty, in long run processes [37]. Different kinds of materials such as; ceramic membranes [50], woven fabrics [45], meshes [37, 47] and non-woven fabrics [46] have been stated for an/aerobic D-MBRs and liquid-solid dispersion.

### 5. FACTORS AFFECTING THE REMOVAL PERFORMANCE

#### 5.1. Transmembrane Pressure and Flux

Transmembrane Pressure (TMP) is directly related to membrane fouling. In MBR systems, TMP increased in the case of pore blocking. In D-MBR systems, TMP increased in the situation of decrease of dynamic membrane (cake layer) porosity at a constant flux [51,52]. In the mesh filter D-MBR systems, compaction and thickness of dynamic membrane layer have great importance on TMP and filtration characteristic [Poostchi, Zhang]. Poostchi et al. [53] studied the long-term filtration of mesh filter D-MBR, and monitored effects of thickness, and compactness of dynamic membrane layer on TMP. They reported that TMP profile closely related with thickness and compactness of dynamic cake layer. In this context, TMP is main operational parameter to monitoring filtration behaviour of the mesh filter and the characteristics of dynamic membrane layer. It also observed that in the long-term filtration tests, after the initial stages of the dynamic membrane layer formation TPM had no effect on the effluent water quality. So, in the case of specific threshold of dynamic membrane formation exceeded, only TMP rises without any permeate quality improving. At the pressure controlled region; significant membrane fouling is not observed, because of low flux which is under the critical flux level. At transitional region; operating flux exceeds the critical flux. So, solid materials in the sludge start to deposit on membrane surface in vast amount and consists dynamic membrane layer. Linearty between TMP and flux is break down. If the TMP increase continuously, the dynamic membrane layer (cake layer which formed on support material) starts become



more compact due to higher pressure. Because of this compaction, porosity of dynamic membrane layer is decrease, and correspondingly flux is decrease [Seong]. At mass transfer controlled region; in this region flux is almost fixed regardless of TMP increase. Cross flow velocity, liquid viscosity and temperature has important affect on maximum flux condition [15].

## 6. MECHANISMS of MEMBRANE FOULING OF MBRS AND DMRS

The fouling of bioreactor membranes involves accumulation of foulants, such as sludge flocs, colloidal particles and solutes, on the membrane surface [12]. Since fouling is directly affecting the filtration capacity, proper conditions have to be maintained to prevent such an outcome. The parameters affecting proper membrane filtration are demonstrated in Figure 1.

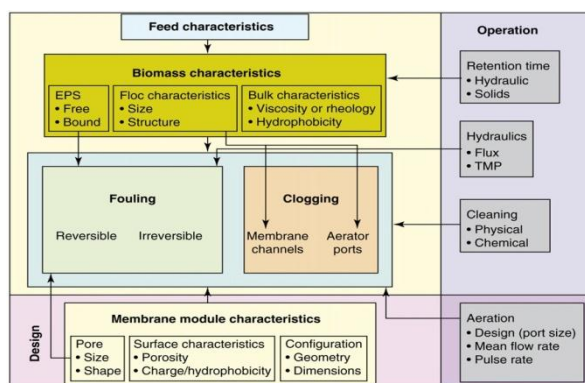


Figure 14. Interrelationship between MBR parameters and fouling [54]

The mechanisms of membrane fouling are presented in Figure 2, based on the way in which the foulant interacts with the membrane.

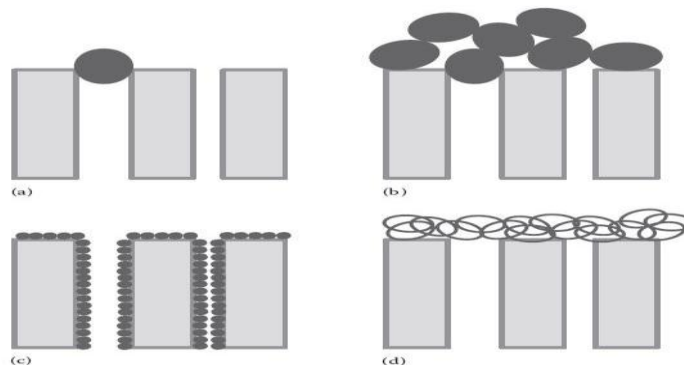


Figure 15. Mechanisms of membrane fouling according to Hermia: a) complete blocking, b) internal pore blocking, c) intermediate blocking, and d) cake formation [12].

### 6.1 The Function of EPS, SMP, SRF and CST

Compounds identified as the primary causal factor of membrane fouling are EPS (extracellular polymeric substances) and SMP (soluble microbial product). Both are secreted by microorganisms - the former are bound to their cell walls, forming a network, whereas the latter are unbound, free in solution [54]. EPS and SMP may lead to membrane fouling in one of the ways described in the previous section.

SRF (specific resistance to filtration) and CST (capillary suction time) are the most common parameters measured to determine the efficiency of sludge dewatering, i.e. filtration. SRF is defined as the resistance of the membrane to the transport of filtrate [55], whereas CST describes the time water needs to travel from one electrode to another at a set capillary suction. The latter is independent of the amount of sludge, provided there is enough for the measurement to be made [56].

### 6.2 Cleaning methods for membrane applications

Al-Malack and Anderson [57] examined that cleaning is not feasible for a dynamic membrane in their study due to chemical washing not easily applied by taking into account microorganisms. Rather, it should be removed completely (e.g. by brushing), before engaging into a cleaning process for the primary membrane. The primary membrane can be cleaned in various ways: physically, chemically, physico-chemically and biologically. Physical cleaning includes methods such as periodic back flushing, vibration, air sparging, ultrasonication and automatic sponge ball cleaning. Chemical cleaning is based on the use of various cleaning agents, physico-chemical on a combination of the former two, and biological on the use of cleaning mixtures based on microbial cultures or enzymes [58]. Out of the mentioned methods, physical cleaning in the form of flushing (both forward and

reverse) stands out as an economical solution. A deeper understanding of the interactions between the foulant and the membrane is needed to pave the way for the development of more economical and optimized cleaning methods. Together with the prevention of membrane fouling, this is the major challenge in the struggle to design highly efficient and optimized membrane bioreactor systems.

## 7. PROBLEMS ENCOUNTERED and FUTURE PERSPECTIVES

The relative advantages of D-MBR and MBR over the CAS process were tabulated in the section 3 Table.1. As shown in the table, although fouling control and operation process are more complex and D-MBR systems have many advantage in terms of cost. MBR and D-MBR technologies have the potential to contribute to water supplies through their use in treating degraded waters in reuse or recycling applications since membrane technology can remove microorganisms and many organic contaminants from feed water. When comparing the three systems, D-MBR has several advantages as shown in the previous sections. However, the product sludge tends to fouling problems for D-MBRs. So, should be chosen appropriate support materials, and operation conditions. Optimization the operating parameters includes the selection of the best operating conditions in terms of scouring aeration, sludge retention time SRT, HRT, MLSS concentration and TMP control in the bioreactor to minimize the fouling on the membrane [12]. The Membrane fouling, main problem of membranes systems, is closely related to energy consumption; hence, reducing membrane fouling in MBR while keeping energy consumption as low as possible is the main focus of D-MBR and MBR. The future directions in the MBR are mostly in the fields of membrane/module and operation/maintenance as should be take into consideration. In this context, different support materials (eg. woven or non-woven, mesh) can be used instead of more expensive membrane, although fouling control is more complex.

## CONCLUSIONS

The study demonstrated comparison of D-MBR, MBR and CAS systems, examined in detail mainly in terms of advantages and disadvantages. There are two principal advantages of MBR and D-MBR systems. The first advantage is that, compared to CAS, D-MBR and MBR membrane technologies generally have low capital costs, low operational costs and require less energy. The second advantage of MBR and D-MBR systems is that the SRT can be controlled completely independently from HRT. Therefore, a very long SRT can be maintained resulting in the complete retention of slowly growing microorganisms. The other advantages can be summarized as following; high-quality effluent, space savings (low footprint), enabling upgrading of plants without land expansion; shorter start-up time compared to conventional treatment systems; low operating and maintenance labor force requirement. Stable performance in the activated sludge process could be achieved independently of bulking problem and shock loadings by D-MBR and MBR systems as they have perfect solid-liquid separation ability. Finally, when taken into consideration, D-MBR and MBR can be used both for drinking water and wastewater, with many advantages compared to CAS. However, the product sludge tends to suffer from fouling problems in the case of D-MBRs. To combat this, appropriate support materials and operational conditions should be chosen.

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# Cost Comparison of Thermal and Chemical Defoliation Applications in Cotton Production\*

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## Abstract

*The leaves should be removed from plant before harvesting to save cotton fiber quality. To carry out this process, chemicals are widely used. Harvest is possible at the end of 15th-20th days after chemical treatments are done. In defoliation, another method, which has been tried during recent years, is to use defoliation machines that utilize thermal energy. In applications carried out by thermal defoliation machine, almost all leaves are dried/killed, and leaf dropping starts as soon as following treatment day. In thermal treatment plots, it is possible to take the harvest time to an early date in comparison with chemical defoliation. By having early harvest, it is able to prevent negative effects of environmental conditions on cotton quality. With this study, it is aimed to compare the cost of chemical and thermal defoliation treatments. In conclusion, the two-years average defoliation cost of three different cotton varieties was realized as around 20.89\$/da in thermal treatment plots, 3.39 \$/da in chemical treatment plots. In case, harvest date is taken early in thermal treatment plot, average income of three different cotton varieties for two-years, is more about 28.04 \$/da per year because of cotton quality. As it is compared in regardless of process cost of thermal and chemical defoliation method, these two methods were found to be competitive.*

**Keywords:** Thermal defoliation, defoliant, cotton production

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### 33. INTRODUCTION

When the machine harvesting comes into cotton, it is required that the 60-65% of bolls on the plant should be opened and the leaves should be removed from the plant [13], [18]. To avoid any damages that may occur as a result of the late harvest, the implementation time of defoliant is critical in terms of cotton quality and yield values [12]. After 10-14 days later from the chemical implementation of defoliant, the leaves of plant come down [16]. However, because of negative effect of chemical implementations on environment, it is not possible to use in organic cotton agriculture [8], [17]. In addition, the success of chemical implementation depends on the environmental conditions [10]. For successful implementation, quite a few parameters should be chosen correctly [19], [2], [18], [11].

The operation of thermal defoliation on cotton was described firstly by Nisbet and Nisbet [14]. The first implementations were carried out by Kent and Porterfield in 1967 and by Batchelder et al. in 1971, [7]. Porterfield and Batchelder succeeded to defoliate the 80% of leaves with heated air application [15]. The cotton is subjected to the heated air without any damages to the cotton fibers in implementations carried out nowadays and the defoliation at a sitting can be achieved removing of the leaves suddenly with the effect of heated air. It is possible to reduce the critical amount of time required for harvest with thermal implementation. With this implementation, the negative effects of defoliant chemicals on soil and plant that is used in defoliation process can also be eliminated [7], [9], [17]. Thermal implementation can also be used as alternative of chemical implementations on organic cotton cultivation [17], [6].

Within the scope of this study, it was aimed to compare the cost elements of thermal and chemical implementation as defoliant in different cotton types that was grown in conditions of Turkey.

### 34. MATERIALS AND METHODS

A single row prototype thermal defoliant machine that ground clearance of it can be adjustable and it has 3500 mm tunnel length, and 75 cm row space was used in the study. A burner on a strength of 300000 kcal/h and a ventilator with 20000 m<sup>3</sup>/h @1500 min<sup>-1</sup> flow were located on the machine. The picture of Machine was presented in the Figure 1. [20].

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\* This study is a part of PhD thesis.

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Figure 1. Photo considering the field implementation carried out with thermal effect defoliant prototype machine [20]

Carmen, Beyazaltin 119, Nazilli 84S cotton varieties were used in the study. The experiments were carried out by creating 9 piece of incident parcel for the study that had three different implementations as control, chemical and thermal. As a test material, planting was done as 75 cm row space and 16.7 cm intrarow. Tests were repeated two years in a row.

Any implementation was not carried out in the control parcels. Plants were exposed to heated air as approx. 11.8 m/s speed at 145°C temperature in the parcels performed with thermal implementation. The defoliant chemical implementation (including 119.75 g/l thidiazuron, 59.88 g/l diuron) was done in the chemical implementation parcels as 60 ml/da suitably to the suggested norm.

The time of defoliant was decided according to the cottonseed color and opened boll rate. During the chemical and thermal effective defoliant machine implementation, the 5ml sensitive measuring cylinder (graduated cylinder) was used in the determination of fuel amount used by tractor [22]. The values of the fiber fineness, maturity rate, fiber length, uniformity, percentage of short fiber, fiber elasticity, fiber endurance, brightness, chlorosis, foreign material field, foreign material percentage were studied [5], [4].

The thermal effective defoliant machine to be used in thermal implementation and the field crop sprayer to be used in chemical implementation was used with the tractor. The value of the tractor fuel consumption was determined with the following equality.

$$B_{avr} = \frac{B_f}{t} \quad (1)$$

Where,

$B_{avr}$ : The average fuel consumption per unit of time (l/h)

$B_f$ : In the result of implementation, the amount of fuel reduced from the fuel store (l)

$t$ : Duration (h)

The amount of Liquid Petroleum Gas (LPG) consumed by the thermal effective defoliant prototype machine was calculated with the following formula.

$$B_{LPGavr} = \frac{m_{LPG1} - m_{LPG2}}{t_{th}} \quad (2)$$

Where,

$B_{LPGavr}$ : The average LPG consumption per unit of time (kg/h)

$m_{LPG1}$ : Before the implementation, LPG cylinder weight (kg)

$m_{LPG2}$ : After the implementation, LPG cylinder weight (kg)

$t_{th}$ : Thermal application time (h)



The time keeper was used in the study for determining the idled time during the implementation, preparation time for work, tractor pace [22],[23]. The effective work successes of field pulverizator used in the defoliant implementation and thermal effective defoliant machine were calculated with following equality [21].

$$E_f = \frac{v_i \cdot b_m \cdot K}{1000} \quad (3)$$

Where,

$E_f$ : Effective working success (da/h)

$v_i$ : Machine velocity (km/h)

$b_m$ : Machine working width (m)

$K$ : Time utilization coefficient

The thermal effective defoliant machine is a single row machinery. Therefore, the distance was named as the distance between working width and plant row. The working width of field pulverizator was calculated with following formula [3].

$$b_p = m_{nd} \cdot m_{nn} \quad (4)$$

Where,

$b_p$ : Working width of field pulverizator (m)

$m_{nd}$ : The distance between two spraying nozzle (m)

$m_{nn}$ : The number of spraying nozzle

Time utilization coefficient was calculated with following formula.

$$K = \frac{K_{work}}{K_{total}} \quad (5)$$

$$K_{total} = K_{work} + K_{free} \quad (6)$$

Where,

$K$ : Time utilization coefficient

$K_{work}$ : Elapse time in work (h)

$K_{total}$ : Total application time (s)

$K_{free}$ : The idled time (h) of the machine (turnings on the parcel ends and unanticipated failures)

In the costs calculation of chemical (defoliant) implementation with thermal effective defoliant implementation, cultivation costs were ignored because the cultivation costs done until the defoliant implementation time were the same. The thermal implementation cost was calculated in the following,

$$TA_m = \frac{B_{TAfavr} \cdot F_p + B_{LPGavr} \cdot LPG_p}{E_{ft}} \quad (7)$$

Where,

$TA_m$ : Thermal application cost (\$/da)

$B_{LPGavr}$ : Average LPG consumption (kg/h)

$LPG_p$ : LPG price (\$/kg)

$E_{ft}$ : Effective working success of thermal effective defoliant machine (da/h)

$B_{TAfavr}$ : The average fuel consumption of tractor during the thermal implementation (l/h)

$F_p$ : Fuel price (\$/l)

The chemical implementation cost was calculated in the following.

$$DA_m = \left( \frac{B_{DAfavr} \cdot F_p}{E_{fp}} \right) + B_{DAvr} \cdot D_p \quad (8)$$

Where,

$DA_m$ : Defoliant implementation costs (\$/da)

$B_{DAfavr}$ : The average fuel consumption of tractor during defoliant implementation (l/h)

$F_p$ : Fuel price (\$/l)

$B_{DAvr}$ : Average chemical (defoliant) consumption (l/da)

$D_p$ : Defoliant price (\$/l)

$E_{fp}$ : Effective work success of field pulverizator (da/h)

### 35. RESULTS AND DISCUSSION

The implementation costs for first and second year are presented as a comparative in the Table 1.

Table 1. Data for operating costs of implementations

	Control		Chemical Treatments		Thermal Treatments	
	I	II	I	II	I	II
Year*						
Duration of preparation work, min	-	-	15	15	5	5
Operating temperature, °C	-	-	-	-	~145	~145
Working speed, km/h	-	-	~3.8	~4	~1.5	~1.6
Time utilization coefficient	-	-	0.70	0.68	0.88	0.89
Working width, m	-	-	8	8	0.75	0.75
Business success, da/h	-	-	21.4	21.8	1	1.1
Chemical consumption, ml/da	-	-	60	60	-	-
Chemical cost, \$/da	-	-	2.88	3.19	-	-
LPG consumption, kg/h	-	-	-	-	4.8	4.6
LPG consumption, kg/da	-	-	-	-	4.8	4.2
LPG cost, \$/da	-	-	-	-	12.4	13.82
LNG cost, \$/da	-	-	-	-	2.76	2.50
Tractor fuel consumption, l/h	-	-	3.90	4.05	4.20	4.30
Gas price, \$/l	-	-	1.74	2.11	1.74	2.11
Activity of Defoliation	~10%	~3%	~47%	~44%	~89%	~83%
Total cost of chemical application, \$/da	-	-	<b>3.19</b>	<b>3.58</b>	-	-
Total Thermal Implementation (LPG) Cost, \$/da	-	-	-	-	<b>19.71</b>	<b>22.06</b>

Total Thermal Implementation (LNG) Cost, \$/da**	-	-	-	-	<b>10.07</b>	<b>10.74</b>
* I. Year implementation has been carried out in 9 October 2009 and II. Year implementation has been carried out in 3 November 2010.						
** When assuming the same quantity of LNG consumption, the resulting total cost.						

While the cost was 19.71 \$/da of the 1 da/h success with 4.8 kg/da fuel consumption by first year thermal implementation, the cost was observed as 22.06 \$/da with reducing the fuel consumption to 4.2 kg/da and increasing the work success 1.1 da/h in the second year thermal implementation. In the use of liquefied natural gas (LNG) instead of 45 kg LPG tank, it is possible to reduce of 1/4 of fuel costs per hectare. While the cost was 3.19 \$/da of the 21.4 da/h success in the 60 ml/da defoliant dose by first year thermal implementation, the cost was observed as 3.58 \$/da with increasing the work success 21.8 da/h in the second year chemical implementation.

Funk et al. [8],[9] were found in their studies that the thermal implementation costs were respectively 2.1 \$/da, 3.7 \$/da, 5.4 \$/da and the chemical cost was 10.2 \$/da with the use of 9.35 l/da (~4.9 kg/da), 9.35-14.0 l/da (~4.9-7.3 kg/da), 14.0 l/da (~7.3 kg/da) propane gas Funk et. al have been used the ~4,9 kg/da fuel amount used in the low density implementations, and this amount (4.2-4.8 kg/da) was considerably same of the thermal implementation in our study. Furthermore, while the LPG cost was average ~13.1 \$/da, the fuel cost of Funk et al was 2.1 \$/da. When the LNG was used as an alternative fuel in the turkey conditions, it was possible to reduce the fuel cost as 2.5 \$/da. The chemical cost (2.88 \$/da – 3.19 \$/da) implemented in the Turkey was considerably low according to the chemical cost of Funk et al. (10.2 \$/da).

While Funk was reaching the 0.9 da/h working success with the thermal effective defoliant single row prototype machines, Showler et al. reached 4 da/h field working success with double row self-propelled prototypes [7],[17]. Beside the single row prototype machines of Funk et al., they had a separate trailer pulling a propane tank, so it caused the decrease the maneuverability [8]. In the prototype machine that was used in our scope of study, the burner fuel was stored on the machine and was reached 1.1 da/h field work success with the single row thermal effective defoliant machine.

There were considerably difference between the thermal and chemical defoliant implementation costs. This difference made also essential comparisons of returns to be provided by resulting product. It was possible to predate the harvest time with thermal implementation. With the early harvest, the loss of quality in the product and hence the loss of value was prevented. It was possible to balance the cost occurred by this way.

There was difference respectively between with highest quality –Standard Guarantee” and –White Standard1” as I and II year 0.069\$/kg-0.071 \$/kg and –White Standard2” 0.171 \$/kg – 0.177\$/kg and –Spotted Standard1” 0.137\$/kg- 0.142 \$/kg [1]. In the loss of quality that might arise due to the delay of harvest, it was observed to loss of as approx. average 0.103 \$/kg – 0.106 \$/kg for the I. and II. year. It was possible to prevent the losses of quality with early harvest by thermal defoliant implementation. The net gains that could be provided with early harvest, were presented in the Table 2 by taking into consideration of type yields.

Table 2. The values of thermal implementation costs for returns with early harvest on the basis of varieties

Treatment Year	Varieties	Yield (kg/da)	Incoming gain with early harvest (\$ /da)	Net return after the thermal implementation cost (\$ /da)
I	Beyaz Altın 119	506	52.12	32.41
	Nazilli 84S	398	40.99	21.28
	Carmen	463	47.69	27.98
II	Beyaz Altın 119	493	52.26	30.20
	Nazilli 84S	470	49.82	27.76
	Carmen	476	50.46	28.40

The parcels in which thermal defoliant implementation carried out and in the case of the implementation carried out after a few days later from the implementation and the same yield obtained, net feedbacks were observed maximum in the Beyazaltın 119 type as 32.41 \$/da and minimum in the Nazilli 84S type as 21.28 \$/da in the I. year implementations. With the earlier harvest, it was possible to reach average 28 \$/da net return by thermal implementation.

## 36. CONCLUSIONS

The thermal defoliant implementation is not affected by atmospheric conditions such as rainfall, wind speed, differences of air temperature that affect the chemical implementations as negatively. The effect of thermal implementation moves to the time of removing the leaves from plant to an earlier time compared to chemical implementation. Thus, it is possible to take the date of harvest in an earlier time. It is possible to prevent the cotton fiber quality loss caused by rainfall in the harvest season. The statistically difference is not observed in the parcels that thermal and chemical implementation are carried out for cotton fiber quality and yield. In addition, thermal implementation is unobjectionable implementation for machine harvest in organic cotton production.

Reducing the operating costs of thermal defoliant machine can be provided by increasing the work success of thermal effective defoliant. Instead of using 45 kg cylinder for supplying liquid petroleum gas used in the heating of air, the alternative models used fuels such as liquid natural gas (LNG) can be reduced the implementation costs. When either defoliation or implementation costs, analyzing the implementation with thermal defoliant machine is seen as competitive with the chemical implementation.

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# The Examination of the Level of Resident Perception towards Environmental Problems: Bartın City (Turkey)

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## Abstract

*Humanity forms the environment they live in in time accordance with the requirements of the age. Within the context of landscape planning and design applications, the enhancement of meeting the social needs and quality of life as well as ensuring the sustainability of all natural, cultural, ecological, economical and aesthetical values of the living environment are among the important targets. Therefore, different professional disciplines is working on environmental issues on the agenda at national and international level. In terms of increasing the livability and sustainability of cities for individuals, the attitude towards the problems of the people's living environment at the local level is important. In this context, because of having the importance of natural and cultural characteristics, Bartın City is selected as the research area. To determine and examine the level of perception of Bartın City residents towards environmental problems, a questionnaire was carried out. Ultimately, the level of perception regarding the environmental problems of Bartın City residents were determined, and evaluations and recommendations were made for the development of modern environmental awareness.*

**Keywords:** Environmental problems, level of perception, sustainability, modern environmental awareness, Bartın.

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## 37. INTRODUCTION

Equilibrium between man and environment began to degrade due to extreme human intervention with nature as of late 20<sup>th</sup> century, whereupon environmental problems emerged [1]. According to Çabuk & Karacaoğlu [2], environmental issues, which complicate meeting the requirements about life, originate from the rise in artificial environment due to destruction of natural environment. In the course of time, these problems became global and common problems of the world [3]. Environmental problems, pollution of air, water and soil above all, began threatening human health together with insensible technological developments [2].

According to Aydın & Kaya [4], the essential reason behind environmental problems is rapid industrialization and urbanisation due to global population growth. Accordingly, environmental awareness and conscience consist of how the society perceives relevant factors such as pollution of air, water and soil, rise in waste amount, rapid consumption of natural resources, decline in species etc. In this regard, the first ever environmental awareness and conscience institution in Turkey was established in 1955 under title of Association for Natural Protection in Turkey (Türkiye Tabiatını Koruma Derneği); it was followed by organisations such as ÇEKÜL (Foundation for Protection of Environmental and Cultural Assets), TEMA (Turkish Foundation for Combating Soil Erosion, for Reforestation and the Protection of Natural Habitats) etc. [4]. According to Ertürk (2009), environmental problems are maintain their actuality in various manners such as climate change, ozone depletion, decline in biodiversity, radioactive contaminations, acid rains, desertification, toxic wastes etc. [5]. Environmental problems came to agenda of the society back in 1952, when 4000 died of air pollution in London. Accordingly, United Nations Conference on the Human Environment summoned in Stockholm in 1972, whereupon United Nations Environment Programme (UNEP) was established. In 1992, United Nations Conference on Environment and Development was held in Rio de Janeiro and Agenda 21 was accepted [5][6]. Current international organisations include International Union for Conservation of Nature (IUCN), World Wide Fund for Nature (WWF) etc.. In this respect, it is a significant objective to meet social requirements, enhance life quality and maintain sustainability of all natural, cultural, ecologic, economic and aesthetic values of the environment by means of landscape planning and design applications. Therefore, various occupational disciplines conduct studies on current environmental problems at national and international level.

For elimination of ecological problems, it is important how society perceives environment [7]. For this reason, individuals should be provided with appropriate education on environment and thus have environmental awareness; besides, such environmental awareness and attitudes should be sustainable in order to annihilate factors that pave way for environmental problems [3]. Moreover, it is necessary to ensure active participation of individuals at organisations and institutions for studies about environment so as to improve perception about their environment [2]. The youth should be the primary target [7]. Pursuant to study by Cohen in 1984, negative attitude and behaviour among children against environment is very likely to become unavoidable and to continue in upcoming periods of their lives [8]. Therefore, environmental education should be employed in order to provide the youth with permanent behavioural change for sustainability among posterities [7].

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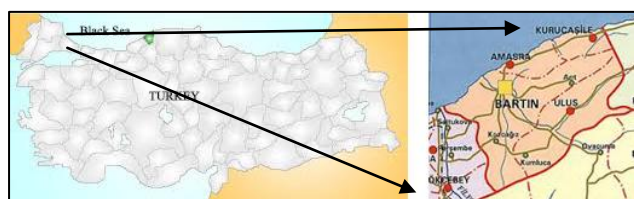
The attitude of residents in face of problems in their environment is very crucial for enhancing the livability and sustainability of cities for individuals. In this respect, Bartın Province was selected as research area, and pursuant to Report on Environmental Problems and Primary Inventory Assessment in Turkey [9], the essential environmental problems in Bartın in 2009-2010 were listed as air pollution, water pollution, wastes, noise pollution, soil pollution, erosion and destruction on natural environment, whereas, according to Report on Environmental Problems and Assessment of Priorities in Turkey (2014), the problems, in order of importance, changed as follows: water pollution, air pollution, wastes and noise pollution [10]. The environmental problems in Bartın were manifested through a public environmental report; hereby article, on the other hand, treats the issue through participation of locals.

In this respect, a survey was carried out in order to determine and analyse the perception level of Bartın people with regard to environmental problems in Bartın Province, which possesses a significant amount of natural and cultural assets. Consequently, the awareness of residents about environmental problems was determined; accordingly, certain assessments and suggestions for improvement of modern environmental conscience were developed.

## 38. MATERIAL AND METHOD

### 38.1. Material

The essential material of study consists of Bartın, a province in Black Sea Region known for its significant natural and cultural characteristics (Figure 1). National and international literature and survey data from field works constitute other materials of hereby study.



*Figure 16. Location of Bartın Province in Turkey*

### 38.2. Method

The study consists of four main stages:

- I. Literature review on relevant researches in Turkey and abroad relating to environmental problems and relevant topics,
- II. A survey was applied on residents of Bartın Province through field work,
- III. Survey data were entered in statistics software SPSS 22.0 in order to generate analyses for determination of awareness level among residents about environmental problems,
- IV. Assessments and suggestions for development of modern environmental awareness.

Questions in the survey on residents were influenced by or derived from the following references Demirekin (2001), Çabuk & Karacaoğlu [2], Güven ve Aydoğdu [3], Aydın ve Kaya [4], Sam et.al. [5], Özbebek Tunç et.al. [8] and Demirekin [11]

Survey study consists of two parts. First part comprises a total of five questions about socio-demographic structure. The second part includes 34 questions in total about the research area. Questions in second part include those for determining views about current situation (7 questions), about environmental awareness and education (9 questions), about individual habits (10 questions) and about relevant suggestions (8 questions). The questionnaire, as a whole, consists of 39 questions.

Survey was applied by face-to-face interview with residents in Bartın Province. In total, 103 people participated in the survey. In the part on views about current situation, the participants were presented several options and asked to sort their first three options pursuant to order of importance. Questions in parts on environmental awareness and education, individual habits and relevant suggestions included inquiries such as “Yes/I have no idea/No”. The software SPSS Statistics 22 is employed in evaluation of surveys. Frequency Analysis and Chi-square Tests are applied.

## 39. FINDINGS

Demographic structure and views of participants were evaluated pursuant to Frequency Analysis and Chi-Square Test.

### 39.1. Survey Results with regard to Demographic Structure of Participants

According to Frequency Analysis on 103 participants of the survey, 53.4% (n:55) are female and 46.6% (n:48) are male. A significant amount of participants are in the age group between 31-40 (25.2%; n:26), followed by age groups 21-23 with 21.4% (n:22) and 24-26 with 17.5% (n:18).

As for educational background, participants with undergraduates are the most common with 55.3% (n:57). The rest consists of graduates from high schools with 17.5% (n:18), postgraduates with 17.5% (n:18), secondary school with 6.8% (n:7) and finally, primary school with 2.9% (n:3).

An analysis on occupations reveal that university students are the most crowded group (35%), followed by workers (12.6%) and academicians (11.7%) (Table 1).

As for monthly income, 27.2% of participants earn more than 2501 TL per month. They are followed by the income range 1501-2500 TL (18.4%), 751-1000 TL (16.5%), less than 500 TL (14.6%), 501-750 TL (12.6%) and 1001-1500 TL (10.7%).

*Table 10. Occupations of participants*

	Frequency	Percent
Housewife	11	10,7
Retired	8	7,8
Undergraduate	36	35,0
Academicians	12	11,7
Civil Servant	9	8,7
Worker	13	12,6
Self-Employed	8	7,8
Postgraduate Student	6	5,8
<b>Total</b>	<b>103</b>	<b>100,0</b>

### 39.2. Survey Results with regard to Research Area

Hereby chapter is examined under four main titles. Under the first title, participants were asked about the current situation with regard to environmental problems in Bartın. Under second title, environmental conscience and environmental education among participants were analysed. Then comes inquiries about individual habits; finally there are suggestions about elimination of present environmental problems in Bartın.

#### 3.2.1. Survey Findings about Current Situation in Bartın

Participants were asked to list first three options. Under frequency analysis, according to their responses, the most important environmental problems in Bartın were expressed as follows: air pollution (62.1%), water pollution (37.9%) and waste (31.1%) (Table 2). Asked about main factors behind air pollution in the province, 72.8% of participants told about the effects of domestic heating. The second factor was production/industrial enterprises (9.7%). Mining businesses and insufficient supervision came last with an equal proportion of 4.9%. Main factors for water pollution are considered to be domestic wastes (35.9%), industrial wastewater (20.4%) and irresponsibility of public institutions (18.4%). According to residents of Bartın, main factors for soil pollution are wastes (22.3%), unplanned urbanisation (15.5%) and water pollution (14.6%); whereas the problem about wastes was expressed as disorganised waste storage area (23.3%), insufficient action by local administration (18.4%) and indifference of people (17.5%). For participants, the main factors behind noise pollution in Bartın are announcements with loudspeakers (43.7%), traffic-highway (32%), and construction works (23.3%). The main reasons of destruction of natural environment and erosion are listed as follows: land clearing (32%), provision of firing (30.1%) and unconscious soil cultivation (16.5%).

*Table 2. The First Three Environmental Problems in Bartın*

Environmental Problems	Percent (%)
Air pollution	62,1
Water pollution	37,9
Wastes	31,1

### 3.2.2. Survey Findings about Environmental Awareness and Education among Residents

According to Frequency Analysis, most participants indicated they had environmental education; they believe they are educated enough for awareness about air, water, soil pollution and ecological balance, and educational institutions improve environmental conscience. On the other hand, according to participants, the efforts about environment in Bartın Province are insufficient; besides, they do not participate in efforts by voluntary institutions and do not know about non-governmental organisations on environment in the province (Table 3).

*Table 3. Survey Findings about Environmental Awareness and Education among Residents*

	Yes (%)	I have no idea/Neutral(%)	No (%)
Did you get any education about environment?	55,3	3,9	40,8
Do you think you are educated enough to have awareness about air, water, soil pollution and ecological balance?	54,4	8,7	36,9
Do educational institutions enhance environmental awareness?	45,6	24,3	30,1
Do you follow publications about environment?	44,7	16,5	38,8
Do you attend/participate in scientific studies about environment such as seminars, panels or conferences?	33	17,5	49,5
Do you know the non-governmental organisations about environment in Bartın?	28,2	13,6	58,3
Do you participate in the efforts by voluntary institutions about environment?	15,5	13,6	70,9
Are efforts about environment sufficient?	4,9	21,4	73,8
Do you think mass media contributes to environmental awareness?	25,9	33	31,1

Nevertheless, Chi-Square Analysis reveals that the participants, who say they follow publications about environment, do not participate or attend scientific organisations about environment such as seminars, panels and conferences (Table 4).

*Table 4. Result of Chi-Square Test between Following of Publications on Environment and Participation in Scientific Organisations about Environment*

		Do you attend/participate in scientific studies about environment such as seminars, panels or conferences?			Total
		Yes	I have no idea	No	
37,911 <sup>a</sup>	p<0,05				
Do you follow publications about environment?	Yes	24	11	11	46
	I have no idea	3	7	7	17
	No	7	0	33	40
Total		34	18	51	103

### 3.2.3. Survey Findings about Individual Habits of Residents

Pursuant to frequency analysis, the residents in survey indicate they care for reaching of wastes to dustbin, they can prefer, instead of coal etc., natural gas that can dramatically reduce air pollution in Bartın, they warn the people around them about problems such as pollution of air, water, soil and noise, destruction of natural environment and erosion; they also state people should not blow the horn unnecessarily, they do not classify their domestic wastes, and they will not opt for public transport just to avoid air pollution if they already have a private vehicle (Table 5).

*Table 5. Survey Findings about Individual Habits of Residents*

	Yes (%)	I have no idea/Neutral(%)	No (%)
Do you classify your domestic wastes?	37,9	12,6	49,5
Do you care for reaching of wastes to dustbin?	93,2	1	5,8
Do you put your wastes in the most suitable recycling bins for reuse?	64,1	14,6	21,4
Are you an economiser about water consumption in all conditions?	74,8	17,5	7,8
Do you mind about the contamination of harmful substance such as frying oil, paint etc. with sewage system?	71,8	13,6	14,6
Do you avoid using consumer goods that are harmful for ozone layer (such as deodorant and other sprays)?	47,6	20,4	32
Do you prefer public transport just to avoid air pollution even if you have a private vehicle?	31,1	22,3	46,6
Would you prefer natural gas that will significantly reduce air pollution in Bartın to coal and similar firing?	86,4	4,9	8,7
Do you blow the horn repeatedly?	11,7	7,8	80,6
Do you warn people around you for awareness about air, water, soil and noise pollution, wastes, destruction of natural environmental and erosion?	81,6	12,6	5,8

Nevertheless, according to Chi-Square Test results, the participants, who believe in contribution of educational institutions to environmental awareness in the part about environmental awareness and education, do not classify their domestic wastes as is seen under the part on individual habits (Table 6).

*Table 6. Results of Chi-square test between Contribution of Educational Institutions to Environmental Awareness and Classification of Domestic Wastes*

		Do you classify your domestic wastes?			
		Yes	I have no idea	No	Total
17,307 <sup>a</sup>	p<0,05				
Do educational institutions enhance environmental	Yes	22	11	14	47
	I have no idea	9	1	15	25

awareness?	No	8	1	22	31
Total		39	13	51	103

### 3.2.4. Survey Findings About Suggestions by Residents for Solution of Environmental Problems in Bartın

According to Frequency Analysis, suggestions by participants about solution of environmental problems in Bartın often touch upon recycling of wastes; accordingly, the residents think that the local administrations in Bartın should have higher power and people should change their consumption habits that pave way for environmental problems (Table 7).

*Table 7. Survey Findings about Suggestions by Residents for Solution of Environmental Problems in Bartın*

	Yes (%)	I have no idea/Neutral(%)	No (%)
If you were sure about an absolute solution for environmental problems in Bartın, would you provide financial aid for the institution with such an objective?	62,1	22,3	15,5
Do you think that environmental problems in Bartın and solution suggestions should be taught at schools?	84,5	6,8	8,7
Do you think some heavy punishments should apply for those who pollute the environment and degrade ecological balance?	84,5	13,6	1,9
Do you think the local administrations in Bartın should have higher power in this respect?	93,2	4,9	1,9
Do you think obligatory environmental programmes should be given coverage in local and national press?	87,4	9,7	2,9
Do you think environmental impact assessment should be conducted for prevention of environmental problems?	88,3	8,7	2,9
Do you think the wastes should be sent to recycling?	96,1	1,9	1,9
Do you think the people should change their consumption habits that lead to environmental problems?	92,2	2,9	4,9

According to results of Chi-Square Test Analysis, it is revealed that the participants, who warn people around them about air, water, soil and noise pollution, wastes, destruction of natural environment and erosion in the part about individual habits, suggest change of consumption habits which lead to environmental problems in the present chapter (Table 8).

*Table 8. Results of Chi-Square Test between Warning about Awareness on Environmental Problems and Necessity for Change of Consumption Habits that lead to Environmental Problems*

		Do you think the people should change their consumption habits that lead to environmental problems?			Total
		Yes	I have no idea	No	
10,662a	p<0,05				
Do you warn people around you for awareness about air, water, soil and noise pollution, wastes, destruction of natural environmental and erosion?	Yes	80	1	3	84
	I have no idea	10	2	1	13
	No	5	0	1	6
Total		95	3	5	103

#### 40. CONCLUSION

Today, the ever-increasing environmental problems necessitate environmental education and detection of environmental awareness among locals for elimination of these problems. The attitude of people about the problems in their environment is crucial for enhancing livability and sustainability of cities for individuals at local level; accordingly, hereby study evaluates the perceptions of awareness and sensibility among Bartın locals with regard to air pollution, water pollution, soil pollution, wastes, noise pollution, destruction of environment and erosion; it also examines the views of participants about environmental awareness and education, individual habits and suggestions.

Pursuant to certain findings, hereby research puts forth a difference between environmental awareness of residents about environmental problems in Bartın, depending on some characteristics:

According to survey results, the essential environmental problems in Bartın are air pollution, water pollution and wastes, respectively.

Pursuant to survey data, the residents consider domestic wastewater, industrial wastewater and indifference of people as main factors behind water pollution.

In the eyes of participants, main factors behind air pollution are domestic heating, production/industrial enterprises, mining business and insufficient supervision by public institutions, respectively.

Wastes are considered to bring along disorganised storage. Pursuant to survey data, locals see disorganised storage, irresponsible attitude of local administration and people as main factors behind waste accumulation.

Local inhabitants believe that educational institutions contribute to environmental awareness; they, however, do not participate or attend scientific studies or efforts by voluntary organisations about environment in Bartın, do not know about relevant nongovernmental organisations and do not find sufficient the efforts about environment in their city. Therefore, there is a need for incentive application in order to ensure participation of locals to mentioned efforts. Public institutions should be in direct contact with voluntary and official environmentalist bodies and organise relevant activities in order to ensure participation of inhabitants. Integration can be established with students through invitations by authorised bodies to educational institutions. Once awareness among youth is increased at local level, this will contribute to formation of a more habitable environment in a larger scale in the future.

As for individual habits, the locals tend to refrain from behaviours that may lead to environmental problems. However, they do not abandon private vehicles that provide comfort in daily life or classify domestic wastes for recycling. Therefore, there is a need for encouraging publications through local communication means, recycling bins should be placed in public spaces and adjustments should be made for encouraging use of public transport in order to ensure awareness.

For a higher perception level through awareness and conscience about environmental problems, the first task is determination of strong objectives at local scale. It is necessary and important that local administrations assume appropriate responsibility and sensibility in order to conduct efforts to enhance the perception level among locals. In this respect, disincentive punishments should apply for those who pollute the environment or harm ecological balance; besides, local press should treat upon environmental problems and publications.

Higher perception level among individuals about environment will bring along caring for environmental problems at personal and local level. In parallel with the rise in level of sensibility and awareness, it will be possible to develop permanent measures for solving environmental problems. Consequently, strong perception will be established for conscious utilisation of environment.

Finally, the analyses reveal that residents of Bartın do have awareness about primary and actual environmental problems in the province.

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# Maximizing and Sustaining the Values through Project Management Office

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## *Abstract*

*Projects become more complicated day by day and organizations prefer to implement the projects concurrently in order to improve total value. These complications are resulted from tight schedules and short budget due to competition among firms. Not only time and cost but also quality come into prominence and require know-how, lessons learned and proper procedures in line with the company organization and perception of value. Therefore, all these requirements are to be developed by means of Project Management Office (PMO) and trigger to improve the project standards, procedures and methods. Establishing PMOs by the organizations has been evolving in time. Mainly two factors enhance the motivation of PMOs, namely improving the effectiveness of project management tasks and achieving the common project management approach. Additionally, all these project documents can be used as lessons learned for the future projects and improve the total quality management in projects. Studies show that these improvements correlate with project performance and success accordingly (Dai C.X. et al, 2004). In this improved standard of process and proper lessons learned contribute to sustainability of organization. Moreover, studies depict that PMO competency and function are also vital for the project success (Hobbs B. et al., 2007). Furthermore, efficiency of process can be increased by means of software such as Enterprise Resource Planning (ERP), Building Information Modeling (BIM) supporting the 4D to 6D. Therefore, Project Manager (PM) should take the advantage of the all aforementioned requirements above in order to achieve planned project value. This study contributes to highlighting the importance of project standards, using integrated project software and their positive effects on the project management success respectively. However, new researches have to be made to improve the process of PMO.*

**Keywords:** Project Management Office (PMO), process improvement of projects, PMO software

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## 41. INTRODUCTION

Projects become more sophisticated day by day in order to satisfy the demand. For instance, companies require their investments to be completed in line with expected quality in less time and budget. It results in complexity of management of disciplines such as procurement, design, cost control, planning, quality management, accounting, warehouse etc. Coordination of these multi discipline is very difficult concerning the big project. Today this coordination is performed by Project Management Office in a Project. Mostly, disciplines of PMO can be working directly under a Project Manager or working under

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a Programme and Portfolio and coordinate the dependent projects. But any means, PMO provides biggest supports to PM in terms of the area related to project management. Therefore, PMOs' scope is very wide from the initiation stage to closing stage in a project. So It requires proper multi-disciplinary team work with a proper leadership which can be achieved by PMO. Since PMO is vital for a project because of project success, establishing of PMO structure in a project should be closely paid the attention.

**42. MATERIALS AND METHODS**

Academic papers have been reviewed against field experience of Silkar Golf Hotel Project which is located in between Side and Belek regions in Antalya. One of the most relevant academic study derived from Project Management Institute (PMI) is a "Project Triangle/Triple Constraints" as depicted below. Each member of this constraint is dependent on others. Any deviation effect the others. For instance, if we consider fixed quality in a project with a fixed scope, any increase or decrease in time results in increase or decrease in cost respectively. Silkar Golf Hotel Project had deviation in time and scope and reasons of these changes are compared with the Project Triangle/ Triple Constraints. Thus, this project is elaborated in this study in order to figure out weakness of the project concerning delays and emphasis on the areas in which PMO competency can be improved.

*Project Triangle/Triple Constraints*



**43. RESULTS AND DISCUSSION**

**43.1. Project Information**

Planned Facts & Figures of Golf Hotel project are tabulated against actual figures below.

Table 1 - Silkar Golf Hotel Project's Facts & Figures

<b>Project Facts &amp; Figures</b>		
	<b>Planned</b>	<b>Actual</b>
Project Start	November 2005	November 2005
Project Completion	March 2007	January 2009
Project Budget	45million Euro + VAT	85 million Euro + VAT
Total Project Area	1.000.000 m <sup>2</sup>	1.000.000 m <sup>2</sup>
Closed Area	400.000 m <sup>2</sup>	400.000 m <sup>2</sup>
Golf and Other Areas	600.000 m <sup>2</sup>	600.000 m <sup>2</sup>
Number of Room	499	499

As seen in the table, there is 22 months delay, although there is no change in the other figures except project budget which is almost doubled. According to Triple Constraint, the reasons beyond the increase in time can result from the increase in the factors of cost and scope. Actually, during the execution stage, as depicted in the Triple Constraint, scope was increased as requested by client. Consequently, cost was increased as well depending on increase in scope. During these excessive changes, PMO faced with many problems in terms of coordination. Additionally, they didn't have enough procedures collected from their experiences to resolve these problems. Because Silkar Holding is a tourism company and has many hotels in Turkey. They needed another Hotel. Therefore, they established their construction firms. Thus, this new organization encountered many problems in terms of competency. According to Hill [2], PMO competency requires five stages which are project oversight, process control, process support, business maturity and center of excellence respectively. All these stages are in line with the PMI standards and will maximize the business value in terms of both tangible and intangible elements such as profit, recognition and reputation of organization etc.

Additionally, Hurts M. and Thomas J. L [4] examined the three companies and compared according to their PMO effecting the project management. The study came to conclusion that these three organizations had increased their effectiveness of PMO, organization capacity and structure according to PMO needs in time by means of improving PMO competency.

Moreover, PMO in project encountered problems with relates to monitoring the project. Therefore, PMO struggled the controlling the project according to project disciplines. With respect to the study made by Hobbs, B., &Aubry, M. [3], twenty seven PMO functions are grouped under six headlines which are vital for the project success, namely monitoring and controlling project performance, development of project management competencies and methodologies, multi project management, strategic management, organization learning and other functions (not in any group).

Table 2 - Twenty seven PMO functions are grouped under six headlines

<p><b>1. Monitoring and Controlling Project Performance</b></p> <ul style="list-style-type: none"> <li>• Report project status to upper management</li> <li>• Monitor and control of project performance</li> <li>• Implement and operate a project information system</li> <li>• Develop and maintain a project scoreboard</li> </ul>	<p><b>2. Development of Project Management Competencies and Methodologies</b></p> <ul style="list-style-type: none"> <li>• Develop and implement a standard methodology</li> <li>• Promote project management within organization</li> <li>• Develop competency of personnel, including training</li> <li>• Provide mentoring for project managers</li> <li>• Provide a set of tools without an effort to standardize</li> </ul>	<p><b>3. Multiproject Management</b></p> <ul style="list-style-type: none"> <li>• Coordinate between projects</li> <li>• Identify, select, and prioritize new projects</li> <li>• Manage one or more portfolios</li> <li>• Manage one or more programs</li> <li>• Allocate resources between projects</li> </ul>
<p><b>4. Strategic Management</b></p> <ul style="list-style-type: none"> <li>• Provide advice to upper management</li> <li>• Participate in strategic planning</li> <li>• Benefits management</li> <li>• Network and environmental scanning</li> </ul>	<p><b>5. Organization Learning</b></p> <ul style="list-style-type: none"> <li>• Monitor and control performance of PMO</li> <li>• Manage archives of project documentation</li> <li>• Conduct postproject reviews</li> <li>• Conduct project audits</li> <li>• Implement and manage database of lessons learned</li> <li>• Implement and manage risk database</li> </ul>	<p><b>Other Functions (Not in Any Group):</b></p> <ul style="list-style-type: none"> <li>• Execute specialized tasks for project managers</li> <li>• Manage customer interfaces</li> <li>• Recruit, select, evaluate, and determine salaries for project managers</li> </ul>

All these are closely related to and correlated with the project success and lessons learned. Hence, contribution, roles and effectiveness of PMO in the projects should be reinforced in the project in order to maximize project values in terms of cost, time, lessons learned, reputation, recognition, community benefits etc.

Furthermore, software related to PMO tasks is vital. In the project, there was no integrated software between disciplines. Each project department used their own software such as MS Project for Planning, AutoCAD for design, Access for warehouse, Outlook for communication between disciplines. Most of the delay resulted from miscommunication. However, if the project used Integrated software such as Enterprise Resource Planning (ERP), Project could have been completed early. In addition to this, in the design, many superimposed problems between architecture, electrical and mechanical works were observed and caused some delay in project. Building Information Modeling (BIM) is an alternative solution to tackle with the design coordination problem and increase the maturity of PMO. BMI supports the 4D to 6D. 4D contains 3D Modeling and Schedule, 5 D consists of 3D Modeling, Schedule and Budget. As understood, using the BIM allows to control design, scheduling, budgeting.

#### 44. CONCLUSION

With respect to academic review supporting the main problems arise by Silkar Holding Golf Hotel Project, following finding can be summarized;

- PMO Competency should be improved through project management standards and procedures with relates to planning, cost, procurement, design and construction. Therefore, organizational learning is vital for PMO.
- PMO has to have enough skilled staff to monitor and control project disciplines.
- Efficiency of process can be increased by means of software such as Enterprise Resource Planning (ERP), Building Information Modeling (BIM) supporting the 4D to 6D. Therefore, Project Manager (PM) should take the advantage of the all aforementioned requirements above in order to achieve planned project value.
- Project standards and using integrated project software have positive effects on the project management success.

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# Determination of Priority Contamination Factors in Lake of Manyas (Bird Paradise)

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## Abstract

*Wetlands of which importance has been begun to understand better day by day, are rapidly contaminated as results of population growth, irregular urbanization, industrialization and agricultural activities. The Lake of (Bird) Manyas of Balıkesir, which is one of the most important wetlands protected with Ramsar Convention and hosts Bird Paradise National Park in is under the high pollution risks because of increasing industrial activities in its surrounding. Furthermore, in consequence of the lack of knowledge on the current pollution levels of the lake and the impact of industries on the lake, the management plans prepared to lake protection cannot be got in the act and not be executed in a seriously. For this reason, by determining the general state of the lake, taking of measures to minimize pollution and ensuring of sustainability of the ecosystem is of great importance. In this study, to determine pollution level of the Manyas Lake and sectoral effects on, in addition to conventional parameters, other pollution parameters determined by considering of the lake stress elements were examined. In the monitoring stage, from the previously determined sampling points of the lake and streams, water and sediment samples were taken by manual sampling method and analysed to determine the type, amount and change of contaminants. Results obtained from the monitoring studies carried out in last four years compared with Water Pollution Control Regulations (WPCR) of Turkey. It was concluded that the main pollution parameters of the lake were determined as DO, COD, NO<sub>3</sub>, PO<sub>4</sub>, B, Al, Zn. According to the specified pollutants, wastes from agricultural activities, mining activities, poultry farms and slaughterhouses mostly reach to the lake. It is concluded that these sectors are the major stress factors for the lake.*

**Keywords:** Wetlands, Manyas Lake, Bird Paradise, Contaminants, Monitoring

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## 45. INTRODUCTION

The wetlands can be describe as; "Natural or artificial, continuous or seasonal, drinkable, bitter or salty, calm or flowing water masses, marshes, peat bogs and sea water that not passing to six meter after tide of sea". The wetlands in the Mediterranean and its around are inlet, river delta, shore lagoon, lake, marshes and oasis, natural or artificial salty waters and dams [1]. The wetlands are ecosystems that have the highest biological variety after tropical forests. The wetlands that provide appropriate nourishment, reproduction, and accommodation media for the living creatures with rich variety, is not only rich museums of owner countries but also rich museums of the entire World [2].

The main reasons of the wetlands losses or damage in environmental quality level are that environmental property and services of wetlands do not take part in economical system. Therefore, to realize the sustainable usage of the natural sources like wetlands, it is necessary to evaluate the positive or negative directions of every operation to be applied to this type sources in respect to community comfort [3]. The wetlands are under threat due to humane usage. The some of factors causing species loss and ecosystem destruction are; spoil of water quality due to pollution causing from agricultural, municipal and industrial wastes, construction of dams on wetlands, changing of direction and extreme water supply, extreme fish hunting, pulling water plants and burning the reed beds [4]. Turkey is assumed as the most important country in Europe and Middle East in respect to wetlands due to geographical and climate conditions. Turkey has about 300 wetlands that have totally two million hectare area. Of them, it is established that 135 piece has international importance [5].

The lake of Manyas comprise 20.400 hectare field that formed around the lake and its surroundings. The most important and rich region of the lake is the delta forming by Sığircı Delta and Manyas Stream. The 64 hectare delta that is formed by Sığircı Stream is declared as the National Park at 1959, 25.000 hectare field containing the lake and near surroundings is declared as Wild Life Protection Field at 1977 and the National Park and its surroundings are declared as first degree natural protection field at 1981. According to 2873 counted National Park law, the Bird Paradise is the unique natural sources that has simultaneously "Natural Protection Field" and "Wild Life Protection Field" properties. Together with becoming side of Turkey to Ramsar Agreement, firstly 10.200 hectare field and then the whole of the lake were included to Ramsar Agreement at 1998 [6]. The reed bed field where the Sığircı Stream comes together with the lake was taken to protection at 1959 as "Bird Paradise National Park". As Manyas is known as the first Bird Paradise field in Turkey has pioneered to known of wetlands, nature and birds. The lake of Manyas is rich in respect to water products and it has 23 different fish types. In addition, at the

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lake and its surrounding, there are 266 different bird types have been determined and some are birds that their generation has come to an end [7].

The lake of Manyas is located in the border of Balıkesir City and Manyas District, at south of Marmara Sea and in a graben going over between Biga Peninsula and Ulu mountain. The average surface area of the lake of Manyas is 200 km<sup>2</sup> and at summer seasons this value decreases. The length and width of the lake are 20 km and 14 km, respectively and the lake has inclined shape. The lake has 14 km height from sea level and exhibits shallow property. The lake is nourished by Kocaçay and Sığırcı Streams. In addition, Dutludere, Köydere and other small several streams nourish the lake of Manyas. The extra water of the lake is transferred to Susurluk Stream by Karadere Stream [8].

In this study, the parameters causing stress on the Lake of Manyas that is important for Turkey were determined. In the samples taken from streams and the lake, DO, COD, NO<sub>3</sub>, PO<sub>4</sub>, B, Al, Zn analysis were done. The contaminating levels and seasonal changes of the parameters were examined. The pollutant sources and solution suggestions for decreasing of pollutants were taken hand

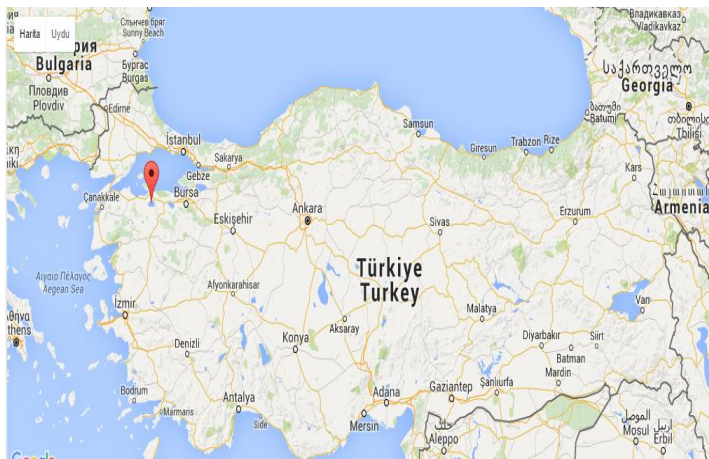
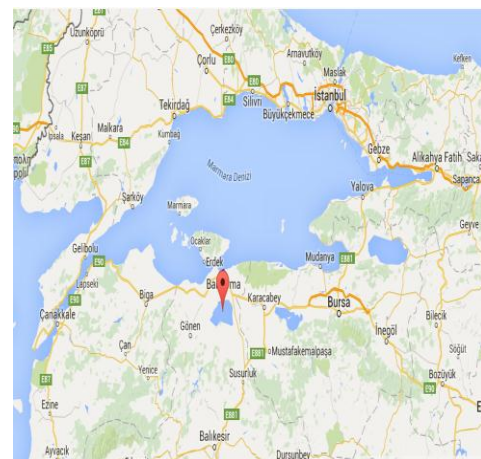


Figure 1. (a) Lake of Manyas on Turkey Map



(b) Lake Of Manyas (Bird Paradise)

## 46. MATERIALS AND METHODS

### 46.1. Sampling Points

Geographical location of the Lake of Manyas has 40° 11' 36" the North and 27° 58' 0" the East coordinates. Sea height changes between 14.5-17.5 meter based on water level. To determine the water quality in the Lake of Manyas, the water samples from the predetermined points was taken and their analysis were done. To determine the seasonal change of pollutants, samples were taken at rainless and rainy periods. While selecting the sapling points, the points that well represent the whole water sources were selected.

The volume of the Lake of Manyas is 800 million m<sup>3</sup>. The water sources feeding the lake is Kocaçay (74%) and other streams and rainfall. The big portion of water reaches from Karadere to Susurluk Stream and spills to Marmara Sea [8]. Therefore, samples were taken from Sığircı Stream, Kocaçay, Mürvetler Stream that feed the lake and from Karadere that is onique water exiting points from the lake. The sampling points are shown in Figure 2.

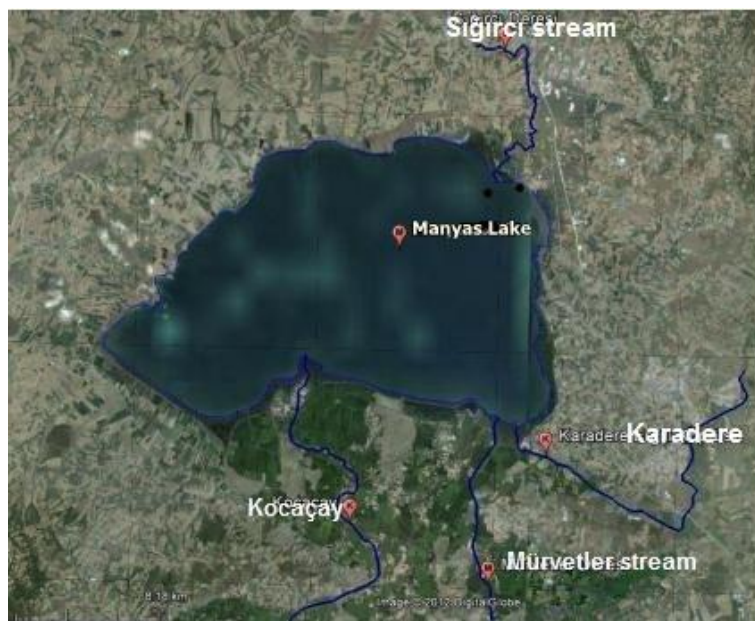


Figure 2. Sampling Points

While the water is being sampled, these criterions are taken into consideration; sampling points were determined at enough number so that they represent the water quality in sampling regions and characterize the water quality change. The waters entering the lake and exiting from the lake were taken into consideration, in addition, at least one sampling from interior of the lake was done. While samplings were being done interior of the lake, the points at which water flows and complete mixing occurs, were selected. At streams, after last discharge point, the samplings were done at points at which the water is fluid water and is near to the lake.

### 46.2. Analysis

The taken samples were protected by appropriate chemicals and stored at  $t \leq +4^{\circ}\text{C}$  and the chemical using for protecting water is used according to parameter that would be analyzed. pH and dissolved oxygen measurements were done timely. In our laboratory, COD, NO<sub>3</sub>, PO<sub>4</sub>, B, Al, Zn analysis were done. On the other hand, the analysis results belonging to pat years were taken evaluation. All analysis were conducted based on Standard Methods [9].

## 47. RESULTS AND DISCUSSION

### 47.1. Analysis Results and Quality Classification

Description of water quality is made by Continent Interior Surface Waters Classification of Surface Water Quality Control Regulation. Four main water quality classes (I- IV) that take part here, have been described with 45 parameters. The waters belonging to class I is the waters which can be used for drinking and and daily usage without any treatment and only should be disinfected. The waters belonging to class II is the waters which can be used as drinking and daily usage after treatment. The waters belonging to class (III) is the waters which can be used in the industries (except food, textile industries) for industrial water supply and cannot be used as drinking and use water. The waters belonging to class (IV) is low quality waters from class (III) and by a treatment they are usable surface waters [10].

The classification of the studied water sources according to Continent Interior Surface Waters Classification is given in the below Tables. In these tables, the I, II, III, and IV quality waters are indicated as green yellow, orange and red colours, respectively.

Table 11. Analysis Results for Lake of Manyas

LAKE OF MANYAS						
PARAMETER	UNIT	2012	2013	2014	2015	2016

TEMPERATURE	(°C)	15,3	10,5	8,7	8,6	17
pH		9,45	9,26	8,52	8,08	8,75
DO	mg/L	7,23	7,28	-	-	12,66
BOD	mg/L	5	0	-	-	5
COD	mg/L	19	58	56	34	48,03
NGRATE	mg/L	1,7	4,52	25,37	1,3	-
PHOSPHATE	mg/L	-	0,1293	0,16	0,03	0,017
COPPER	(µg/L)	1,55	0,282	0,003	0	<5,9
LEAD	(µg/L)	0,24	0,014	0,006	0	<6,5
MANGANESE	(µg/L)	-	0,041	0,08	-	-
IRON	(µg/L)	1,86	0,167	1,147	0,03	<4,1
ZINC	(µg/L)	1,59	0,17	-	0,48	<3,9

Table 2. Analysis Results for Kocaçay

KOCAÇAY						
PARAMETER	UNIT	2012	2013	2014	2015	2016
TEMPERATURE	(°C)	16	12,2	8,7	12,1	18
pH		8,3	7,77	7,58	7,82	8,73
DO	mg/L	5,79	6,46	-	-	12,44
BOD	mg/L	2,5	0,2	-	-	5
COD	mg/L	4,77	16	10	17,82	49,755
NGRATE	mg/L	2,3	10,54	10,32	6,6	-
PHOSPHATE	mg/L	-	0,298	0,1	0,13	0,07
COPPER	(µg/L)	1,36	0,020	0,001	158,8	<5,9
LEAD	(µg/L)	0,96	0	0,005	23,76	<6,5
MANGANESE	(µg/L)	-	0,144	0,167	-	-
IRON	(µg/L)	1,71	0,230	0,288	153,4	<4,1
ZINC	(µg/L)	<0,43	0	-	23,7	<3,9

Table 3. Analysis Results for Mürvetler Stream

MÜRVELLER STREAM						
PARAMETER	UNIT	2012	2013	2014	2015	2016
TEMPERATURE	(°C)	16,6	11,7	8,4	9,8	12,7
pH		8,45	8,29	7,5	8,06	7,51
DO	mg/L	8,75	6,8	-	-	8,62
BOD	mg/L	3,1	0,4	-	-	3

COD	mg/L	5,57	4	8	31,16	45,39
NGRATE	mg/L	3,2	2,9	12,64	2,9	-
PHOSPHATE	mg/L	-	0,496	0,2	0,24	0,135
COPPER	(µg/L)	1,09	0,017	0,003	495,2	<5,9
LEAD	(µg/L)	0,35	0,004	0,001	2,3	<6,5
MANGANESE	(µg/L)	-	0,051	0,022	-	-
IRON	(µg/L)	1,71	0,256	0,201	86,9	<4,1
ZINC	(µg/L)	<0,43	0	-	1	<3,9

Table 4. Analysis Results for Karadere

KARADERE						
PARAMETER	UNIT	2012	2013	2014	2015	2016
TEMPERATURE	(°C)	20,5	11	8,2	9,37	16
pH		8,19	8,5	7,15	7,7	9,2
DO	mg/L	9,38	7,46	-	-	6,55
BOD	mg/L	7,6	0,3	-	-	5
COD	mg/L	11,95	18	22	10,72	28,82
NGRATE	mg/L	11,3	2,12	9,78	1,2	-
PHOSPHATE	mg/L	-	0,193	0,15	0,05	0,041
COPPER	(µg/L)	1,62	-	0,001	432,6	<5,9
LEAD	(µg/L)	0,78	-	0,003	7,1	<6,5
MANGANESE	(µg/L)	-	-	0,217	-	-
IRON	(µg/L)	1,71	-	0,455	232,4	<4,1
ZINC	(µg/L)	<0,43	-	-	8,1	<3,9

Table 5. Analysis Results for Siğirci Stream

SIĞIRCI STREAM						
PARAMETER	UNIT	2012	2013	2014	2015	2016
TEMPERATURE	(°C)	24	11,3	8,3	8,9	17,8
pH		7,66	7,93	7,42	8,6	8,72
DO	mg/L	5,63	4,45	-	-	12,52
BOD	mg/L	25,8	0	-	-	6
COD	mg/L	39,2	12	46	23,16	50,915
NGRATE	mg/L	5,3	6,44	56,73	7,7	-
PHOSPHATE	mg/L	-	0,885	1,03	0,76	0,022
COPPER	(µg/L)	2,15	0,094	0,002	194,8	<5,9



LEAD	( $\mu\text{g/L}$ )	1,4	0,006	0,002	0,3	<6,5
MANGANESE	( $\mu\text{g/L}$ )	-	0,314	0,316	-	-
IRON	( $\mu\text{g/L}$ )	1,71	0,288	0,267	341,6	<4,1
ZİNC	( $\mu\text{g/L}$ )	<0,43	0,593	-	11,6	<3,9

When compared the Sığircı Stream with other streams, it is seen that the organic load of the Sığircı Stream is higher than other streams. Especially, the reason of high COD and BOD levels at 2007 and 2008 years is related with the rainless years.

The agricultural industries and hen slaughters located at the north regions of Bandırma District are the main reason of organic pollution in the Sığircı Stream. In addition, the municipal wastewaters of the vicinity villages are the other reason of the organic pollution in the Sığircı Stream.

The lake waters is belonging to (II) and (III) classification according to BOD parameter and belonging to (I) and (II) classification according to COD parameter. If it is thought that the Sığircı Stream is responsible for 3% of water feeding the lake, it is seen that Sığircı Stream is important for the lake.

It is clear from the analysis results of Mürvetler Stream that its water quality is not of problematic contaminants for the Lake of Manyas. The reason of this is that there is not any industrial activity and discharge of municipal wastewater to Mürvetler Stream. This has provided that the Mürvetler Streams remains over as clean when compared the other streams. The other water supplier of the lake, Kocaçay Stream, is the clean water source for the lake like Mürvetler Stream except heavy metal pollution.

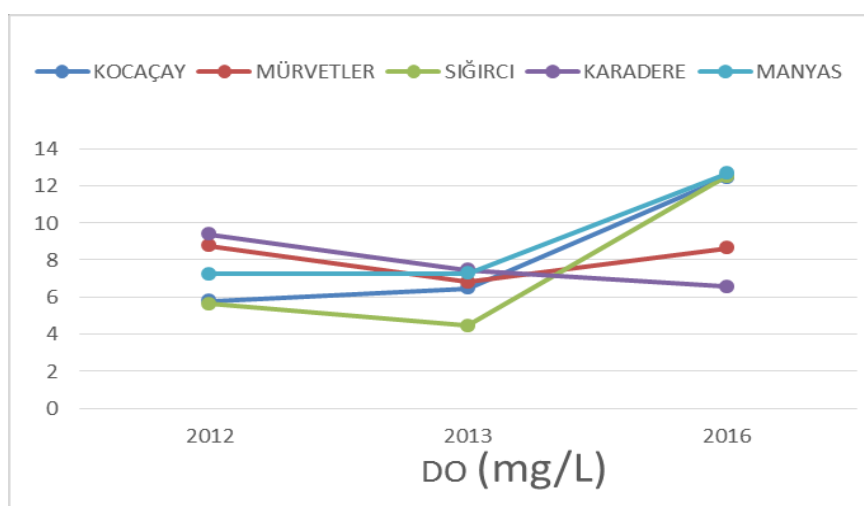


Figure 3. DO concentration changes based on years

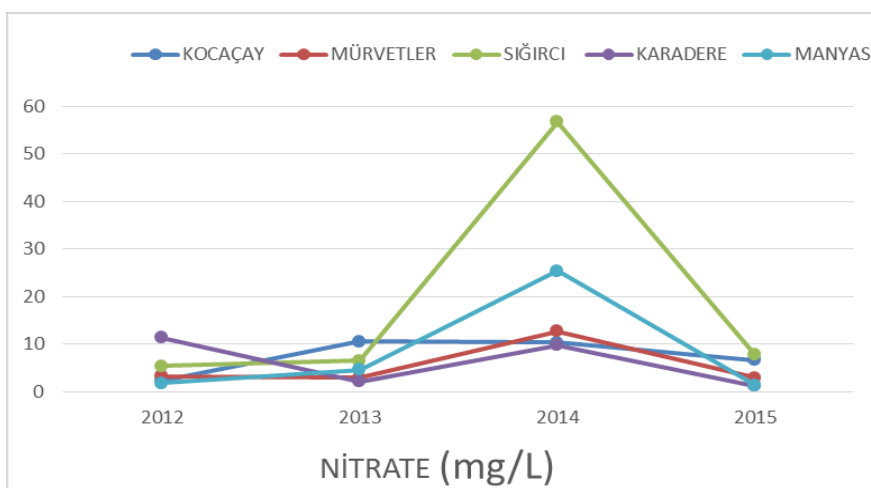


Figure 4. Nitrate concentration changes based on years

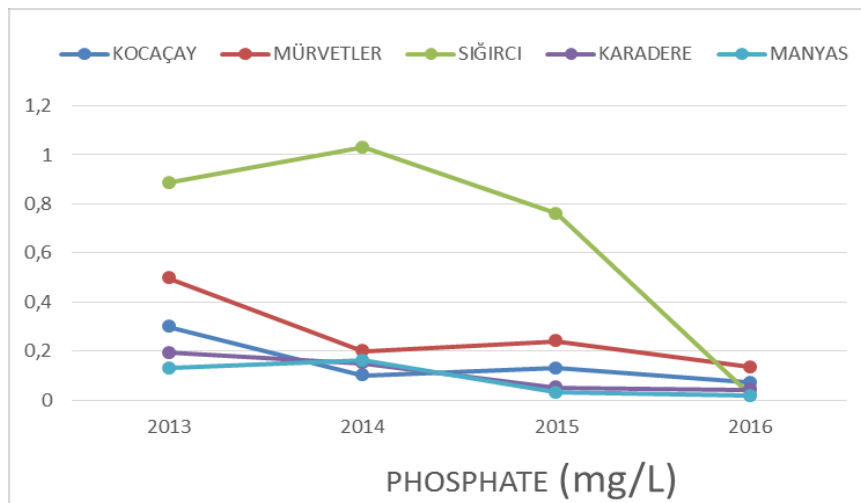


Figure 5. Phosphate concentration changes based on years

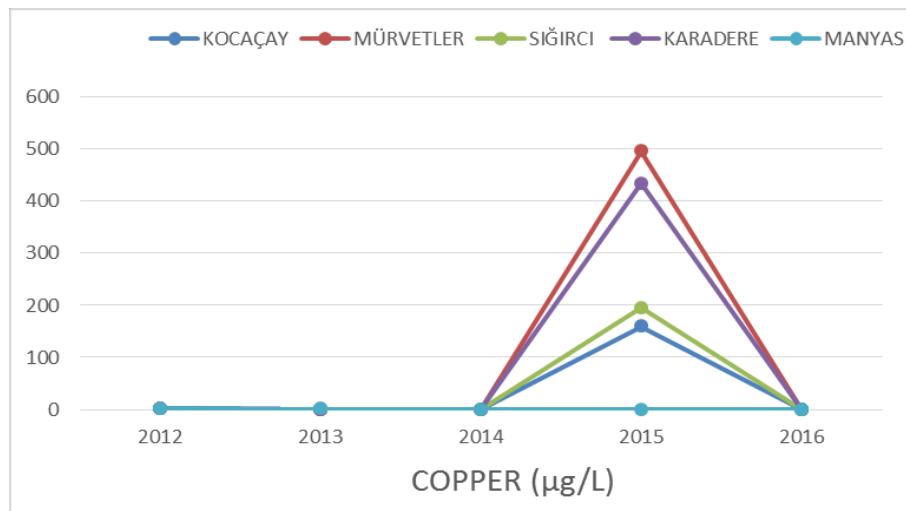


Figure 6. Copper concentration changes based on years

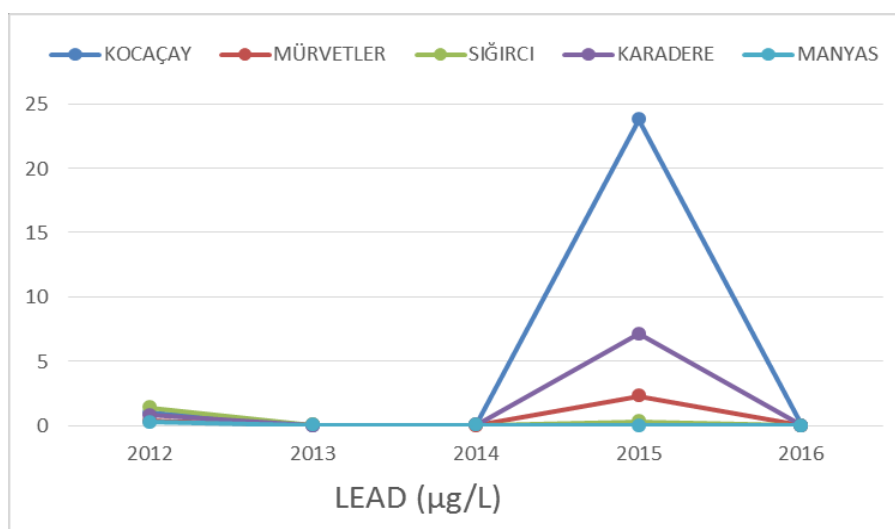


Figure 7. Lead concentration changes based on years

## 48. CONCLUSIONS

For the aim of prevention of pollution of the Lake of Manyas that is important natural source of Turkey, some precautions should be taken. These precautions can be summarized as follows:

- The industries in the lake regions must build the treatment systems and their operations should be controlled in respect to whether they are properly operated or not. When the treatment systems are not operated, strict sanction should be applied.
- The municipal wastewaters from houses around the lake should be treated.
- The water quality should be monitored by continuous monitoring devices at appropriated points and thus the controls will become continual.
- The flotation wastes which exist in the flood beds of Kocaçay and the stream connected to it should be collected from that region. Thus, the heavy metal transmigration to the lake is prevented. At the same time, these wastes are economically valuable wastes as they are rich in zinc and lead.
- The alternatives that reduce the artificial fertilizer use and enable to use of mechanical agricultural struggle methods should be investigated and applied.

## ACKNOWLEDGMENT

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# Computational Investigation of A Gas Cooled, Full Vacuum and Magnetic Beared Flywheel Energy Storage System in Respect of Energy Storage Capability and Efficiency

*Metin Varan<sup>34</sup>*

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### *Abstract*

*Much of the increase in the developing world's energy use sources from growing population and emerging technological advances. That increases interests for importance of electricity generation and storage technologies. In this context, using the Flywheel Energy Storage Systems to meet energy storage needs and support power systems become familiar and their usage in energy management practices have been spreading day by day. FESS has been used in many areas such as integration of renewable generation, traction systems, industrial applications, energy management systems. Like other energy storage systems, FESS also has fundamental dynamics that affect on energy storage capability and efficiency. In this study, a computational investigation has been held on gas cooled, full vacuum and magnetic beared flywheel energy storage system in respect of storage capability and efficiency. Computational investigation argues that losses about increased thermal stress, rotor loss, self-discharge of FESS in regard of vacuum rate cooling-heat transfer rate, effects of magnetic bearing. To reduce these losses, and to get high power density and energy efficiency, optimal conditions (vacuum ratio, thermal management, etc.) of FESS have been revealed by computational comparisons. Results highlight those critical considerations about design principles of highly efficient FESS technologies.*

**Keywords:** FESS, Computational investigation, Magnetic Beared Flywheel, Gas Cooling, Full Vacuum

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## 49. INTRODUCTION

Flywheel is a device that stores kinetic energy with accelerating a heavy cylindrical mass (flywheel) using an electric motor. For electricity generation flywheel uses kinetical energy stored in electric motor for driving a generator. Motor/generator sets, DC machines and induction machines are used for energy conversion. The amount of energy stored in a flywheel is proportional to the square of angular velocity and to its inertia for a given design stress.

FES systems and electrochemical batteries can be designed to have comparable energy storage capacities. But, FES systems offer bulky-volume of energy discharge rates which are considerably higher than in comparable electrochemical battery systems. This characteristic makes FES systems attractive for certain applications. Table-1 shows energy storage characteristic and benefits of FES systems.

Table 1. Flywheel Energy Storage Characteristics and Benefits

Energy Storage Characteristic	Benefits
5 to 10+ times greater specific energy Long life (15 yr.)	Lower mass Reduced logistics, maintenance, life cycle costs and enhanced vehicle integration
85-95% round-trip efficiency	More usable power, lower thermal loads, compared with < 70-80% for battery sys.
High charge/discharge rates & no taper charge required	Peak load capability, 5-10% smaller solar array
Deterministic state-of-charge Inh. bus regulation and power shunt cap.	Improved operability Fewer regulators needed

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The energy storage technologies have their own advantages and disadvantages but the following advantages make flywheels a viable alternative to other energy storage systems[1]:

- Low cost
- High power density
- Ruggedness
- Greater number of charge discharge cycles
- Longer life
- Less maintenance
- Environmental friendly
- Fast response during energy release

FESS are especially well-suited to several applications including electric service power quality and reliability[2], ride-through while gen-sets start-up for longer term backup, area regulation, fast area regulation and frequency response[3]. FESS may also be valuable as a subsystem in hybrid vehicles that stop and start frequently as a component of track-side or on-board regenerative braking systems.

An example of a commercial flywheel energy storage system is shown in Figure 1. The installation of clusters of FES units provides for power capacity in the megawatt-level, which enables electrical utilities to perform fast-response regulation of the grid frequency. FES technology lends itself to a range of similar applications, such as peak power support in off-grid industrial systems and energy supply management infrastructure involving renewable energy sources (wind and solar power)[4].

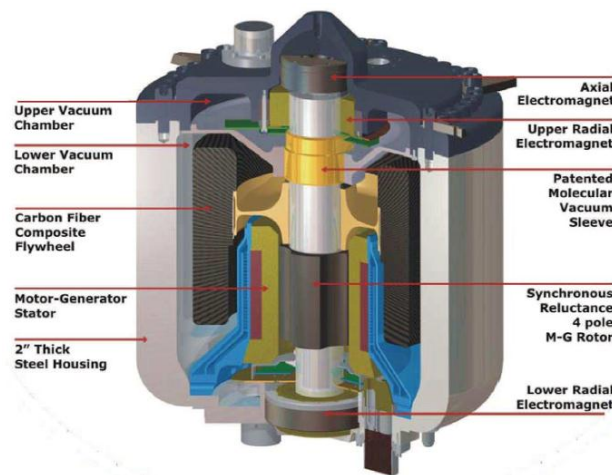


Figure 1. Illustration of a commercial flywheel energy storage system (courtesy of POWERTHRU, Livonia, MI, USA - [www.power-thru.com](http://www.power-thru.com))

Flywheels are traditionally made of steel and rotate on conventional bearings; these are generally limited to a revolution rate of a few thousand rpms. This is because of friction and material integrity. Most of energy is lost in overcoming frictional losses. By development of technological advances on the use of high-strength composite materials, the new generation flywheels have been designed. These flywheels can store more energy at higher speeds for a given mass than a metallic flywheel. It was after this breakthrough that engineers thought of using a composite flywheel energy storage system for electric vehicles and stationary power backup [5].

Modern commercial flywheel energy storage systems are supported by a bearing system for rotation inside an evacuated container. Modern flywheels are made of carbon fiber materials, stored in vacuums to reduce drag, and employ magnetic bearings, enabling them to revolve at speeds up to 60,000 rpms [6].

At studied flywheel system, a brushless motor and generator are coupled to the flywheel for accelerating and decelerating the flywheel for storing and retrieving energy. The system includes a heat energy transfer system that passively cools the stator by heat transfer from the stator to a gas coolant- full vacuum surrounding the coils and in intimate contact with the conductors in the coils. The full vacuum coolant limits the maximum temperature of the coils during discharging of the flywheel power source.

## 50. MODELLING OF FLYWHEEL ENERGY STORAGE SYSTEM (MOFESS)

The wheel is energy storage component of a FESS. The energy stored in a basic cylindrical wheel is determined as follows;

$$E = \frac{1}{2} I \cdot \omega^2 \quad [1]$$

where, I is inertia

$I = m \cdot r^2$  is inertia for thin walled cylindrical shape and  $I = \frac{1}{2} m (r_1^2 + r_2^2)$  is for thick walled cylindrical shape respectively. Here m is mass, r is radius of thin walled cylinder,  $\omega$  is rotation speed and  $r_0$  and  $r_1$  are outer and inner radius of thick walled cylinder. The moment of inertia is a physical quantity, which depends on the mass and shape of the flywheel. It is defined as the integral of the square of the distance  $x$  from the axis of rotation to the differential mass  $dm_x$ .

$$I = \int x^2 dm_x \quad [2]$$

Hence, it can be written as below;

$$E = \frac{1}{2} m (r_1^2 + r_2^2) \cdot \omega^2 \quad [3]$$

Because of the energy stored is proportional to the square of angular velocity, increasing the angular speed increases stored energy more effectively than increasing mass. On the other hand, increasing angular speeds result in increased frictional losses and hence thermal problems. With the help of magnetic bearing technology, the frictional losses due to bearings can be overcome, but at the expense of reliability.

The stored energy can also be expressed in terms of peripheral velocity  $v$  that is expressed as the times of perpendicular distance from the axis of rotation and angular speed:

$$v = r \cdot \omega^2 \quad [4]$$

The tensile strength,  $\sigma$  of the material limits the peripheral velocity, and hence the amount of energy stored. For a mass density  $\rho$ , the tensile strength is defined as:

$$\sigma = \rho \cdot v^2 \quad [5]$$

The volume energy density,  $E_v$ , is obtained by substituting  $m$  in the stored energy equation, as the product of volume and the mass density:

$$E_v = \frac{1}{2} \rho (r_1^2 + r_2^2) \cdot \omega^2 \quad [6]$$

Therefore, if the dimensions are fixed, the maximum energy stored per volume  $E_{vmax}$  depends on the tensile strength of the material as:

$$E_{vmax} = \frac{1}{2} \sigma_{max} \quad [7]$$

where  $\sigma_{max}$  is the maximum tensile strength of the flywheel material. Similarly the maximum energy stored per mass  $E_m$  is

$$E_{mmax} = \frac{1}{2} \frac{\sigma_{max}}{\rho} \quad [8]$$

Therefore, the maximum energy storage capacity can be achieved by using a material with a low density and high tensile strength.

The energy density expressions above apply for a simple rim type flywheel. There are many designs for flywheels, and the general expression of maximum energy stored per mass is:

$$E_{mmax} = K \frac{\sigma_{max}}{\rho} \quad [9]$$

where  $K$  is defined as the flywheel shape factor, which depends on the geometry of the flywheel. The flywheel shape factors for several different types of flywheels are given in Table 2.



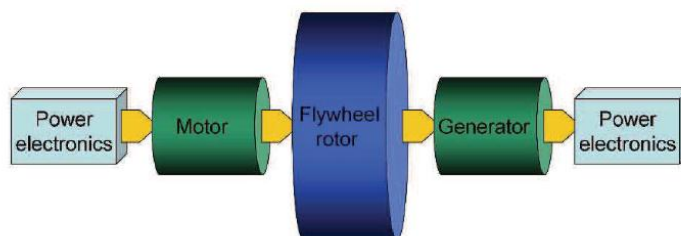
Table 2. Flywheel Shape Description and Shape Factors

Shape Factor (K)	Flywheel Shape Description
0.931	Constant stress disc
0.606	Constant thickness disc
0.500	Thin rim
0.500	Constant stress bar
0.333	Rod or circular brush
0.305	Flat pierced disc

The value of 'K' is obtained from the Equation-2 for the moment of inertia. The stress distribution in a flywheel due to centrifugal loading becomes complex for shape factors greater than 0.5, and a detailed analysis needs to be done to safely achieve it. For low speed flywheels, the best way to maximize stored energy is by increasing moment of inertia. A massive rim or disc made of high density material such as cast iron or steel is sufficient in these cases. The main advantages of low speed flywheels are that they use a well-established technology and they are cheaper to build[2].

### 51. PERFORMANCES OF ENERGY STORAGE CAPABILITY AND EFFICIENCY FOR PROPOSED FLYWHEEL ENERGY STORAGE SYSTEM

Proposed FESS has been analyzed in respect of gas cooled, full vacuum and magnetic bearing properties. Proposed system is supported by a bearing system for rotation inside an evacuated container. The system includes a heat energy transfer system that passively cools the stator by heat transfer from the stator to a gas coolant- full vacuum surrounding the coils and in intimate contact with the conductors in the coils. The coolant- full vacuum coolant limits the maximum temperature of the coils during discharging of the flywheel power source.



*Figure-2 Sketch for power flow in a FES system*

Figure-2 shows power flow in mentioned FES system. During working process, switching losses occur in the power electronics controller, iron and copper losses occur in the motor and friction and windage losses occur in the rotating parts. As the power and speed terms are not constant, these losses are variable and are function of the speed and the power.

#### 51.1. Temperature Rise

The heat generated in the rotor of motor/generator will dissipate only through radiation in vacuum. Energy radiated per second is given by Stefan-Boltzmann of radiation as;

$$H = \epsilon \cdot s \cdot A \cdot T^4 \quad [10]$$

Where

$\epsilon$  is emissivity (0-1),

$s$  is Stefan-Boltzmann constant ( $5.67 \times 10^{-8} \text{ J/s.m}^2.\text{K}^4$ )

$A$  is surface area of object

$T$  is temperature in Kelvin.

The relation of the established heat and temperature-rise can be given as;

Rate of Heat Developed = Rate of Temperature Rise of Rotor Body + Heat Dissipated through Radiation

$$P_{\text{rotor-loss}} = \frac{mc\Delta t}{dt} + \epsilon \cdot s \cdot A \cdot (T_f^4 - T_0^4) \quad [11]$$

$m$  is mass of rotor body

$c$  is specific heat coefficient of the rotor material

$\Delta t/dt$  is rate of temperature rise

$T_f$  is final steady-state temperature of rotor in Kelvin.

$T_0$  is ambient temperature in Kelvin.

The steady state flywheel temperature is determined by the windage losses and the heat transfer in the vacuum environment. The primary components of heat transfer from the wheel to the surroundings are convection and radiation[7].

The windage loss and flywheel temperature can be controlled by the vacuum level in the containment. Both will be unacceptably high if the vacuum level is not deep enough. This can be illustrated by a parametric study to this subject.

In this study *“EMAFER: Electro Mechanical Accumulator For Energy Reuse”* calculation model has been assembled to predict the power dissipated in fluid friction and the steady state temperature of a circle cylindrical flywheel [8]. By varying the parameters which describe the flywheel system (energy density, diameter/height ratio, storage capacity and vacuum pressure), important trends in the scaling of the windage loss and the flywheel temperature were discerned:

- Windage loss and flywheel temperature increase substantially with pressure.
- Windage loss and flywheel temperature increase with energy density, but decrease with mass density. This behaviour strongly penalizes high energy density, composite flywheels in comparison to steel flywheels. Composite flywheels are the more critical so as their high temperature behaviour is poor.
- For equal energy per mass, the temperature of aramid and steel flywheels are about equal; the losses with aramid flywheels are approximately twice those with steel flywheels.
- If the temperature of a composite flywheel is within acceptable limits, the windage loss is also acceptable.
- The windage loss shows a modest dependance on flywheel diameter/height ratio, for which reasons flywheels may be designed for bearing and packaging constraints without incurring a large penalty loss.

Active magnetic bearings are not considered because of their complexity, costs and low force density. As a passive bearing, magnet bearings are attractive in combination with rolling element bearings for load reduction of the last ones. The recent development of autostable magnetic bearings with superconducting materials may be interesting for the future as these bearings are self centering without requiring an active control system [9]. The bearing system of studied FESS is based on *EMAFER* high precision angular contact ball bearings[8]. At *EMAFER* design, the bearings are directly mounted on the stator journals. The lower bearing is fixed on the stator journal whereas the upper bearing is mounted on a sliding sleeve which is supported via O-rings on the stator journal. This sliding sleeve is hydraulically pressed for preloading the bearings and provides compensation of elongation differences due to thermal expansion and centrifugal load. Machine can be loaded both axially and radially and are in general the most common approach for high speed machinery.

High speed and full-vacuum rotating machinery, such as a flywheel system, is always a potential source of danger. Therefore, a safety factor which limits the amount of stored energy available for discharge should be considered [3]. When this is considered, the useful energy stored per mass is given by:

$$E_m = (1 - S^2)K \frac{\sigma}{\rho} \quad [12]$$

where  $S$  is the ratio of minimum to maximum operating speed, it is set at 0.35 with full vacuum and magnetic beared model. At that situation the maximum amount of energy stored doesn't depend directly on inertia or on the angular velocity, since either of these can be chosen independently to obtain the required design stress.

Table 3. Comparison of Useful Energies with Different Rotor Materials

Material Flywheel Mass( $10^3$ kg)	Density( $10^3$ kg/m <sup>3</sup> )	Useful Energy( $10^3$ J/kg)
Wood birch 1720	0.55	27.16
Mild steel 1220	7.80	38.15
S-Glass 509	1.90	90.73
Maraging steel 417	8.00	111.74
Carbon 60% fibre 194	1.55	239.78
Kevlar 60% fibre 131	1.40	354.76

For high-speed applications, small discs with a constant stress profile, built with a low density and high strength materials, are better for maximizing useful energy density. The most commonly used composite material is Kevlar, a plastic material reinforced with glass, carbon or aramid fibers.

## 52. CONCLUSION

Modern commercial flywheel energy storage systems are supported by a bearing system for rotation inside an evacuated container. Modern flywheels are made of carbon fiber materials, stored in vacuums to reduce drag, and employ magnetic bearings, enabling them to revolve at speeds up to 60.000 rpms. The windage loss and flywheel temperature can be controlled by the vacuum level in the containment. Both will be unacceptably high if the vacuum level is not deep enough.

At studied flywheel system, a brushless motor and generator are coupled to the flywheel for accelerating and decelerating the flywheel for storing and retrieving energy. The system includes a heat energy transfer system that passively cools the stator by heat transfer from the stator to a gas coolant- full vacuum surrounding the coils and in intimate contact with the conductors in the coils. The coolant- full vacuum coolant limits the maximum temperature of the coils during discharging of the flywheel power source.

Depending on the application, either volume energy density or mass energy density takes precedence during the design stage. Composite materials such as carbon fiber have desired properties and result in a lightweight wheel that operate at high rotation speed or have a large radius. High speed flywheels offer distinct advantages, such as high power density, compact design, very high energy efficiency, very low heat output, extremely high uptime availability and exceptionally infrequent low-cost maintenance.

Due to the dependence of energy storage both mass and speed, it is inevitable that high bearing loss will occur. If materials with high strength to weight ratios are used this loss can be reduced. To increase the rotational speed of a compact flywheel energy storage system superconducting magnetic bearings (SMB) and permanent magnet bearings (PMB) have been used.

## ACKNOWLEDGMENT

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# Analysis of the Relationship between the Aircraft Performance Parameters and the EGT Parameter by Using Multiple Regression Analysis

*Mustagime Tülin YILDIRIM<sup>35</sup>, Bülent KURT<sup>36</sup>*

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## Abstract

*In literature, there are lots of methods for using aircraft engine performance analysis. In all of these methods, observing the Exhaust Gas Temperature-EGT parameter has very important situation. In this study by using multiple regression analysis, data of aircraft is analyzed and the relationship between the flight performance parameters and EGT parameters are evaluated. The results of the analysis show that the flight parameters of aircraft (like N1, N2, altitude, air speed, ground speed, pitch, AOA (angle of attack), roll, heading, vertical acceleration, latitude acceleration, longitude acceleration, speed break, TAT (true air temperature), air/ground flight performance parameters) and EGT parameters have meaningful relationship. The results of this study are used as a pre-study for the aircraft online failure estimation model.*

**Keywords:** Flight performance parameters, EGT parameters, multiple regression analysis.

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## 53. INTRODUCTION

Maintenance has great importance in aviation sector. To maintain “Airworthiness Directives”, airway companies obey the aviation authorities’ regulations and make periodic maintenance for their aircrafts. During the maintenance all aircraft components are removed and checked by aircraft technician; airframe materials are tested for material fatigue test, engines and its components are checked and tested, aircraft flight data are evaluated offline, recording data during the engine tests are evaluated for engine life usage and health management, etc. Exhaust gas temperature -EGT- parameter is an engine parameter and it shows engine exhaust gas temperature. If EGT value is high, it causes more deterioration and erosion in engine. Exceeding the EGT limit can cause reducing the life usage of engine components. Because of this, it is important to make EGT value low. It is very useful parameter to decide engine health, life usage and maintenance type. In literature there are lots of studies about engine health monitoring that studies observe the EGT value with different methods. Some of them uses artificial neural network, some of them uses fuzzy logic, some of them uses genetic algorithm and sometimes they use hybrid of this methods [1-7].

In this study we investigate the relationship between aircraft performance parameters and EGT parameter, by using multiple regression analysis. Specifying this relationship is very important. By using results of the analysis of the relationship between the aircraft performance parameters (like N1, N2, altitude, air speed, ground speed, pitch, AOA (angle of attack), roll, heading, vertical acceleration, latitude acceleration, longitude acceleration, speed break, TAT (true air temperature), air/ground flight performance parameters) and EGT parameters, as pre-study, engine failure can be estimated without any expert knowledge by pilots. Now, we have one conference paper which used this study’s result and it is under evaluation process [8]. By using the result of this study, we can estimate engine failure with aircraft performance parameters.

## 54. METHOD

### 54.1. Purpose of the Study

In this study, we want to specify the relationship between some aircraft performance parameters and EGT parameter. For this purpose, we investigate the N1 speed, N2 speed, altitude, air speed, ground speed, pitch, AOA (Angle of Attack), roll, heading, vertical acceleration, latitude acceleration, longitude acceleration, speed break, TAT (True Air Temperature), air/ground parameters effect on the EGT parameter. Schematic illustration of this study is given in Figure 1.

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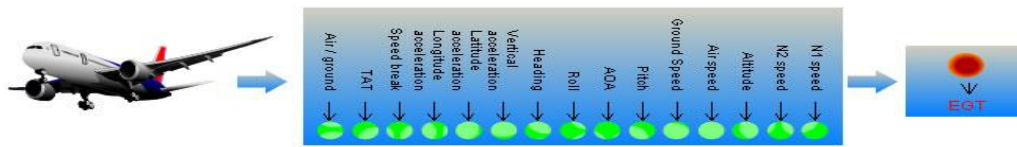


Figure 1. Schematic illustration of this study

## 54.2. Hypothesis

H0: There is no N1 speed, N2 speed, altitude, air speed, ground speed, pitch, AOA (Angle of Attack), roll, heading, vertical acceleration, latitude acceleration, longitude acceleration, speed break, TAT (True Air Temperature), air/ground parameters effect on the EGT parameter.

H1: N1 speed, N2 speed, altitude, air speed, ground speed, pitch, AOA (Angle of Attack), roll, heading, vertical acceleration, latitude acceleration, longitude acceleration, speed break, TAT (True Air Temperature), air/ground parameters have meaningful effect on the EGT parameter.

## 54.3. Analysis of Data

For this study we have 19230 data which are N1 speed, N2 speed, altitude, air speed, ground speed, pitch, AOA (Angle of Attack), roll, heading, vertical acceleration, latitude acceleration, longitude acceleration, speed break, TAT (True Air Temperature), air/ground parameters and EGT parameter. 1282 of this data are used in SPSS 15 Program for analysis. In data analysis, multiple regression analysis method is used.

## 55. FINDINGS

For investigating the parameters effect the EGT parameter, multiple regression analysis method is used and the results of that analysis are given in Figure 2, Figure 3 and Figure 4. The results of the analysis between dependent variables and independent variables are given in Figure 2. Here, "Adjusted R Square" value shows the equation's estimation power. Estimation power of this model is 94.2%.

Model Summary <sup>b</sup>				
Model	R	R Square	Adjusted R Square	Std. Error of the Estimate
1	,971 <sup>a</sup>	,943	,942	,0638133

a. Predictors: (Constant), GroundAir, Vertical\_acceleration, Longitude\_acceleration, Roll, Speed\_break, Latitude\_acceleration, AOA, Heading, TAT, Pitch, Airspeed, N2, altitude, N1, Groundspeed  
b. Dependent Variable: EGT

Figure 2. Spss program screenprint

In Figure 3, it is seen that "Sig." value is  $0.000 < 0.05$ . This "Sig." value shows, our model is meaningful model.

ANOVA <sup>b</sup>						
Model		Sum of Squares	df	Mean Square	F	Sig.
1	Regression	94,784	15	6,319	1551,745	,000 <sup>a</sup>
	Residual	5,774	1418	,004		
	Total	100,558	1433			

a. Predictors: (Constant), GroundAir, Vertical\_acceleration, Longitude\_acceleration, Roll, Speed\_break, Latitude\_acceleration, AOA, Heading, TAT, Pitch, Airspeed, N2, altitude, N1, Groundspeed  
b. Dependent Variable: EGT

Figure 3. Spss program screenprint

In Figure 4, it is seen that "Airspeed" variable's "Sig." value is  $0.148 > 0.05$ , "Ground speed" variable's "Sig." value is  $0.48 > 0.05$  and "Heading" variable's "Sig." value is  $0.983 > 0.05$ . These three values show these variables have no meaningful effect on the dependent variable EGT. From that table it is seen that other variables have meaningful effect on the dependent variable EGT. By using these results we obtained regression equation (mathematical equation of model) which is given in Equation (1).



$$\begin{aligned}
 EGT = & -0,134 + 1,254 * N1_{speed} - 0,569 * N2_{speed} - 0,173 * Altitude + 0,454 * Pitch + 0,140 * AOA + 0,192 * Roll \\
 & - 0,087 * Vertical_{acceleration} + 0,073 * Latitude_{acceleration} - 0,124 * Longitude_{acceleration} \\
 & - 0,130 * Speed_{break} + 0,499 * TAT - 0,209 \\
 & * GrounAir
 \end{aligned}
 \tag{1}$$

Coefficients <sup>a</sup>						
Model		Unstandardized Coefficients		Standardized Coefficients	t	Sig.
		B	Std. Error	Beta		
1	(Constant)	-,134	,036		-3,746	,000
	N1	1,254	,050	1,593	25,020	,000
	N2	-,569	,056	-,597	-10,085	,000
	altitude	-,173	,055	-,258	-3,132	,002
	Airspeed	,104	,072	,127	1,447	,148
	Groundspeed	,085	,120	,104	,707	,480
	Pitch	,454	,029	,292	15,830	,000
	AOA	,140	,024	,091	5,924	,000
	Roll	,192	,023	,057	8,171	,000
	Heading	,000	,021	,000	-,021	,983
	Vertical_acceleration	-,087	,023	-,027	-3,838	,000
	Latitude_acceleration	,073	,028	,019	2,589	,010
	Longitude_acceleration	-,124	,053	-,064	-2,343	,019
	Speed_break	-,130	,038	-,048	-3,378	,001
	TAT	,499	,051	,392	9,722	,000
	GroundAir	-,209	,025	-,265	-8,374	,000

a. Dependent Variable: EGT

Figure 4. Spss program screenprint

In Figure 5, comparison of Real EGT value (it is obtained from sensors) and the regression analysis model's EGT value are shown. In Figure 5, it is easily seen that two EGT values have similar react.

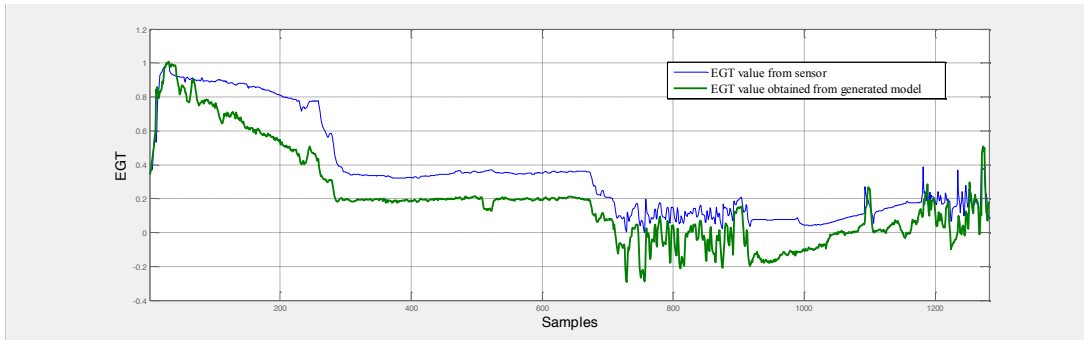


Figure 5. Comparison of Real EGT value and the regression analysis model's EGT value

## 56. RESULT

In this study it is specified that N1 speed, N2 speed, altitude, AOA (Angle of Attack), roll, vertical acceleration, latitude acceleration, longitude acceleration, speed break, TAT (True Air Temperature), air/ground parameters have meaningful effects on the EGT parameter.

Results of this study are used in another study which estimates the engine failure by using EGT parameter value.

## BIOGRAPHY

Mustagime Tülin YILDIRIM was born in Adana. She graduated high school in Gaziantep Science College. She had BS, Ms and PhD degree from Erciyes University and PostDoc from TAMU (Texas A&M University). Her interesting areas are signal processing, artificial intelligence techniques and optimization methods. She is married and has 3 daughters.

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# A Comparative Study of Isotropic and Anisotropic Sky Models to Determine the Optimum Orientation Angles Of PV Arrays

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## Abstract

*The importance of solar energy has been increasing gradually by the years. The energy obtained from photovoltaics (PV) is directly proportional to incident solar radiation on photovoltaic (PV) panels. To obtain the maximum energy from the sun, PV arrays are positioned according to optimum tilt and azimuth angle. In order to optimize orientation angles, the solar radiation on tilted surface needs to be analyzed taking into account its components direct, diffuse and reflected. There are two approaches for analyzing of the solar radiation which are named isotropic and anisotropic models. In this study, three isotropic(Liu Jordan, Koronakis, Badescu) and three anisotropic models(Hay and Davies, Reindl et. al, Hay and Davies-Reindl- Klutcher) are employed by using hourly solar radiation of İstanbul, Turkey. Then, results of sky models are compared with the real solar radiation and statistical test methods are used for validation of model performances. Finally, results showed that under 400 W/m<sup>2</sup> radiation level Koronakis model and over 400 W/m<sup>2</sup> Reindl et.al. model has the best performance for İstanbul radiation data.*

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## 57. INTRODUCTION

The popularity of PV systems have been increasing day by day. Solar energy production is important for a multitude of reasons including reduced carbon emissions; renewable, domestic and distributed. In order to obtain maximum energy from PV arrays, they must be positioned at optimum tilt and azimuth angles. The azimuth angle, which shows north-south direction of PV panel. These positioning angles are connected with solar irradiance calculation on tilted surface.

Many empirical models have been developed to calculate the solar radiation on tilted surfaces [1]. There are three components of solar radiation on a surface, direct beam, diffuse from the sky and the reflected from the ground [2]. Many models use the same methods for calculating the direct, beam (or diffuse) and reflected, but differ on methods of calculating incident diffuse from the sky. Models are named as isotropic (e.g., Liu and Jordan [3], Koronakis[4],Badescu[5]) and anisotropic models (e.g. Hay and Davies (HD) [6], Reindl et.al. [7], Hay and Davies, Klutcher and Reindl (HDKR ) [1]) according to calculation of diffused radiation. According to isotropic models, the intensity of diffuse sky radiation is uniform and incident diffuse from the sky has just isotropic component. On the other hand, anisotropic models claim that diffuse radiation from the sky has two more components as circumsolar and horizon brightening [9]. All of these models are obtained with empirical equations.

Also isotropic and anisotropic models can be affected by many climatic conditions such as, temperature, latitude, longitude, humidity and wind speed [10]. So, several studies have been proposed for estimating global radiation on sloped surfaces. Reference [11] compared results of its model with the actual values of diffuse and global radiation. Artificial neural network is proposed to obtain direct and diffuse radiation on horizontal surfaces for different locations in Turkey [12]. Different sky models are evaluated to estimate the global solar surfaces on sloped surfaces for Belgium climatic conditions in [13]. Reference [13] shows that sky models have different results for different conditions and proposed a new model for different sky conditions in Belgium based on this situation. Another study compared isotropic and anisotropic models using monthly average daily solar radiation to calculate solar radiation incident on tilted surface on Bhopal City, India [9]. For Bhopal City, found out BA model gives the best results. Generally, studies use monthly radiation data. In this paper, three isotropic and three anisotropic models are evaluated using hourly global radiation data. Using of hourly data is more reliable than monthly data. The effect of radiation level on model performance investigated, too. Additionally, statistical test methods are used for validation of model performance and consequently according to radiation level best models are preferred for İstanbul.

## 58. METHODOLOGY

In this study, firstly beam and diffuse components of global radiation on horizontal surface were obtained. Secondly, four different radiation intervals are determined and for each interval the solar radiation incident on inclined surface was calculated using six sky models. As a next step, results of isotropic and anisotropic models are presented with charts. Additionally, some statistical tests are used to evaluate the accuracy of the results of models. Finally, the best models are determined according to the real radiation level.

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### 58.1. Calculation of Solar Radiation for Horizontal Surface

Most radiation data is based on measurement of global radiation on many meteorological station. In the literature, monthly average daily total radiation on a horizontal surface  $\bar{H}$  and hourly total radiation on a horizontal surface  $I$  are defined as global radiation. To obtain radiation values for tilted surfaces, beam and diffuse components of solar radiation are used. Solar radiation is affected by many environmental factors until it reaches the earth's surface. Therefore, global radiation is defined as the total solar radiation reaching earth's surface and also empirical formulas are used when calculation of beam and diffuse radiation on horizontal surface. Here, as a radiation permeability value of atmosphere clearness index is defined by;

$$\bar{K}_T = \frac{\bar{H}}{\bar{H}_0} \tag{1}$$

$\bar{K}_T$  is the ratio of monthly average daily radiation on a horizontal surface to the monthly average daily radiation to the extraterrestrial radiation. The value of  $\bar{K}_T$  is between 0 and 1.

There is also can be defined a daily clearness index and an hourly clearness index following equations respectively;

$$K_T = \frac{H}{H_0} \tag{2}$$

$$k_T = \frac{I}{I_0} \tag{3}$$

In Eq. (1),(2) and (3),  $\bar{H}$ ,  $H$  and  $I$  are measured global solar radiation data by a pyranometer.  $\bar{H}_0$ ,  $H_0$  and  $I_0$  are calculated mathematical equations. In this work, real data are based on hourly global radiation and because of this reason  $I_0$  hourly extraterrestrial radiation calculated by;

$$I_0 = \frac{24 \times 3600}{\pi} G_{sc} \left( 1 + 0,033 \cos \frac{360n}{365} \right) \times \left[ \cos \phi \cos \delta (\sin \omega_2 - \sin \omega_1) + \frac{\pi(\omega_2 - \omega_1)}{180} \sin \phi \sin \delta \right] \tag{4}$$

where  $G_{sc}$  is the solar constant and its value is  $1367 \text{ W/m}^2$ . Also,  $n$  is the day of the year,  $\phi$  is latitude,  $\delta$  is declination and  $\omega$  is hour angle. All angles are taken into account as degree. After the value of  $I_0$  is calculated, hourly clearness index  $k_T$  can be determined according to Eq. 3. In addition, global radiation  $I$  is known that is measured data. In this way, diffuse component of global radiation  $I_d$  can be calculated from following equations;

$$\frac{I_d}{I} = \begin{cases} 1.0 - 0.09k_T & k_T \leq 0.22 \\ 0.9511 - 0.1604k_T + 4.388k_T^2 - 16.638k_T^3 + 12.336k_T^4 & 0.22 \leq k_T \leq 0.80 \\ 0.165 & k_T > 0.80 \end{cases} \tag{5}$$

As previously said that, global radiation is sum of beam and diffuse components. Therefore, beam radiation is obtained from below equation,

$$I_b = I - I_d \tag{6}$$

It is note that all radiation values ( $I$ ,  $I_b$  and  $I_d$ ) are hourly radiation value.

### 58.2. Calculation of Solar Radiation for Inclined Surface

The incident solar radiation on tilted surfaces, has 3 components as direct, beam (or diffuse) and reflected also can be seen in Figure 1.

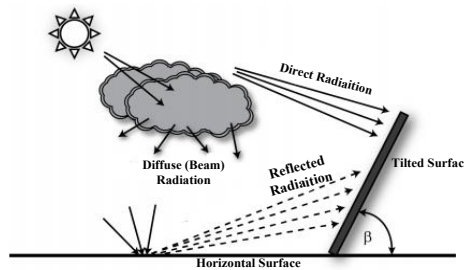


Figure 17. Components of incident solar radiation on a tilted surface.

Also, the diffuse component is composed by isotropic, circumsolar and horizon brightening factor terms. Hence, the hourly total incident solar radiation on tilted surfaces  $I_T$  can be written below equation;

$$I_T = I_{T,b} + I_{T,d,iso} + I_{T,d,cs} + I_{T,d,hz} + I_{T,refl} \tag{7}$$

In Equation (7), first term  $I_{T,b}$  is beam radiation, second term  $I_{T,d,iso}$  is isotropic part of diffuse radiation, third term  $I_{T,d,cs}$  is circumsolar part of diffuse radiation, fourth term  $I_{T,d,hz}$  horizon brightening factor of diffuse radiation and last term  $I_{T,refl}$  is ground reflected radiation.

### 58.2.1. Calculation of Beam Radiation

Many models have been developed to calculate  $I_T$  in the literature. Beam radiation and reflected radiation are defined on the same way for all models.

Beam radiation on a tilted surface is can be written;

$$I_{T,b} = I_b R_b \tag{8}$$

where  $I_b$  is the hourly beam radiation on horizontal surface and  $R_b$  is the function of transmittance of atmosphere estimated by  $I_{T,b}/I_b$  ratio. The ratio of beam radiation on the tilted plane to on a horizontal surface given by Equation (9)-(11);

$$R_b = \frac{\cos(\theta)}{\cos(\theta_z)} \tag{9}$$

$$\begin{aligned} \cos\theta = & \sin\delta \cdot \sin\phi \cdot \sin\beta - \sin\delta \cdot \cos\phi \cdot \sin\beta \cdot \cos\gamma + \cos\delta \cdot \cos\phi \cdot \cos\beta \cdot \cos\omega + \cos\delta \cdot \sin\phi \cdot \sin\beta \cdot \cos\gamma \cdot \cos\omega + \\ & \cos\delta \cdot \sin\beta \cdot \sin\gamma \cdot \sin\omega \end{aligned} \tag{10}$$

$$\cos\theta_z = \cos\phi \cdot \cos\delta \cdot \cos\omega + \sin\phi \cdot \sin\delta \tag{11}$$

where  $\delta$  is the declination,  $\phi$  is the local latitude,  $\beta$  is the tilt of the surface,  $\gamma$  is the surface azimuth angle and  $\omega$  is the hour angle. All angles are considered as degree.

### 58.2.2. Calculation of Reflected Radiation

Another component of the hourly total incident solar radiation on a tilted surface is reflected radiation  $I_{T,refl}$ . As can be seen in Figure (1),  $I_{T,refl}$  is reflected by ground and by other objects on the earth's surface. Reflected radiation is given by Equation (12):

$$I_{T,refl} = I \cdot \rho_g \cdot \frac{(1-\cos\beta)}{2} \tag{12}$$

In Equation (12),  $\beta$  is the slope of tilted surface,  $\rho$  is called the ground reflectance or albedo and its value can be changed between 0.2 and 0.9. Generally, the value of albedo is set to  $\rho=0.2$ , so in this study the value is taken into account as 0.2.

### 58.2.3. Calculation of Diffused Radiation

The incident solar radiation on inclined surface, is diffused through the atmosphere due to many environmental and physical factors. Therefore, calculation of the diffused component of solar radiation on a inclined surface is difficult. In addition, it is function of condition of cloudiness and clearness which are extremely predictable. Thus, many models are improved to obtain the diffused radiation in the literature. According to the [ ] isotropic models are simplest, conservative and anisotropic models estimate more radiation on tilted surface because of taking into account circumsolar diffuse and/or horizon brightening components. Isotropic models assume that propagation of the diffuse radiation is homogenous along the sky dome and express this condition using isotropic term. Anisotropic models, use an anisotropy index in order to demonstrate circumsolar and horizon brightening factor. All of isotropic and anisotropic models are based on empirical equations. In Section 2.3. 3three isotropic models Liu Jordan(LJ), Koronakis(KO) and Badescu(BA), also three anisotropic sky models Hay and Davies (HD), Reindl et.al.(RE) and HDKR will be explained respectively.

## 58.3. Isotropic and Anisotropic Models for Calculation of Diffuse Radiation on Inclined Surface

### 58.3.1. Liu and Jordan Model(LJ)

As previously said that, diffused radiation on tilted surfaces the combination of three elements namely isotropic, circumsolar and horizon brightening. Liu and Jordan (LJ) model is assumed that the diffuse radiation is composed only isotropic term. According to this model, values of circumsolar and horizon brightening are zero. Hence, if circumsolar and horizon brightening value are 0 in Equation (7); total incident solar radiation on tilted surfaces  $I_T$  can be written as;

$$I_T = I_b R_b + I_d \frac{(1+\cos\beta)}{2} + I \rho_g \frac{(1-\cos\beta)}{2} \tag{13}$$

In Equation (13), second term is diffused radiation which is composed by just isotropic component. The first and third term are beam and reflected components as the explained before section.

### 58.3.2. Koronakis Model (KO)

The isotropic sky assumption was questioned in Hamilton and Jackson [ ] where it was found that the sky's southern part is responsible for 63% of the total intensity of diffuse radiation. Koronakis improved LJ model according to this approach and updated Equation (13) as:

$$I_T = I_b R_b + I_d \frac{(2+\cos\beta)}{3} + I \rho_g \frac{(1-\cos\beta)}{2} \tag{14}$$

where diffused radiation is composed by just isotropic component again.

### 58.3.3. Badescu Model (BA)

According to the Badescu Model, total incident solar radiation on tilted surfaces as follows:

$$I_T = I_b R_b + I_d \frac{(3+\cos 2\beta)}{4} + I\rho_g \frac{(1-\cos\beta)}{2} \quad (15)$$

### 58.3.4. Hay and Davies Model (HD):

Isotropic models consider the atmosphere as isotropic, but developed models are found out that there are also circumsolar diffuse and horizon brightening components of diffused radiation. Hay and Davies model claimed that diffuse radiation has isotropic and circumsolar components. Accordingly,  $I_T$  can be written as:

$$I_T = (I_b + I_d A_i) R_b + I_d \frac{(1+\cos\beta)}{2} (1 - A_i) + A_i R_b + I\rho_g \frac{(1-\cos\beta)}{2} \quad (16)$$

where  $A_i$  is called as anisotropy index.  $A_i$  is directly proportional with clear conditions and its defined as

$$A_i = \frac{I_b}{I_0} \quad (17)$$

If the value of  $A_i$  is equal to zero, its means that diffuse radiation is composed by just isotropic components as in isotropic model. The key difference between isotropic and anisotropic model is the anisotropy index  $A_i$ .

### 58.3.5. Reindl et. al. Model (RE):

Reindl et. al. developed the Equation (16) adding horizon brightening factor as follows;

$$I_T = (I_b + I_d A_i) R_b + I_d \left\{ \frac{(1+\cos\beta)}{2} (1 - A_i) [1 + f \sin^3 \left( \frac{\beta}{2} \right)] \right\} + A_i R_b + I\rho_g \frac{(1-\cos\beta)}{2} \quad (18)$$

Where  $f$  is a modulating factor and is can be determined as;

$$f = \sqrt{\frac{I_b}{I_0}} \quad (19)$$

### 58.3.6. Hay and Davies, Klucher, Reindl Model (HDKR):

In literature HDKR model is given as:

$$I_T = (I_b + I_d A_i) R_b + I_d \frac{(1+\cos\beta)}{2} (1 - A_i) [1 + f \sin^3 \left( \frac{\beta}{2} \right)] + I\rho_g \frac{(1-\cos\beta)}{2} \quad (20)$$

HDKR model is composed by HD, Klucher and RE models which has beam, ground reflected and all terms of diffused radiation (isotropic, circumsolar and horizon brightening).

## 58.4. Comparing Sky Models

### 58.4.1. Evaluation of Sky Models for Istanbul Data

As it is said that on previous section, real solar data of Istanbul are measured hourly global solar data. Because of this reason, hourly global parameters are used when solving of equation of models. In Figure 2, hourly global radiation on Istanbul for 1 year (8760 hours) is illustrated.

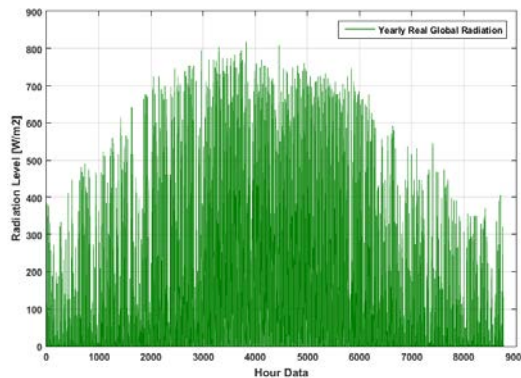


Figure 18. Measured hourly global solar data (real data) on Istanbul for 1 year (8760 hours)



As can be seen on Figure 2, different radiation levels can be observed all the year round. The average solar radiation level of Istanbul is more than  $400 \text{ W/m}^2$  and the highest radiation level is  $816.43 \text{ W/m}^2$ . Klucher [14] found that the isotropic model gave good results for overcasts skies but underestimates irradiance under clear and partly overcast sky condition. Thus, the comparison of sky models can be made based on radiation level. In this study, 4 radiation intervals are decided to compare sky models as  $0\text{-}200 \text{ W/m}^2$ ,  $200\text{-}400 \text{ W/m}^2$ ,  $400\text{-}600 \text{ W/m}^2$  and  $600\text{-}800 \text{ W/m}^2$  by taking into consideration the real data. In this chapter, all sky models evaluated for each radiation interval. According to each model, total radiation on sloped surface is calculated. Then, results of the sky models are presented on charts together real radiation data. Figure 3 (a) and (b) shows variation of irradiance for isotropic and anisotropic models on one day, respectively. The radiation level is under  $200 \text{ W/m}^2$  and the measured mean radiation is  $102.09 \text{ W/m}^2$  for the day.

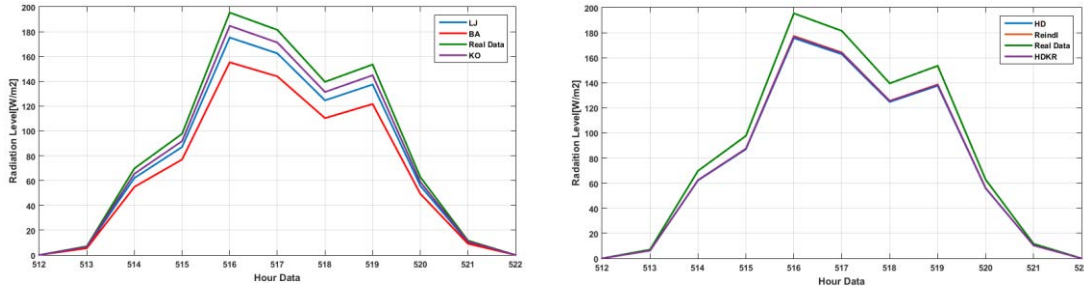


Figure 19. (a) For  $0\text{-}200 \text{ W/m}^2$  the variation of isotropic models (b) For  $0\text{-}200 \text{ W/m}^2$  the variation of anisotropic models

As seen in Figure 3 (a), for  $0\text{-}200 \text{ W/m}^2$  radiation level, estimated radiations by 3 isotropic models (LJ, KO, BA) are lower than real data. KO model has the closest result to the real data and BA model estimated the lowest radiation level. Results of anisotropic models are illustrated in Figure 3 (b). 3 anisotropic models (HD, Reindl, HDKR) almost have same results. Their radiation values are  $175.7$ ,  $177.3$  and  $176.7 \text{ W/m}^2$  respectively for  $516^{\text{th}}$  hour data while real radiation level is  $195.4 \text{ W/m}^2$ .

On Figure 4 (a) and (b), there are variation of estimated radiation with using isotropic and anisotropic models respectively for  $200\text{-}400 \text{ W/m}^2$  radiation interval. The mean value of real radiation data is  $163 \text{ W/m}^2$ . All isotropic and anisotropic models are lower than real data. All anisotropic models again almost have the same value. Estimated values are  $362.5$ ,  $366.2$   $372.7 \text{ W/m}^2$  of HD, HDKR and Reindl respectively for  $1766^{\text{th}}$  hour data. On  $1766^{\text{th}}$  hour data, real radiation level is  $397.7 \text{ W/m}^2$ .

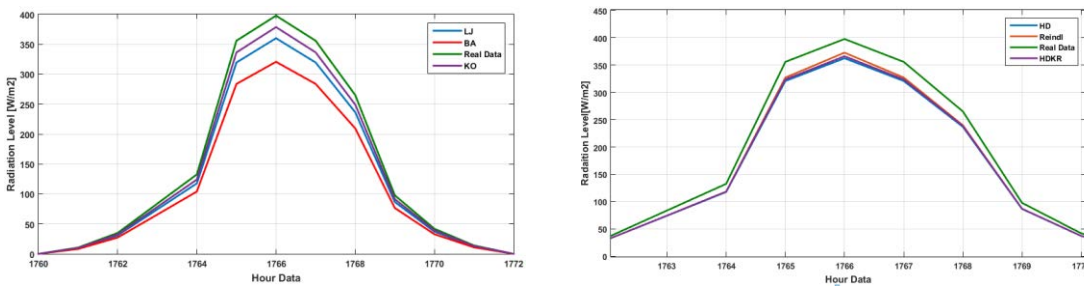


Figure 20. (a) For  $200\text{-}400 \text{ W/m}^2$  the variation of isotropic models (b) For  $200\text{-}400 \text{ W/m}^2$  the variation of anisotropic models

Hourly variation of sky models for  $400\text{-}600 \text{ W/m}^2$ , is given in Figure 5 (a) and (b). The mean radiation level is  $357.3 \text{ W/m}^2$  on this interval. Isotropic models have the same variation as before radiation level intervals. However, as can be seen in Figure 5 (b), Reindl model estimate more radiation level than real data for  $4669^{\text{th}}$  hour data. While real radiation level is  $605.8 \text{ W/m}^2$ , Reindl model estimated the radiation as  $617.9 \text{ W/m}^2$ .

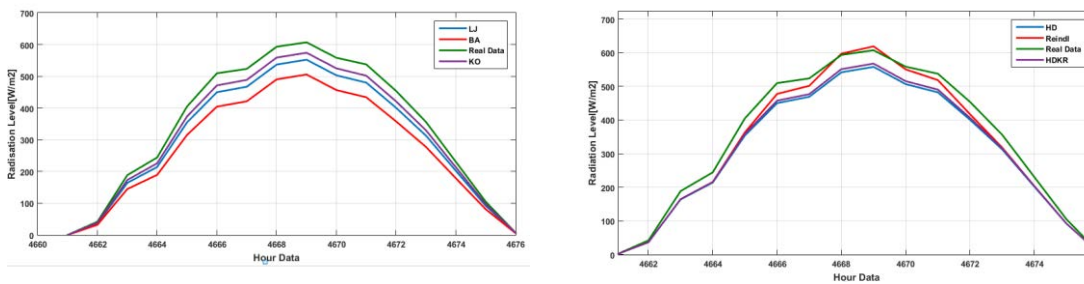


Figure 21. (a) For  $400\text{-}600 \text{ W/m}^2$  the variation of isotropic models (b) For  $400\text{-}600 \text{ W/m}^2$  the variation of anisotropic models

As seen in Figure 2, the highest radiation level for Istanbul is  $816.43 \text{ W/m}^2$ . Hence, the fourth radiation interval was determined as  $600\text{-}800 \text{ W/m}^2$  on before sections. Figure 6 (a) and (b) can be explainable about model performance for clear days. On the Figure 6 (a), KO model has the closest results to real data as isotropic model. Also, as is shown in Figure 6 (b),

Reindl model estimates more radiation level over the 700 W/m<sup>2</sup>. HD and HDKR model have the same results again like before radiation levels and under the real data radiation level.

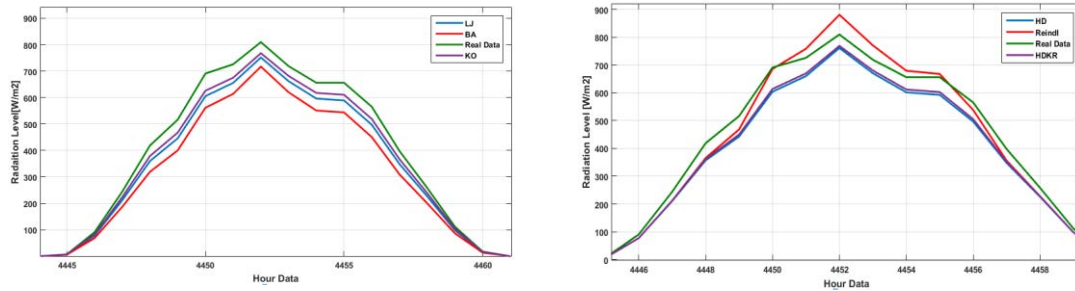


Figure 22. (a) For 600-800 W/m<sup>2</sup> the variation of isotropic models (b) For 600-800 W/m<sup>2</sup> the variation of anisotropic models

### 58.4.2. Statistical Validation of Sky Models

In this paper, the real solar radiation data for Istanbul is compared with estimated radiation results. In previous section, real and calculated hourly solar radiation values are illustrated for different radiation intervals. These illustrations can suggest about model results. However, to make a reliable comparison some statistical methods are used considering all data values.

In this section, mean bias error (MBE) and root mean square error (RMSE) method are used to evaluate the sky models. The Mean Bias Error (MBE) is a guide for the average deviation between estimated and measured values term by term. MBE is calculated by;

$$MBE = \frac{1}{n} \sum_{i=1}^n (I_{ei} - I_{mi}) \quad (21)$$

where n is the data number,  $I_{ei}$  is the estimated value and  $I_{mi}$  is the measured value. On the other hand, the use of RMSE is very common and it makes an excellent general purpose error metric for numerical predictions. RMSE is a frequently used measure of the differences between values (sample and population values) predicted by a model or an estimator and the values actually observed. RMSE can be computed as;

$$RMSE = \sqrt{\frac{1}{n} \sum_{i=1}^n (I_{ei} - I_{mi})^2} \quad (22)$$

where n is data number,  $I_{ei}$  the estimated value and  $I_{mi}$  is the measured value.

Ideally, MBE and RMSE are equal to zero. If MBE has negative value, its means that estimated data is lower then real data.

Also it is possible that MBE and RMSE can be express as percentage to significant comparing with real and estimated data as following equations:

$$MBE\% = \frac{MBE}{M_M} \quad (23)$$

$$RMSE\% = \frac{RMSE}{M_M} \quad (24)$$

where  $M_M$  is the mean of measured data for related interval.

In Table1, for each radiation interval MBE, MBE%, RMSE and RMSE% values of sky models are presented in W/m<sup>2</sup>.

Table 1. Statistical Validation of Sky Models

Radiation Level[W/m <sup>2</sup> ]	Sky Model	MBE	MBE %	RMSE	RMSE %
0-200 W/m <sup>2</sup>	LJ	8.8653	10.61	11.5543	13.84
	BA	17.4349	20.87	22.8097	27.38
	<b>KO</b>	<b>4.8256</b>	<b>5.78</b>	<b>6.2499</b>	<b>7.48</b>
	HD	8.7647	10.49	11.4014	13.65
	Reindl	8.2167	9.84	10.6192	12.71
	HDKR	8.3919	10.04	10.8832	13.03

200-400 W/m <sup>2</sup>	LJ	16.9453	12.31	20.3212	14.76
	BA	28.2373	20.51	40.3824	29.33
	<b>KO</b>	<b>7.7862</b>	<b>5.66</b>	<b>10.8761</b>	<b>7.90</b>
	HD	13.9024	10.10	19.5550	14.20
	Reindl	11.7902	8.56	16.0680	11.67
	HDKR	12.9463	9.40	18.0238	13.09
400-600 W/m <sup>2</sup>	LJ	36.7357	10.97	42.4998	12.67
	BA	66.648	19.89	77.0860	23.01
	KO	22.6349	6.76	26.2046	7.82
	HD	35.7897	10.69	41.2410	12.31
	<b>Reindl</b>	<b>17.5241</b>	<b>5.23</b>	<b>23.5924</b>	<b>7.04</b>
	HDKR	31.5083	9.40	35.9877	10.74
600-800 W/m <sup>2</sup>	LJ	41.0593	10.74	49.9456	13.00
	BA	68.7512	18.00	82.7926	21.00
	KO	28.0053	7.32	34.5785	9.04
	HD	39.917	10.43	48.6981	12.73
	<b>Reindl</b>	<b>4.2910</b>	<b>1.12</b>	<b>32.8332</b>	<b>8.5</b>
	HDKR	35.1077	9.17	42.6653	11.15

As shown in Table 1, for days with low radiation level KO model gives best performance. MBE% and RMSE% values of KO model are 5.78% and 7.48% while hourly solar radiance is changing 0-200 W/m<sup>2</sup>. For 200-400 W/m<sup>2</sup> radiation level, KO has 5.66% MBE% and 7.90% RMSE% values. Furthermore, BA model has the highest statistical value for all irradiance level. It means that, BA has the worst model performance for Istanbul conditions. This situation have been already shown in Figure 3 (a), (b), and Figure 4 (a), (b).

Under 400 W/m<sup>2</sup>, anisotropic models HD, Reindl and HDKR have almost same statistical values as illustrated in Figure 3 (a), (b) and Figure 4 (a), (b). Table 1 shows that, as long as the radiation increases, MBE, MBE%, RMSE and RMSE% values of anisotropic models become better than low irradiance level. Reindl model has the lowest statistical results over 400W/m<sup>2</sup>. MBE% value of Reindl is 5.23%, RMSE% value is 7.04% on between 400 W/m<sup>2</sup> and 600 W/m<sup>2</sup>. For 600-800 W/m<sup>2</sup> radiation level, Reindl model has 1.12% MBE% and 8.5 RMSE% value. Besides, KO model performance is better than HD and HDKR models.

## 59. CONCLUSION

In this study, three isotropic (LJ, KO and BA) and 3 anisotropic (HD, Reindl and HDKR) model performances are examined comparing real radiation data for Istanbul. The real data composed hourly measured global radiation from meteorological station for one year (8760 hours) and so all estimates are based on hourly parameters. The tilt angle was fixed at 45°. 4 different radiation levels are determined as 0-200 W/m<sup>2</sup>, 200-400 W/m<sup>2</sup>, 400-600 W/m<sup>2</sup> and 600-800 W/m<sup>2</sup>. For each radiation levels, all models are evaluated and compared with real data of Istanbul. Results of these models are presented with graphics. Moreover, MBE and RMSE statistical assessments are used to verify this illustration.

It shows that, the performance of BA model is worse than other isotropic and anisotropic models. KO model gives the best results for low irradiance level (under 400 W/m<sup>2</sup>). All anisotropic models (HD, Reindl and HDKR model) almost give same results under 400 W/m<sup>2</sup>. While radiation level increase, the performance of anisotropic models also increases. Over the 400 W/m<sup>2</sup> radiation level Reindl model has the best performance. The performance of KO model is decreasing based on increasing of radiation level. Nevertheless, as a isotropic model, KO model gives better performance than HD and HDKR model.

Consequently, all sky models are obtained by empirical formulas. Therefore, sky models can give different results for calculation of radiation on tilted surface. Under 400 W/m<sup>2</sup> KO model and over 400 W/m<sup>2</sup> Reindl model gives best performance for Istanbul global radiation. When sizing of PV arrays on Istanbul, to determine of optimum orientation angles for Istanbul these results should be considered. Its mean that, when optimum orientation angles are being calculated, KO model can be used for the seasons/months of the low irradiance and Reindl model can be used for the seasons/months of the high irradiance.

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# Impact of Renewable Energy Systems on Spinning Reserves

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## *Abstract*

*Generation and consumption of electrical energy must be balanced all the time to ensure frequency, voltage and stability standards. In order to manage supply and demand imbalances, system operators use ancillary services which include various generation capacities and demand managements. In addition to this, the term spinning reserve is used to refer the capability of power system to cope with contingencies with the already synchronized generation. Spinning reserve is required to meet sudden increase in demand or to cover generation and transmission losses. In recent years, percentage of renewable energy systems (RES), especially wind farms, has been increasing significantly in power systems all around the world. As a result of this, increasing of intermittent generation units disable system operators to decide the amount of reserves and this fact reveal some problems. In this study impacts of RES to electric network are evaluated in economic and technical aspects.*

**Keywords:** Renewable energy systems, spinning reserves, supply and demand imbalances

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## 60. INTRODUCTION

In recent years, electricity power networks have been changing greatly all around the world. There are many reasons to this change like anxieties with climate change, liberalization of electricity markets, technological developments... etc. Climate change is a global phenomenon, so the international political response has been going forward with fighting global warming at the Rio since 1992. In November 2015, Conference of Parties (COP21) took place in Paris, for the first time in over 20 years of UN negotiations, aim to keep global warming below 2°C [1].

Global warming and climate change from the energy generation point of view have led to consider alternative energy sources, particularly wind and solar energy, instead of fossil fuels. However, these Renewable Energy Sources (RES) differ from conventional generation in terms of the variability and uncertainty [2]. Variability expresses the maximum available generation limit which changes with time (like wind and solar plants) and also this limit is not known precisely means uncertainty [3].

System Operator (SO) have to manage supply and demand imbalances in power system. If the SO cannot cope with sudden increase in demand or generation- transmission losses, this might cause to load shedding, instability, machine damages and blackouts [4]. Electric power systems which have high scale RES penetration need larger amounts of flexibility, in order to balance generation and consumption. Flexibility means maintaining to balance generation and load by adjusting of generating units outputs or managing load consumption [5].

Before the penetration of highly variable generation units in power system, the term ‘reliability’ refers to serving resource to manage rare events in long term planning, and the ability to operate the system. However, in present systems it is considered in a time frame from a few minutes to a few days ahead. This means short term or operational reliability which is closely related with variability and uncertainty [6]. In order to support system reliability, the SO uses ancillary services which typically contain spinning, non-spinning and regulation reserves [7].

Although spinning reserve decreases the considerable social and economic cost of supply and demand imbalances, the provision of spinning reserve is costly. If the amount of spinning reserve increases (it comes at a cost), the system risk reduces. On the other hand, under- scheduling spinning reserve results in the increasing expected cost of outages (this increases the system risks). As a result, the SO have to determine the optimal level of spinning reserve [8].

This study can be divided two main parts. The first part of work summarizes energy outlook of Europe and Turkey. Especially, it emphasize the change of sharing energy sources in Europe and explain the reasons why RES is essential for us. The second part of study is about problems and solutions when integrating large- scale RES to power network.

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## 61. ENERGY OUTLOOK OF EUROPE AND TURKEY

### 61.1. Europe

The Europe total installed electricity power capacity reached 908 GW at the end of 2015. Figure 1 shows a comparison of EU total installed power capacity in 2000 and 2015 [9].

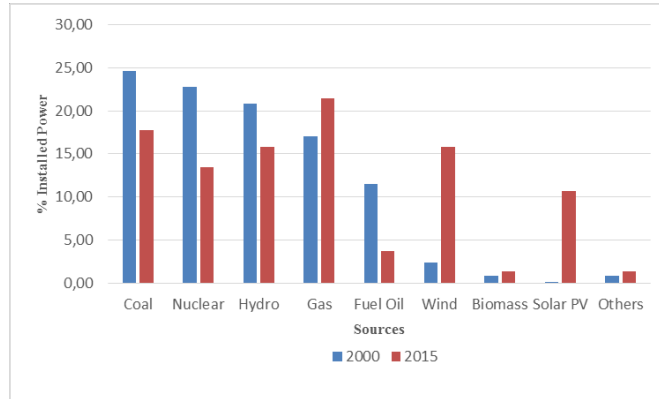


Figure 23. The comparison of installed electricity power capacity in Europe, 2000 and 2015

While fossil-fuel based thermal plants share (except Gas turbines) of total installed power capacity has been notably decreasing since 2000, the renewable energy technologies, especially wind and solar power, remarkably increased. Net electricity generating installation in the Europe in 1995- 2015 is shown in Figure 2 (Note: The change under 5 GW of other sources is not shown in Figure) [9].

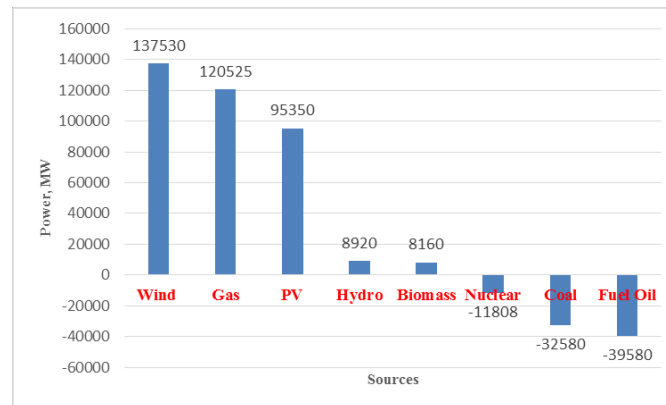


Figure 24. Net electricity generating installations in the Europe, 1995-2015

The renewable energy sources, especially wind and solar, increased their share in total power capacity.

In European countries, Germany has the largest installed wind capacity (45 GW), Spain (23 GW), the UK (14 GW), France (10 GW) and 16 European countries have over 1 GW, nine of these have more than 5 GW. More than €25 billion to finance wind energy development was invested in Europe in 2015 [9].

In installed solar power, Germany has also the largest capacity (38 GW), Italy (18 GW), France, Spain, the UK (5 GW), and 7 European countries have over 1 GW [10].

### 61.2. Turkey

Turkey total installed electricity power capacity is about 70 GW in 2014, its share and electricity generation based on sources are shown in Figure 3 [11].



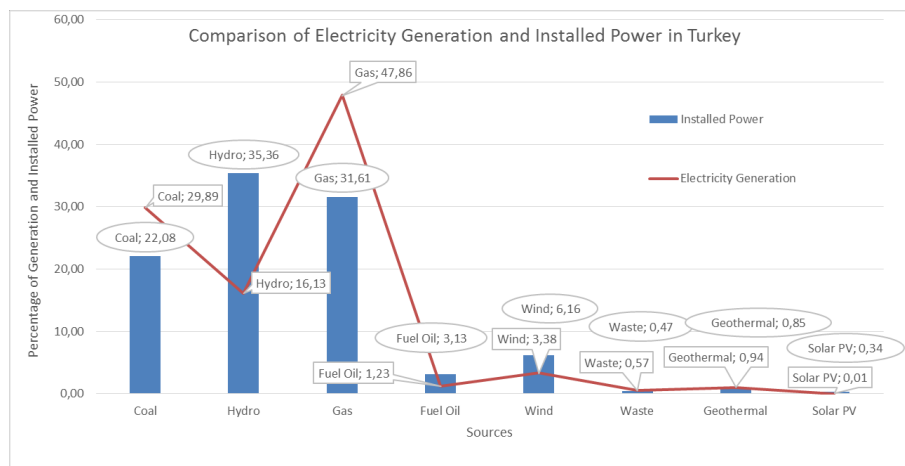


Figure 25. Installed power and electricity generation of Turkey in 2014

Turkey total electricity consumption was about 258 TWh in 2014; approximately 252 TWh was generated from power plants of Turkey and remainder was supplied with energy trade.

Turkey has comparatively small fossil fuel reserves, therefore it should change its energy policy in order to increase sources diversity. When we take a look at the energy outlook of Europe, it is easy to see the change of sharing energy sources. We should accommodate to this evolution, if we take care to protect our environment.

## 62. EFFECTS OF LARGE SCALE VARIABLE GENERATION

The main problems to penetrate RES into the power systems are variability and uncertainty. System operator has already been used to cope with load uncertainty. In addition to this, increasing variability with high scale RES integration, balancing will consequently be more difficult. Power system operators will need more flexible systems to manage imbalances between generation and consumption. This flexibility can be provided by flexible generation technologies or from alternative sources of flexibility such as flexible demand and storage [12].

In recent years, increasing RES (inverter-coupled generation) and the planned retirements of conventional plants cause to decline amount of inertia and spinning reserve. This issue must be studied how this will affect the system reliability at different RES levels. There is a simulation study which shows wind power plants can provide frequency response and analyses high level RES penetration effects on frequency [4].

There are no detailed requirements managing the performance of conventional plants, if large scale variable output power plants penetrate to electric network. Engineers and policy makers must take a close interest in some issues like frequency and voltage regulation, real and reactive power modeling, ancillary services and market design according to RES [13].

The following three subsections of this paper will summarize both the technical, economic effects and the impacts on spinning reserve of high- scale RES to electricity network.

### 62.1. Technical Effects

High-scale RES penetration causes technical effects on the operation of the power system because of the variable behavior and uncertainty of wind and solar power. In order to manage this variability and uncertainty in the renewable energy generation, other units have to be operated more flexibly to balance of supply and demand.

Renewable energy sources, i.e. wind and solar power, generate electricity depend upon wind speed or solar radiation. Wind and solar power are the displacement of conventional plants which maintain system balance and reliability, so until some level of RES penetration, new conventional generation is not required as 'reserve capacity' [14]. Allocation of a generating unit's capacity and reserves are shown in Figure 4 [36].

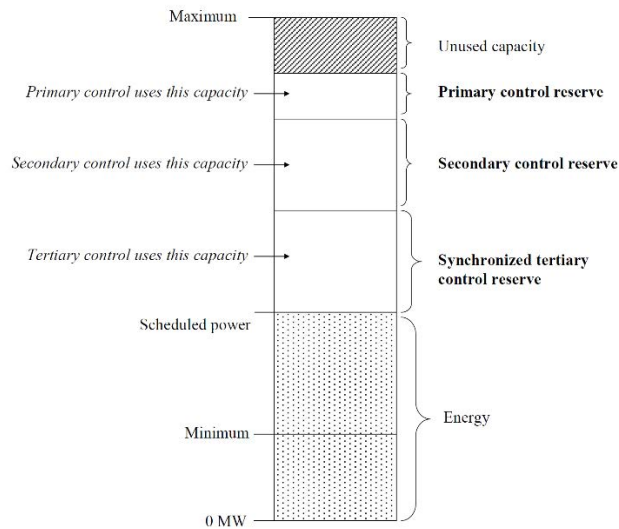


Figure 26. Allocation of the capacity of a generating unit

There are lots of studies to examine the technical issues related with the high scale RES penetration in the U.S. [15]–[20], Europe [6], [21], [22] and Germany electricity system [23]–[25]. Europe has some of the highest large scale RES penetration levels in the world and even higher targets. European experience and approaches to balance supply and demand, frequency control and related high scale RES penetration technical issues are of general interest [14]. In addition to this, there are lots of international studies which explore the possibility of achieving high levels of renewable electricity penetration will primarily effect greenhouse gas (GHG) mitigation [23], [24], [26].

Electric transmission infrastructure is very essential to penetrate large scale RES into the power network. For example, in windy areas, human activity is generally restricted, therefore the electrical grids are weak. A number of new approaches and solutions related with this topic are being explored [27], [28].

The dynamic behavior of power system and ancillary services to manage system imbalances are needed to study under large scale RES conditions and also monitoring and control of RES plants is crucial for power system reliability.

### 62.2. Economic Effects

To manage consumption and production imbalances, the reserves are kept in power system. In order to keep the supply and demand in balance, the spinning and non-spinning reserves are used. Up and down regulation are utilized to manage the total balance in a control or balancing area. These effects in system operation have certainly cost and so price implications. Besides this, the feed-in of the wind generation will impact the spot market price.

When we consider about wind energy, it is likely to substitute peak load generators, i.e., combined cycles with natural gas and oil burning units. The contribution of imported primary energy is also expected to be reduced in the EU thus increasing the diversity of supply. This experience includes market-based approaches (i.e., design of balancing markets, optimization of the resources, and a fair sharing of the cost) should be evaluated to balancing and frequency control services to ensure system security by developing countries' electricity markets regulatory [29].

The variability of wind and solar power will impact to electricity markets, as they can be forecasted some hours or a day ahead. In the power system, the uncertain part of the variability is left for reserves. The imbalance of wind is added to all other imbalances during the operating hour. The wind power imbalances are treated in balance settlement after the operating hour in many EU countries, like all other generation and consumption. Through the imbalance costs, wind power producers see the cost which incurred by the reason of the increased use of reserves. The system operator covers the imbalance costs in these countries. However, if a fixed feed-in tariff is provided to wind and solar power plants, the average electricity cost is likely to be increased. It should be declared that according to researches, faster markets (e.g., 10 min rather than 1 h) can reduce wind and solar integration cost.

The greenhouse gases emissions are expected to drop with high scale RES penetration. For example, with wind generation replaces mainly peak and load-following units, this must be quantified taking into account estimations about the share of each fuel to the future energy mix. The external cost of energy should be considered in design of the future emission market structure and it is crucial for wind and solar development [14].

### 62.3. Effects on Spinning Reserve

Large scale RES integration to electric grid makes it more difficult to maintain the balance of supply and demand at all times. Electricity market participant submit their offers on a day-ahead basis in Europe and they have chance to adjust their their day-ahead schedules through intraday markets.

There are lots of studies on the effects of RES on reserve planning were conducted from which a variety of reserve sizing methods, like deterministic or probabilistic as well as static or dynamic approaches [8], [30], [31], [31]–[34].

In many power systems, basic methods based on statistical indicators (e.g. standard deviation of imbalances) or deterministic approaches linearly summing up reserve requirements are generally used. However, these methods do not consider the stochastic nature of the determinants and ignore less severe events' probability and as a result tend to overestimate the actual reserve requirements. Therefore, probabilistic reserve sizing techniques can be a solution for large scale RES penetration [33].

In order to determine optimum reserve requirement, most approaches are based on power system reliability analysis methods which are on the basis of reliability indices (such as loss of load expectation, loss of load probability, or loss of energy expectation calculations, etc.) [35].

When planning power system design by taking into consideration large scale RES, it is essential to consider the existing thermal generators' limits. Their technical characteristics limit to RES penetration and they are related to the load-following capability. For example: the technical minimum of thermal generators, the start-up and shut-down times (especially for coal-fired units), the ramp-up and ramp-down rates of thermal generators may be also limiting factors that should be considered [33].

### 63. CONCLUSION

Although high scale RES penetration in power system raises a number of technical challenges for the system operator, it is expected to contribute essentially the environmental targets. Apart from the technical issues, high scale RES integration will have some impacts on power system economics and will also affect the electric market participants. As a result, special solution should be found to the design of electricity market regulations in order to ensure the reliability of supply.

First of all, the detailed planning studies and dynamic behavior of RES should be studied. A major technical problem with significant RES power in electricity grid is frequency control/ load following. Special case with high scale RES, that requires flexibility to power system— system operator can manage to expected and unexpected changes in generation and consumption. For Turkey, it is important to strengthen electricity network with Europe in order to system flexibility.

Advanced forecasting techniques can improve system operation and reduce the amount of system flexibility needed to integrate large scale RES.

Expanded transmission capacity is crucial to penetrate high scale RES in power system. In Turkey case, extra-high voltage transmission projects may be given priority to that reduce east/west congestion. Besides, new transmission lines may be designed to serve of new capacity at remote and varied RES sites were key to integration.

Finally, power system economics will be essentially influenced; the effects on energy balances, sharing of sources, inter-transmission system operator trading, electricity cost, emissions reduction, etc., should be studied and suitable market regulations must be adopted.

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# Connected Revisit Path Planning For Flying Ad Hoc Networks in Dynamic Environment

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## Abstract

*Flying ad hoc networks (FANET) is one of the most important communication designs for multi-UAV systems. It can relay real time data from the UAVs to the ground station even if the UAV is outside of the UAV-to-ground station communication range. By the help of infrastructureless structure of FANET, it can be ideal especially for disaster or military scenarios. As in all kinds of ad hoc networks, in FANET based multi-UAV systems, connectivity is a hard constraint to be able to function properly, so FANET path plans must satisfy the connectivity requirement. In most of the connected path plan studies, the objective is to visit a predefined set of waypoints in a connected manner. However, only one visit of a waypoint is not adequate in highly dynamic environments, as in disaster or military applications. The waypoints must be revisited as frequent as possible so that the information gathered from the waypoints can be up-to-date. In this paper, connected revisit path plan problem (cRPP) is proposed and formulated. Because of the NP-complete structure of the problem, a distributed polynomial time heuristic algorithm is also proposed. Simulation studies show that the proposed algorithm is effective for FANET based multi-UAV system operates on highly dynamic environment.*

**Keywords:** flying ad hoc networks, multi UAV, path plan, revisit

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## 64. INTRODUCTION

FANET can be defined as an ad hoc network between UAVs, so FANET can be basically considered as a new type of mobile ad hoc networks (MANET) [1]. The main difference of the FANET from a MANET depends on high mobility capacity of the UAVs. Because of high mobility of the UAVs, the network topology of multi UAV systems changes very frequently. In addition, FANET data traffic is not based on peer-to-peer connections as in MANET. FANET mostly collects data from the environment and relays to the command control center. FANET has several advantages over the existing multi-UAV communication designs. It is especially effective when there is no available infrastructure and if real-time data communication is needed without the communication range restriction between the central station to the UAVs. FANET can be applied for extending the scalability of multi-UAV operations, reliable multi-UAV communication, complex missions with the swarm behavior of multiple small UAVs and decreasing payload and cost in communication of a multi-UAV system. However, in order to have an effective performance for the FANET, it should be ensured that all nodes are connected for all time. Thus, the multi UAV path planning algorithms should consider the connectivity requirement.

Although there are several studies about multi-UAV path planning strategies [2], there is a few number of connected path planning algorithms in the literature. In [3], connectivity to a sink is ensured only within a time window that each target must be visited rather than connectivity for all time. Consequently, information gathered at a target point is able to be transferred to a base station without any delay within a desired time window. To the best of our knowledge, the first algorithm ensuring all time connectivity for multi UAV networks is proposed in [4]. In that work, the objective is to minimize the required number of vehicles to complete the tasks within predefined time windows.

In the most of the planning algorithms for multi UAV systems, minimization of total route length or total elapsed time to visit all targets once by an UAV are used as an objective function [5]. Single visit problem formulation is adequate for many applications like aerial mapping. However, single visit at each task may not be enough for an effective mission execution under a dynamic environment in which conditions of the resources and tasks change frequently. For example, in the military operations, conditions changes rapidly. Consequently, revisits at the tasks are needed to assess the current status accurately. In this paper, Connected Revisit Multi UAV Path Plan (cRPP) is defined and formulated. A polynomial time heuristic is also proposed to this NP-complete problem.

In Section 2, the cRPP is defined formally and a heuristic solution method for the cRPP is proposed in Section 3. In Section 4, performance of the proposed method is presented and Section 5 concludes the paper.

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## 65. BASIC NOTATIONS AND THE PROBLEM DEFINITION

The objective of the Connected Revisit Multi UAV Path Plan is to collect the most updated information from the goal points on the terrain and relay the collected data to a command center. In order to collect the most updated information, the goal points must be revisited as frequent as possible.

Multi UAV system is modeled as a set of UAV,  $U$ , and all UAVs are organized to compose a FANET, which can be defined as a mobile ad hoc network (MANET) between UAVs. Even if there is no direct link between two UAVs, they can communicate with each other by the help of the ad hoc network. It is assumed that only one of the UAVs contains heavy and expensive satellite communication hardware. So only the UAV with satellite communication circuit can communicate with the command center directly. Fortunately, by the help of the FANET structure, all other UAVs also can communicate with each other and the command center.

Connectivity assumption for this FANET system is based on the Euclidean distance between UAVs, denoted as  $d(i,j)$ . If the Euclidean distance between UAV <sub>$i$</sub>  and UAV <sub>$j$</sub>  is shorter than the communication range,  $c_{thr}$ , UAV <sub>$i$</sub>  and UAV <sub>$j$</sub>  are assumed to be connected.

The goal points,  $G$ , are a set of predefined coordinates,  $G=\{g_1, g_2, \dots\}$ , and  $|G|$  is the number of goals. The number of UAVs in  $U$  is denoted as  $|U|$ . Operation of the system starts at time 0, and ends at time  $T$ . For each  $a \in U$ ,  $a$  has its own take off location,  $init_a$ .

*Definition 2.1.* A valid multi UAV path plan,  $P$ , is a set of function,  $P=\{f_1(t), f_2(t), \dots, f_{|U|}(t)\}$ , so that there is a corresponding function for each UAV in  $U$ . Each function in  $P$  gives the location of its corresponding UAV at time  $t$  with the following conditions: For any UAV tuple  $(a,b)$ ,  $(a,b \in U)$ ; and for any moment  $t$ , distance between  $f_a(t)$  and  $f_b(t)$  is not closer than a certain threshold and in this way UAVs can fly safely. Each UAV can track its path with its kinematic capabilities. For each UAV  $a \in U$ ,  $f_a(0)=init_a$  and  $f_a(T)=init_a$ .

The above definition considers the path plan as a set of continuous functions. Alternatively, it can be defined as a set of discrete time functions.

*Definition 2.2.* For a given UAV set  $U$ , a goal set  $G$  and a path plan  $P$ , assume that  $n^{th}$  visit time of goal  $g$  is denoted as  $t_g^n$ , and goal  $g$  is visited  $N_g$  times. Revisit time intervals of  $g$  is  $T_g=\{t_g^2-t_g^1, \dots, t_{N_g}^2-t_{N_g-1}^1\}$ , and maximum revisit time interval,  $t_{max}$ , is the maximum revisit time interval among all  $T_g$ .

Maximum revisit time interval represents the worst case of a given path plan. The user of the system has to wait at most  $t_{max}$  time to get the updated information from any goal coordinate.

*Definition 2.3.* For a given UAV set  $U$ , a goal set  $G$  and a path plan  $P$ ,  $G_t(V,E)$  is the FANET communication graph at time  $t$ .  $V = U$ , and  $E$  is the set of edges between nodes so that for  $a, b \in V$ ,  $(a, b) \in E$  and  $(b,a) \in E$  iff  $d(f_a(t),f_b(t)) \leq c_{thr}$ , where  $d(f_a(t),f_b(t))$  is the Euclidean distance between UAV  $a$  and  $b$  at time  $t$ .

FANET communication graph definition is needed to represent the all time connectivity requirement of FANET.

*Definition 2.4.* For a given UAV set  $U$ , a goal set  $G$ , Connected Revisit Multi UAV Path Plan Problem, denoted as cRPP, is to search for a valid path plan,  $P$ , to minimize  $t_{max}$ , while all  $G_t(V,E)$  are connected, for  $t, 0 \leq t \leq T$ .

Connected Revisit Multi UAV Path Plan Problem (cRPP) is defined as a minimization of the maximum revisit time interval. The most important constraint is the FANET connectivity. Path plan must be produced so that its underlying FANET structure must form a connected network during the operation of the system.

cRPP is similar to multiple Traveling Salesman Problem (mTSP). However, while only one visit of each goal is satisfactory in most of the TSPs, cRPP must revisit goals to minimize the maximum revisit time interval. It is believed that cRPP is harder than classic mTSP. It is proved that mTSP is NP-complete. It concludes that cRPP is also at least an NP-complete problem.

## 66. BASIC ASSUMPTIONS AND THE PROPOSED HEURISTIC APPROACH FOR CRPP

Because of the NP-complete nature of cRPP, it is not feasible to construct exact model. So, instead of finding the optimal cRPP solution with exact model, we propose a polynomial time heuristic algorithm. Before introducing the details of the heuristic algorithm, the basic assumptions are presented as follows. UAVs are homogeneous. Each UAV knows its own location during the operation by the help of its GPS. Each UAV also knows the exact location of the other UAVs. The height of the UAVs are slightly different so that no UAVs collides with each other. Terrain is modeled as a 2D area, and there is no occlusion. All goals are predefined and UAVs know the exact coordinates of the goals. If the Euclidean distance between two UAVs is less than a predefined communication threshold,  $c_{thr}$ , two UAVs are connected to each other directly.

In this paper, we proposed a CRPP heuristic which is presented in Figure 1, while the network includes an immobile ground station. The first step of the algorithm is to assign a specific UAV to a specific task. without any network connectivity constraint. In order to perform the assignment, we need a utility function that measure the value of assigning a UAV to a task. One of the main inputs of the function is the time elapsed since the last visit of a given task has taken place ( $t$ ). Another parameter that must be considered is the distance between the UAV and the task ( $d$ ). Utility function takes these two parameters and calculates the value of assigning a specific UAV to a specific task. By the help of the utility function, all the values are calculated for each UAV to each task, and a UAV is assigned to a task that maximizes the utility function.



```

Input:  $U, GS, G, c_{thr}$ 
Output: Multi UAV path plan
for all ( $g \in G$ ),  $g \leftarrow$  unvisited,  $t_g \leftarrow 0$ 
while the mission is not completed do
     $t \leftarrow t + \Delta t$ , and update all  $t_g$ 
     $L \leftarrow$  the links that risks the network connectivity for comm. threshold  $c_{thr}$ 
    while all the UAVs are not assigned do
        Assign UAV a to Goal g if  $U(a,g)$  is maximized and a is unassigned.
        for all neighbors n of UAV a with critic link do
             $L_a = \text{Pull}(a,n)$ ,  $L_a$  is the set of UAVs pulled by leader UAV a.
        end for
        if  $GS \in L_a$  and  $L_a$  has less UAVs than needed to visit Goal g then
            Assign the needed number of unassigned UAVs which are closest to  $L_a$ 
        end if
    end while
    For all UAV  $u \in L_a$  and  $GS \in L_a$ , Move u for line formation
    Otherwise move UAVs to the assigned Goal g.
    Label the visited goals g, and  $t_g \leftarrow 0$ 
end while
    
```

Figure 27. The proposed heuristic for CRPP with an immobile ground station (GS).

The utility function used in this paper is  $U(A,s) = t^2/d(A,s)$ . In this function, t (revisit time) is again the most important part of the utility function. However, it can be maximized even if t is not maximized for some exceptional cases. If t is high enough and a UAV is very close to s, it can be higher than a task with maximum t.

If all the assignments are performed according to the utility function and the assigned UAVs move towards to its assigned task, connectivity of the network may not be preserved. In order to preserve the connectivity, a leader-follower schema is developed. According to this strategy, firstly, the critical links must be identified. A link between two UAVs is critical if the network cannot be connected without that link. If a is assigned to a specific task  $g_a$  and there is a critical link between a and b, a becomes the leader of b, and the leader pulls its followers. In this way, all critical links and the network connectivity can be preserved. It should be noticed that this leader-follower pull algorithm is recursive. If b becomes the follower of a, and if it has other critical links, b becomes the leader of its critical link neighbors.

The algorithm described above works without any problem if all the nodes can move. However, if immobile ground station is also a part of the network, there can be some problems. When a UAV has a critical link with ground station, and if it is assigned to a task, it has to pull its neighbors with critical links, including the ground station. Because of the immobile structure of the ground station, its leader has to stop and cannot visit its task.

Because of the recursive structure of the pull function, this problem can be realized in a chain reaction, as in Figure 2(a). Let us assume that a-b, b-c and c-GS links are critical and a is assigned to Task1. UAV a wants to move towards Task1, and in order to preserve the connectivity, it pulls b. In the same way, b also pulls c and c pulls GS. However, GS cannot move, and a, b, and c have to stop, and cannot visit Task1.

One of the solutions is line formation movement. In Figure 2(a), because of the ground station, UAVs cannot move. However, if the UAVs move into closest point in the line segment between GS and Task1, eventually these UAVs are on the line between GS and Task1. This formation decreases the distance between UAVs and some critical links disappears. Finally a can move to Task1 and Task1 can be visited as in Figure 2(b).

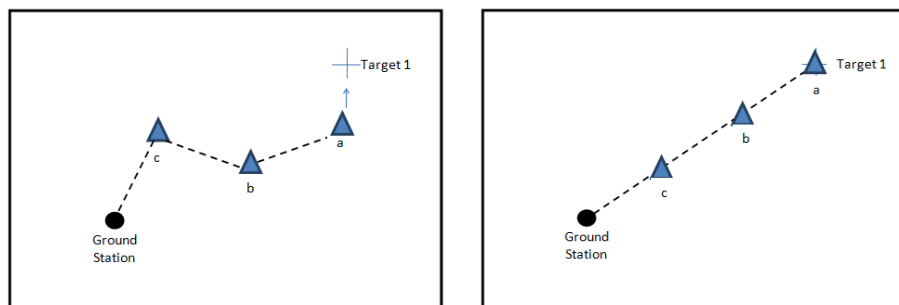


Figure 2. (a) All the UAVs have to stop

(b) Line formation solution

Although line formation is necessary for our heuristic, it is not sufficient. Let us assume that there are  $n$  UAVs that have to stop as in Figure 3(a). Even if they form a line between GS and the task, maximum distance they can reach is  $c_{thr} \times n$ . If the distance between GS and the task is greater than this value, the task cannot be visited. This situation may result in a deadlock state which is illustrated in Figure 3(a). Let us assume that some UAVs are in line formation to visit Task1, and the other UAV is in line formation to visit Task2. However, they cannot visit the assigned task, because they have to stop. It must be noted that deadlock situation occurs only if one of the leaded UAVs has a critical link with the ground station.

The solution of the deadlock problem is to be sure to assign enough number of UAVs for a leader. If a UAV leads the other UAVs to visit a certain task, and if the number of leaded UAVs is not enough to visit, and if one of the followers has a critical link with ground station, it is a potential deadlock position. If a leader is in a potential deadlock state, enough number of UAVs should be assigned for the leader UAV's task. Let us assume that the leader and its followers is a subset of UAVs,  $L$ . This strategy finds the needed number of unassigned UAVs which are closest to  $L$ . Line formation movement forces the UAVs to move within the line between the ground station and the assigned task. In this way, the leader can visit the task properly. In figure 3(b), UAV c is also assigned to Target 1, and according to line formation strategy, it move to the line segment between Target 1 and the ground station.

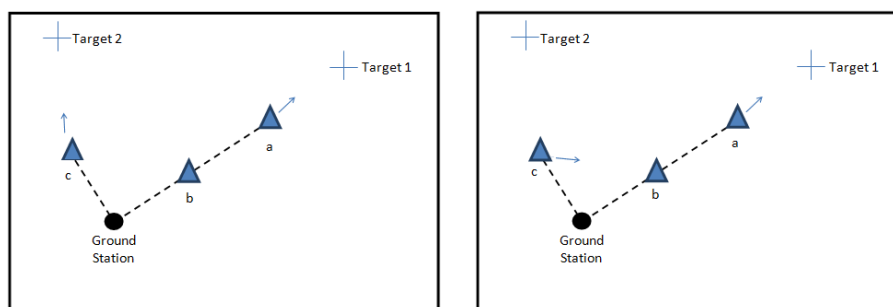


Figure 3. (a) Deadlock state

(b) Deadlock solution

## 67. PERFORMANCE RESULTS

In this section, we present the results of computational experiments in order to evaluate the effectiveness of the algorithms used for the connected multi UAV task planning problem for FANET. The cRPP algorithm and simulation environment are coded in MATLAB, and the computational experiments have been conducted on a machine, which has an Intel Xeon 2.33 GHz processor running the Linux operating system. The default settings are presented in Table 1.

Table 12. Default Settings Of The Selected Parameters

Parameter	Value
Terrain dimensions	2500m × 1500m
UAV speed	4.5 m/s
Communication range	[200m, ..., 800m]
Number of UAVs	[5, ..., 20]
Number of Goals	# of UAVs × 2
Mission completion time	600 s
Ground Station Location	Center

Figure 4 shows the maximum revisit time performance of the proposed heuristic. It shows that maximum revisit time decreases, when the communication threshold increases. It is valid almost for all number of UAVs. When the threshold is lower, UAVs have to pull each other to preserve the connectivity. Especially when the number of UAVs is relatively less, the network becomes more sparse. In this case, UAVs have to pull each other more frequently.

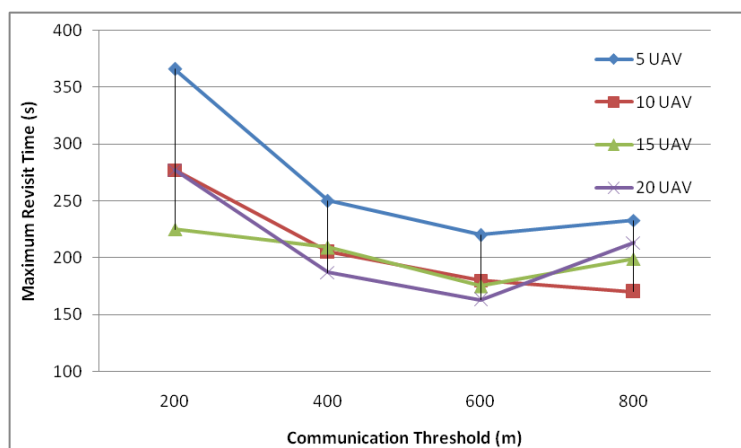


Figure 4. Maximum revisit time performance.

In addition to maximum revisit time performance, average revisit time is also investigated. Figure 5 shows the performance results for average revisit time. For lower number of UAVs, communication threshold is more important. However, when there are higher number of UAVs, this effect becomes limited. For example, when there are 20 UAVs, the average revisit time performance is almost the same for all threshold levels. It shows that when the network is highly connected, communication threshold is less important for the proposed heuristic.

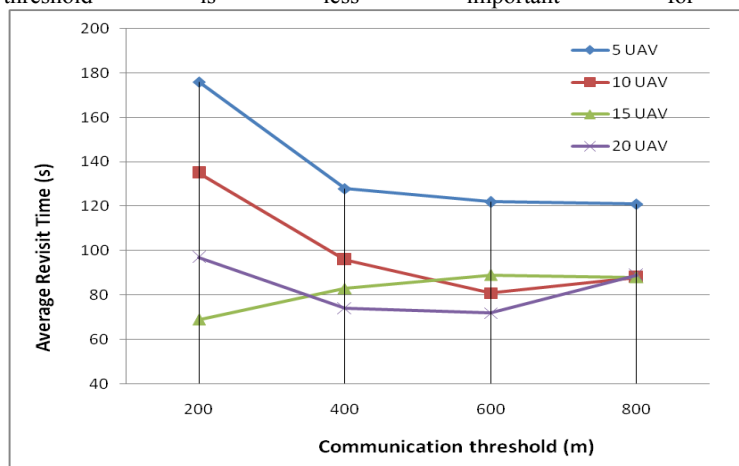


Figure 5. Average revisit time performance.

## 68. CONCLUSION

FANET is a new type of ad hoc network, so that the nodes are UAVs. It can be used when real time data is needed from infrastructureless environments. One of the most important constraint of FANETs is connectivity. UAVs must be navigate so that the connectivity of the network can be preserved. In most of the existing papers about connected multi UAV path planning, the objective is to produce an optimal path to visit a set of predefined waypoints. In many application scenario, this waypoint visit model is valid. However, in some applications, especially when the environment changes rapidly, as in military operations, visiting waypoints may not be enough. In these applications, waypoints must be revisited as frequent as possible to get the most updated information. In this paper, connected revisit path plan problem (cRPP) is proposed and formulated. In addition, a polynomial time heuristic is also proposed to solve cRPP which is an NP-complete problem.

## ACKNOWLEDGMENT

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# Study On the Effect of The Mechanical Vibration on Solidification in Process of A356 Aluminum Alloy Casting

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## *Abstract*

Metal and almost all of its alloys are liquid in a phase. Materials can be applied in cases of solidified, heat treatment or mechanical processing. Therefore, the materials working performance and the solidification process in physically relevant time are very important. The design resulting of the Cast aluminum-based alloy solidification process affects all of the mechanical properties and also needs other process to obtain the desired properties. In particular, the design in any particle size and shape can be controlled by solidification. Once reactant liquid aluminum alloys generally melting pot the grain refining thinners make heterogeneous nucleation centers and play a role in creating the design in a more fine-grained one. It has been long known that grain refining process increase the fluidity of the aluminum alloy, provides better nutrition, provides a more porous formation of a structure, improve the mechanical properties, provides a better fatigue resistance, which increases the leakage resistance and also has a better nutrition. Additionally to Grain refining under casting aluminum alloys many other methods are available to such as; mechanical vibration casting, electromagnetic interference during solidification and curved cooling plate casting.

In this study, it is going to be aimed to make available the A356 aluminum casting alloy solidification under varying intensities of vibrations. So without vibration and changing intensities vibration A356 alloy is going to be characterized and all the features will be determined both microstructures and mechanical aspects after the casting. This study includes sand mold casting, microstructure analysis, density measurement and analysis. At the end of this research it is expected that with the increasing rate of the vibration and with also the breaking of the dendrites structure inside the aluminum alloy, a more fine - grained structure will be occur.

**Keywords:** Alüminyum Döküm, A356, Katılma, Mekanik Titreşim, Tane Güçeltme

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## 69. INTRODUCTION

The rapid growth in the aluminum industry is due to the combination of these unique properties of metal and these features make aluminum is one of the most versatile building and engineering materials. The best known properties of aluminium is being lightweight and even has a more strength values than structure steels when being alloyed. On the other hand A356 alloy is a kind of material that has a high elongation values, good machinability, high stress values and a ductile material. The A 356 alloys are widely used in heavy duty structural parts so that requiring high tensile values, in the automotive industry and in the aircraft industry [1].

In the automotive industry to reduce the negative impact of fuel savings on the environment, many light alloys are also required like aluminum. In the automotive industry and as an option for manufacturing many parts of the materials the interest in aluminum gets increase and with these interests the cost is expected to fall. In accordance with the demands of the automotive industrialists the microstructure and mechanical properties of aluminum alloys needs to be developed [2-4].

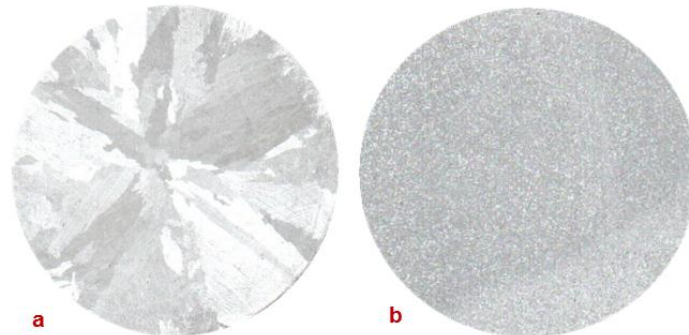
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To improve the properties of aluminium alloy among the foundry practices there are many methods which are commonly known as Grain refinement, mechanical mixing, electromagnetic stirring method, casting in the inclined cooling solidification and casting under vibration plate. In aluminum the grain

refining practices, provide considerable reduction in the grain structure and improves the alloy's castability [1].



Figures 1. (a) Grain with no refining, (b) the grain structures efficiency of Al-5Ti-1B addition [1]

In liquid metal even into small quantities, such as 0.01% amount with the addition of titanium (Ti) and boron (B) elements, a quick and significant grain refining effect are observed in the structure. In Liquid metal into even in small quantities, the addition of structure elements such as 0.01 % titanium (Ti) and boron (B) to quickly and significantly effect in the structure element are observed. It can be seen from the histogram of Figures 1(a) and 1(b) effect of the addition of Ti and B elements on a aluminum alloy grain structure.

It is observed In Figure 1.a unrefined grain structures in the form of long wings aluminum grains and also a small , regular and coaxial grain structure into a grain refining structure in Figure 1b. With the thanks of a transformation of the grain structure into a small and coaxial formats ,the mechanical properties become more isotropic and the alloy becomes more resistant. Grain refining process reduces the porosity and size ,thereby it increase the supply ability of alloy [5-7]. In a grain refining process within A356 alloy which is also a eutectic Al - Si alloy by Li, Wang and Kung [8] with three different grain refinement master alloys such as Al-%5Ti, Al-%5Ti-%1B and Al-%4B, It is observed that boron as a grain refining is more effective than titanium. In a similar study Sigworth and Guzows [9] reported that Al -B master alloys containing AlB<sub>2</sub> showed much more excellent grain refining effect. In a grain refining addition for the reasons of additional cost and practising problems many alternative modification process are required.

In casting of Aluminum alloy mechanical mixing method, the liquid mixing process is generally provided with mounting of the drill, wheel or multi- wheel on a shaft which is rotating in the center [10,11].. For the reason of being the non- dendritic structure, multiplication is applied during the solidification. In Figure 2 it can be seen an example of a simple mechanical mixing unit. However, in mechanical mixing process there have been many problems faced with application and process.

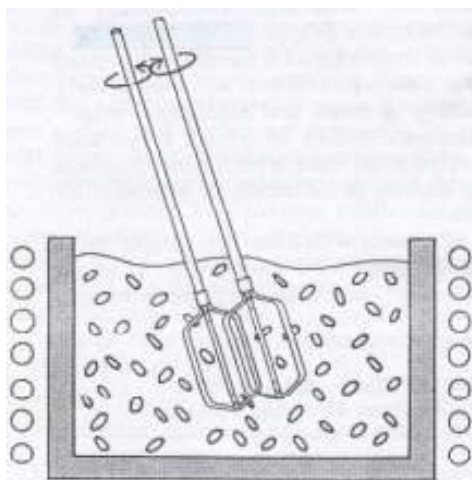


Figure 2. Mechanical mixing unit [12].

In order to eliminate the problems in a mechanical mixing process, electromagnetic mixing method has been developed. In this technique the electromagnetic stirring with a continuous caster creating and the non- dendritic microstructure rods were



produced. In Figure 3 it can be seen the electromagnetic stirring as schematically. In many products produced by this method, the grains size such as the particle size of between  $330\mu\text{m}$ - $100\mu\text{m}$  are specified [13,14]. The main problem in the magnetic stirring method is the high cost of production. It is also big problems for a structure if it has no homogeneity and a shape of badge instead of an orbicular one [15].

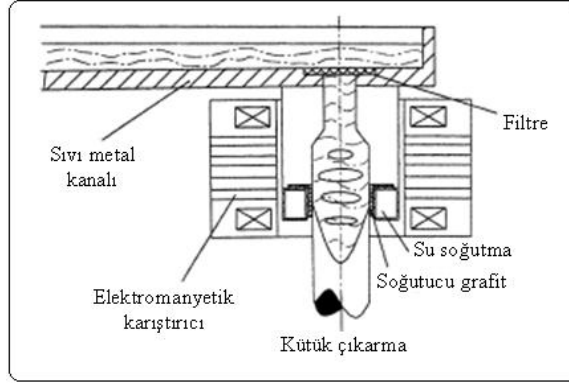


Figure 3. Schematic representation of the electromagnetic stirrer [15]

In the curved cooling plate casting process ; it is achieved by pouring the mixing , in a melted state , through an inclined surface which is of the water –cooled by the water. In this process the metal which is melted in a appropriate temperature is being poured into the mold along a curved plate which is made from plain carbon steel. The surface of the Curved cooling plate is usually coated with boron nitride so as to prevent the solidified metal sticking on the surface. The solid cores take form due to the rapid heat transferring in the point of the contact between the melted and curved plate. These cores are removed from the surface as a result of the applied shear stress and metal flow. As a result of this process, solidification begins at the surface of the cooled plate , the cored grains are grown, and with the liquid movement the plate separates from the plate surface and creates a structure that the dentirit disrupted. In this method a decrease in the temperature of the liquid alloy which is expected to be pored through the cooling surface which will also provide the solidification once flowing from surface. [ 16-21 ] .

Eğimli soğutma plakasında döküm yönteminde; ergiyik haldeki alağının su ile soğutulan eğimli bir yüzey üzerinden dökülmesi suretiyle gerçekleştirilir. Bu proseste, uygun sıcaklıktaki ergimiğ metal sade karbonlu çelikten yapılmığ eğimli plaka boyunca akıtılarak kalıp içine dökülmektedir. Eğimli soğutma plakasının yüzeyi, katılağın metalin yüzeye yapığmasını engellemek için çoğunlukla bor nitrid ile kaplanmaktadır. Katı çekirdekler ergiyik ve eğimli plaka arasındaki temasta hızlı ısı transferinden dolayı çekilmektedir. Bu çekirdekler uygulanan kayma gerilmesi ve metal akığının bir sonucu olarak yüzeyden ayrılır. Sonuç olarak, soğutulan plakanın yüzeyinde katılağın bağla, çekirdeklenen taneler büyür ve sıvı hareketi ile plaka yüzeyinden ayrılarak kalıbı doldururken dentiritleri bozunmuğ bir yapı oluşturur. Bu yöntemde soğutulmuğ yüzey üzerinden dökülecek sıvı alağının sıcaklığı da, yüzeyden akarken katılağının bağlanmasını sağlayacak çekilğ düşük olmalıdır [16-21]. çekil 4.de eğimli soğutma plakasında döküm yöntemi çenatik olarak verilmiştir.

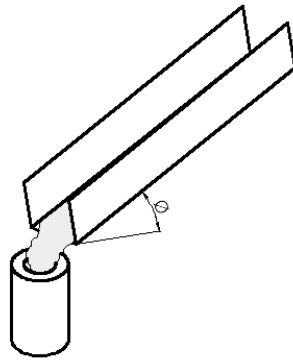


Figure 4. Schematic representation of the Curved cast cooling plate [17].

Once we examine all these we notice that in these techniques, the dendritic structure is also degraded and in parallel with this situation the properties of materials developed positively, but many advantages and disadvantages of all these methods are available. It has been observed on the other hand the mechanical properties of these alloys have also been found to be dependent on the morphology of the eutectic Si particles. [22-24].

In this study, it is aimed to use the solidification technique (which is also an alternative one) for improving the properties of aluminum alloys under the mechanical vibration. The solidification of the A356 aluminum casting alloy will be provided under the varying vibration intensity. In the present study, the A356 alloy has been used here, because it has a wide range of solidification based on Al-Si alloy and has a high fluidity rate. Thus, without vibration the structure of the A356 alloy will be characterized in terms of microstructure, and the properties will be determined. In this study there are many analysis methods such as; sand casting, microstructure analysis and measurement of density.

## 70. EXPERIMENTAL STUDY

In this study, the solidification technique under mechanical vibrations has been used at the time of filling the liquid metal in the mold and this technique is also a time when the dendrite arms break and provide many particles in a straight shape that is like a half-orbicular shape. For mechanical vibration a machine has been designed as shown schematically in Figure 5.

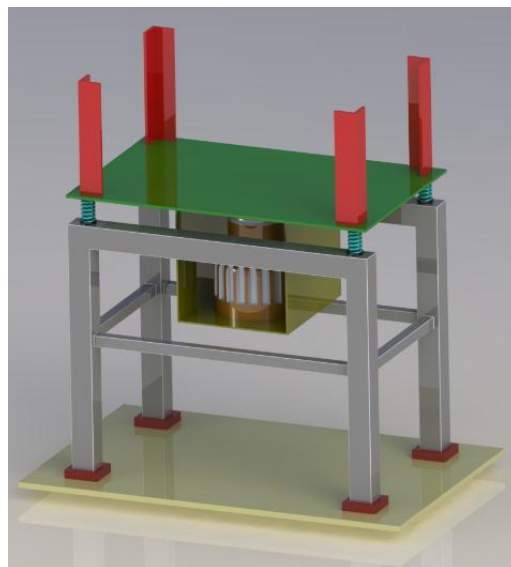
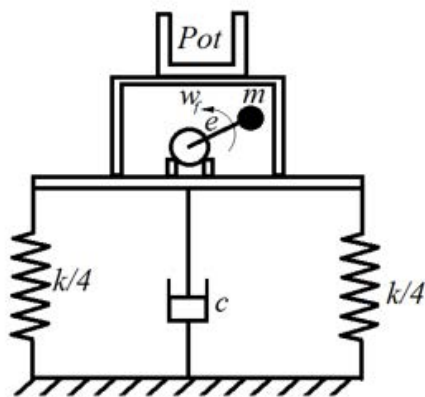


Figure 5. Schematic image of solidification machinery setup under mechanical vibration image

A sand mold in the shape of rectangular prism bases dimensions 10 cm x 10 cm x 5 cm has been prepared for aluminum block casting. The degraded plate in the sand mold has been fixed on steel plates with L-shaped profiles. The plate springs are connected to a plate which is connected with the electric motor. This plate is connected to a plate in which the electric motor is also connected with the springs. In the experiments, an alternating current electric motor is used properties of rev / min bases 11 kW / 3 phase / Δ 380 V / 50 Hz /  $w_f = 1450$ . In order to the motor does the vibration, many substances bases 20g, 50g and 100g weight have been added in the rotor of the motor. Thus, depending on the change of the weight a solidification has also been created under different violent vibration. Calculations related to vibrations induced to the weight of the loaded rotor is as shown below.

Table 1. Properties of vibration system.

The total mass (M)	Spring Costant (k)	Extinction Costant (c)	Distance to rotor shaft center (e)	Angular velocity (w)
10 kg	9350 N/m	50 N.s/m	0.03 meter	1450 rev/min



$$x = \frac{r^2 * m * e}{M \sqrt{(1 - r^2)^2 + (2 * \xi * r)^2}}$$

$$r = \frac{w_n}{w_f}, w_n = \sqrt{\frac{k}{M}}$$

Figure 6. Schematic view of test system and formulas.

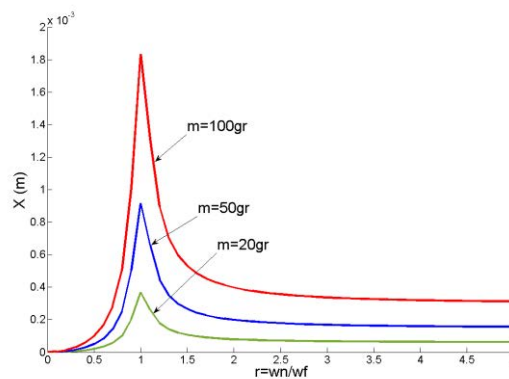


Figure 7. Diagram of amplitude changes graph depending on the added mass on the vibration system

The castings conducted within the study are made under the same conditions to determine the variation and the change of vibration. In present study a normal non-vibrating casting experiment has been performed to determine the effects of casting and vibration intensity in three different vibrations. The reliability of the results and in terms of the control each of experiment has been repeated in three times. In experiments the A356 casting alloy has been used which is having a high viscosity and a wide solidification range. Table 2 shows the chemical analysis of A356 alloy performed using the spectrometer.

Table 2. Chemical analysis of A356 alloy (wt.% )

Al	Si	Mg	Cu	Fe	Mn	Ti
Balance	7.28	0.412	0.027	0.122	0.03	0.056

A356 alloy has been melted in a pot based on silicon carbide and type electric furnace. When the temperature of the liquid metal comes to 750 °C in order to clean gas in the liquid metal the alloy was washed with nitrogen.

After the liquid metal casted into the mold, the temperature has been controlled by the thermocouple connections and then the vibration has started when the temperature reaches to 620 °C solidification temperature and it has been continued until solidification completed. The temperature of liquid metal in the sand mold falls to 540 °C after about 120 seconds. Because of liquid metal has no effect to solidification under solidus temperature, the motor setting has been shut down when the temperature fell under 540 °C and mold continued to cooling under normal conditions.

After mold cooling, the casting samples have been removed from the mold and then in order to determine the sample internal structures in changed casting conditions many microstructure photos have been taken by Nikon Eclipse L150 optical microscope but before it has been prepared as metallographic in advance. Furthermore, for detecting the casting feeding ability the density measures have been made according to Archimedes principle. According to Archimedes principle, each samples have been weighted before in water, then in the air. The determined sample weights are as below ;

$$d_n = \frac{m_h}{m_h - m_s} \times d_s \quad (1)$$

( m<sub>h</sub> ), is for weight of sample In the air

( m<sub>s</sub> ), is for weight of sample In the the water

( d<sub>n</sub> ), is for the intensit of water in the room temperature

## 71. CONCLUSION AND RESULTS

The microstructure photos of A356 alloy have been obtained from experiments as shown in Figure 7. Normal casting structure with no – vibration is given in Figure 7. The microstructure images are given in (a), (b), (c) and (d ), are the examples of different vibration intensities applied to A356 alloy after solidification. As it can be seen from the microstructure image the solidification under vibration has provided the dendritic structure greatly degenerate in A356 alloy, lead to breakage in dendrite arms



and also it provided a solidification in these arms so as in  $\alpha$ -Al grains, which are more coaxial relatively close to orbicular in morphology.

As the intensity of the vibration increased, the  $\alpha$ -Al grains gradually gained a coaxial morphology and with this increasing intensity it has been observed that not only the dendritic arms have been broken but it has also spent all the grains prodigally with the effect of mixing.

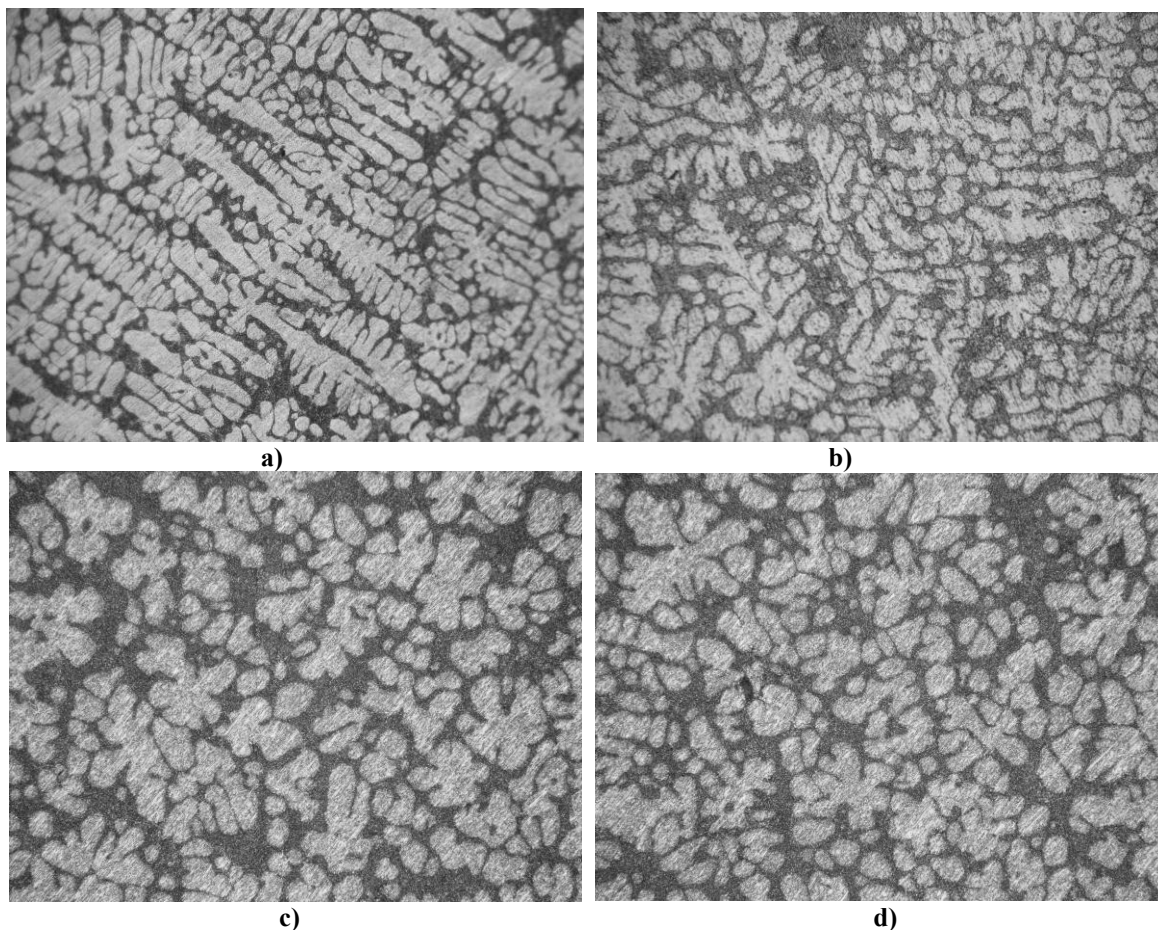


Figure 7. The casting structure in different vibration, a) Non - vibrating b) m=20gr, c) m=50 gr d) m=100

Intensity measurements have been conducted according to the Archimed principles. The calculated intensity and pore results of the samples obtained by sand mold casting have been given in Table 3. The Intensity measurements have been made from casting samples obtained after the gating and supply have been cut down.

Table 3. Measurements of intensity and porosity of the casting sample.

Sample name	Weight in air (Gram)	Weight in water (Gram)	Experimental Density (gr / cm <sup>3</sup> )	Reference Density (gr / cm <sup>3</sup> )	Measured porosity %
Non vibrating	1316,84	812,22	2,60	2,67	2,44

m=20 gr	1322,46	821,18	2,63	2,67	1,37
m=50 gr	1320,14	823,36	2,65	2,67	0,65
m=100 gr	1326,62	829,14	2,66	2,67	0,30

When the samples of intensity and porosity in sand mold casting as shown above analyzed, the first attracted result has been the intensity increasing of casting samples with the effect of vibration. The same conditions as in the flicker intensity values of pouring pouring samples in the sample  $2.6 \text{ g / cm}^3$ , while these values increased due to vibration. While the value of intensity has shown about  $2.6 \text{ gr/ cm}^3$  In the same casting samples, these values onces have been increased in the situation of vibration. The intensity value has been obtained as about  $2.66 \text{ g / cm}^3$  in experiments of the Maximum vibration When the values of porosity (obtained from the experiemented samples) examined and proportioned to intensity alloy reference depended on intensity rate a porosity in amount of 2.44 % has been measured. On the other hand this value has decreased about %0,30 depending on the paralel of vibtation intensity during the solidification. The amount of intensity increasing and porosity change are on attractive levels than non-vibrating casting even at the lowest intensity of the vibration applied in the experiements. But the change of vibration and porosity have'tt been changed in a proportional way. The reference intensity value used in the pore standard values even at very low levels in the alloy can vary widely in of the same standard. The value of reference intensity used in porosity calculating are the standard values and even at lower levels alloy of same standard it may show many varieties in chemical changes. However, the aim in here is to make a comparison depends on the the changes of the vibration intensity. The reason of the change in the castings depending on the amount of porosity vibration is the degradation of dendrite in solidification and with this issue a new grained structure has been formed. This situation is also in a confirmable quality by micro-structure pictures given in Figure 8.

## 72. CONCLUSIONS

In investigating the effects of different vibration intensities which are applied during the solidification of A356 alloy and in the study which is aimed to show the comparisons with the casting piece.

At the end of the experiements, as can be seen on the photographs taken from the microstructure, the grains in casting are smaller by the vibration applied during the solidification and dendrites arms have been broken. I has also been seen that with the more intensity of vibration, the more dendrite arms have been broken and not only that it has distributed the broken dendrites arms. It has also been thought that the broken small dendrites arms create a new center for nucleation of liquid metal. Thus, as created in a more amount, grains becomes a more homogeneous coaxial structure than dendritic structure. It can be possible to see similar results once look at the other studies related to the this subject.

During solidification under the vibration, because it causes a large amount of breakages and prevents the increasing in the dendrite arms we can see a less drawings than a normal casting. While the value of intensity is about  $2.6 \text{ g / cm}^3$  in a normal casting, it increases to  $2.66 \text{ g / cm}^3$  in a casting with vibration. In the Sand mold casting samples, the intensity values have been conducted by Archimed principle and the porosity values have been estimated by using the standart reference intensity.

While the value of porosity is 2.5 % in a normal casting, the smaller porosities has been determined in the solidification process under vibration. The lowest amount of porosity has been determined as 0.3% in the experiement includes much more vibration. The decrease in the amount of porosity has been associated with the dendrite arms breakage during solidification under vibration effect and in parallel with this more fine-grained structure has been formed. Because of increasing in vibration also increase the property and this is not in a proportional way of materials in intensity, we try to find



how the relationship changes between the property of materials and vibration intensity and for this reason we also think it will be useful to conduct many experiments on other stages in the study.

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# Improving the Isolation between Two Port Microstrip Dipole Antennas

*Oğuzhan Akgöl<sup>43</sup>*

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**Abstract**

*2-Port microstrip dipole antennas with operation frequencies of 2.4 GHz and 6 GHz are designed. In order not to prevent the antennas to affect each other, the isolation should be improved or the separation distance between these two antennas must be chosen large enough. However, in most applications, the latter solution is not possible due to the physical space requirements so more efficient solutions should be used. In this study, a Metamaterials (MTM) based structure is used to improve the transmission parameter, known as the isolation between two antennas without sacrificing any board space is designed. The geometry has simple shape and not requires a lot of installing area. In addition the isolation with and without the MTM structure is compared by using CST Microwave studio and the results are shown. Isolation behavior improved significantly proving that the structure can be used in many existing antennas offering much better performances and it can also be seen as another method for antenna minimization.*

**Keywords:**

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## 73. INTRODUCTION

Metamaterials are defined as the materials showing unusual and extraordinary features comparing to the ones from nature. MTMs consist of periodically arranged resonators and the combinations of wires or strips depending on the design. With MTMs, it is possible to have various features like negative refractive index. The idea of having negative permittivity and negative permeability values at the same time goes back to Veselago's theoretical work [1]. However, his work had not been received so much attention from the scientific community until Pendry's and Smith's works where they achieved to realize MTMs [2-4]. After that many application areas are found for MTMs including, super lenses, perfect absorbers, source imaging, polarization rotators, sensors, electromagnetic harvesting and etc.

There are various techniques in the antenna industry to improve isolation from adding resonators on the top the antennas to adding metallic bridges on the structures. In this study, one of the most commonly used MTM type, Split Ring Resonators in circular shapes are used to achieve better isolation between two microstrip dipole antennas designed for two different frequencies. The dimensions of the structures and their placements are optimized by using genetic algorithm and found the best solution for two particular frequency bands.

## 74. CONFIGURATION AND DESIGN OF THE DIPOLE ANTENNAS AND MTMS

In this study, two individual antennas are optimized and designed for lowband ( $f=2.4\text{GHz}$ ) and highband ( $f=6\text{GHz}$ ). The antennas consist of two copper layers and a dielectric layer between them. As a dielectric I have used FR4 for its good performance and efficient cost. Since the geometry is similar for the antennas, I have only shown the low-band microstrip dipole antenna for reference (Fig. 1). Dimensions of the antenna are chosen to comply with a traditional half-wave dipole. Microstrip antenna is used because it is more consistent and cost friendly comparing to the other antennas for dipoles.

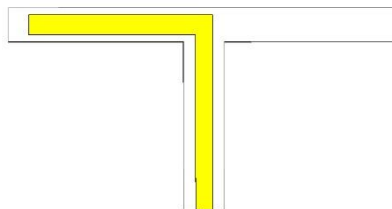


Figure 28. Geometrical Structure of the microstrip dipole antenna (for 2.4GHz)

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As it is known, working frequency of a dipole can be adjusted by simply optimizing the dipole branches. For the low band dipole, the dimensions are chosen so that it can give a resonance in 2.4GHz which is the lowband target in this study. Return loss characteristic of the proposed antenna can be seen in Fig. 2. As seen from the figure, return loss goes down to -12.5dB levels which is more than enough for working efficiently.

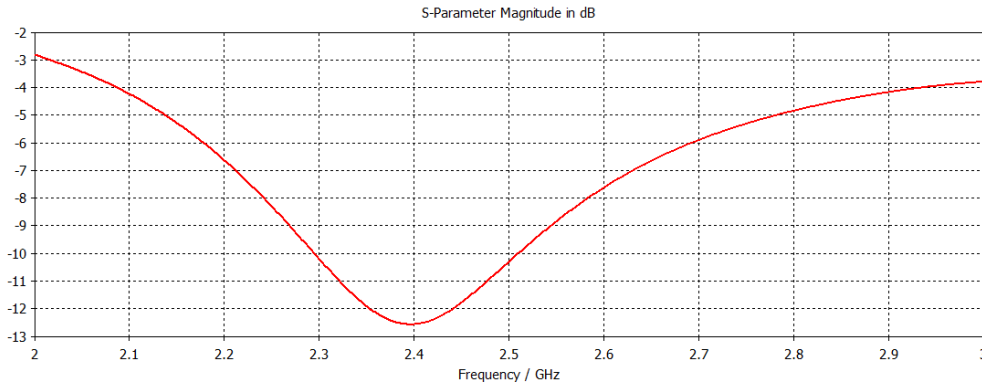


Figure 2. Return loss graph of the dipole antenna ( $f=2.4\text{GHz}$ ) in dB

Radiation pattern needs to be investigated in order to find the directivity, efficiency and thus the gain of the antenna. Two principle cuts of the farfield radiation pattern of the antenna can be seen in the following figure. Left side of Fig. 3 shows the elevation cut of the pattern while the right side illustrates the azimuth cut of it. In order to clarify the radiation pattern, 3D farfield pattern are also captured and shown in Fig. 4. The gain of the antenna is about 2.3 dBi and the antenna has a donut shape radiation pattern which is also expected for a traditional dipole antenna.



Figure 3. Principal Cuts Of the Polar Plot of The Farfield Patterns For The Microstrip Dipole Antenna (for 2.4GHz)

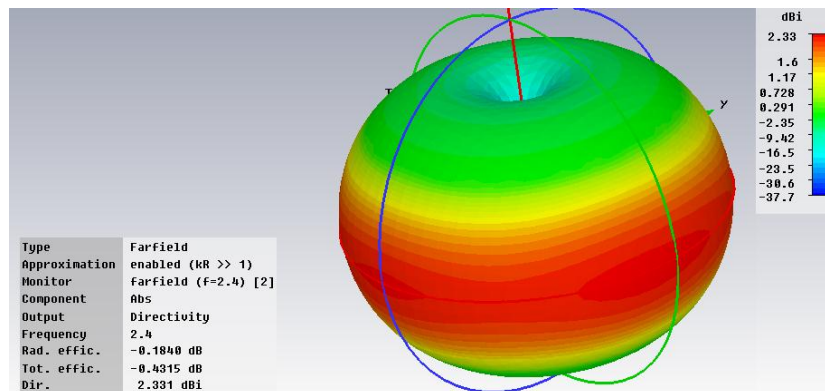


Figure 4. 3D Farfield Radiation Pattern for the dipole antenna ( $f=2.4\text{GHz}$ )

The high band section of the system consists of an antenna designed for  $f=6\text{GHz}$ . S11 parameters of the high band antenna can be seen in Fig. 5. In addition, 3D farfield radiation plot is also given in Fig. 6 which is similar to the lowband as expected.

Gain of this antenna is about 2.6 dB which is reasonable for this type of antenna. Return loss curve may not seem quite perfect but the focus of this research is on improving the isolation for two port systems having these low and high band antennas together in a single structure. That is why, no extra tuning is performed for improving the return loss parameters in the given frequency band other than obtaining the resonances at those particular points.

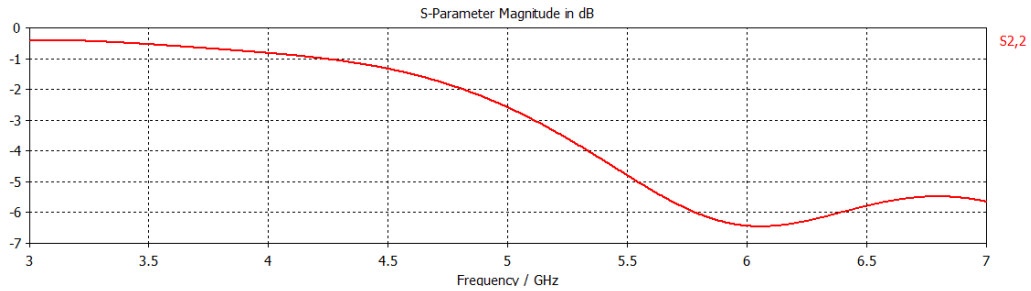


Figure 5. Return loss graph of the highband dipole antenna ( $f=6\text{GHz}$ ) in dB

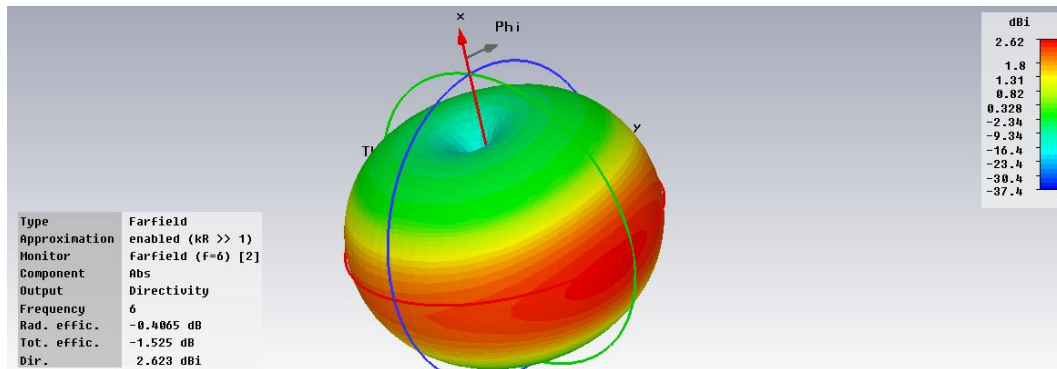


Figure 6. 3D Farfield Radiation Pattern for the highband dipole antenna ( $f=6\text{GHz}$ )

Even though various techniques are used to improve the isolation of multiport antennas in antenna industry, using metamaterials (MTMs) is relatively new technique and there is only a limited number of studies performed in this particular problem.

I have used split ring resonators (SRRs) as the MTMs for improving the isolation. Geometrical structure of the model can be seen in Fig. 7 below. As seen from the figure, the structure consists of two confocal rings having openings in opposite sites located on a FR4 substrate.

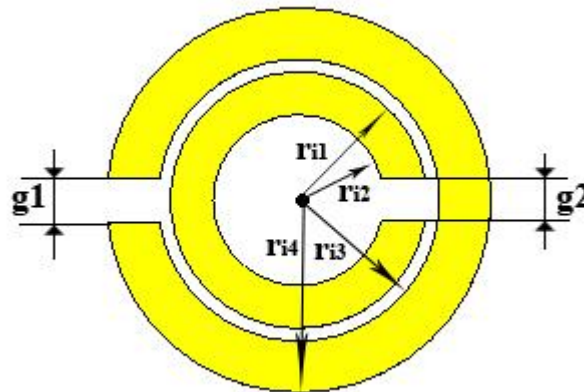


Figure 7. MTM unit cell structure 2D view

Five SRRs are placed in a row and five of these rows are placed between the lowband and high band antennas. Separation distance of the plates, gaps on the rings, separation of SRRs, and radius of SRRs are optimized by using genetic algorithm that came with CST Microwave Studio. Geometrical presentation of the system can be seen in Fig. 7.

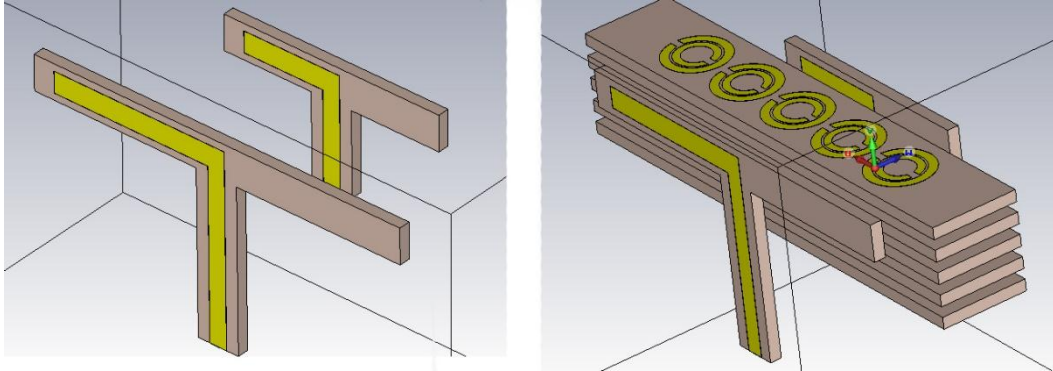


Figure 7. Antenna system with (right side) and without MTMs (left side.)

## 75. RESULTS AND DISCUSSION

As a result of the genetic algorithm, the geometry that work quite well for the isolation of this two port antenna system is designed. In order to illustrate the working mechanism for the isolation, scattering parameter ( $S_{21}$ ) which is an indicator showing the energy transmitted from one port to the other is selected. The results for both low band and the high band are drawn in Fig. 8 and Fig. 9.

As seen from Fig. 8, the antenna system with MTMs structure placed in shows better isolation than the antennas themselves. The lowest level is reached to almost -25dB which can be considered a good isolation for this type of closely placed antenna system.



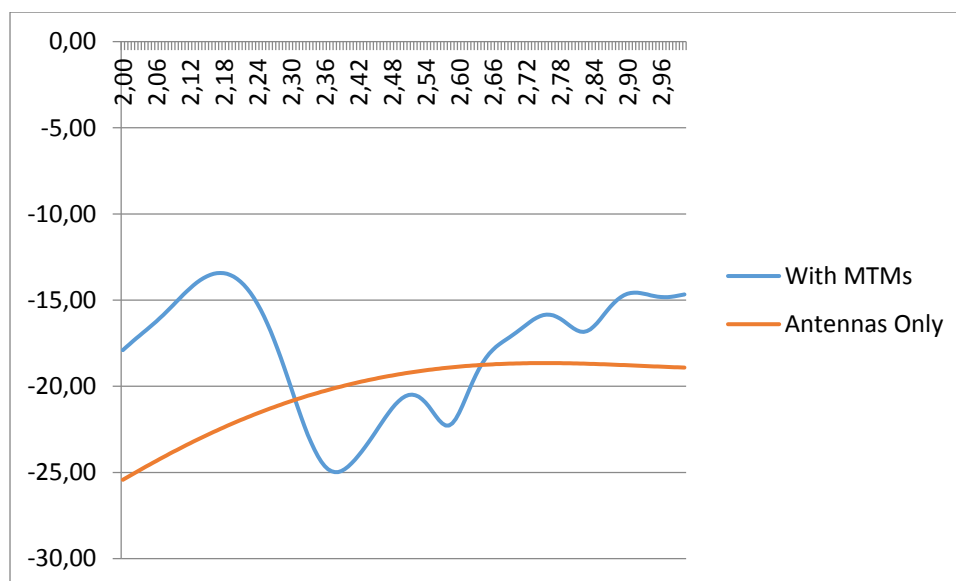


Figure 8. Transmission Graph ( $S_{21}$ ) for low band ( $f=2.4\text{GHz}$ ) for the system with and without MTMs in dB.

A better result is obtained for the high band section. As in the figure, the transmission values goes down to -50-60dB levels at around 6GHz. If the system is compared with and without MTM structures, the improvement can be easily seen.

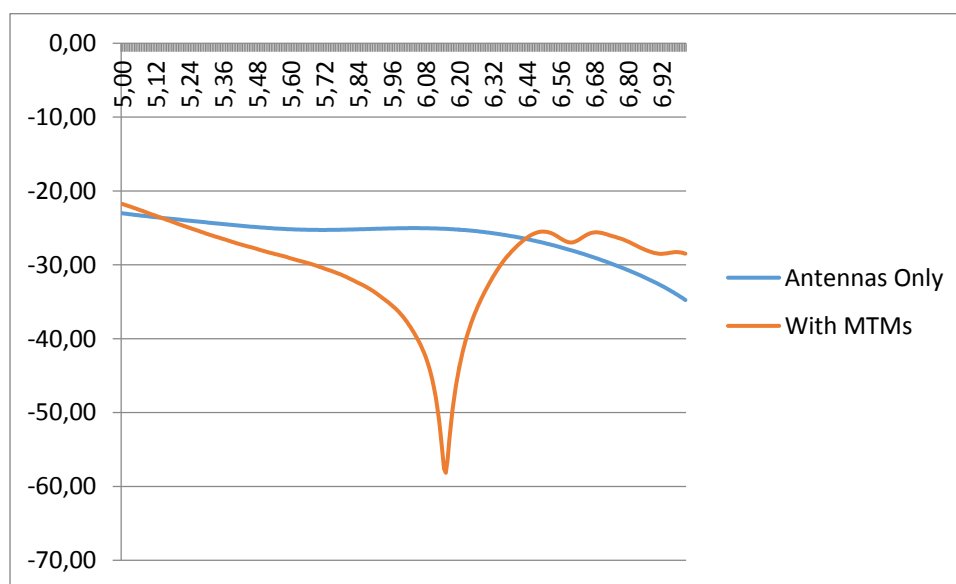


Figure 9. Transmission Graph ( $S_{21}$ ) for high band ( $f=6\text{GHz}$ ) for the system with and without MTMs

## 76. CONCLUSION

Even though there are some studies using MTMs for improving the isolation, most of them focus on using MTM antennas rather than using the MTMs directly existing antenna system currently used in the daily life. In this study, the isolation between two microstrip dipole antenna is improved dramatically by using SRR type MTMs. The antenna system works in two separate bands, low band ( $f=2.4\text{GHz}$ ) and high band ( $f=6\text{GHz}$ ). These frequency intervals have quite large application areas namely, Wi-Fi systems, Bluetooth, communication, satellite communication, radiolocation, amateur satellite services and etc. In both band, the structure helps to improve the isolation significantly, particularly in high band. The structure has simple and cost friendly structure that can be manufactured easily and cheaply. It can also be adjusted to any desired frequency ranges by adjusting the geometrical parameters.

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# Application of Deep Eutectic Solvents on Wood Chemistry

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## Abstract

*Wood is one of the renewable and natural industrial raw materials and wood cell wall is a complex entity with cellulose, lignin, hemicelluloses and minor low molecular-weight components in its structure. There are different chemicals used as solvent (i.e. sulfuric acid, sodium hydroxide, nitric acid, diethyl ether, petroleum benzene, acetone, methanol, dichloromethane) in conventional methods for the extraction of these components from cell wall to analyse wood. However with increasing demand for analytical methods, whether the chemicals used in these methods should be less harmful or should have less toxic effect has become an issue of discussion. The harmful effects of chemical solvents on human health and environment is now seen as a problem. Research on alternative environmentally-friendly solvents has been made and deep eutectic solvents (DES) emerged as alternatives to organic solvents. Green technology aims to reduce the negative effects to human and environment in the field of chemistry. Moving from the benign Solvents & Auxiliaries principle of green chemistry, DES saves time and energy and because it could be recycled, it does not leave waste behind. By changing such physical characteristics as temperature and pressure and by using new green solvents, green technology enables to develop new and environmentally-friendly solvent extraction techniques. In this study, the area of use for des and the advantages it may provide for wood chemistry were investigated. For this purpose, national and international literature review was conducted and presented as a review paper to propose that des can suggest a novel and environmentally-friendly alternative to other solvents which would add a green approach to chemistry of wood.*

**Keywords:** Wood chemistry, Deep eutectic solvents, green chemistry.

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## 77. INTRODUCTION

Being a renewable and organic material, wood is material which has served in various areas of use since the beginning of the existence of mankind. Used from cradle to grave, in each aspect of life, wood's areas of use were increased even further by being decomposed to its compounds in time, owing to the opportunities, provided by the developing technology. Various chemicals such as sulfuric acid, sodium hydroxide, nitric acid, diethyl ether, petroleum benzene, acetone, methanol, dichloromethane etc. are used to separate wood in order to analyze. With the developing technology and the increasing awareness, the harms of these chemicals to nature and humans were begun to be discussed.

The damage of environmental pollution, seen as a serious problem today, is increasing with each passing day. By realizing the seriousness of this damage, scientists began to seek for new solutions which can be remedies for environmental pollution, by taking the advantage of the developing technology. And green chemistry technology has also appeared in this way. The principles of the green chemistry can be listed as; the prevention of waste production, atom economy, less syntheses, designing harmless chemicals, harmless solvents and equipment, designing with the purpose of energy efficiency, use of renewable raw materials, reduction of derivatives, catalysis (against stoichiometry), designing with the purpose of degradation, real-time analyses to prevent pollution. The purpose of green chemistry is to provide an alternative way, with the chemicals which are safer, more effective, and more economic and prevent pollution, and can also be recycled or reused, along with the developed new methods which also does not harm nature or less harm [1].

Deep eutectic solvents were also environment-friendly solvents, which were invented to serve this purpose.

### 77.1. Chemical Structure of Wood

Wood is an organic material with a complex structure. Woody tissue is consisted of numerous chemical compounds, which display irregular distribution, and found in the form of basic and physical mixtures, as a result of the anatomic structure. Wood, a large part of which has a high molecular weight, can be defined as a system of high polymers that pervade into one another. The main compounds of wood are cellulose, hemicellulose and lignin [2]. As Fengel and Wegener [3] also remarked woods are, as a chemical composition, consisted of three natural polymers which are cellulose, lignin and hemicelluloses, at the rate of almost 90-99 %. Besides, as it is in a lesser ratio (1-10 %), it contains inorganic material (ash) and some organic extractive materials such as color, smell. Composed by monomeric sugars, by getting together in a specific form of arrangement, cellulose and hemicelluloses' (polysaccharide) ratio is about 70-75 % as it changes in respect to the species. The rate of the 3<sup>rd</sup> main component of wood, namely lignin, changes between 20-40 % [4].

Wood contains carbohydrates, phenolic materials, terpenes, aliphatic compounds, alcohols, aldehydes, hydrocarbons, alkaloids, proteins, polyhydric alcohols, acids with double bond and inorganic compounds [2]. Various chemicals (sulphuric

acid, sodium hydroxide, nitric acid, diethyl ether, petroleum benzene, acetone, methanol, dichloromethane, hexane, ethanol etc.) are used in extracting these compounds from wood. Most of the used chemicals are toxic and harmful to nature.

### 77.2. Deep Eutectic Solvents

The word "eutectic" is derived from Greek word "Eutectos" which means "easily solvable". They provide a solvent which has a much lower melting point than the materials from which it is prepared, by creating two times more solid materials. Hydrogen bonds cause that the melting point of the prepared solvent is low. Since its polarities are very high, they are capable of solving many materials like cellulose which cannot be solved in classical solvents [5]. That DES can be obtained in an easy and cheap way by mixing two or three compounds is one of its most interesting advantages. DES mixtures can be prepared by mixing quaternary ammonium salts (generally choline chloride) in natural amino acids (alanine or glycine) or in carboxylic acids which are contained in fruit and vegetables [6][7]-[8].

It was invented in 2003 by mixing choline chloride and urea at the ratio of 1:2. With the mixture of choline chloride, which has a melting point of 302 °C, and urea, melting point 133 °C, a solvent is prepared with the melting point of 12 °C. Choline chloride is a cheap and easily accessible material which is used as an additive in chicken food. And urea is a material which is consisted in the metabolisms of mammals and used as an azote source in fertilizers. Choline chloride-urea mixture is one of the most commonly used DESs. In the combinations, which can be prepared instead of this mixture, glycerol, ethylene glycol, tri-ethylene glycol, 2,2,2-trifluoroacetamide can be used instead of urea; and methyltriphenylphosphonium bromide, N,N diethylene ethanol ammonium chloride can be used instead of choline chloride [9]-[10].

DESs have an important role as a solvent, which can solve, deposit and carry metabolites in live cell and organisms. Primer metabolites that exist in many plants create DESs by transmuting from solid to liquid form by being mixed in convenient ratios. There are more than 100 compounds in nature to be used in a DES mixture. DESs, with different features, can be obtained by preparing mixtures with different compositions with more than 100 compounds [11].

As Capello et al. also stated the general features of deep eutectic solvents (DES) are having high melting points, being able to get biologically solved easily in environmental conditions, having low toxicity, being able to be reused again [12]. They are in liquid form below 150 °C, in general. DES is composed of natural products (amides, sugars, alcohols and monoacids). Its steam pressure is low; is not volatile; and has low inflammability [13]. As well as this, some DESs' being expensive, having toxic features on human and environment and being in liquid form in the room temperature limit their use in the chemical industry [11]. Abbott et al. presented these new solvents, which are created by being mixed from renewable sources – choline chloride and urea – at the ratio of 1:2, in their study, in 2003. However, the term of DES (Deep eutectic solvents) was occurred by their displaying these solvents as an alternative to ionic solvents because of their being environment-friendly, in one of their studies, dated 2004 [8].

### 77.3. Areas of Use of Deep Eutectic Solvents

There have been many researches, made about DESs since when they were discovered. There are researches, being made on the density of DESs' usage in the areas of pharmacology, chemistry, food technology, biology, biofuel production, paper industry and similar ones. These researches can be used as guides in terms of used DESs instead of conventional solvents, by examining.

In a research, conducted on Bunge plant, named *Salvia miltiorrhiza*, a fast and environment-friendly extraction method, ball mill-assisted deep eutectic solvent-based extraction were used as an alternative to the methods like methanol based ultrasound-assisted extraction and heat reflux extraction and to evaluate the efficiency of the developed extraction method, tanshinones were used as target compounds. As the result of this study, it was stated that ball mill-assisted deep eutectic solvent-based extraction method has a wide usage potential as it is effective in obtaining (e.g. flavonoids, phenanthraquinones) and environment-friendly [14].

In a conducted research, the extraction results that were made with DESs, acquired by using malic acid, lactic acid, proline, glucose, fructose, sucrose, 1,2-propanediol and choline chloride, were compared with anthocyanins which were obtained as the result of extraction of the petals – in two different colors – of *Charanthus reouseus* species with methanol and ethanol. When the results are analyzed under proper conditions, it was stated that some DESs had a similar efficiency with the conventional solvents (acidic methanol) and cyanide is more stable with some DESs than acidic ethanol [15].

In a study, aiming at the developing the pretreatment of corn stover with DESs for biobutanol fermentation, DESs – which were prepared with choline chloride: formic acid – were used. As the result of the pretreatment, it was stated that DESs, which performed perfectly in the removal of hemicellulose from lignin, can be used for the lignocellulosic biomass into biofuel as a promising and biocompatible pretreatment method [16].

In a research on the potential implementations of DESs in nanotechnology, it was remarked that DESs can be used as exfoliating agents, diluent and templates for nanomaterials. Besides displaying similarities with ionic liquids in terms of

chemical, physical, physiochemical or electrochemical synthesis of nanoparticles, DESs' being solvents which can be prepared easily and are environment-friendly gives them an advantage compared to ionic liquids [17].

In a study, in which DESs' effect on the stability of natural colorants that are acquired from Safflowers (*Carthamus tinctorius*), it was claimed that the natural pigments – which are obtained from Safflower – are more stable than water or 40 % ethanol solution in sugar-based DES. It was remarked that by reducing water content with increasing viscosity, the stabilization capacity of DES can be adjusted and the strong stabilization capacity is based on the reactions of H binding, occurring between the solute and DES molecules. It was put forth that DESs' stabilizing feature can have promising implementation areas for phenolic compounds in food, cosmetic and medicine industries [18].

To decompose a phenolic material, which is a very important group of materials for organic chemistry industry, from fats, it has to be processed with strong acids and bases. And this is a process which is harmful to environment. In a study, intending to terminate this damage, it was aimed at obtaining 26 different phenolic materials from toluene by using DESs, instead of acids or bases. As the result of the performed analyses, 16 different phenolic materials could be removed from toluene in a single session. It was stated the formation of hydrogen bonds between phenolic compounds and choline derivative salts – which causes reducing the removal efficiency of the phenolic compounds – weakens due to phenolic compounds' self-association by intramolecular or intermolecular interaction. The typical examples, having stronger intramolecular hydrogen bonds, were 2, 4-dichlorophenol, 2, 6-dichlorophenol, 2-nitrophenol and 4-methyl-2-nitrophenol. Choline derivative salts and phenolic compounds' strong solvation in oil, on the other hand, did not cause the formation of immiscible DESs like 4-ethylphenol, 4-phenoxyphenol, 2-tert-butylphenol, 4-isopropylphenol and [N1, 1, 8 C2IH]C1. They cannot be used for the separation of phenols from oil. Hence, it was expected that the findings given above can be a useful guide for DES-based separation technology of phenols from oil designs [19].

In a research, making a microwave-assisted (MAE) extraction from *Cajanus cajan* plant by using DES, and examining the determination of the most convenient method and DES mixture for phenolic material analysis in ultra-performance liquid chromatography (ULPC), it was found that the best DES for the extraction of phenolics from *C. cajan* leaves was 20 % of water in choline chloride/maltose (1/2). The following is the optimized conditions for microwave-assisted extraction: extraction temperature 60 °C, liquid/solid ratio 30:1 ml/g and irradiation time 12 min. As the result of this study, it was stated that the method – developed on the basis of microwave-assisted extraction with DES and UPLC – could be an alternative for the extraction and quantitative assessment of active components in plant materials [20].

In the study about ultrasound-assisted extraction of antioxidant polyphenols from common native Greek medicinal plants with lactic acid-based natural deep eutectic solvents, dittany, fennel, marjoram, mint and sage were used to test the efficiency of some novel lactic acid-based natural DES to extract polyphenolic compounds. As an eutectic mixture, lactic acid: choline chloride, lactic acid: sodium acetate, lactic acid: ammonium acetate and lactic acid: glycine: water, with corresponding molar ratios of 3:1, 3:1, 3:1 and 3:1:3 were used. In the acquisition of the control samples, water and 60 % (v/v) aqueous ethanol was used and as the result lactic acid: glycine: water exhibited high efficiency, yet in some examples, it was stated that lactic acid: sodium acetate and lactic acid: ammonium acetate were equally efficient. It was also suggested by the data that extracts, having high polyphenol concentration, might also have higher antiradical activity and reduce power. Consequently, they remarked that DESs are non-toxic, renewable and exceptionally efficient solvents for polyphenol recovery from medical plants [21].

In the study of Bruinhorst and Kroon, they made some experiments on an alternative biomass treatment with the extraction of lignin with specifically designed solvents (Low transition temperature mixtures and deep eutectic solvents). Despite the efficient and high solution of the researches that they performed in mild reaction conditions, they stated that not being able to separate lignin from biofuels restricted the extraction performance. However, they claimed that the effective extraction efficiency could be improved by changing the extraction conditions and solvent features [22].

In their study, Xia et al. displays results for Avicel cellulose pretreatment by neat and aqueous solutions of 20 different ionic liquids and tree DES, correlating enzymatic hydrolysis rates of pretreated cellulose with various ionic liquids properties like hydrogen bond basicity, polarity, Hofmeister ranking and hydrophobicity. Treated by neat ILs, cellulose's hydrolysis rate can be correlated with the H-bond basicity of the constituent anions and the empirical IL polarity, but the cellulose's hydrolysis rates by aqueous ILs cannot be simply associated with any single property of ILs (for example, H-bond basicity, polarity, Hofmeister ranking, hydrophobicity). As the result, they put forth that promising and inexpensive alternative solvent systems were represented by aqueous ILs and aqueous DESs for pretreating lignocellulose to obtain rapid saccharification rates of both cellulose and hemi cellulose [23].

### 77.3.1. Use of Deep Eutectic Solvents in Wood Chemistry

Carbohydrates, phenolics, terpenes, aliphatic compounds, alcohols, aldehydes, hydrocarbons, alkaloids, proteins, polyhydric alcohols, divalent acids and inorganic compounds are contained in wood. Sulfuric acid, sodium hydroxide, nitric acid, diethyl ether, petroleum benzene, acetone, methanol, dichloromethane, hexane, ethanol can be used to obtain these compounds. However, these chemicals are toxic and harmful for nature. With the discovery of DESs, it was possible to develop alternative methods for these harmful chemicals.

As it is not common to use DESs in the wood chemistry, the researches about wood have just begun to be conducted. In the literature, there was not a study, made on woods in relation with DESs. There are many conducted researches on the production of cellulose, but generally the non-wood products were used in these studies.

### 78. CONCLUSIONS

Because they are environment-friendly, it was seen that the interest in DESs increased and in parallel with this, there was an increase in the number of studies for designing new DES methods as an alternative for the previously methods. That they have not been used in the industrial areas yet was caused because there was not enough research on DESs. By trying the different combinations of DESs in different environment conditions and with different methods, it is required to design the most convenient methods. However, it is a fact that this process is going to take a long time.

DES applications are only restricted to paper industry with non-wood products. Its expansion is a virgin area for new researches. New and detailed experiments can be doable by using different DESs, with different extraction conditions on wood. In this manner, it can be an alternative to pre-existing methods. Studies in this field can be increased by extending DES usage for decomposing wood into its main components (cellulose, lignin, hemicelluloses). By using DES, many new researches, that have not been done yet, could be conducted on wood and non-wood forest products with modeling recently studies about alkaloids, biodiesel production pretreatments, polyphenols, aromatic hydrocarbons.

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# Production and Export of Laurel (*Laurus nobilis L.*) in Turkey

*Elif Çatikkaç<sup>44</sup>*

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### Abstract

*Laurel (Laurus nobilis L.) has belonged to Lauraceae family. It is always green and could grow as far as from 2 m to 15 m. It is a plant with two protective cases and in the form of a tree. The parts of it which are benefitted economically are its leaf and seed. Laurel (Laurus nobilis L.) is an aromatic herb which has an important chemical composition and potential therapeutic effects. It is spread naturally in Turkey in the regions of Aegean, Mediterranean, and the Black Sea coasts. Based on 2015 data, there has been \$35,873,957 exchange income for 12,739,957 kg laurel in Turkey. Turkey provides 90% of the world requirement of quality laurel leaf according to those values. The average number of countries to which laurel is exported each year is 72. In this study, the export of quality laurel leaf will be evaluated for the last five years on the basis of countries.*

**Keywords:** Laurel (*Laurus nobilis L.*), export, medicinal and aromatic plants

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## 79. INTRODUCTION

Laurel (*Laurus nobilis L.*) is a tree species, reaching a height of 2 to 15 meter, belongs to Lauraceae family. Laurel is able to keep its green coloured texture all around a year. Laurel is one of the specially characterized species of Mediterranean flora called Tarsius spectrum [1]. Although the flowering period varies from region to region, that period occurs generally between March and April. Laurel is a dioecious plant. Laurel also has a strong shoot forth capability both for its root and body [2-3-4].

Laurel habitation spreading along the coastline of Turkey from Hatay region at southern to Eastern Black Sea region at northern, and also seen up to 600 - 800 meters altitude above sea level [5].

There are many different areas of Laurel; in a form of powder as spice, leaves of laurel are used in meat and fish meals, for landscape point of view as a hedge plant and in industries such as medicine, soap, cosmetics, chemicals [6].

## 80. RESULTS AND DISCUSSION

In this paper, Turkey's last 10 years Laurel production since the year 2004, but also the last 5-year Laurel export quantities and amounts have been evaluated.

In addition to above depicted evaluation, examination of the Turkey's top Laurel exporters regarding the last 5-year export quantity data, is in the scope of this paper.

As seen from the figure 1, from the General Directorate of Forests (OGM) data; for the year 2014, total 15.581 tonnes of raw laurel production has been achieved by Turkey. 12.255 tonnes of that 15.581 tonnes production has been exported, earning the country around \$35.762.159 (figure 2) by the year 2014 [7].

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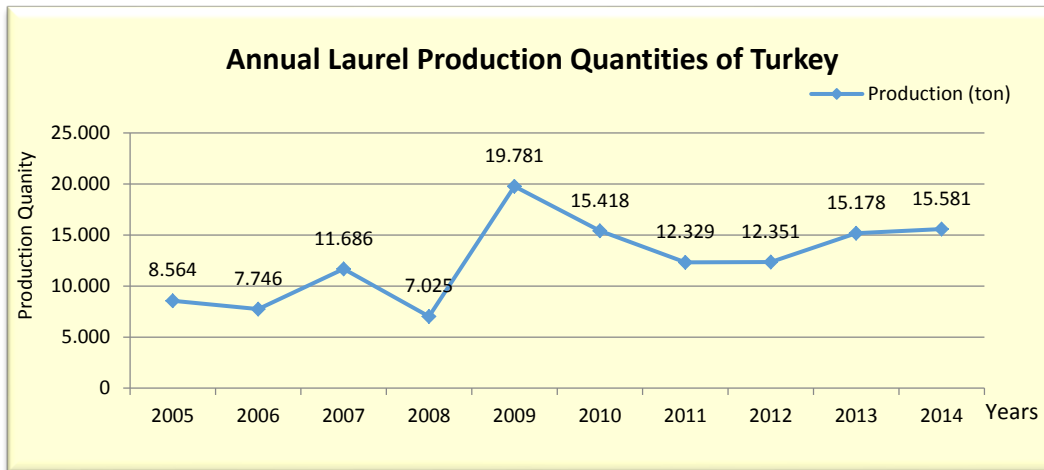


Figure 1.

Annual Laurel Production Quantities of Turkey

As seen from the table figure 2, from the Turkish Statistical Institute (TUIK) data; Turkey's average quantity of Laurel exports have been around 11.096.800 kg, that gives the average income to country around \$30.766.227 for the last 5 years.

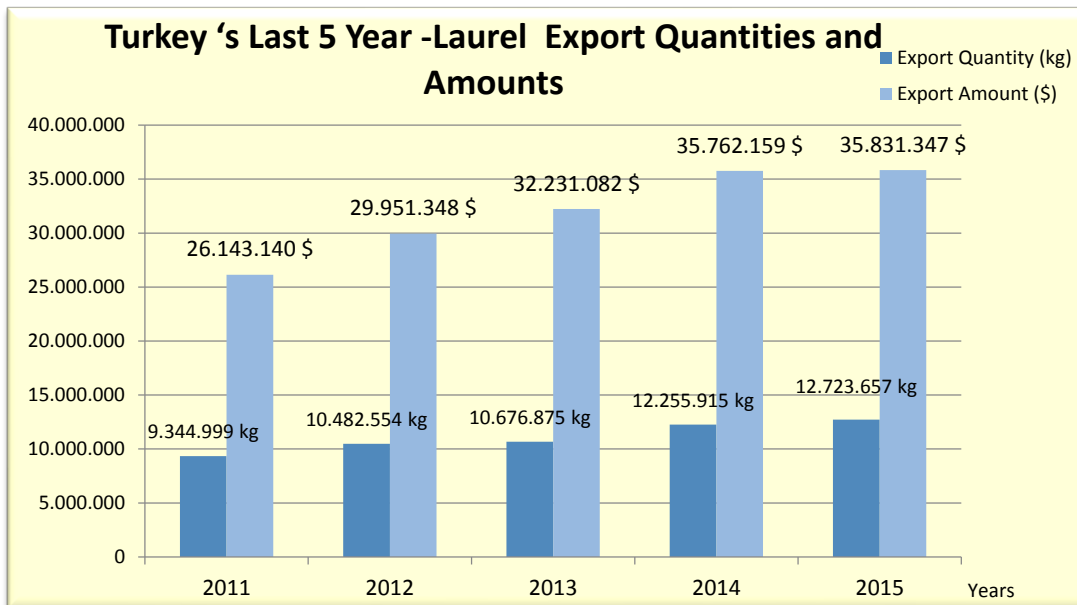


Figure 2.

Turkey's Last 5 Year- Laurel Export Quantities and Amounts

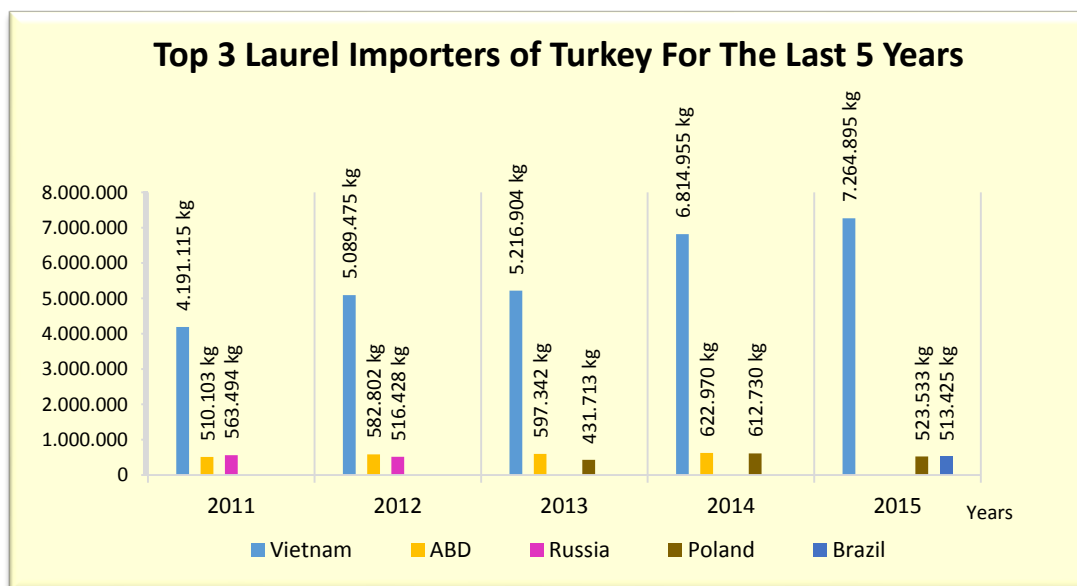


Figure 3.

Top 3 Laurel Importers of Turkey For The Last 5 Years

Turkey not only keeps the %90 market share of the world's Laurel trade market alone but also has a significant position in the world market by means of the price quality and production [6].

According to the figure 2 mentioned data for the year 2015; Turkey's 12.723.657 kg of export, earning the country around \$35.831.347. According to figure 3 Vietnam (7.264.895 kg), Poland (523.533 kg), Brazil (513.425), become the top 3 Laurel importers by the year 2015 [7].

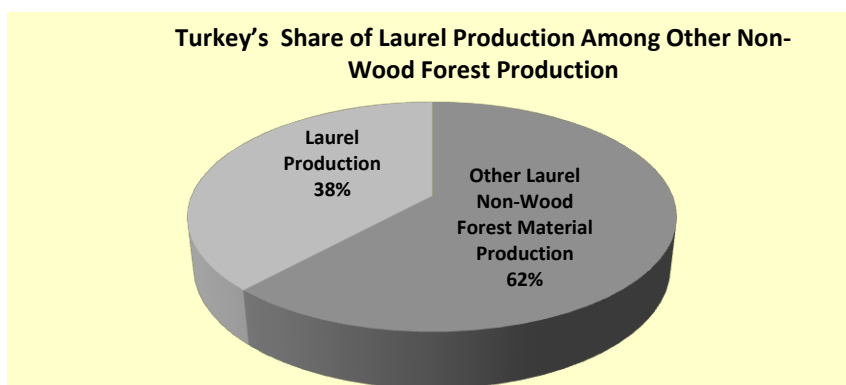


Figure 4. Turkey's Share of Laurel Production Among Other Non-Wood Forest Productions

As seen from the Figure 4, Turkey's Share of Laurel Production is 38%, among Other Non-Wood Forest Products, according to OGM 2014 data [8].

## 81. CONCLUSION

Turkey is one of the world's significant producers of high-quality Laurel. As a result of this situation; the statement "Turkey is their source of the top quality Laurel", become the well-remembered statement all around the world. Turkey, nowadays becomes the top Laurel exporter of the world, according to registered export quantities.

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# Behavioral Modeling of 2.4GHz RF Power Amplifier Using Data Mining

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## Abstract

*Behavioral modeling of ISM band 2.4GHz RF power amplifier has been carried out in this study using data mining. Some models available in data mining as ANFIS, ANN, KNN, KStar and MSRules have been used to estimate  $G_T$ , PAE,  $IIP_3$ ,  $OIP_3$  and THD performance parameters of 2.4GHz RF power amplifier as a function of DC biasing conditions and input power. Results have been compared and the best model is obtained for each performance parameter of 2.4 GHz RF power amplifier has been obtained. ANFIS model for all performance parameters has given preferred results.*

**Keywords:** RF power amplifier, data mining, behavioral modeling, ANFIS, ANN

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## 82. INTRODUCTION

The RF power amplifier (PA), a critical element in transmitter units of communication systems, is expected to provide a suitable output power at a very good gain with high efficiency and linearity. The output power from a PA must be sufficient for reliable transmission [1]. RF PA in wireless communication system is of one of the most important block of transmitters. In particular, high power consumption, linearity, distortion and efficient are the most important performance parameters in power amplifier design [2]. Transducer gain ( $G_T$ ), power added efficiency (PAE(%)) input third order intercept point ( $IIP_3$ ), output third order intercept point ( $OIP_3$ ) and total harmonic distortion (THD) are important performance parameters of a PA while examining the behavior of PA. These performance parameters vary depending on the input signals applied to input power of the amplifier and the DC bias conditions. Power value which is applied to the input of the power amplifier affects its performance. Input power of a PA could be divided into three groups that are; low, medium and high power levels. Low power levels are the linear regions that PAs behave linearly in this region and distortions resulting from the non-linear behavior of the amplifier can be ignored in this region. For low input power levels although linearity performance of amplifier is optimum, efficiency is very poor. In this linear region efficiency is not sufficient to meet the standard transmitter system efficiency. In contrast to high linearity performance efficiency value obtained is not sufficient to meet the requirement of the transmitter. Efficiency of PA which is used in transmitter in mobile devices plays an important role in battery life affects whole system. Therefore, it is needed to be a PA has high linearity for quality of data communication as well as it has high efficiency performance for battery life and power consumption. Linearity behavior of PA goes bad in medium signal region although its efficiency performance increases. In large signal region linearity behavior of PA deteriorates in contrast to PA has its maximum efficiency performance. It is clear that there is a tradeoff between linearity and efficiency for RF PAs. In addition to input power, DC biasing conditions significantly affect and change linearity and efficiency performance of PA. To examine performance parameters of PA like  $G_T$ , PAE(%),  $IIP_3$ ,  $OIP_3$  and THD for determining optimum input power level and DC bias conditions it is required to change sensitively DC bias conditions together with input power levels. These performance parameters of PA are obtained by means of simulation programs by changing the input power and DC bias conditions and parametrically analyzing of these data (obtained performance parameters of PA by simulation program) is performed with programming languages. Both simulation and parametric analyzing of these data take a long time. Estimation of the performance parameters of PA like  $G_T$ , PAE(%),  $IIP_3$ ,  $OIP_3$  and THD by models using data mining would be a more practical solution for this process.

Hayati et al., have created an artificial neural network (ANN) model for Class-F PA. The proposed ANN model is used to predict the output power of designed class-F PA as a function of input and DC power [3]. Yuan and Feng aimed to estimate output value of the  $IIP_3$  using multilayer neural network model in their study [4]. Al-Hilali has developed a model with feedforward neural network to predict output spectrum values of PA. In addition, dynamic nonlinear AM/AM and AM/PM graphics of PA, real PA output and ANN prediction have been showed graphically in their study [5]. Nunez-Perez et al., have run their artificial neural network models on faster and more accurate FPGA and DSP hardware. Thus, they have achieved the desired results very fast and precisely. They have modeled AM/AM and AM/PM conversions of 2W-3GHz, 5W-1840MHZ, 5W-2.7GHz of three different PAs [6]. Grinbergs et al., have showed a method to improve MESFET large signal models for multiport GaAs and compact multi-FET which is used for 2GHz hybrid PA. FET model parameters have been extracted from small signal S-parameters and DC measurement results. Linear transformation and regression algorithms that exists in IC-CAP software program have been used for parameter extraction [7]. Cedano et al., have showed application of NARX neural network algorithm using FPGA. AM/AM and AM/PM inverse characteristic of designed PA has been modeled. Modeling has

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been carried out 2GHz GaN Class-F LTE signal PA [8]. Nonlinear dynamic input and output characteristics and memory characteristics of PA have been modeled using ANN and memory polynomial (MP) models in the study and their performances have been compared. ANN model is based TDNN. Dynamic AM-AM and AM-PM conversions of PA have been modeled with TDNN and MP. Comparison results shows that both models are suitable for modeling PA, but TDNN model has better results according to MP model [9]. Cárdenas-Valdez et al., have been designed in a study simulation tool capable of modeling the degree of nonlinearity and memory effect for the conversion curve of PA. The developed system predict behavior and analyzes with data obtained from measurements AM-AM and AM-PM distortion curves [10]. Turkel and Caglar have been investigated linearity performance of 2.4GHz PA by changing DC bias conditions. In addition to amplifiers linearity performance efficiency and gain of amplifier have been investigated [1]. Aguilar-Lobo et al., have been modeled output spectrum and AM/AM, AM/PM characteristics of a commercial PA with WCDMA and GSM multi-standard signals by using 5MHz LTE signal by using RVNARXNN ANN [11]. Zhai et al., have been modeled output spectrum and AM/AM, AM/PM characteristics of 3.5GHz LDMOS RF power amplifier with WCDMA signals with MANFIS. The results obtained with MANFIS have been compared with ANFIS, RVTDDN and RBFNN models [12]. Zhai et al., have been modeled power spectral density and AM/AM, AM/PM characteristics of 10W 3.5GHz LDMOS RF PA with WCDMA signals with adaptive neuro-fuzzy inference system (ANFIS). It has been showed that ANFIS based Hammerstein model gave better results than static ANFIS for memory effect modeling of PA [13].

In this study, some data mining models have been used to estimate  $G_T$ ,  $PAE(\%)$ ,  $IIP_3$ ,  $OIP_3$  and  $THD$  performance parameters of 2.4GHz ISM band RF PA as a function of DC biasing conditions and input power. Obtained results have been compared and the best model has been obtained for each performance parameter. When the literature is reviewed, it has been seen that ANN is used while creating behavioral models the behavioral modeling of PAs. However it has been meet rarely that the behavioral modeling of PA is created different data mining methods. Therefore in this study, selected performance parameters have been modeled with K-Nearest Neighbor (KNN), ANN, KStar, M5Rules and ANFIS. The output spectrum of PA and AM/AM and AM/PM characteristics has been also modeled. Instead of modeling the amplifier output spectrum and AM/AM and AM/PM characteristics, modeling of  $G_T$ ,  $PAE(\%)$ ,  $IIP_3$ ,  $OIP_3$  and  $THD$  performance parameters of PA which gives more detailed information about the performance of PAs as aimed.

### 83. DATA MINING

Data mining can be defined as the data analysis process which is presenting relationships from large data using computer programming for estimates about the future. Data mining is basically divided into three groups; classification-regression (CR), clustering and association rules. In this study, we have studied some CR methods. Used CR methods are ANFIS, ANN, KNN, KStar and M5Rules. These models were established by Weka 3.7 and MATLAB. Determination coefficient ( $R^2$ ) (Eq.1), root mean square error (RMSE) (Eq.2) and mean absolute error (MAE) (Eq.3) have been computed to determine the success for generated models. These equations are given by

$$R^2 = 1 - \frac{\sum_{i=1}^N (A_i - P_i)^2}{\sum_{i=1}^N (A_i - A_{mean})^2} \quad (1)$$

$$RMSE = \sqrt{\frac{\sum_{i=1}^N (P_i - A_i)^2}{N}} \quad (2)$$

$$MAE = \frac{\sum_{i=1}^N |P_i - A_i|}{N} \quad (3)$$

where  $N$  denotes the number of total sample,  $A$  is real (original) value,  $P$  is estimation value and  $A_{mean}$  is the average of the real values.

#### 83.1. Adaptive Neuro-Fuzzy Inference System (ANFIS)

ANFIS is an artificial intelligence method which is a combination of learning characteristics of neural networks and fuzzy logic. ANFIS determines the learning rules to reach zero error and it works with Mamdani or Sugeno-type fuzzy inference system. ANFIS can work with different membership functions such as triangular, trapezoidal and Gaussian etc. In this study, 64 rules are taken for ANFIS model with Gaussian membership function.

#### 83.2. Artificial Neural Network (ANN)

ANN is an improved artificial computation which is inspired by the learning mechanism of the human brain neurons. ANN realizes the learning process with training data and online testing with cross validation data. After the learning process,

network is tested with test data to good agreement. In this study, ANN has been trained with cross validation technique. The ANN model has three inputs, two hidden layers and an output as in Figure 1. The first hidden layer has five neurons and second has ten neurons.

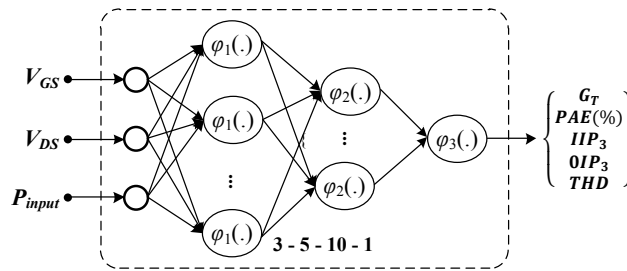


Figure 1. ANN model structure

### 83.3. K-Nearest Neighbors (KNN)

KNN algorithm is a classification and regression method used in data mining. A sample which belongs to a class is decided its class by looking  $K$  pieces nearest neighbors. Euclidean distance is used to measure closeness. The  $K$  number is determined by the user and it represents the number of neighbors. In this study, best results have been obtained when the  $K$  value is three.

### 83.4. KStar Algorithm

KStar algorithm is a method that decides the class of new examples based on the entropic distance. In this method, the class similarity is measured for each sample with sets with similar functions. The assignment is carried out to most similar class.

### 83.5. M5Rules

M5Rules is a decision-making like decision tree and it is created with if-else sentences. Each new sample is evaluated in decision point. The sample proceeds by divided into different leafs.

## 84. EXPERIMENTAL STUDIES

### 84.1. Simulation Results and Parametric Analysis of 2.4 GHz PA

As mentioned earlier, 2.4GHz ISM band RF PA is modeled with KNN, ANN, KStar, M5Rules and ANFIS individually with data obtained by changing DC biasing conditions ( $V_{GS}$  and  $V_{DS}$ ) at different certain input power ( $P_{input}$ ) levels. Parametrically analyzed PA has been designed for 2.4 GHz ISM band with Agilent ADS and  $G_T$ ,  $PAE(\%)$ ,  $IIP_3$ ,  $OIP_3$  and  $THD$  performance parameters of PA have been obtained. Avago technology produced ATF501P8 pHEMT transistor has been used.  $V_{GS}$  and  $V_{DS}$  which represent DC bias conditions of PA have been changed with certain intervals for different input powers. Performance parameters of PA have been investigated considering the upper limits of the DC operating conditions of selected RF transistor of PA  $V_{GSmax} = 0.8V$ ,  $V_{DSmax} = 7V$ ,  $I_{DSmax} = 1A$ , by changing gate source voltage  $V_{GS}$  intervals and drain source voltage  $V_{DS}$  intervals. Input power of PA has been changed in selected values from 0dBm to 25dBm. For different amplifier input powers according to different DC biasing conditions ( $V_{GS}$  and  $V_{DS}$ )  $G_T$ ,  $PAE(\%)$ ,  $IIP_3$ ,  $OIP_3$  and  $THD$  performance parameters of PA have been obtained. With these obtained results of 2.4GHz RF PA, it has been modeled with data mining methods to compare results and to find best model among these models. All analyzed models used in this study have been performed with independent variables of ( $P_{input}$ ,  $V_{GS}$  and  $V_{DS}$ ) which has total 208 data line.  $G_T$ ,  $PAE(\%)$ ,  $IIP_3$ ,  $OIP_3$  and  $THD$  parameters of PA have been modeled individually with ANFIS, ANN, KNN, KStar and M5Rules by using these data sets.

### 84.2. Data Set

Eight data sets have been used which each data set consisting of 26 data, totally 208, by changing  $V_{GS}$  which has intervals of  $0.42V \leq V_{GS} \leq 0.67V$  with selectivity of 0.01V and  $V_{DS}$  which has intervals of  $1V \leq V_{DS} \leq 6V$  with selectivity of 0.2V for  $P_{input}$  values of 0dBm, 10dBm, 15dBm, 16dBm, 17dBm, 18dBm, 20dBm and 25dBm.

### 84.3. Creating Models

In this study, five different performance parameters ( $G_T$ ,  $PAE(\%)$ ,  $IIP_3$ ,  $OIP_3$  and  $THD$ ) have been modeled with ANFIS, ANN, KNN, KStar and M5Rules. Model which has the best estimation for each performance parameter has been determined and estimated models performance results have been represented in tables.

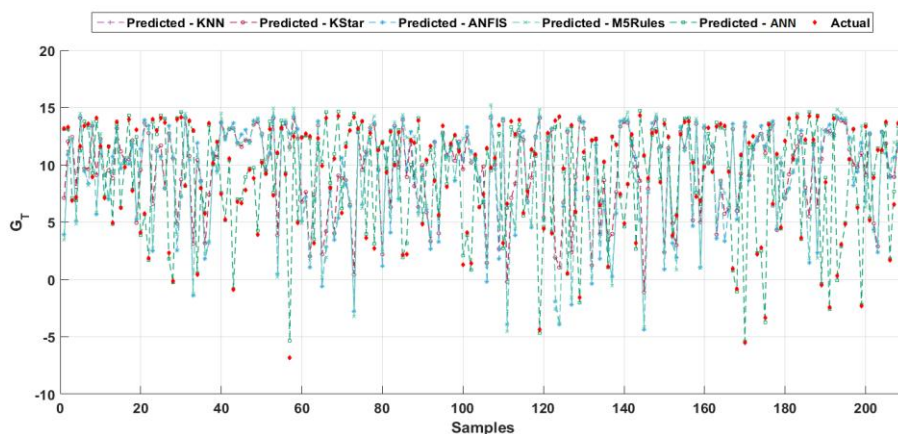


Figure 2. Estimated models results of  $G_T$

Figure 2 shows estimated results which is created by models for  $G_T$  graphically. Model results have been compared by plotting estimated model values corresponding to the real values. As it is seen from Table 1 the best result has been obtained with ANFIS model for performance parameters of  $G_T$ . It is also seen that ANN model for  $G_T$  performance parameter yielded great closed results.

Table 13. Comparison of Models with  $R^2$ , RMSE and MAE for  $G_T$

Model Name	$R^2$	RMSE	MAE
KNN	0.9799	0.6707	0.3665
KStar	0.9287	1.6652	1.0561
<b>ANFIS</b>	<b>0.9929</b>	<b>0.3848</b>	<b>0.2233</b>
M5Rules	0.9797	0.7154	0.4685
ANN	0.9922	0.4152	0.2738

Figure 3 shows the results of  $IIP_3$  performance parameter estimated by models. It has been seen that ANFIS is the best model for  $IIP_3$ . Numerical results of models for  $IIP_3$  have been demonstrated in Table 2.

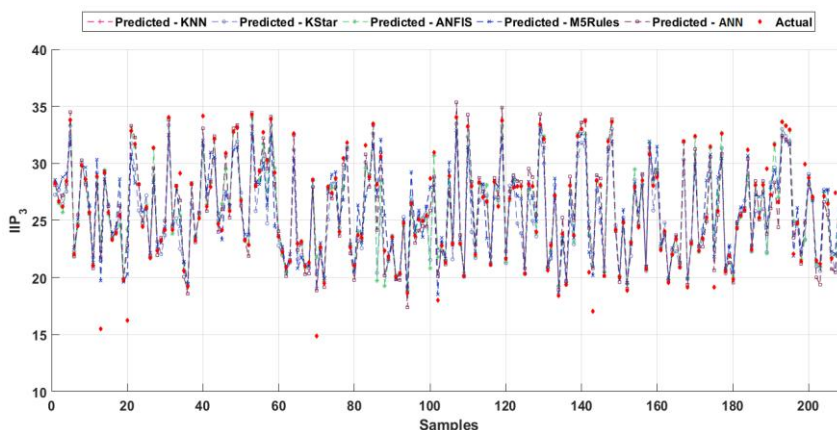


Figure 3. Estimated models results of  $IIP_3$

Table 2. Comparison of Models with  $R^2$ , RMSE and MAE for  $IIP_3$

Model Name	$R^2$	RMSE	MAE
KNN	0.8615	1.6619	0.6493
KStar	0.8140	1.9880	1.2509
<b>ANFIS</b>	<b>0.9749</b>	<b>0.6573</b>	<b>0.4341</b>

M5Rules	0.8777	1.5942	1.0965
ANN	0.9085	1.3531	0.7917

When  $OIP_3$  performance parameter is analyzed it is seen that the best model for  $OIP_3$  is ANFIS. Model results of  $OIP_3$  shown in Figure 4 and the numerical data of model results have been demonstrated in Table 3.

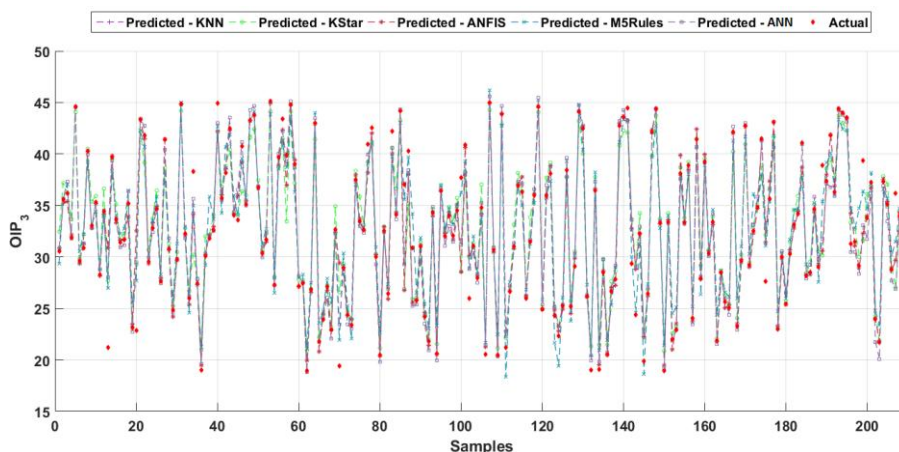


Figure 4. Estimated models results of  $OIP_3$

Table 3. Comparison of Models with  $R^2$ , RMSE and MAE for  $OIP_3$

Model Name	$R^2$	RMSE	MAE
KNN	0.9215	2.0189	0.8628
KStar	0.9029	2.2907	1.4408
<b>ANFIS</b>	<b>0.9856</b>	<b>0.8240</b>	<b>0.5503</b>
M5Rules	0.9555	1.6366	1.2759
ANN	0.9403	1.7624	0.9557

$THD$  performance parameter is estimated the best with ANFIS model like  $OIP_3$  parameter. Model results of  $THD$  corresponds to the real value are shown in Figure 5. Model results have been compared in Table 4.

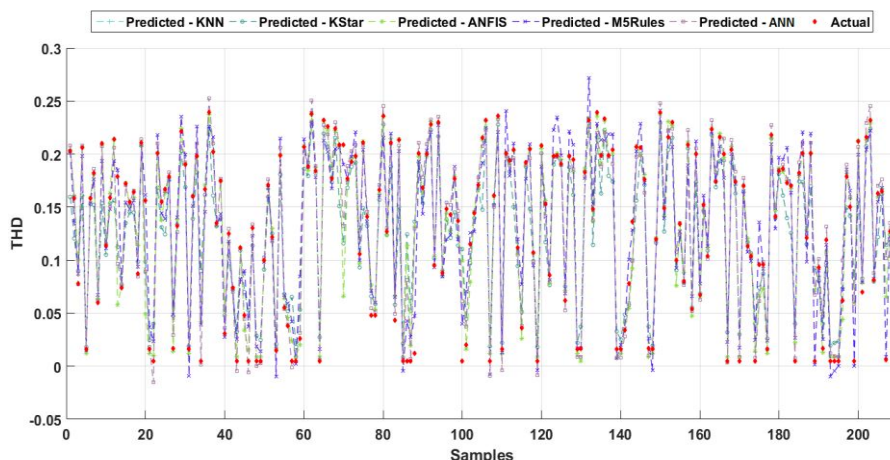


Figure 5. Estimated models results of  $THD$

Table 4. Comparison of Models with  $R^2$ , RMSE and MAE for  $THD$

Model Name	$R^2$	RMSE	MAE
KNN	0.9215	2.0189	0.8628
KStar	0.9029	2.2907	1.4408
<b>ANFIS</b>	<b>0.9856</b>	<b>0.8240</b>	<b>0.5503</b>
M5Rules	0.9555	1.6366	1.2759
ANN	0.9403	1.7624	0.9557

KNN	0.9140	0.0228	0.0095
KStar	0.8734	0.0305	0.0208
<b>ANFIS</b>	<b>0.9767</b>	<b>0.0114</b>	<b>0.0073</b>
M5Rules	0.9553	0.0166	0.0128
ANN	0.9439	0.0186	0.0097

Finally  $PAE(\%)$  parameter is analyzed. Models applied to other parameters have been applied to  $PAE(\%)$  and the best result has been obtained with ANFIS as in all other parameters. Estimated model results for  $PAE(\%)$  performance parameter shown in Figure 6. Numerical results of applied models for  $PAE(\%)$  parameter are listed in Table 5.

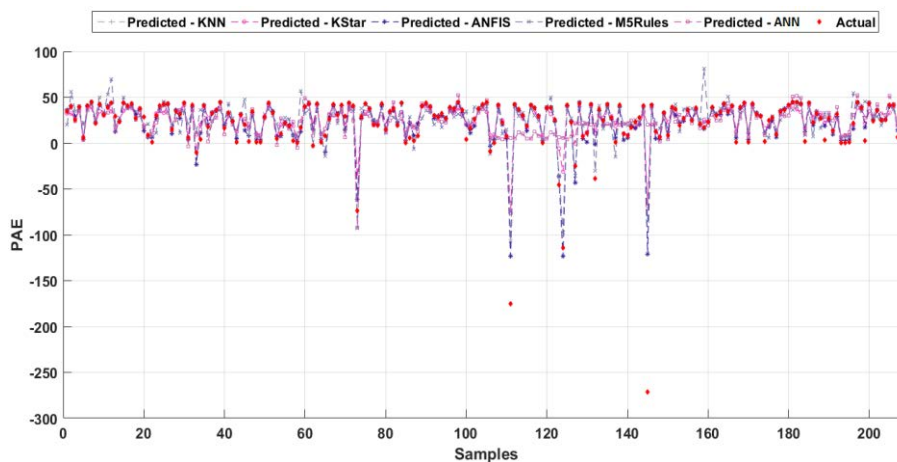


Figure 6. Estimated models results of  $PAE(\%)$

Table 5. Comparison of Models with  $R^2$ , RMSE and MAE for  $PAE(\%)$

Model Name	$R^2$	RMSE	MAE
KNN	0.8839	12.3275	4.0541
KStar	0.8610	18.6639	6.8798
<b>ANFIS</b>	<b>0.9934</b>	<b>1.9844</b>	<b>1.4404</b>
M5Rules	0.7112	17.7723	9.1745
ANN	0.2220	28.2446	11.4423

## 85. RESULTS AND CONCLUSION

In this study DC biasing conditions ( $V_{GS}$  and  $V_{DS}$ ) of RF PA have been changed for different values of input power. Outcomes of  $G_T$ ,  $PAE(\%)$ ,  $IIP_3$ ,  $OIP_3$  and  $THD$  have been modeled individually with KNN, ANN, KStar, M5Rules and ANFIS by using obtained data set and estimated results have been compared. When comparison results have been analyzed, it has been seen that all models have similar results with ANFIS. ANFIS model for all performance parameters has given smallest RMSE and MSE and best  $R^2$ . As a result, it has been seen that data mining models should be used for modeling of performance parameters of RF PAs. Especially, as an example work, ANFIS model demonstrates best behavior for 2.4GHz ISM band RF PA.

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# Performance Analysis of Time Series Forecasting Models for Short Term Wind Speed Prediction

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## Abstract

Being uncontrollable and variability of wind power can lead to problems in terms of power quality, production-consumption balance and power system reliability in the networks with high wind power. Wind speed forecasting methods with high accuracy are an effective tool that can be used to minimize these problems. In this study, 63m wind measurement station has been assembled with corresponding wind sensors in Mehmet Akif Ersoy University campus and the system has been engaged. From the recorded data total 4464 wind data of March 2014 have been studied and 8 different models (random walk, linear trend, quadratic trend, simple moving average, ARIMA (1,0,2), ARIMA (2,0,1), ARIMA(2,0,2), NARX) have been developed by using time series forecasting methods. Performance analyses have been carried out by using Root Mean Square Error (RMSE) method and comparison of model performances of developed models have also been carried out. The developed models make wind speed estimations when two consecutive wind speed data is entered. According to the results it has been seen that the most successful model is Nonlinear Autoregressive with External Input (NARX) obtained with the use of artificial neural network and as a result of running of this model regression coefficient has been found as 97.82%, RMSE value has been found as 0.80. Consequently, the results show that the developed NARX model is quite effective for short term wind speed prediction.

**Keywords:** ARIMA, NARX, time series analysis, wind speed forecasting, wind speed prediction

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## 86. INTRODUCTION

The wind energy is fast growing among all the renewable energy sources because of its high efficiency and low pollution. The power created by the wind energy transformation systems directly depends on wind speed and atmosphere meteorology. However, the untidy behaviour of wind is a great challenge to the steadiness and consistency of power system. The fluctuations of the power generation can cause operating expenses for the electricity, and places potential risks to the reliability of electricity supply. For this reason, wind speed forecasting is helpful for unit assurance, economic dispatch and power system operations [1].

The wind power system workers have to forecast variations of the wind power production to accomplish the grid processes, and to plan the spinning backup capacity. In order to increase the wind power penetration and shrink the reserve capacity, more precise predicting of wind speed is an essential need [2].

Moreover, wind speed forecasting is important because it has a significant role in the allocation of balancing power. In addition, wind speed estimating is used for transaction of electricity and the day-ahead scheduling of conventional power plants [3].

## 87. DATA ACQUISITION

First of all, in order to obtain real-life data about the potential of wind power generation in the Istiklal campus of Mehmet Akif Ersoy University, a wind measurement station was settled [4]. Before the settlement, coordinate determination works have carefully been performed in the campus for the construction of wind measurement station in the campus. For this purpose, different points in the field have been visited at different times and wind speeds were observed. Based on the criteria in the literature, the most appropriate point at the field has been identified as UTM E 263254 and N 4173479 coordinates at 1313m altitude. Wind measurement station has been constructed to detected coordinates, wind speed sensor, wind direction sensor, temperature and humidity sensor, pressure sensor and data logger has been assembled. System has been engaged and data has been tracked. Schematic illustration of the measuring stations is given in Figure 1.

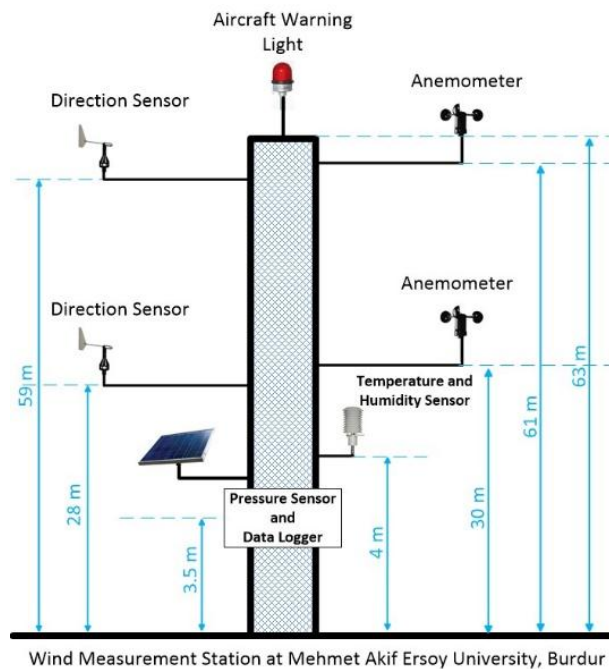


Figure 1. Schematic illustration of the wind measuring station.

For this study, wind speed measurement was carried out in 10 minute intervals at the wind measurement station during the month of March 2014. A total of 4464 pieces of data are obtained and converted into a time series for further analysis of this data. Figure 2 depicts daily based average wind speed measurements.

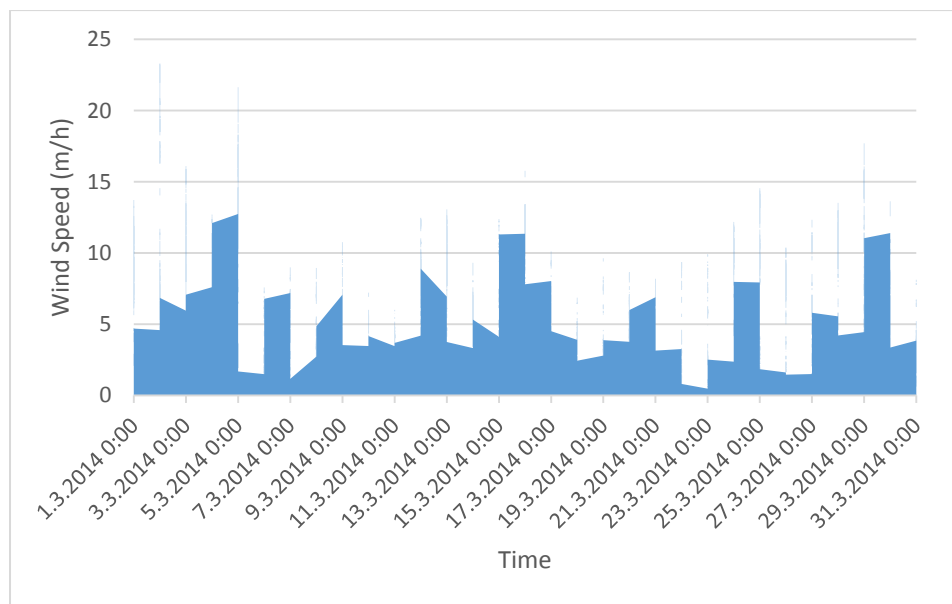


Figure 2. Daily based average wind speed measurements in March 2014

Table 1 also gives some fundamental statistical information about collected data.

Table 2. Statistical results for wind speed measurement.

Statistical Calculation	Value
Average	6.424
Standard Error	0.055
Standard Deviation	3.740
Median	5.926
Variance	13.989
Skewness	0.340
Kurtosis	0.701
Range	23.310
Maximum	23.310
Minimum	0
Total	28677.409
Quantity	4464

Measurements were made has a volatile results as shown in Figure 2 and table 1 respectively. For short term wind speed prediction, eight different methods are investigated and compared in the rest of the paper.

## 88. TIME SERIES FORECASTING MODELS

Statistical methods purpose discovering the relationship of the gathered data. The historical data of the wind speed can be used for a statistical model easily. Statistical models are low-cost to develop compared to other models and useful to model. Principally, statistical approach is reliable especially for short time periods. The main disadvantage of the approach is that the forecast error rises as the estimation time rises [1].

Statistical methods mainly contain the auto regressive (AR), auto regressive moving average (ARMA), auto regressive integrated moving average (ARIMA), grey predictions and Bayesian approach. These techniques can be used to answer the questions in finance, natural sciences and engineering that have countless data where the observations are inter-reliant [1].

Firat et al. [5] suggested a new statistical process using independent component analysis and AR model. According to acquired results, the projected technique noticeably provides higher precision compared with direct forecasting.

Erdem and Shi [6] projected 4 methods based on ARMA method for the forecasting of the wind direction and speed. The outcomes revealed that the component model is much better at forecasting the wind direction than the traditional-linked ARMA model, although the contradictory is detected for wind speed predicting.

Palomares-Salas et al. [7] used an ARIMA model for time-series forecast including wind speed measurements. Their work grants the method of model validation with a regression analysis. The obtained results confirm that ARIMA model is superior to back propagation neural network for short time-intervals.

In recent times, various new techniques for wind speed and power forecast have been developed with the advance of artificial intelligence. The new developed methods embrace fuzzy logic methods, neuro-fuzzy network, artificial neural network (ANN), support vector machine (SVM), and evolutionary optimization algorithms and adaptive neuro-fuzzy inference system (ANFIS).

ANN could handle complex and non-linear problems in terms of forecasting or classification. ANN based method is a suitable way to apply into the problem to predict the wind speed.

Chang [8] offered a technique using RBF neural network to forecast wind speed. Zeng and Qiao [9] projected a SVM-based technique to predict wind power. Guo et al. [10] studied a modified empirical mode decomposition based on feed-forward neural network. Sfetsos [11] introduced an ANN technique for the predicting of mean hourly wind speed data by means of time series analysis. Yang et al. [12] proposed an ANFIS method to interpolate the invalid and missing data. Chang [13] suggested a wind speed predicting approach based on back propagation neural network.

In this study, we have used 7 different statistical time series forecasting models. Table 2 shows model abbreviations from A to G and their model names respectively.

*Table 2. Model abbreviations and model names.*

Model Abbreviations	Model Name
A	Random walk
B	Linear trend = $7.24416 + -0.000367306 t$
C	Quadratic trend = $9.31918 + -0.00315506 t +$

	6.24356E-7 t <sup>2</sup>
D	Simple moving average
E	ARIMA(1,0,2)
F	ARIMA(2,0,1)
G	ARIMA(2,0,2)

Statistical methods can be modelled effortlessly and it is inexpensive compared to other techniques. They process the former wind data to estimate the present over the next few hours. This approach are successful especially for short time periods. The main weakness of the statistical method is error value growths with the forecast time. These approaches are mainly used to forecast up to six hours in advance.

The auto regressive moving average (ARMA) is a recognised model which is based on time series analysis. The main purpose of the ARIMA method is to predict the future value of time series, benefiting from its past values and the past forecast errors. It is popular because it can handle any series, with or without seasonal elements. ARIMA model has three parts as auto regressive, integrated, and moving average. At the same time, the model is also known as Box-Jenkins approach and can give the reliable predicting outcomes within 1 to 2 hours. Equation (1-4) define 4 different ARIMA models as following.

$$ARIMA(1,0,0) y_t = a_1 y_{t-1} + \varepsilon_t \tag{1}$$

$$ARIMA(2,0,0) y_t = a_1 y_{t-1} + a_2 y_{t-2} + \varepsilon_t \tag{2}$$

$$ARIMA(2,0,1) y_t = a_1 y_{t-1} + a_2 y_{t-2} + b_1 \varepsilon_{t-1} \tag{3}$$

$$ARIMA(2,1,0) \Delta y_t = a_1 \Delta y_{t-1} + a_2 \Delta y_{t-2} + \varepsilon_t, \text{ where } \Delta y_t = y_t - y_{t-1} \tag{4}$$

In literature, there are many statistical evaluation method to evaluate the developed models. In this study we choose mean error (ME), mean absolute error (MAE), mean squared error (MSE), root mean squared error (RMSE), Akaike information criterion (AIC), Hannan–Quinn information criterion (HQC) and Schwarz-Bayesian information criterion (SBIC). As the root mean squared error method is preferred as the main evaluation criteria, each model has been evaluated using the model evaluation methods given in Table 3.

*Table 3. Model evaluation methods.*

The mean error (ME)	$ME = \frac{1}{n} \sum_{i=1}^n (y_i - \hat{y}_i)$
The mean absolute error (MAE)	$MAE = \frac{1}{n} \sum_{i=1}^n  y_i - \hat{y}_i $

The mean squared error (MSE)	$MSE = \frac{1}{n} \sum_{i=1}^n (y_i - \hat{y}_i)^2$
The root mean squared error (RMSE)	$RMSE = \sqrt{\frac{1}{n} \sum_{i=1}^n (y_i - \hat{y}_i)^2}$
Akaike information criterion (AIC)	$AIC = 2k - 2\ln(L)$
Hannan–Quinn information criterion (HQC)	$HQC = -2 \cdot L_{max} + 2k \cdot \log \log n$
Schwarz-Bayesian information criterion (SBIC)	$SBIC = -2 \cdot \ln \hat{L} + k \cdot \ln(n)$

The results obtained from the statistical model evaluation criteria are shown in Table 4.

*Table 4. Statistical model evaluation results.*

<b>Model</b>	<b>RMSE</b>	<b>MAE</b>	<b>ME</b>	<b>AIC</b>	<b>HQC</b>	<b>SBIC</b>
A	0.834294	0.579629	-0.00118642	-0.362339	-0.362339	-0.362339
B	3.71065	3.04828	9.58115E-16	2.62331	2.62432	2.62618
C	3.59325	2.9544	1.41705E-13	2.55946	2.56098	2.56376
D	0.940994	0.658987	-0.00171022	-0.12119	-0.120684	-0.119755
E	0.831831	0.577612	0.0385374	-0.366909	-0.365392	-0.362605
F	0.832543	0.577968	0.0404928	-0.365198	-0.36368	-0.360894
G	0.832559	0.57791	0.0402586	-0.364711	-0.362688	-0.358973

Artificial neural networks (ANN) are known as the best solution for predicting the time series. Artificial neural networks modelling motivation was specified by human intelligence. So there is a solid relation between organic neurons and artificial neural networks.

The Nonlinear Autoregressive with External Input (NARX) neural network model, which is developed in MATLAB software, is shown in figure 3.



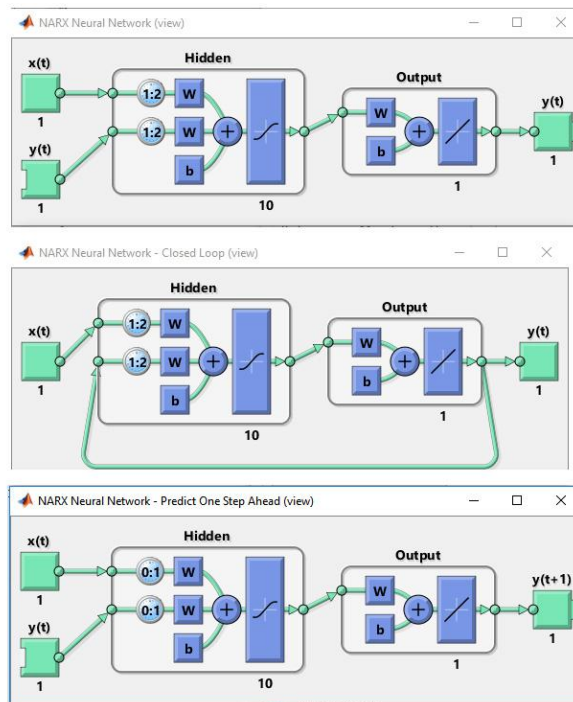


Figure 3. The Nonlinear Autoregressive with External Input (NARX) neural network model developed in MATLAB software.

NARX networks can learn to forecast one time series given past values of the same time series. These networks can be expressed as Equation 5 wherein given  $d$  past values of  $y(t)$  and another series  $x(t)$ .

$$y(t) = f(x(t - 1), \dots, x(t - d), y(t - 1), \dots, y(t - d)) \quad (5)$$

The developed network model has 10 neurons in hidden layer and 1 neuron for output layer. For network training, 3124 pieces of data were selected randomly, then the network model was validated with 670 measurement values. Finally, the trained network was tested with 670 different data. Obtained results and error values can be seen in Table 5.

	<b>Target Values</b>	<b>MSE</b>	<b>RMSE</b>	<b>R</b>
Training	3124	0.6696	0.8182	0.9757
Validation	670	0.7169	0.8466	0.9740
Testing	670	0.6392	0.7994	0.9782

Table 5.  
The  
evaluation  
results for  
NARX  
neural  
network

model.

Figure 4 shows output response of the developed network including the error graph.

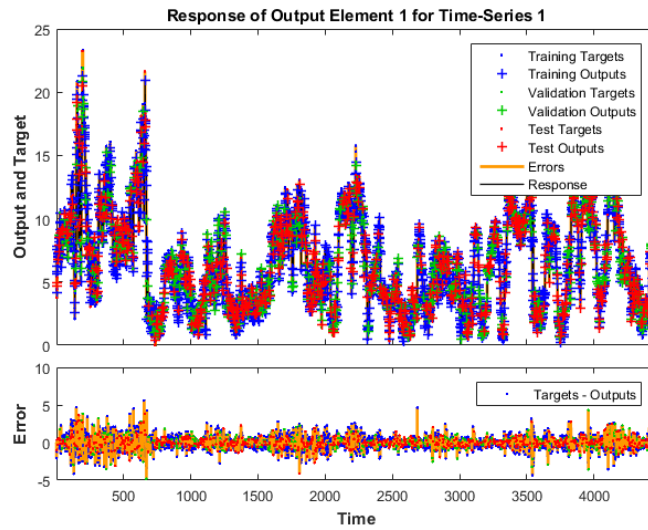


Figure 4. The model evaluation results for NARX model.

Figure 5 also gives a detailed picture and information obtained from training, validation and test phases. Calculated R values are converging to 1 means that the created network model almost exactly fits the problem.

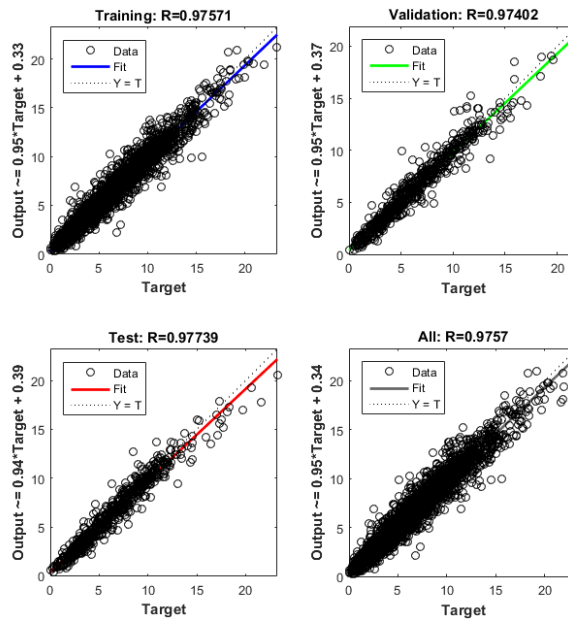


Figure 5. Graphical results for NARX model evaluation.

## 89. CONCLUSION

In this study, we have established a wind measurement station in the Istiklal campus of Mehmet Akif Ersoy University to reveal the potential of wind power generation. Well-directed forecasting of wind speed is essential to predict generated electric energy. Thus, we tried to estimate next wind speed values according to past ones accurately as possible. For this reason, eight different methods are investigated and compared according to evaluation criteria such as mean error, mean

absolute error, mean squared error, root mean squared error, Akaike information criterion, Hannan–Quinn information criterion and Schwarz-Bayesian information criterion.

In accordance with the results obtained, ARIMA models and NARX neural network model appear more successful than others. If we consider root mean square error values as the main criteria, NARX neural network model has the best RMSE and R values. Three ARIMA models (ARIMA(1,0,2), ARIMA(2,0,1) and ARIMA(2,0,2)) are following it.

This study finds out that NARX neural network model and ARIMA models can be used for short time wind speed prediction in reliable fashion.

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# Ultraviolet Radiation (UV) Applications In Milk Industry

*Ayhan Duran<sup>46</sup>, Halil Ğbrahim Kahve<sup>47</sup>*

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## Abstract

*During the production of dairy products, some thermal processes such as pasteurization and sterilization are used commonly to inactivate microorganisms. But as a result of thermal processes, loss of nutrient and aroma, non-enzymatic browning and organoleptic differentiation especially in dairy products are seen. Because of this, alternative methods are needed to provide microbial inactivation and as major problems are caused by high temperatures, non-thermal processes are focused on. For this purpose, some methods such as ultraviolet radiation (UV), high pressure (HP), pulsed light (PL), supercritical carbon dioxide (SC-CO<sub>2</sub>) or pulsed electric field (PEF) are used in food. Ultraviolet (UV) light occupies a wide band of wavelengths in the non-ionizing region of the electromagnetic spectrum between X-rays (200 nm) and visible light (400nm). UV radiation affects the DNA of bacteria, viruses, fungi and other microorganisms exposed to it in such a way that prevents them from reproducing. UV radiation is one of the new processing technology, thermal processing applications shorter duration of activity and dairy products because of the high can be used as alternatives.*

**Keywords:** *Ultraviolet, radiation, milk, dairy.*

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## 90. INTRODUCTION

Treatments on food products are carried out to extend its shelf life, but above all to ensure its safety for consumers. Thermal technologies are the most widely applied to achieve these purposes, but these treatments have a negative effect on certain components of the food itself, reducing its vitamin content and other nutrients, as well as sensory features that make them less attractive in terms of color and textural properties. Non-thermal technologies are an alternative to thermal treatment that are being studied and developed in order to obtain a better final product sensory quality, but without neglecting microbial safety. In this way, these alternatives to thermal technologies can produce food products without enzymes and harmful microorganisms, while maintaining nutritional characteristics and minimizing the loss of quality in terms of flavor, color and nutritional value. One of these innovative technologies is ultraviolet irradiation [1].

Ultraviolet light can be used to inactivate many types of organisms, including viruses, but it is currently known that UV light only works on surfaces or clear liquids such as water. UV light radiation has been used for many years in pharmaceutical, electronic, and aquaculture industries as a disinfection medium. A monochromatic UV light (254 nm) is obtained by using low-pressure mercury (LPM) vapour germicidal lamps. The UV light acts as a physical method for microbial disinfection [2].

UV light is generally produced by mercury lamps at low or medium pressure as a continuous beam in a mono or polychromatic mode, respectively. When applied under controlled conditions, UV light can lead to non-thermal processes, which have been shown to inactivate microorganisms in edible liquids, such as in apple, grape, cranberry and grapefruit juices, milk, sugar solutions, citron, water and other liquid foods and liquid eggs [3].

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Many nonthermal technologies, such as the germicidal portion of ultraviolet light (UV-C) ranging from 200 to 280 nm, are now being investigated as an alternative to thermal treatment of milk to inactivate pathogens and improve shelf life [4].

## 91. THE CHARACTERISTIC OF UV

Ultraviolet (UV) light occupies a wide band of wavelengths in the non-ionising region of the electromagnetic spectrum between X-rays (200nm) and visible light (400nm). For practical purposes the UV spectrum can be subdivided into three regions:

- short-wave UV (UV-C) with wavelengths from 200 to 280nm;
- medium-wave UV (UV-B) with wavelengths from 280 to 320nm;
- long-wave UV (UV-A) with wavelengths from 320 to 400nm.

The intensity of UV radiation is expressed as irradiance or intensity flux ( $\text{Wm}^{-2}$ ), while the dose, which is a function of the intensity and time of exposure, is expressed as radiant exposure ( $\text{Jm}^{-2}$ ) [5].

## 92. IMPACT ON LIVING CELLS UV APPLICATIONSIN THE DAIRY INDUSTRY

UV radiation in the range of 250-260nm is lethal to most micro-organisms, including bacteria, viruses, protozoa, mycelial fungi, yeasts and algae. The relationship between germicidal effect and wavelength is which shows the maximum effect at 254nm. The damage inflicted by UV-C probably involves specific target molecules and a dose in the range from 0.5 to 20  $\text{Jm}^{-2}$  leads to lethality by directly altering microbial DNA through dimer formation [6]. The main types of photoproduct in UV-irradiated DNA are cyclobutyl-type dimers (pyrimidine dimers), pyrimidine adducts and DNA-protein cross-links [7]. Purines are approximately 10-fold more resistant to photochemical alteration than are the pyrimidines, and because of this difference in sensitivity it has been implied that the photochemistry of the purines is not important biologically; by the time a significant amount of purine damage has occurred, the cells would have been inactivated by pyrimidine damage anyway [8].

Once the DNA has been damaged, the microorganisms can no longer reproduce and the risk of disease arising from them is eliminated. Temperatures between 5 and 37°C have little, if any, influence on the microbiocidal action of radiation, but moisture exerts a very marked effect. Where bacteria are suspended in air, an increase in relative humidity results in a greatly reduced death rate, especially at humidities greater than about 50%. Similarly, bacteria suspended in a liquid medium are much more resistant than those suspended in air, even after making allowance for the absorption of the medium [5].

## 93. UV APPLICATIONSIN THE DAIRY INDUSTRY CONCLUSION

In his study Matak and friends, sensory and chemical consequences of treating goat milk using an UV fluid processor were assessed. Milk was exposed to UV for a cumulative exposure time of 18 s and targeted UV dose of  $15.8 \pm 1.6 \text{ mJ/cm}^2$ . A triangle test revealed differences between the odor of raw milk and UV irradiated milk. Ultraviolet irradiation at the wavelength 254 nm produced changes in the sensory and chemical properties of fluid goat milk [9].

In another study, fresh goat's milk was inoculated with *Listeria monocytogenes* (L-2289) at  $10^7$  CFU/ml and exposed to UV light. A greater than 5-log reduction was achieved ( $P < 0.0001$ ) when the milk received a cumulative UV dose of  $15.8 \pm 1.6 \text{ mJ/cm}^2$ . The results of this study indicate that UV irradiation could be used for the reduction of *L. monocytogenes* in goat's milk [10].

Reinemann et al. in this study, Ultraviolet (UV) system was shown to be capable of reliably achieving in excess of a 3 log<sub>10</sub> reduction in bacteria measured as standard plate, psychrotrophic, coliform and thermoduric counts. Sensory analysis indicated that excessive or improper treatment may affect milk flavor so that care must be taken in the way that UV treatment is applied [11].



UV light inactivation of *Mycobacterium avium* subsp. *paratuberculosis* in Middlebrook 7H9 broth and whole and semiskim milk was investigated using a laboratory-scale UV machine that incorporated static mixers within UV-penetrable pipes. UV treatment proved to be less effective in killing *M. avium* subsp. *paratuberculosis* suspended in milk (0.5- to 1.0-log<sub>10</sub> reduction per 1,000 mJ/ml) than that suspended in Middlebrook 7H9 broth (2.5- to 3.3-log<sub>10</sub> reduction per 1,000 mJ/ml) [12].

#### 94. CONCLUSION

UV technology is an emerging non-thermal process technology for disinfection of foods in the food industry. Ultraviolet processing can potentially provide more ideal food products with fresh-like characteristics. Short wave UV-C radiation is lethal to most microorganisms and can be applied to render safe food products. At present, the application of UV light for disinfection of food products is no longer used, but it could easily be applied to liquid and solid food products. Each food processing method is indeed different, and the performance of UV lamps for treatment of liquids or solids should be studied to obtain basic information regarding microbial disinfection (Guerrero-Beltrán and Barbosa-Cánovas, 2004).

Currently, this technology is not widely used in food processing, but it could potentially be applied in dairy industry, although in each process the correct type of lamp to use should be taken into account in order to optimize its effects on pathogens and spoilage. It is also very important to conduct studies on the effect that this type of radiation has on food, regarding nutritional and sensory evaluation.

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# Energy Management and Sustainability of Agricultural Perspective: Case from Çankırı, Turkey

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## *Abstract*

*Growing population and the developments of the people's living standards continuously increasing that it demands for energy in worldwide. Today, using a large portion of the energy, which will be known run out in the near future from fossil-based sources, it reveals the environmental problems of global dimension. That case, instead of fossil fuel reserves are rapidly diminishing, and that cause environmental pollution, reveals the need for utilization of renewable and clean energy sources.*

*Nowadays, intensive agricultural production system is dependent on fossil fuels, it is carried out with limited water and intensive use of natural resources. At the same time, to meet the needs of a growing world population, climate change as well, especially on land and water resources is reduced by the effect of energy sources as well as in natural resources makes it efficient and sustainable use forced.*

*In this study; Central Anatolia Region and the provinces of Çankırı, with an average annual production of alternative energy sources that can be utilized in the agricultural field, aimed to determine the highest and lowest solar radiation energy value. For this purpose; State Meteorology Affairs General Directorate, which is measured by months and regions based on solar radiation intensity and mean temperature data were utilized.*

**Keywords:** Çankırı, energy, intensive, radiation energy

## 95. INTRODUCTION

It is a known fact that energy is one of the most important components of the agricultural production process. Energy diversity can be used in this process has increased tend to different energy sources. The renewable major sources are solar energy, wind energy, geothermal energy and biomass energy.

Renewable energy as it is defined "the nature of their evolution, the next day to produce the same energy source may be present. Although fossil fuels are exhausted and non-renewable, those are the clean and sustainable natural resources like hydraulics, sun, biomass, and geothermal.

Sustainable energy is "today's energy needs, without damaging the ability of future generations to meet their own needs". In this context, "the sustainable agriculture is to protect the environment in the long term productivity and agricultural activities, to ensure economic growth, it is directed to improving the quality of rural life.

It's an essential requirement taking advantage of alternative energy resources instead of fossil energy sources economically profitable for producers on the purpose of preserving energy asset and avoiding from environmental pollution on agricultural production. Therefore, efficient and sustainable use of alternative energy sources such as natural resources became crucial in the agricultural production process. In this study, the Central Anatolia Region and Çankırı annual basis average of solar energy from alternative energy sources in the province, to determine the highest and lowest solar radiation

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exergy value is assessed on the basis of agricultural aspects of energy management and sustainability principles.

## 96. MATERIALS AND METHODS

### 96.1. Material

Exergy of a form of energy or substance, its potency in the environment can change is a measure of quality or usefulness. [5]. Exergy, as a result of interaction with the surroundings, the heat transfer is the maximum theoretical useful work that can be obtained only in case of the environment. [6]. Exergy is the portion of the entire energy can be converted into other forms of energy. [7].

Exergy of solar radiation, thermal radiation is important for the process to transform the work and different events, such as heat. Radiation in the transformation process, Exergy efficiency must be defined taking into account the specific features of the processing. Exergy efficiency of conversion of thermal radiation work, radiation benefiting from the work done, defined as the ratio of the radiation exergy. [6, 8].

The average solar radiation exergyvalue by region in Turkey have been calculated based on the average solar radiation intensity values given in Table 1. According to the average temperature for the duration of the sun, it is taken into account, which was published by to the State Meteorology Affairs General Directorate (DMI). [9].An easy way to comply with the symposium paper formatting requirements is to use this document as a template and simply type your text into it.

*Table 1. Solar radiation values by region in Turkey. [10]*

REGIONS	Average Solar Radiation Intensity (W/m <sup>2</sup> )		
	YEARLY	JULY	DECEMBER
Southeastern Anatolia	477	767	283
Mediterranean	463	723	183
Central Anatolia	457	720	160
Aegean	450	723	167
EastAnatolia	447	667	163
Marmara	363	593	133
Black Sea	343	510	157

### 96.2. Method

Exergy values of solar radiation is calculated by the following equation

$$\hat{E}_r = \hat{i} \cdot \psi \tag{1}$$

Equation (2) in  $\psi$  value indicates the relative amount of energy present in the highest amount of radiation and is calculated as follows.

$$\psi = 1 + \frac{1}{3} \left( \frac{T_o}{T} \right)^4 - \frac{4}{3} \left( \frac{T_o}{T} \right) \tag{2}$$

In this equation;  $\hat{E}_r$ ; exergy of solar radiation ( $W/m^2$ ); solar radiation ( $W/m^2$ ),  $T_o$ ; ambient temperature (K) and  $T_s$ ; surface temperature of the Sun (6000K).

### 97. RESULTS AND DISCUSSION

The annual average calculated for Turkey in general, the changes in the highest and lowest solar radiation exergy value is given in Figure 1.

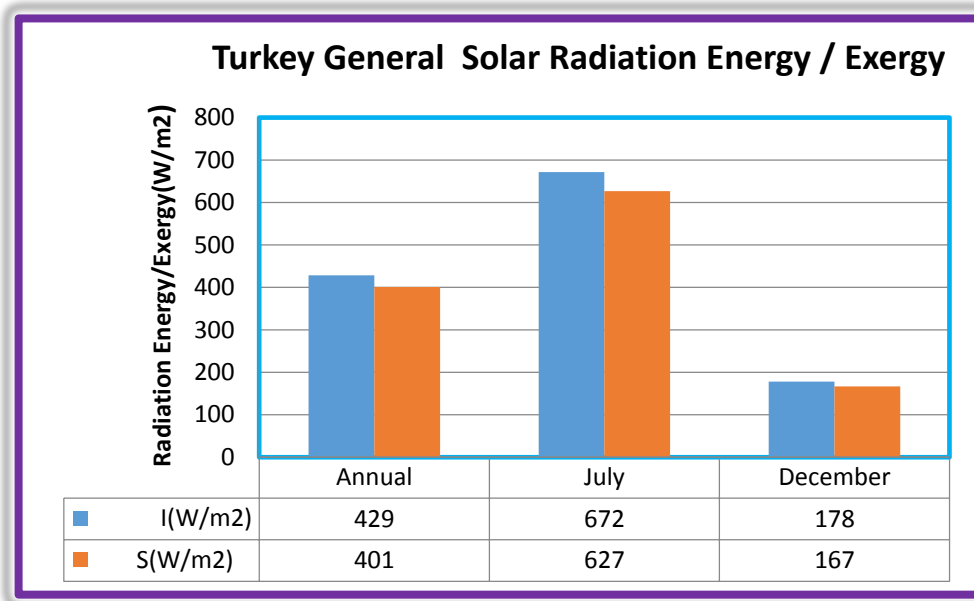
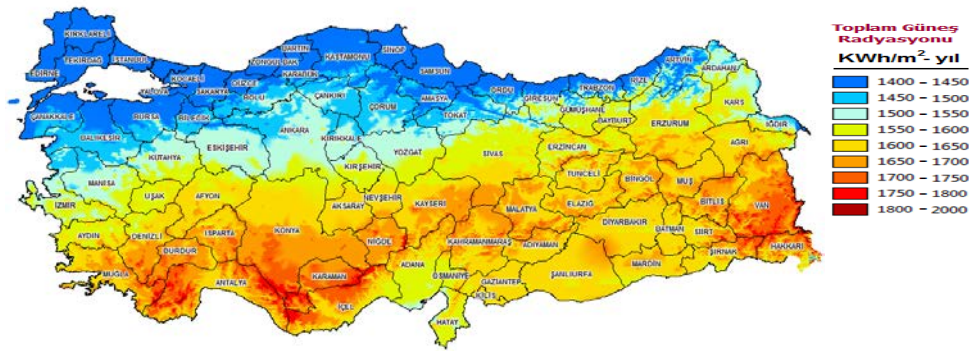


Figure 1. Turkey General of Solar Radiation Energy / Exergy

Turkey in the average annual solar radiation energy of  $428.6 W/m^2$ , while the average annual solar radiation exergy is designated as  $401.1 W/m^2$ . The average annual solar radiation energy of  $671.9 W/m^2$  for July to be in with the highest levels of solar radiation exergy of  $626.8 W/m^2$  is calculated. The annual average solar radiation energy of  $178 W/m^2$  of solar radiation exergy for December, which is the lowest level of  $166.8 W/m^2$ , respectively.

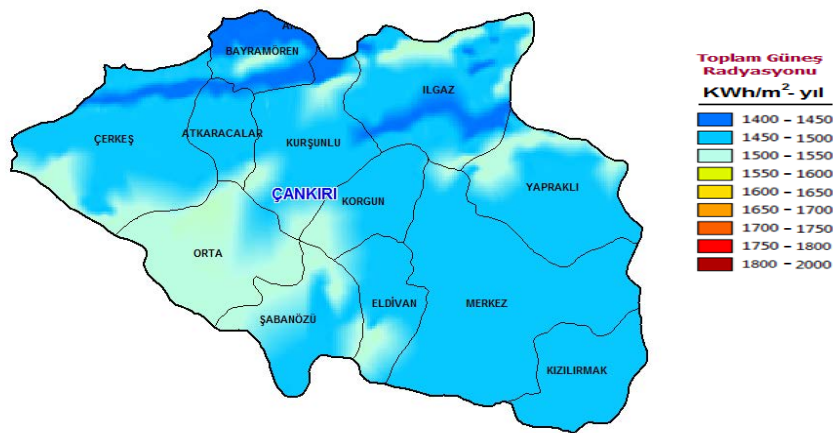
The average annual solar radiation exergy by region in Turkey, a parallel shift of the average annual solar radiation is shown in Table 1, as expected. In Turkey, the average annual solar radiation exergy of the richest regions in terms, as well as in terms of solar radiation energy of  $446 W / m^2$  with the Southeastern Anatolia. Respectively, the Southeastern Anatolia Mediterranean ( $433 W / m^2$ ), Central Anatolia ( $428 W / m^2$ ), Aegean ( $421 W / m^2$ ), East ( $419 W / m^2$ ), Marmara ( $340 W / m^2$ ) regions eyeing the each other, the lowest value of  $321 W / m^2$  is seen in the Black Sea region.

#### Turkey and Solar Radiation Exergy Change in Çankırı Province



Reference: <http://www.eie.gov.tr/MyCalculator/Default.aspx>

Figure 2. Turkey's total solar radiation values map



Reference: <http://www.eie.gov.tr/MyCalculator/Default.aspx>

Figure 3. Çankırı total solar radiation values map

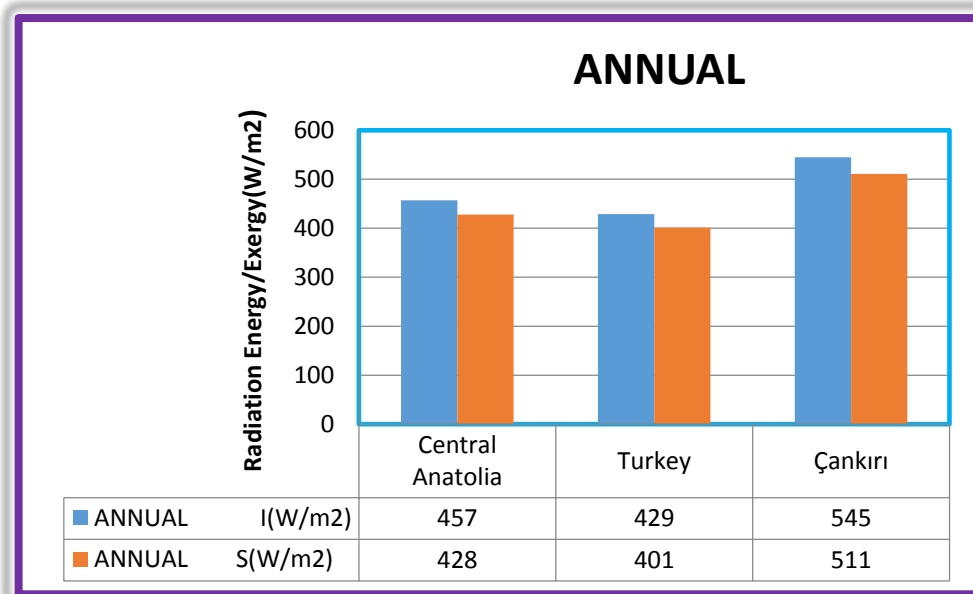
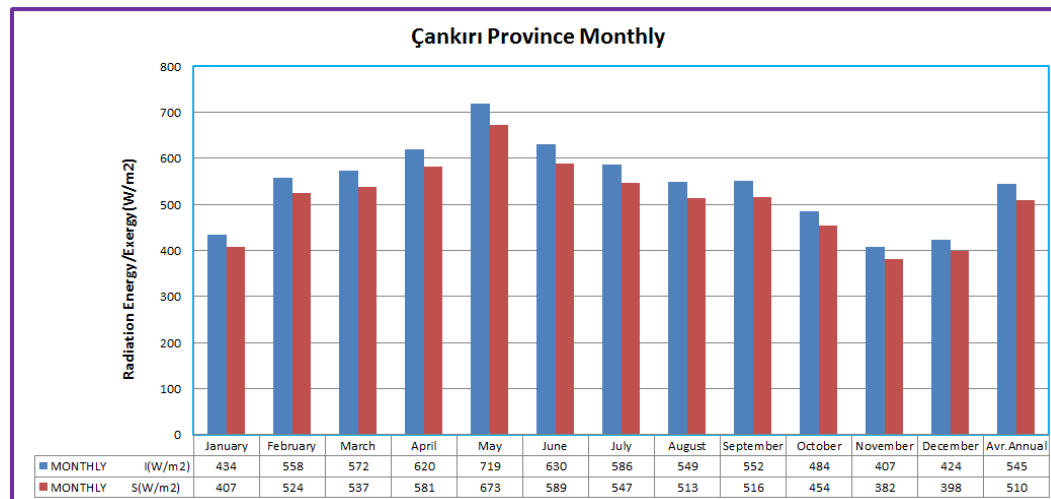


Figure 4-Turkey,

Central Anatolia and Çankırı the annual energy/exergy radiation values

Turkey in the average annual solar radiation energy of  $429 \text{ W/m}^2$  while the average annual solar radiation exergy is designated as  $401.1 \text{ W/m}^2$ . The average annual solar radiation energy of  $545 \text{ W/m}^2$  with the highest level because it is in Çankırı province, exergy of solar radiation  $511 \text{ W/m}^2$  is calculated. The average annual solar radiation energy / exergy when value as in Fig 4 during the year of Çankırı Province by the general of Turkey and Central Anatolia to have more solar energy potential and these values are observed to exceed the average value considering.

Çankırı months of radiation energy and exergy values for the provinces when examined, solar energy best month in terms of potential,  $719 \text{ W / m}^2$  radiation power of  $673 \text{ W / m}^2$ , while May and Exergy value and the lowest month  $424 \text{ W / m}^2$  radiation power and  $398 \text{ W / m}^2$  with exergy value is calculated as of December.



Şekil 5- Monthly energy / exergy radiation value for Çankırı.

## 98. CONCLUSIONS AND RECOMMENDATIONS

Maintain energy efficiency and in order to prevent environment pollution is a priority requirement instead of fossil energy sources that in win-win situation as economic using of alternative energy sources for producers. In agricultural production therefore, efficient and sustainable use of alternative energy sources as in all natural resources has also important in the agricultural production process. In this study, In the Central Anatolia Region and city of Çankırı from alternative energy sources as solar energy determining of the average annual the highest and lowest solar exergy value was evaluated on the basis of agricultural aspects of energy management and sustainability principles.

Central Anatolia Region of Turkey and the average annual for the province of Çankırı is determined by the highest and lowest solar radiation exergy value. Turkey in general, Çankırı Central Anatolia Region and the result set for the province can be summarized as follows:

1. As the average annual solar radiation energy in Turkey,  $428.6 \text{ W/m}^2$ , the average annual solar radiation exergy  $401.1 \text{ W/m}^2$  is defined,
2. As the average annual solar radiation energy in the Central Anatolian Region of Turkey  $457 \text{ W/m}^2$ , the average annual solar radiation exergy of  $428 \text{ W/m}^2$  is designated.
3. As the average annual solar radiation energy of Çankırı province  $545 \text{ W/m}^2$ , the average annual solar radiation exergy of  $510 \text{ W/m}^2$  is designated.

As a result; province of Çankırı; because of geographical, ecological conditions and in terms of alternative energy sources that can be used in agricultural production has more potential of solar energy than the general of Turkey and Central Anatolia Region of Turkey. Therefore, it will be found within the framework of the principles of sustainable agriculture and renewable resources more efficient energy management in an important position in terms of agricultural production potential with the use.

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# Vibrational Spectra of the $[MLCl_2]$ ( $M= Mn(II), Fe(II), Co(II)$ ; $L= 2,2'$ -Bipyridine) Complex from Theoretical Calculations

*Berna Çatıkkaç<sup>50,2</sup>, Ziya Kantarcı<sup>51</sup>*

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## Abstract

*The structural, electronic and vibrational spectral parameters of the  $[MLCl_2]$  ( $M= Mn(II), Fe(II), Co(II)$ ;  $L= 2,2'$ -Bipyridine) donor-acceptor complexes have been studied by using HF/gen and DFT/mPW1PW91+iop(3/76=0572004280)/gen levels. Firstly, geometric parameters (bond length, bond angle, torsion angle) of the most stable form of the complexes were determined. Their binding, reorganization, atomization, HOMO-LUMO (FMOs) and ionization potential energies have also been calculated by the DFT method. Secondly, infrared and Raman frequencies were calculated and SQM analysis has been performed by using anharmonic frequencies. The obtained results were found to be in good agreement with the corresponding experimental findings.*

**Keywords:** Density Functional Theory, Raman Spectra, Infrared Spectra, 2,2'-bipyridine

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## 100. INTRODUCTION

2,2'-bipyridine (bpy) is a bidentate chelating ligand, an important isomer of the bipyridine family. These kinds of ligands have played an important role in the development of coordination chemistry [1,2]. 2,2'-bipyridine complexes with transition metal ions and shows antifungal, antibacterial and antiviral activity. The aim of this study is to predict the structural, electronic and vibrational spectral parameters of the  $[MLCl_2]$  ( $M = Mn(II), Fe(II), Co(II)$ ;  $L= 2,2'$ -Bipyridine) donor-acceptor complexes. Theoretical studies on 2,2'-bipyridine and complexes structurally characterized HF / gen and DFT / mPW1PW91 + iop (3/76=0572004280) / gen levels. Investigation of molecular geometry optimization, molecular electrostatic potential surface, frontier molecular orbital properties, dipole moment ( $\mu$ ) was determined with Gaussian 03W software package [3].

## 101. CALCULATION

Quantum chemical calculations were carried out with Gaussian 03W software package [3], with Gauss View 3.0 [4] molecular graphic visualizing program. Based on the optimized ground state geometry of bpy ligand, their complexes were computed by using HF / gen and DFT / mPW1PW91 + iop (3/76=0572004280) / gen scheme. 6-311+G for atom no: 1, 2, 6, 7, 19, 20; SV for atom no: 3, 4, 5, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18; Cl: 6-31G(2df), M: sddall and M: sdd basis sets were used in this study.

Harmonic and anharmonic infrared and Raman frequencies of the fundamental vibrations were obtained. The force field scaling procedure compensate for the approximations involved in the DFT calculations and for the anharmonicity that is omitted in the usual harmonic approximation. The Total Energy Distribution (TED) of the fundamental modes of the molecules was calculated by using Scaled Quantum Mechanics Solutions (SQM). In SQM calculation, eight scaling groups have been used [5 – 14].

## 102. RESULTS AND DISCUSSION

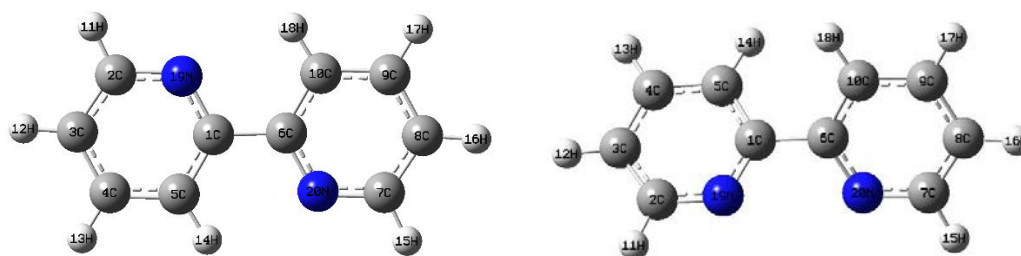
### 102.1. Structural parameters

In the crystalline structure of 2,2'-bipyridine was determined as a trans conformation (as shown in Fig. 1a) by means of X-ray diffraction [15]. This form presents a  $C_{2h}$  symmetry. When bpy is in the metal complexes, it exists in a cis coplanar conformation (as shown in Fig. 1b) and has  $C_{2v}$  symmetry.

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 Figure 1. (a) *trans*-bpy structure image

 (b) *cis*-bpy structure image

 Table 14. Comparison of the optimized and the experimental geometrical parameters for 2,2'-bipyridine (*trans*-bpy in Figure 1a), in angstroms for bond lengths and degrees for angles and dihedral angles

Left side				Right side				Left side				Right side			
Bond length (Å)				Bond length				Dihedral angle				Dihedral angle			
HF	DFT	Exp.*	HF	DFT	Exp.*	HF	DFT	HF	DFT	HF	DFT	HF	DFT		
C <sub>1</sub> C <sub>5</sub>	1.395	1.395	1.410	C <sub>6</sub> C <sub>10</sub>	1.395	1.395		C <sub>6</sub> C <sub>1</sub> C <sub>5</sub> C <sub>4</sub>	180.0	180.0		C <sub>1</sub> C <sub>6</sub> C <sub>10</sub> C <sub>9</sub>	180.0	180.0	
C <sub>1</sub> N <sub>19</sub>	1.336	1.342	1.350	C <sub>6</sub> N <sub>20</sub>	1.336	1.342		C <sub>6</sub> C <sub>1</sub> C <sub>5</sub> H <sub>14</sub>	0.0	0.0		C <sub>1</sub> C <sub>6</sub> C <sub>10</sub> C <sub>18</sub>	0.0	0.0	
C <sub>2</sub> C <sub>3</sub>	1.389	1.390	1.370	C <sub>7</sub> C <sub>8</sub>	1.389	1.390	1.370	N <sub>19</sub> C <sub>1</sub> C <sub>5</sub> C <sub>4</sub>	0.0	0.0		N <sub>20</sub> C <sub>6</sub> C <sub>10</sub> C <sub>9</sub>	0.0	0.0	
C <sub>2</sub> H <sub>11</sub>	1.077	1.084	1.080	C <sub>7</sub> H <sub>15</sub>	1.077	1.084		N <sub>19</sub> C <sub>1</sub> C <sub>5</sub> H <sub>14</sub>	180.0	180.0		N <sub>20</sub> C <sub>6</sub> C <sub>10</sub> H <sub>18</sub>	180.0	180.0	
C <sub>2</sub> N <sub>19</sub>	1.330	1.334	1.370	C <sub>7</sub> N <sub>20</sub>	1.330	1.334	1.370	C <sub>5</sub> C <sub>1</sub> N <sub>19</sub> C <sub>2</sub>	0.0	0.0		C <sub>10</sub> C <sub>6</sub> N <sub>20</sub> C <sub>7</sub>	0.0	0.0	
C <sub>3</sub> C <sub>4</sub>	1.394	1.394	1.370	C <sub>8</sub> C <sub>9</sub>	1.394	1.394	1.370	C <sub>6</sub> C <sub>1</sub> N <sub>19</sub> C <sub>2</sub>	180.0	180.0		C <sub>1</sub> C <sub>6</sub> N <sub>20</sub> C <sub>7</sub>	180.0	180.0	
C <sub>3</sub> H <sub>12</sub>	1.081	1.086	1.080	C <sub>8</sub> H <sub>16</sub>	1.081	1.086		H <sub>11</sub> C <sub>2</sub> C <sub>3</sub> C <sub>4</sub>	180.0	180.0		H <sub>15</sub> C <sub>7</sub> C <sub>8</sub> C <sub>9</sub>	180.0	180.0	
C <sub>4</sub> C <sub>5</sub>	1.392	1.391	1.400	C <sub>9</sub> C <sub>10</sub>	1.392	1.391	1.400	H <sub>11</sub> C <sub>2</sub> C <sub>3</sub> H <sub>12</sub>	0.0	0.0		H <sub>15</sub> C <sub>7</sub> C <sub>8</sub> H <sub>16</sub>	0.0	0.0	
C <sub>5</sub> H <sub>14</sub>	1.077	1.084	1.080	C <sub>10</sub> H <sub>18</sub>	1.077	1.084		N <sub>19</sub> C <sub>2</sub> C <sub>3</sub> H <sub>12</sub>	180.0	180.0		N <sub>20</sub> C <sub>7</sub> C <sub>8</sub> H <sub>16</sub>	180.0	180.0	
C <sub>1</sub> C <sub>6</sub>	1.481	1.470	1.500					C <sub>3</sub> C <sub>2</sub> N <sub>19</sub> C <sub>1</sub>	0.0	0.0		C <sub>8</sub> C <sub>7</sub> N <sub>20</sub> C <sub>6</sub>	0.0	0.0	
Bond angles (°)				Bond angles (°)				Bond angles (°)				Bond angles (°)			
C <sub>5</sub> C <sub>1</sub> C <sub>6</sub>	121.6	121.3		C <sub>1</sub> C <sub>6</sub> C <sub>10</sub>	121.6	121.3		H <sub>11</sub> C <sub>2</sub> N <sub>19</sub> C <sub>1</sub>	180.0	180.0		H <sub>15</sub> C <sub>7</sub> N <sub>20</sub> C <sub>6</sub>	180.0	180.0	
C <sub>5</sub> C <sub>1</sub> N <sub>19</sub>	121.5	121.9		C <sub>8</sub> C <sub>7</sub> N <sub>20</sub>	122.6	122.9	124.3	C <sub>2</sub> C <sub>3</sub> C <sub>4</sub> C <sub>5</sub>	0.0	0.0		C <sub>7</sub> C <sub>8</sub> C <sub>9</sub> C <sub>10</sub>	0.0	0.0	
C <sub>6</sub> C <sub>1</sub> N <sub>19</sub>	116.9	116.8		C <sub>1</sub> C <sub>6</sub> N <sub>20</sub>	116.9	116.8	116.1	C <sub>2</sub> C <sub>3</sub> C <sub>4</sub> H <sub>13</sub>	180.0	180.0		C <sub>7</sub> C <sub>8</sub> C <sub>9</sub> H <sub>17</sub>	180.0	180.0	
C <sub>3</sub> C <sub>2</sub> H <sub>11</sub>	121.3	121.1		C <sub>8</sub> C <sub>7</sub> H <sub>15</sub>	121.3	121.1		H <sub>12</sub> C <sub>3</sub> C <sub>4</sub> C <sub>5</sub>	180.0	180.0		H <sub>16</sub> C <sub>8</sub> C <sub>9</sub> C <sub>10</sub>	180.0	180.0	
C <sub>3</sub> C <sub>2</sub> N <sub>19</sub>	122.6	122.9	124.2	C <sub>10</sub> C <sub>6</sub> N <sub>20</sub>	121.5	121.9	122.5	H <sub>12</sub> C <sub>3</sub> C <sub>4</sub> H <sub>13</sub>	0.0	0.0		H <sub>16</sub> C <sub>8</sub> C <sub>9</sub> H <sub>17</sub>	0.0	0.0	
H <sub>11</sub> C <sub>2</sub> N <sub>19</sub>	116.2	116.0		H <sub>15</sub> C <sub>7</sub> N <sub>20</sub>	116.2	116.0		C <sub>3</sub> C <sub>4</sub> C <sub>5</sub> C <sub>1</sub>	0.0	0.0		C <sub>8</sub> C <sub>9</sub> C <sub>10</sub> C <sub>6</sub>	0.0	0.0	
C <sub>2</sub> C <sub>3</sub> C <sub>4</sub>	118.0	118.2	118.3	C <sub>7</sub> C <sub>8</sub> C <sub>9</sub>	118.0	118.2	118.5	C <sub>3</sub> C <sub>4</sub> C <sub>5</sub> H <sub>14</sub>	180.0	180.0		C <sub>8</sub> C <sub>9</sub> C <sub>10</sub> H <sub>18</sub>	180.0	180.0	
C <sub>4</sub> C <sub>3</sub> H <sub>12</sub>	121.5	121.4		C <sub>9</sub> C <sub>8</sub> H <sub>16</sub>	121.5	121.4		H <sub>13</sub> C <sub>4</sub> C <sub>5</sub> C <sub>1</sub>	180.0	180.0		H <sub>17</sub> C <sub>9</sub> C <sub>10</sub> C <sub>6</sub>	180.0	180.0	
C <sub>3</sub> C <sub>4</sub> C <sub>5</sub>	119.3	119.1	119.4	C <sub>8</sub> C <sub>9</sub> C <sub>10</sub>	119.3	119.1	119.7	C <sub>5</sub> C <sub>1</sub> C <sub>6</sub> C <sub>10</sub>	180.0	180.0		N <sub>19</sub> C <sub>1</sub> C <sub>6</sub> N <sub>20</sub>	180.0	180.0	
C <sub>1</sub> C <sub>5</sub> C <sub>4</sub>	118.7	118.8		C <sub>6</sub> C <sub>10</sub> C <sub>9</sub>	118.7	118.8	118.3	C <sub>5</sub> C <sub>1</sub> C <sub>6</sub> N <sub>20</sub>	0.0	0.0		N <sub>19</sub> C <sub>1</sub> C <sub>6</sub> C <sub>10</sub>	0.0	0.0	
C <sub>4</sub> C <sub>5</sub> H <sub>14</sub>	121.9	122.4		C <sub>9</sub> C <sub>10</sub> H <sub>18</sub>	121.9	122.4									
C <sub>1</sub> N <sub>19</sub> C <sub>2</sub>	119.9	119.1	116.4	C <sub>6</sub> N <sub>20</sub> C <sub>7</sub>	119.9	119.1	116.7								

\* X ray diffraction values [15]

The found structural conformation of 2,2'-bipyridine molecule (gas phase) differs from the conformation in the crystalline structure. This difference is likely due to the molecular packing effects in the crystal form. The most stable form (shown in Figure 1) has been optimized (refined) at the selected methods and basis sets. The structural parameters of this form are shown in Table 1, together with the x-ray structural data for comparison. The reliability of the calculated structural parameters may be appraised by the criterion stated by Foresman and Frisch [4]. Following them when we speak of accurate geometries, we generally refer to bond lengths that are within about 0.01-0.02 of the experiment and bond and dihedral angles that are within about 1-20 of the experimentally measured values. Based on this criterion, as seen from Table 1, our optimized bond lengths and angles are in good agreement with the x-ray structural results [15] which are the only experimental results directly comparable to the optimized ground state structure. This structural agreement indicates that the intermolecular forces in the crystal form are very mild. As seen in Table 1, structural DFT values are better than HF approach. A similar conclusion may also be reached from the vibrational results.

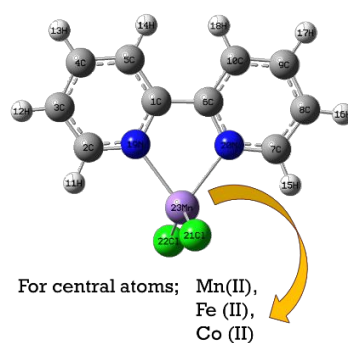


Figure 2.  $[M(\text{bpy})\text{Cl}_2]$   $M = \text{Mn}(\text{II}), \text{Fe}(\text{II}), \text{Co}(\text{II})$  structure image

Table 2. Selected optimized geometrical parameters for 2,2'-bipyridine (cis-bpy and complexes), in angstroms for bond lengths and degrees for angles

Bond length (Å)	bpy-cis		Mn(bpy)Cl <sub>2</sub>		Fe(bpy)Cl <sub>2</sub>		Co(bpy)Cl <sub>2</sub>	
	HF	DFT	HF	DFT	HF	DFT	HF	DFT
C <sub>1</sub> ,C <sub>5</sub>	1.395	1.396	1.391	1.392	1.391	1.391	1.390	1.391
C <sub>1</sub> ,C <sub>6</sub>	1.484	1.474	1.489	1.475	1.488	1.474	1.490	1.476
C <sub>1</sub> ,N <sub>19</sub>	1.334	1.341	1.340	1.345	1.340	1.345	1.341	1.346
C <sub>2</sub> ,C <sub>3</sub>	1.391	1.391	1.388	1.388	1.389	1.388	1.389	1.388
C <sub>2</sub> ,H <sub>11</sub>	1.077	1.084	1.077	1.083	1.076	1.082	1.076	1.082
C <sub>2</sub> ,N <sub>19</sub>	1.331	1.334	1.331	1.334	1.330	1.334	1.330	1.333
C <sub>3</sub> ,C <sub>4</sub>	1.392	1.392	1.390	1.392	1.390	1.392	1.390	1.392
C <sub>3</sub> ,H <sub>12</sub>	1.081	1.086	1.079	1.085	1.079	1.085	1.079	1.085
C <sub>4</sub> ,C <sub>5</sub>	1.393	1.392	1.394	1.392	1.394	1.393	1.395	1.393
C <sub>4</sub> ,H <sub>13</sub>	1.082	1.087	1.081	1.086	1.081	1.086	1.081	1.086
N <sub>19</sub> ,M <sub>23</sub>			2.272	2.209	2.208	2.139	2.146	2.073
N <sub>20</sub> ,M <sub>23</sub>			2.272	2.209	2.208	2.139	2.146	2.073
Cl <sub>21</sub> ,M <sub>23</sub>			2.357	2.282	2.307	2.231	2.289	2.216
Cl <sub>22</sub> ,M <sub>23</sub>			2.357	2.282	2.307	2.231	2.289	2.216
Bond angles (°)								
C <sub>5</sub> ,C <sub>1</sub> ,C <sub>6</sub>	121.2	121.0	123.0	123.3	123.4	123.7	123.3	123.7
C <sub>5</sub> ,C <sub>1</sub> ,N <sub>19</sub>	121.6	121.8	120.4	120.5	120.5	120.7	120.3	120.4
C <sub>6</sub> ,C <sub>1</sub> ,N <sub>19</sub>	117.2	117.1	116.6	116.2	116.1	115.7	116.3	115.9
C <sub>3</sub> ,C <sub>2</sub> ,H <sub>11</sub>	121.2	121.0	121.3	121.6	121.5	121.9	121.7	122.1
C <sub>3</sub> ,C <sub>2</sub> ,N <sub>19</sub>	122.9	123.2	122.1	122.0	122.0	121.9	121.8	121.7
H <sub>11</sub> ,C <sub>2</sub> ,N <sub>19</sub>	116.0	115.8	116.6	116.3	116.5	116.2	116.5	116.2
C <sub>2</sub> ,C <sub>3</sub> ,C <sub>4</sub>	118.1	118.2	118.0	118.2	118.0	118.3	118.0	118.4
C <sub>8</sub> ,C <sub>7</sub> ,N <sub>20</sub>	122.9	123.2	122.1	122.0	122.0	121.9	121.8	121.7
C <sub>6</sub> ,C <sub>10</sub> ,C <sub>9</sub>	119.0	119.1	119.2	119.2	119.0	119.1	119.1	119.1
C <sub>6</sub> ,C <sub>10</sub> ,H <sub>18</sub>	120.2	120.2	121.2	121.0	121.2	121.0	121.2	121.0
C <sub>1</sub> ,N <sub>19</sub> ,M <sub>23</sub>			117.1	116.7	116.8	116.3	115.0	114.4

C <sub>2</sub> ,N <sub>19</sub> ,M <sub>23</sub>			122.0	122.7	122.3	123.1	123.8	124.7
C <sub>6</sub> ,N <sub>20</sub> ,C <sub>7</sub>	119.5	118.9	120.9	120.6	120.9	120.6	121.1	120.9
C <sub>6</sub> ,N <sub>20</sub> ,M <sub>23</sub>			117.1	116.7	116.8	116.3	115.0	114.4
C <sub>7</sub> ,N <sub>20</sub> ,M <sub>23</sub>			122.0	122.7	122.3	123.1	123.8	124.7
N <sub>19</sub> ,M <sub>23</sub> ,N <sub>20</sub>			72.6	74.2	74.3	76.1	77.3	79.5
N <sub>19</sub> ,M <sub>23</sub> ,Cl <sub>21</sub>			108.1	107.5	108.0	107.5	109.8	109.6
N <sub>19</sub> ,M <sub>23</sub> ,Cl <sub>22</sub>			108.1	107.5	108.0	107.5	109.8	109.6

### 102.2. Vibrational Spectra

2,2'-bipyridine (bpy) were carried out in normal mode analysis and the SQM vibrational study [16, 17]. While *trans*-bpy has 19A<sub>g</sub>, 8B<sub>g</sub>, 9A<sub>u</sub>, 18B<sub>u</sub> symmetry mode for C<sub>2h</sub> point group, *cis*-bpy has 19A<sub>1</sub>, 9A<sub>2</sub>, 8B<sub>1</sub>, 18B<sub>2</sub> symmetry mode for C<sub>2v</sub> point group. The correlation between the calculation DFT anharmonic frequencies with observed frequencies are shown in Figure 3, while the correlation between the calculation of SQM frequencies with observed frequencies [17, 18] are shown in table 4. As seen in Figure 3 and 4, the calculated and the observed values are a good correlation, R<sup>2</sup>=0.9995.

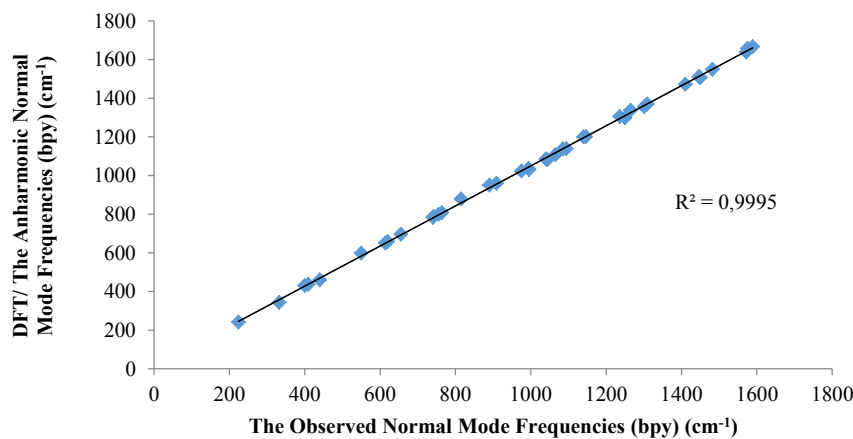


Figure 3. The calculated DFT and the observed normal mode frequencies (bpy) (cm<sup>-1</sup>)

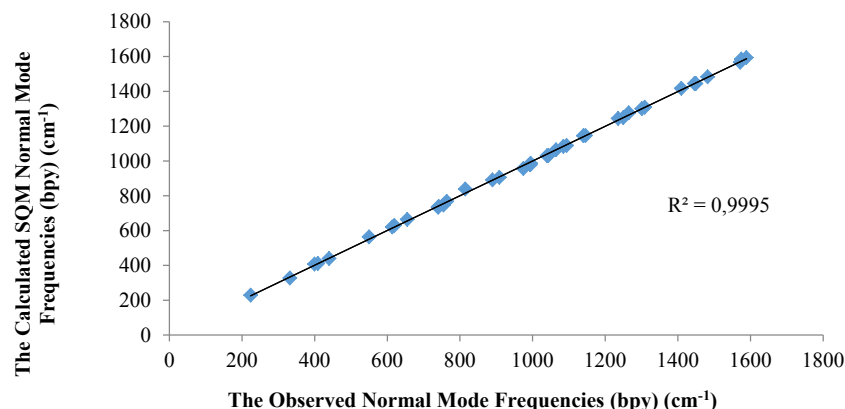


Figure 4. The calculated SQM and the observed normal mode frequencies (bpy) (cm<sup>-1</sup>)

In this study, fundamental wavenumbers of the complexes were analyzed in detail. [Zn(bpy)Cl<sub>2</sub>] complex was analyzed before by Ozel et al. [20]. The scaled quantum mechanical (SQM) force fields [19] were carried out using the Parallel Quantum Solutions (PQS) program. The Total Energy Distributions (TED) were calculated by using the SQM. As a result of this study, RMS values are 8.33, 11.408, 7.76, 8.03 for bpy free ligand, [Mn(bpy)Cl<sub>2</sub>], [Fe(bpy)Cl<sub>2</sub>], [Co(bpy)Cl<sub>2</sub>] complexes, respectively. The resulting vibrational wavenumbers for the proposed vibrational assignments are given in Table 4. The M-N symmetric stretching frequencies, reorganization energy and ΔE[(MCl<sub>2</sub>)<sub>(LUMO)</sub>-L<sub>(HOMO)</sub>] energy increase towards to [Co(bpy)Cl<sub>2</sub>] complex while the bonding energy and the number of electrons transferred (ΔN) from ligand to MCl<sub>2</sub> decrease because the M-N bond length are decreasing as seen in Table 3.

The number of electrons transferred,  $\Delta N$  from the ligand to the  $MCl_2$  electron calculation,

$$\Delta N = \frac{(\chi_L^0 - \chi_{MCl_2}^0)}{(\eta_L - \eta_{MCl_2})} \quad (1)$$

Here,  $\eta = (IE - EA)/2$  and  $\chi = (IE - EA)/2$  according to Koopmans theory [21].

*Table 3. M-N bond length, reorganization,  $\Delta E$ (Homo-Lumo) energy, bonding, dipole moment and the number of transfer electron of the complexes form of the molecule*

	[Mn(bpy)Cl <sub>2</sub> ]	[Fe(bpy)Cl <sub>2</sub> ]	[Co(bpy)Cl <sub>2</sub> ]
M-N Bond Length (Å)	2.21	2.14	2.07
Reorganization Energy (a.u.)	0.0012	0.0014	0.0016
$\Delta E[(MCl_2)_{(LUMO)} - L_{(HOMO)}]$ (a.u.)	0.0720	0.0810	0.0890
Bonding Energy (a.u.)	0.1072	0.0712	0.0646
Dipole Moment (Debye)	3.7626	3.5177	3.8176
$\Delta N$ (Number of Transfer Electron)	0.6590	0.6190	0.5240

### 103. CONCLUSION

[ $MCl_2$ ] (M= Mn(II), Fe(II), Co(II); L= 2,2'-Bipyridine) donor-acceptor complexes have been studied by using HF/gen and DFT/mPW1PW91+iop(3/76=0572004280)/gen levels. All observed vibrational bands have been examined and assigned with the help of TED values on the basis of our calculations. The results from the experimental and the hybrid DFT theoretical method and gen basis set indicate that the density functional methods provide valuable information for understanding the vibrational spectra of the ligand and complex molecules.

*Table 4. The calculated HF, DFT, SQM vibrational wavenumbers (cm<sup>-1</sup>) and TED values with the assignments of the bpy and complex molecules.*



	bpy (cis)						[Mn(bpy)Cl]						[Fe(bpy)Cl]						[Co(bpy)Cl]						TED > %5		
	HF		DFT		SQM		HF		DFT		SQM		HF		DFT		SQM		HF		DFT		SQM				
	V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>			V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>			V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>			V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>	V <sub>har</sub>				V <sub>har</sub>	V <sub>har</sub>
u <sub>1</sub> A	47	52	52	0.2	6.8	52	u <sub>1</sub> A	74	78	61	0.0	0.3	76	u <sub>1</sub> A	86	83	73	0.0	0.3	83	87	89	78	0.0	0.3	88	$\tau_{21,23,19,2}(11)+\tau_{21,23,20,7}(11)+\tau_{22,23,19,2}(11)+\tau_{22,23,20,7}(11)$
u <sub>2</sub> B	106	98	97	4.7	1.5	97	u <sub>2</sub> B	84	80	68	1.3	1.1	78	u <sub>2</sub> B	79	82	67	1.7	1.0	81	83	68	1.9	1.0	82	$\tau_{21,23,19,2}(12)+\tau_{21,23,20,8}(12)+\tau_{22,23,19,2}(12)+\tau_{22,23,20,8}(12)$	
u <sub>3</sub> A	129	126	123	3.0	2.7	125	u <sub>3</sub> A	241	236	205	6.4	0.4	234	u <sub>3</sub> A	249	248	229	4.7	0.4	247	251	250	232	1.7	0.4	250	$\tau_{21,23,19,2}(13)+\tau_{21,23,20,9}(13)+\tau_{22,23,19,2}(13)+\tau_{22,23,20,9}(13)$
u <sub>4</sub> A	300	272	268	0.1	2.8	268	u <sub>4</sub> A	271	254	231	0.0	4.2	244	u <sub>4</sub> A	272	276	241	0.0	4.3	251	274	258	244	0.0	4.1	254	$\tau_{21,23,19,2}(14)+\tau_{21,23,20,10}(14)+\tau_{22,23,19,2}(14)+\tau_{22,23,20,10}(14)$
u <sub>5</sub> A	344	334	330	0.1	3.7	329	u <sub>5</sub> B	367	369	352	1.5	4.1	362	u <sub>5</sub> B	381	373	364	1.8	4.0	368	373	378	368	2.7	3.8	372	$\tau_{21,23,19,2}(15)+\tau_{21,23,20,11}(15)+\tau_{22,23,19,2}(15)+\tau_{22,23,20,11}(15)$
u <sub>6</sub> B	397	384	375	1.6	0.1	379	u <sub>6</sub> A	479	449	414	18.0	0.2	428	u <sub>6</sub> A	480	451	436	19.5	0.1	442	482	450	436	18.1	0.1	442	$\tau_{21,23,19,2}(16)+\tau_{21,23,20,12}(16)+\tau_{22,23,19,2}(16)+\tau_{22,23,20,12}(16)$
u <sub>7</sub> B	473	441	433	7.7	0.3	433	u <sub>7</sub> B	481	451	417	0.0	0.1	430	u <sub>7</sub> B	482	452	440	0.0	0.2	444	482	454	442	0.0	0.1	446	$\tau_{21,23,19,2}(17)+\tau_{21,23,20,13}(17)+\tau_{22,23,19,2}(17)+\tau_{22,23,20,13}(17)$
u <sub>8</sub> A	477	443	435	0.9	3.5	436	u <sub>8</sub> B	513	482	460	2.0	0.3	465	u <sub>8</sub> B	514	484	470	2.5	0.2	477	516	486	472	2.9	0.2	477	$\tau_{21,23,19,2}(18)+\tau_{21,23,20,14}(18)+\tau_{22,23,19,2}(18)+\tau_{22,23,20,14}(18)$
u <sub>9</sub> B	581	539	531	2.9	0.0	531	u <sub>9</sub> B	629	476	441	0.0	0.8	459	u <sub>9</sub> B	629	480	469	0.0	0.9	475	493	481	470	0.0	0.8	477	$\tau_{21,23,19,2}(19)+\tau_{21,23,20,15}(19)+\tau_{22,23,19,2}(19)+\tau_{22,23,20,15}(19)$
u <sub>10</sub> A	636	606	594	1.6	1.8	596	u <sub>10</sub> A	627	597	561	0.0	0.7	568	u <sub>10</sub> A	627	597	586	0.0	0.8	585	626	595	585	0.0	0.7	584	$\tau_{21,23,19,2}(20)+\tau_{21,23,20,16}(20)+\tau_{22,23,19,2}(20)+\tau_{22,23,20,16}(20)$
u <sub>11</sub> B	687	652	646	3.9	7.2	645	u <sub>11</sub> B	707	675	648	5.6	10.8	655	u <sub>11</sub> B	730	697	690	7.0	0.6	691	712	682	675	4.8	11.8	676	$\tau_{21,23,19,2}(21)+\tau_{21,23,20,17}(21)+\tau_{22,23,19,2}(21)+\tau_{22,23,20,17}(21)$
u <sub>12</sub> A	701	667	661	4.3	2.2	660	u <sub>12</sub> A	728	695	667	10.4	2.4	675	u <sub>12</sub> A	739	678	671	5.2	10.5	672	732	697	690	6.6	6.5	690	$\tau_{21,23,19,2}(22)+\tau_{21,23,20,18}(22)+\tau_{22,23,19,2}(22)+\tau_{22,23,20,18}(22)$
u <sub>13</sub> B	735	705	694	12.0	2.1	693	u <sub>13</sub> B	732	698	673	7.2	0.7	675	u <sub>13</sub> B	732	698	691	9.4	2.1	693	733	702	695	8.7	2.5	696	$\tau_{21,23,19,2}(23)+\tau_{21,23,20,19}(23)+\tau_{22,23,19,2}(23)+\tau_{22,23,20,19}(23)$
u <sub>14</sub> A	843	794	781	10.2	1.2	781	u <sub>14</sub> A	836	788	755	0.0	0.1	749	u <sub>14</sub> A	838	789	773	0.0	0.1	774	839	790	774	0.0	0.1	775	$\tau_{21,23,19,2}(24)+\tau_{21,23,20,20}(24)+\tau_{22,23,19,2}(24)+\tau_{22,23,20,20}(24)$
u <sub>15</sub> A	844	796	783	57.5	0.1	783	u <sub>15</sub> B	840	796	765	52.7	0.0	757	u <sub>15</sub> B	840	796	784	56.1	0.1	780	840	795	783	54.5	0.1	779	$\tau_{21,23,19,2}(25)+\tau_{21,23,20,21}(25)+\tau_{22,23,19,2}(25)+\tau_{22,23,20,21}(25)$
u <sub>16</sub> B	849	817	806	0.0	14.2	803	u <sub>16</sub> B	859	815	795	0.3	16.2	793	u <sub>16</sub> B	860	816	806	0.2	16.3	803	861	815	805	0.1	16.4	801	$\tau_{21,23,19,2}(26)+\tau_{21,23,20,22}(26)+\tau_{22,23,19,2}(26)+\tau_{22,23,20,22}(26)$
u <sub>17</sub> B	869	820	810	51.0	0.1	806	u <sub>17</sub> A	846	809	779	76.6	0.2	768	u <sub>17</sub> A	848	810	796	71.7	0.2	793	846	811	797	73.1	0.2	795	$\tau_{21,23,19,2}(27)+\tau_{21,23,20,23}(27)+\tau_{22,23,19,2}(27)+\tau_{22,23,20,23}(27)$
u <sub>18</sub> A	932	890	874	5.1	4.0	876	u <sub>18</sub> A	933	886	839	0.0	2.5	847	u <sub>18</sub> A	932	885	871	0.0	2.1	869	930	881	868	0.0	2.0	866	$\tau_{21,23,19,2}(28)+\tau_{21,23,20,24}(28)+\tau_{22,23,19,2}(28)+\tau_{22,23,20,24}(28)$
u <sub>19</sub> B	957	939	937	0.7	0.0	941	u <sub>19</sub> B	1019	958	912	0.4	0.0	910	u <sub>19</sub> B	1019	958	938	0.5	0.0	939	1020	959	939	0.5	0.0	940	$\tau_{21,23,19,2}(29)+\tau_{21,23,20,25}(29)+\tau_{22,23,19,2}(29)+\tau_{22,23,20,25}(29)$
u <sub>20</sub> A	1027	968	948	0.7	2.0	951	u <sub>20</sub> A	1017	956	905	0.0	0.2	910	u <sub>20</sub> A	1018	957	937	0.0	0.2	938	1019	957	937	0.0	0.1	938	$\tau_{21,23,19,2}(30)+\tau_{21,23,20,26}(30)+\tau_{22,23,19,2}(30)+\tau_{22,23,20,26}(30)$
u <sub>21</sub> B	1082	1036	1018	0.5	0.0	1018	u <sub>21</sub> B	1099	1043	999	0.2	0.0	994	u <sub>21</sub> B	1100	1046	1023	0.1	0.0	1026	1102	1047	1024	0.2	0.0	1027	$\tau_{21,23,19,2}(31)+\tau_{21,23,20,27}(31)+\tau_{22,23,19,2}(31)+\tau_{22,23,20,27}(31)$
u <sub>22</sub> A	1090	1041	1024	4.4	43.3	1021	u <sub>22</sub> B	1118	1044	999	0.0	0.0	995	u <sub>22</sub> B	1121	1046	1024	0.0	0.0	1026	1122	1047	1025	0.0	0.0	1027	$\tau_{21,23,19,2}(32)+\tau_{21,23,20,28}(32)+\tau_{22,23,19,2}(32)+\tau_{22,23,20,28}(32)$
u <sub>23</sub> B	1108	1041	1026	1.9	2.1	1023	u <sub>23</sub> A	1119	1068	1028	7.1	3.4	1024	u <sub>23</sub> A	1121	1070	1050	6.7	3.6	1044	1123	1074	1054	6.6	4.8	1048	$\tau_{21,23,19,2}(33)+\tau_{21,23,20,29}(33)+\tau_{22,23,19,2}(33)+\tau_{22,23,20,29}(33)$
u <sub>24</sub> A	1145	1042	1026	1.0	28.2	1025	u <sub>24</sub> A	1121	1078	1030	22.7	121.1	1026	u <sub>24</sub> A	1123	1080	1060	20.1	120.3	1058	1156	1086	1072	18.7	130.1	1068	$\tau_{21,23,19,2}(34)+\tau_{21,23,20,30}(34)+\tau_{22,23,19,2}(34)+\tau_{22,23,20,30}(34)$
u <sub>25</sub> A	1113	1076	1058	0.1	0.6	1057	u <sub>25</sub> B	1149	1081	1051	0.0	0.7	1046	u <sub>25</sub> B	1149	1081	1067	0.0	0.8	1060	1127	1082	1062	0.0	0.7	1059	$\tau_{21,23,19,2}(35)+\tau_{21,23,20,31}(35)+\tau_{22,23,19,2}(35)+\tau_{22,23,20,31}(35)$
u <sub>26</sub> B	1149	1076	1058	0.2	0.2	1058	u <sub>26</sub> A	1154	1083	1056	0.3	0.0	1051	u <sub>26</sub> A	1155	1084	1069	0.3	0.0	1063	1150	1085	1071	0.3	0.0	1062	$\tau_{21,23,19,2}(36)+\tau_{21,23,20,32}(36)+\tau_{22,23,19,2}(36)+\tau_{22,23,20,32}(36)$
u <sub>27</sub> B	1138	1097	1082	7.4	2.0	1077	u <sub>27</sub> B	1157	1102	1081	5.4	0.0	1075	u <sub>27</sub> B	1157	1102	1089	5.7	0.0	1085	1158	1103	1090	6.0	0.1	1087	$\tau_{21,23,19,2}(37)+\tau_{21,23,20,33}(37)+\tau_{22,23,19,2}(37)+\tau_{22,23,20,33}(37)$
u <sub>28</sub> A	1149	1109	1092	6.5	39.9	1087	u <sub>28</sub> A	1163	1121	1096	7.6	42.2	1097	u <sub>28</sub> A	1161	1119	1092	7.9	41.2	1095	1162	1120	1092	8.8	39.1	1095	$\tau_{21,23,19,2}(38)+\tau_{21,23,20,34}(38)+\tau_{22,23,19,2}(38)+\tau_{22,23,20,34}(38)$
u <sub>29</sub> B	1191	1142	1123	0.8	0.7	1124	u <sub>29</sub> B	1187	1138	1106	0.9	0.5	1107	u <sub>29</sub> B	1187	1138	1112	1.1	0.6	1119	1187	1137	1111	1.3	0.7	1118	$\tau_{21,23,19,2}(39)+\tau_{21,23,20,35}(39)+\tau_{22,23,19,2}(39)+\tau_{22,23,20,35}(39)$
u <sub>30</sub> A	1196	1153	1135	2.7	2.0	1132	u <sub>30</sub> A	1208	1168	1137	6.7	1.1	1136	u <sub>30</sub> A	1208	1167	1141	6.4	2.0	1144	1208	1168	1142	6.5	4.1	1144	$\tau_{21,23,19,2}(40)+\tau_{21,23,20,36}(40)+\tau_{22,23,19,2}(40)+\tau_{22,23,20,36}(40)$
u <sub>31</sub> B	1213	1170	1153	7.3	2.0	1149	u <sub>31</sub> B	1221	1184	1162	1.7	1.2	1154	u <sub>31</sub> B	1221	1184	1168	1.2	1.4	1160	1222	1185	1169	1.1	1.4	1161	$\tau_{21,23,19,2}(41)+\tau_{21,23,20,37}(41)+\tau_{22,23,19,2}(41)+\tau_{22,23,20,37}(41)$
u <sub>32</sub> B	1239	1219	1209	2.7	6.3	1200	u <sub>32</sub> B	1245	1226	1189	6.3	10.5	1187	u <sub>32</sub> B	1245	1226	1212	6.2	10.4	1202	1245	1226	1213	6.5	10.5	1203	$\tau_{21,23,19,2}(42)+\tau_{21,23,20,38}(42)+\tau_{22,23,19,2}(42)+\tau_{22,23,20,38}(42)$
u <sub>33</sub> A	1237	1222	1212	2.0	3.0	1203	u <sub>33</sub> A	1271	1240	1182	4.1	4.1	1201	u <sub>33</sub> A	1270	1238	1197	4.2	4.4	1215	1272	1239	1198	4.1	4.7		

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# A New Numerical Mapping Approach for Identification Protein Coding Regions in DNA Sequences by using SVD Method

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## Abstract

*DNA sequences are symbolic signals and they must be converted to digital sequences to use these signals in Digital Signal Processing applications. This conversion case is called mapping. There are some digital mapping techniques in literature. They are classified into two categories according to the structure of the base. These categories are called Fixed Mapping and Physico Chemical Property Based Mapping. Combinations of double or triple bases, correspond to a gene in the DNA sequence and RNAs are synthesized from these genes. Each amino acid in protein synthesis is encoded by three nucleotides. These trinucleotide in the DNA are called "Code", that are encoded amino acids. If they in the RNA are called "Codon". There are 64 types of codons in the RNA.*

*In this paper, a new numerical mapping technique has been proposed for converting string to numerical values and this proposed technique is applied in Singular Value Decomposition method in the first time. This new technique can be briefly described follows: Each codon is mapped by improved fractional derivative of Shannon equation. The proposal novel technique has showed significant improvement in identification protein coding regions as compared with the current techniques.*

**Keywords:** Codon, Exons, Introns, DNA sequence, Numerical Mapping, Shannon Entropy.

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## 104. INTRODUCTION

Deoxyribonucleic acid (DNA) is a molecule that carries most of the genetic information. Each nucleotide consists of three subcomponents: a phosphate, a sugar and nucleobases-either cytosine (C), guanine (G), adenine (A), or thymine (T). The sequence as ACCTTGACGTT is read left to right in the 5' to 3' direction. [1-6] Figure 1 illustrates the structure of the DNA molecule.

Proteins are large biomolecules, consisting of one or more long chains of amino acid residues. Each amino acid in protein synthesis is encoded by three nucleotides. These trinucleotides in the DNA are called "Code", that are encoded amino acids. If they in the RNA are called "Codon". Each code and codon consist of three bases, it corresponds to an amino acid. The code is converted to the codons during mRNA synthesis in DNA. Code and codon are complementary. There are 64 types of codons in the RNA. All of codons are assigned to an amino acid. For example the codon "CUU" represents the amino acid Lösin, and "UAU" and "UAC" represent Tirozin [7]. The START codon is AUG. This codon represents the amino acid Methionine. There isn't another codon encoding methionine. The UAA, UAG and UGA codons indicating the end of protein synthesis. They are called STOP codons.

During the production of proteins and enzymes, RNA copy sequences that corresponding to genes in DNA are extracted. During the removal of the RNA copied, the base sequence of gene is not read from the beginning to the end completely. After the reading of a part of the sequence and the extraction of RNA copies, long section is skipped before reading and it is passed to another section, it is then continued where it left off. This encoded and unreadable section of the gene is called 'intron' and the coded section of the gene is called 'exon'. Where is a protein coded? How much is encoded? Where are growth and development regulated? Where are stem cells converted to other cells? In which cases are cells replicating? The answer to all of these questions and the investigation of genetic diseases, such as cancer, are possible by DNA sequences that can be classified as the exon and intron [8].

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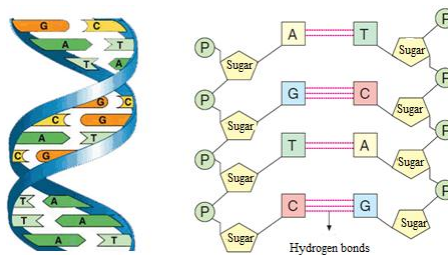


Figure 1: The structure of DNA

## 105. A NEW PROPOSED APPROACH FOR MAPPING TECHNIQUE

In this section a novel numerical mapping technique for DNA sequence is described. It is used a new Shannon entropy method for the first time to convert string to numerical values. The Shannon entropy is a standard measure to measure disorder of symbolic sequences such as DNA sequences. For incorporating correlations between the symbols, the entropy of n-mers (n - subsequence) has to be identified [9]. The Shannon entropy can be computed by Equation 1. [10]

$$S = -\sum_i p(x_i) \log(p(x_i)) \quad (1)$$

Where a random variable is distributed on the values ( $x_i$ ) with probabilities . For a given number of possible states this function has a maximum when the probabilities of all states are equal. The applications of entropy and information theory principles proved to be useful in providing the fundamental insights on genetic sequence evolution [11]. One of the interpretations of entropy is the information content of the message. However the first interpretation is subjectively for genomic sequences where we assume that entropy reflects the degree of functionality. The functionality of a sequence means interaction specificity, thus the higher sequences variability (entropy) is, the large number of specific interactions such sequences may perform. Hence the assumption is that sequence entropy may serve as the averaged measure of functionality, aiding the localization of non-coding functional regions. Shannon entropy is inadequate or identification protein coding regions in DNA sequence. It is known that three-five percent of the DNA sequence is exon (protein coding regions and more than ninety percent of DNA is intron (non-coding regions).

The Shannon entropy is applied for entropy calculations in nucleotide sequence analysis, identify and predict binding sites the literature [12-14]. Moreover topological entropy has been implemented to conclude that entropy of exons is higher than of introns [15]. It is accepted that the entropy as a measure of information taking into account the different length of DNA sequences [16]. The large volume of genomic information is integrated by averaging the lengths and entropy quantities of different species in other study [17].

Shannon entropy is seen insufficient for numerical representation of DNA sequences in our application. Therefore it is used a new entropy method for the first time to convert string to numerical values in this paper. This method is a fractional derivative of Shannon equation that is proposed by Ali Karci [18]. When applying equation of fractional entropy to the DNA sequences as a new numerical representation technique, important some changes are required. This proposed mapping approach can be applied in many applications not only identification exon and intron regions. In this method the entropy is computed for the distributions of a codon. For one codon, the entropy reflects the balance between 64 possible states- AAA, ATT, TGC, GCC, etc. The method is defined by equation 2.

$$S = -\sum_i [(-p(x_i))^\alpha p(x_i) \log(p(x_i))] \quad (2)$$

“ $-P(x_i)$ ” is a repetition frequency of codon in the DNA sequence.

It has defined a new formula for “ $\alpha$ ” in equation 3.

$$\alpha = \frac{1}{\log(p(x_i))} \quad (3)$$

### 106. PROTEIN CODING REGIONS PREDICTION AND SINGULAR VALUE DECOMPOSITION

Singular Value Decomposition (SVD) is important issue that is used in Linear Algebra with the real and complex matrices. The SVD method is defined by equation 4 [19].

$$A_{n \times p} = U_{n \times n} S_{n \times p} V_{p \times p}^T \quad (4)$$

where  $U^T U = I_{n \times n}$        $V^T V = I_{p \times p}$

U is the left singular vector, S is diagonal and  $V^T$  has the right singular vector rows. The SVD method places the original data in the coordinate plane. There is a need to find two variable. These are the eigenvalues and eigenvectors. It is represented as AAT and ATA. The eigenvector ATA variable composes the columns of V, on the other hand AAT compose the columns of U. Square roots of eigenvalues are the singular values in S. Diagonal matrix of S matrix that holds singular values. These singular values are real. If the matrix A is a real matrix, in the same way U and V are real [20-22]. In application k has been taken 3 and frame size has been 81 to detect protein coding regions DNA signal.

The implementation of exon prediction with the proposed mapping approach in SVD technique is expressed in the block diagram. It is shown in Figure 2:

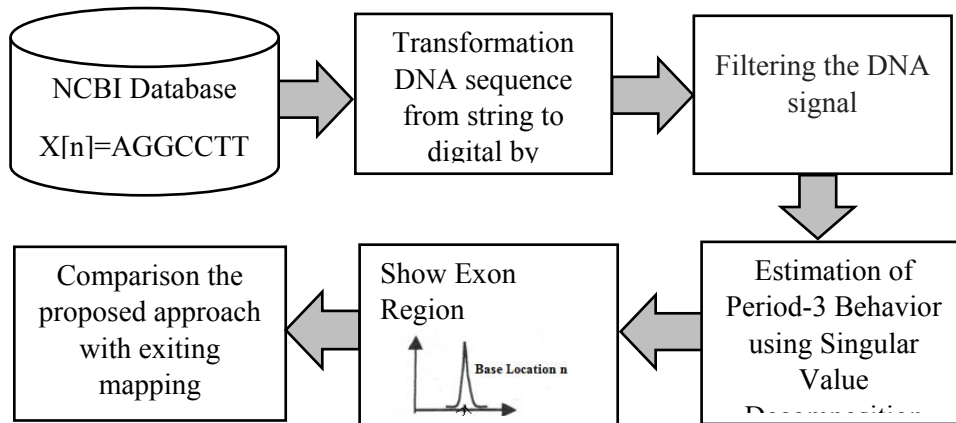


Figure 2: Exon prediction with the proposed mapping technique by using SVD

It has been used AJ229040 gene in the range of 3500 and 10500 bases. This 7000-length DNA sequence, which obtained from NCBI Database [23].

### 107. COMPARISON OF THE NUMERICAL MAPPING METHODS

Figure 4 shows comparison of different mapping technique for identification protein coding regions. It can be observed that our proposed mapping technique performs with high accuracy compared with the current other techniques in six exon region of specified range of DNA sequence. These objective six exon regions are 3770-3826, 4584-4601, 4671-4730, 4999-5277, 5730-5823, 6719-6898 in AJ229040 gene. For comparing efficacy of these digital mapping techniques, it has been used receiver operating



characteristic (ROC) curves [24]. In the representation of the protein-coding region TPF, TNF, FPF, FNF are used.

TPF: Protein coding region is estimated correctly

FPF: Protein coding region is estimated wrongly

FNF: Non-coding region is estimated wrongly

TNF: Non-coding region is estimated correctly

For coding region points  $TPF + FNF = 1$  and for non-coding region points  $TNF + FPF = 1$ . It has been selected 0.6 for decision threshold in graphs of Figure 4. When you look to figure 4 (f) carefully, we can see that the estimates of the true exon. The exon regions drawn with points. The proposed mapping method has guessed correctly in six regions. But when we look at other charts (Figure 4 (a), (b), (c), (d), (e)), the other mapping techniques don't found all of six exon regions. The integer technique performs the second highest accuracy after the proposed technique to detect exon regions.

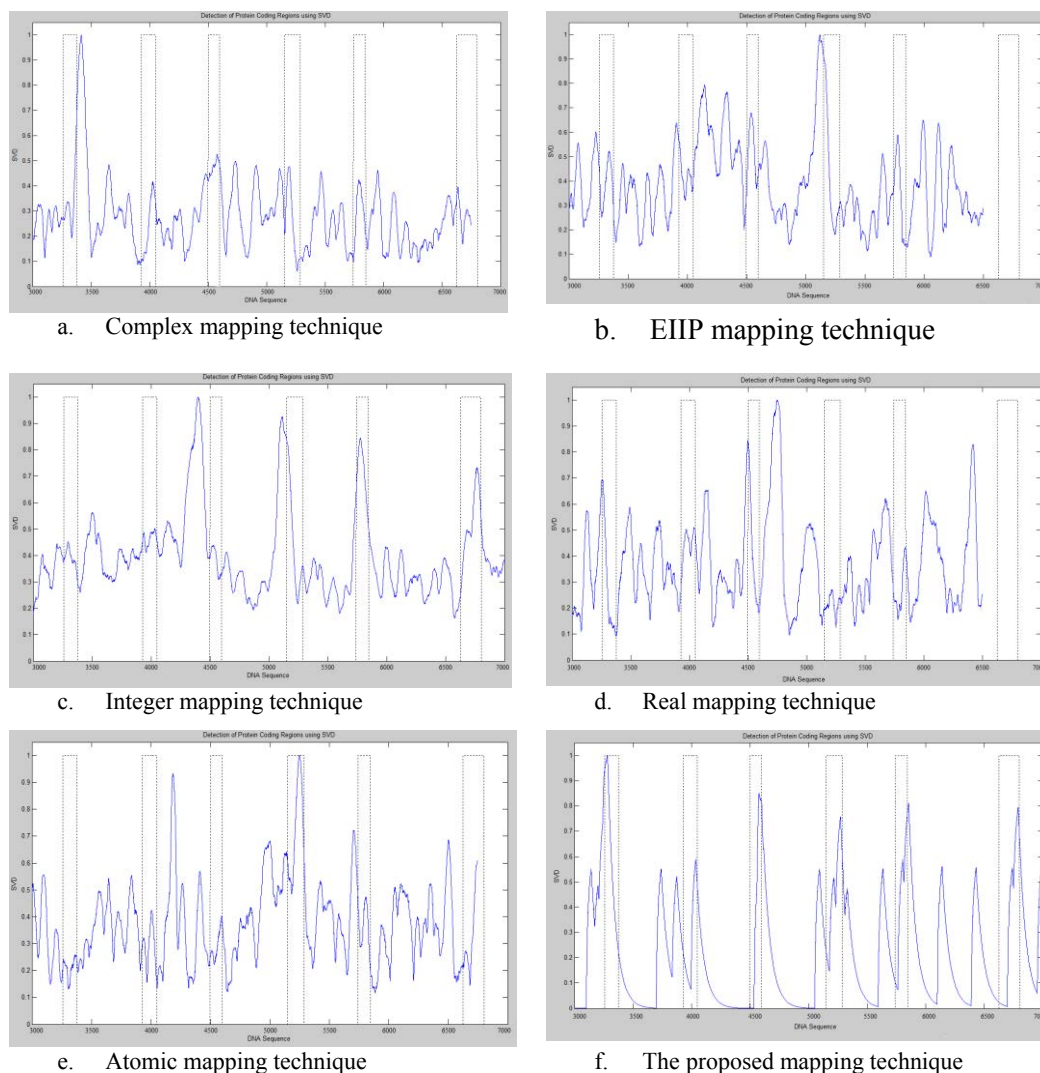


Figure 4: Comparison of different mapping technique for identification protein coding regions

## 5. CONCLUSION



In this paper, a novel mapping approach for identification protein coding regions (exon) is introduced. It is a numerical representation of DNA sequence that maps each codon by improved fractional derivative of Shannon equation. The proposed technique showed a significant achievement for finding six exon regions. The other techniques have not been identified six exon regions in desired range of DNA sequence. Future work will include digitizing performance for greater lengths of DNA sequences. It will be use a method from different SVD. The performance of the proposed mapping technique will be checked on the other signal processing application.

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# A New Mapping Technique for Separation of Exons and Introns by using DFT Method

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### Abstract

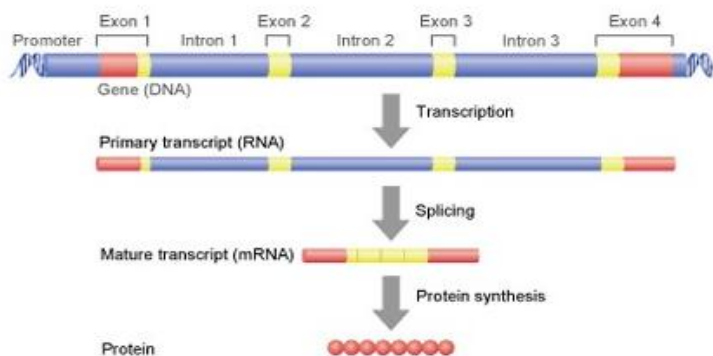
*Recognition exons and introns is very difficult in genomic research. The most important stage to solve this problem is map the DNA sequences into numerical values. This paper introduces a new mapping approach for converting string to numerical values. Each codon is mapped by improved fractional derivative of Shannon equation in this approach and then the approach has been used in Fourier Method for estimation position of exon in the DNA sequence for the first time. The obtained numerical DNA signal is filtered by the Antinotch filter. Exon regions are separated successfully in the filtered DNA signal according to the specified percentile threshold. Our proposed technique has been compared with the other current mapping techniques. It shows a very high classification success.*

**Keywords:** DNA sequence, Exon, Intron, Antinotch filter, Fourier transform, Entropy, Biostatistics

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## 108. INTRODUCTION

Digital Signal Processing (DSP) examines digital signals and processing method of these signals. The aim of DSP is usually measuring analog signals or filtering. It uses primarily uses an analog-digital converter to perform this operation. So it makes it can process signals. In Genome Analysis DNA symbolic signals cannot be used with DSP techniques. DNA sequences must be converted from symbolic to numeric. Hence some digital mapping techniques have been developed in literature to digitize DNA sequences. DNA and proteins sequences have been represented by character strings. In case of DNA sequence, the alphabet is of size 4 letters. These letters are A, G, C, T. In case of protein the alphabet is 20. [1] In a DNA gene the order of these 4 bases determines the genetic diseases and variation, the gene prediction, nature of species habits and living [2]. The structure of a gene shown in Figure 1.



*Figure 1: The structure of a gene [3]*

The gene is consist of exon and intron regions. The genes are divided protein coding regions (exons) and non-coding protein regions (introns) [3]. There is the intron in the between two exons. The discovering exon and intron regions is very important in genomic applications. For this discovering DSP is more useful tool [2].

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## 109. EXISTING MAPPING TECHNIQUES OF DNA SEQUENCE

It must be converted to digital signals to work on the DNA sequences in signal processing. The used methods in this transformation are referred as digital mapping techniques. These techniques are classified into two groups: Fixed Mapping and Physico-Chemical Property Based Mapping according to structural features of DNA.

### 2.1 Fixed Mapping Techniques

The most known FM techniques are Voss representation technique, Tetrahedron representation technique, Complex representation technique, Integer representation technique, Real number technique. The Voss technique maps the nucleotides A, C, T, and G into the four binary indicator sequences  $X_A(n)$ ,  $X_T(n)$ ,  $X_G(n)$ ,  $X_C(n)$ . Each base in the DNA sequence is represented with  $\_0$  or  $\_1$  [5]. In Tetrahedron technique number of the indicator sequences is three. Four indicator sequences  $X_A(n)$ ,  $X_T(n)$ ,  $X_G(n)$  and  $X_C(n)$  are mapped to the 3 dimensional vectors [6]. Position of sequences are from the center to the vertices [7]. In the complex technique the dimensionality of the tetrahedral mapping technique is two. It is obtained complex representations of A, G, C, T bases. It is shown below complex representation of the  $X(n)$  sequence.  $x(n) = axA(n) + cxC(n) + txT(n) + gxG(n)$   $a = 1 + j$ ,  $t = 1 - j$ ,  $c = -1 - j$  and  $g = -1 + j$  [8]. The Integer technique is a one dimensional mapping technique. Values of the bases are  $T = 0$ ,  $C = 1$ ,  $A = 2$ ,  $G = 3$  [9]. In the real number technique value of the bases are  $A = -1.5$ ,  $T = 1.5$ ,  $C = 0.5$ ,  $G = -0.5$  [6-11].

### 2.2 Physico Chemical Property Based Mapping Techniques

It was taken into account biochemical properties of DNA in this category of mapping techniques. The general PCPBM techniques are EIIP mapping technique, Single Atomic Number mapping technique, Paired Numeric mapping technique, DNA Walk mapping technique, Z-Curve Mapping technique. In the EIIP technique values of the bases are  $C = 0.1340$ ,  $A = 0.1260$ ,  $T = 0.1335$ ,  $G = 0.0806$  [6,11]. In the Single Atomic Number technique the bases are mapped by  $C = 58$ ,  $A = 70$ ,  $G = 78$ ,  $T = 66$  [6,12]. In the Paired technique, bases paired with A-T and C-G bases take +1 and -1 values. This digital conversion combine DNA structural features by reducing the complexity of the DNA [13]. In DNA Walk technique values of bases are  $C = 1$  or  $T = 1$  and  $A = -1$  or  $G = -1$  [14]. The Z-Curve technique is a three-dimensional curve [15-16].

## 110. THE PROPOSED APPROACH FOR MAPPING TECHNIQUE

In this section a novel numerical mapping technique for symbolic DNA sequence is described. It is used a new Shannon entropy method for the first time to convert string to numerical values. The Shannon entropy is a standard measure to measure disorder of symbolic sequences such as DNA sequences. For incorporating correlations between the symbols, the entropy of  $n$ -mers ( $n$  - subsequence) has to be identified [17]. The Shannon entropy can be computed by Equation 1. [18]

$$S = -\sum_i p(x_i) \log(p(x_i)) \quad (1)$$

Where a random variable is distributed on the values ( $x_i$ ) with probabilities . For a given number of possible states this function has a maximum when the probabilities of all states are equal. The applications of entropy and information theory principles proved to be useful in providing the fundamental insights on genetic sequence evolution [19]. One of the interpretations of entropy is the information content of the message. However the first interpretation is subjectively for genomic sequences where we assume that entropy reflects the degree of functionality. The functionality of a sequence means interaction specificity, thus the higher sequences variability (entropy) is, the large

number of specific interactions such sequences may perform. Hence the assumption is that sequence entropy may serve as the averaged measure of functionality, aiding the localization of non-coding functional regions. Shannon entropy is inadequate or identification protein coding regions in DNA sequence. It is known that three-five percent of the DNA sequence is exon (protein coding regions and more than ninety percent of DNA is intron (non-coding regions).

The Shannon entropy is applied for entropy calculations in nucleotide sequence analysis, identify and predict binding sites the literature [20-22]. The entropy has been implemented to conclude that entropy of exons and introns [23]. It is accepted that the entropy as a measure of information. But different length of DNA sequences may affect this measure [24]. The large volume of genomic information is integrated by averaging the lengths and entropy quantities of different species in other study [25].

Shannon entropy is seen insufficient for numerical representation of DNA sequences in our application. Therefore it is used a new entropy method for the first time to convert string to numerical values in this paper. This method is a fractional derivative of Shannon equation that is proposed by Ali Karci [26]. When applying equation of fractional entropy to the DNA sequences as a new numerical representation technique, important some changes are required. This proposed mapping approach can be applied in many applications not only identification exon and intron regions. In this method the entropy is computed for the distributions of a codon. For one codon, the entropy reflects the balance between 64 possible states- AAA, ATT, TGC, GCC, etc. The method is defined by equation 2.

$$S = -\sum_i [(-p(x_i))^\alpha p(x_i) \log(p(x_i))] \quad (2)$$

$-P(x_i)^\alpha$  is a repetition frequency of codon in the DNA sequence. It has defined a new formula for  $\alpha$  in equation 3.

$$\alpha = \frac{1}{\log(p(x_i))} \quad (3)$$

### 3.1 Prediction of Protein Coding Regions using Discrete Fourier Transform

It has been used F56F11.4gene the range of 7080 – 15080 bases. This 8000-length DNA sequence, which obtained from NCBI database [27]. The 8000-length DNA base sequence was taken as input data for the application. This relative positions of base sequences in the protein-coding regions are 867-1065 2505-2915, 4038-4365, 5404-5690, 7376-7638 value intervals.

Discrete-time Fourier transform (DFT) plays an important role in DSP applications such as correlation analysis and spectrum analysis, discrete-time signal processing analysis of algorithms and system, linear filtering. The signals are evaluated for a limited number of points. In this paper DFT is used to extract the period-3 value of DNA sequences. The reason of the period-3 value is that the amino acid codon is producing 3 bases length. DFT is identical with evenly spaced frequency examples of Fourier transformation [28-38].

The calculation of a DFT -n points [34] is shown in equation 4.

$$X[k] = \frac{1}{\sqrt{N}} \sum_{n=1}^N x[n] W_N^{(k-1)(n-1)} \quad 1 \leq k \leq N \quad W_N = e^{-\frac{j2\pi}{N}} \quad (4)$$

x [n] is an DNA sequence that has been converted into a digital format.

N is the length of DNA sequence (The total number of the bases)

It is used the rectangular window length of L bases

$$X_T[k] = \frac{1}{N_w} \sum_{m=1}^{N_w} X_m[k] \tag{5}$$

$X_m[k]$  is each of the windowed sequences in equation 5.

$X_T[k]$  is the normalized sum

$N_w$  is the number of shifted windows.

The power spectrum of the sequence is calculated with equation 6.

$$S[k] = |X_T[k]|^2 \tag{6}$$

$P_3$  is the 3-period spectral component is shown in equation 7.

$$P_3 = S[N/3+1] \tag{7}$$

### 3.2 The Used Filtering Approach

The Fourier-based spectral estimation methods were used determining the protein-coding regions (exons) in this paper. Exons 3-periods behavior were removed by filtering DNA sequences. Antinotch filter has been used by filtering approach. Antinotch filter magnitude response is composed from sharp hill. It is  $2\pi/3$ . If binary indicator sequences ( $U_A(n)$ ,  $U_T(n)$ ,  $U_C(n)$ ,  $U_G(n)$ ) are given as input to anti notch filter, outputs are  $y_A(n)$ ,  $y_T(n)$ ,  $y_C(n)$ ,  $y_G(n)$  corresponding to them in the protein coding region. The passband value of this filter is  $2\pi/3$ . The formula used in the calculation feature is shown in equation 8.

$$Y(n) = \sum_{i \in F} |y_i(n)|^2 \quad F = \{A, T, C, G\} \tag{8}$$

The hills show exons and weak outputs shows non-coding regions (introns) in  $Y(n)$  graph. It has been utilized from this feature to determine protein coding regions (exon) [39]. The IRR antinotch filter which is recommended by Yoon and Vaidyanathan is narrow band pass filter Vaidyanathan and recommended by Yoon and used to determine the exons antinotch IR filter is narrow band pass filter [40-41]. The antinotch filter is shown in equation 9.

$$H(z) = \frac{1}{2} \frac{(1-R^2)(1-z^{-2})}{(1-2R\cos\theta z^{-1}+R^2z^{-2})} \tag{9}$$

### 3.3 Application Results

It is difficult to determine the exons in genomic applications because of 3-period basis (codon) of exon. In this exon detection application it has been estimated exons in which the base position using Fourier transform based filtering approach [37-38]. Firstly the symbolic DNA signal was transformed to digital signal with the proposed mapping technique. Then the estimated position has been compared with the actual position of exon in DNA sequence from the gene bank and accuracy rates were determined. Figure 2 shows power spectrums which express the position of exon in the result of application. The

threshold value that is 99th percentile of filtered sequence of Y. The base positions in the range 2505-2915, 4038-4365, 5404-5690, 7376-7638 has exceeded the threshold energy 0.0275 according to Figure 2. But base position in the range 867-1065 is weak.

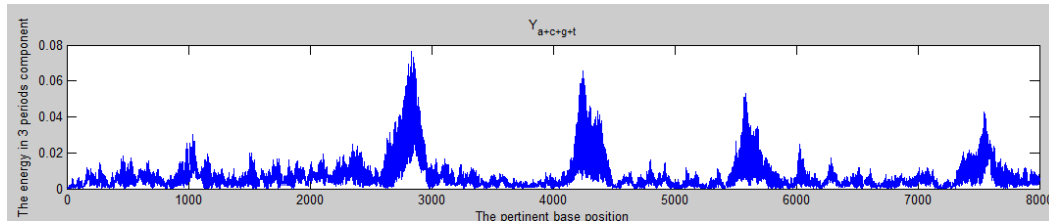


Figure 2: The exons that expressing power spectrum according to the base position

It was compared exon position that is received DNA sequences from in the gene bank with the exon positions that is found by the method in Table 1. It has been extracted the accuracy of the method each exon position and the average success of the method at each position is approximately 96 %.

Table 15: The comparison the exon position in gene bank with the exon position in the method

Base position in Gene Bank(NCBI)	Fourier Based Antinotch Filter Approach	Protein Coding Regions Accuracy Rate (%)
867-1065 (198 bp)	867-1065 (164)	82,85
2505-2915 (410 bp)	2505-2915 (410)	100
4038-4365 (328 bp)	4038-4365 (328)	100
5404-5690 (287 bp)	5404-5690 (287)	100
7376-7638 (262 bp)	7376-7638 (256)	97,72

It has been compared the proposed mapping technique with the exiting techniques according to accuracy rate in table 2.

Table 2: The comparison of existing mapping techniques

Mapping Technique	Threshold Value	Protein Coding Regions Accuracy Rate (%)
Integer Technique	0.0463	86,125
EIIP Technique	0.000142	77,53
DNA Walk Technique	0.0305	90,82
Paired Numeric Technique	0.0290	87,79
The Proposed Technique	0.0275	96,114

## 11.1. CONCLUSION

The main purpose of genetic research is to determine specific functions that are encoded by genes and understand the information carries these genes. Genes are located as the exon and intron DNA sequences. In this paper the symbolic DNA sequence has been converted to digital DNA sequence with the proposed new mapping technique. Then it been used in Fourier- based filtering approach firstly for finding exon regions in DNA sequences. According to this approach it has been estimated positions of exon in 8000 length DNA sequence and it has been compared with the actual position. It was observed this method which is used to predict the position of the exon is effective and successful. It shows that the proposed mapping technique is more convenient in DFT application. The proposed technique gave



accurate results in finding exon regions. The average success of DFT methods using the proposed mapping technique is 96%.

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# Trend Analysis in Resources of Water Intended for Human Consumption in Balıkesir

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## Abstract

While demands of water resources for different usage purposes have been increased, world public have been started to be sensitive for water related problems, one of the main element. The aim of the management of water resources are to determine the amount and quality of the surface and ground water reservoir in currently or in the future; to evaluate the possibilities of the supply; to determine water demand of the public; to plan water resources; to regulate water consumptions; to balance water resources and to develop long term strategy for rational usage of the water resources. The water for human consumption and irrigation for agricultural activities in the City of Balıkesir have been supplied from İkizcetepeler dam. Sustainable usage of the water resources in the dam is gaining more attention due to increase of urban and agricultural water utilization. In order to put out a long term water policy, domestic, agricultural and other water usage demands should be evaluated in respect to possible future developments. The aim of this study is to whether water reservoir of the İkizcetepeler dam is to supply water for human consumption or not in the City of Balıkesir, in future. Therefore, the volumes of the dam, precipitation, inflow and outflow have been investigated in trend analysis of Seasonal Kendall Method between 2010-2014. In trend analysis, while a decrease have been found in volume of the dam (reservoir) and precipitation, an increase or a decrease have been not found in inflow and outflow. An increase in draught conditions has been observed from beginning of the 2013. According to trend analysis in respect to the last five year data, water reservoir in the İkizcetepeler dam have enough water for drinking, agricultural and industrial activities except abnormal increase in these sectors.

**Keywords:** Trend Analysis, Seasonal Kendall Method, Water Management

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## 112. INTRODUCTION

As in the world, demands for water also increased steadily in Turkey, the earth has a limited amount of water resources and water resources show an irregular distribution. The increase in water use has remained at high levels than the general population growth. While the world population in the 1990-1995 periods has been doubled, at the same period the water usage has been increased in six-fold. In addition to population growth, the progress in living standards has led to the increase of the demand for water [1].

As the needs to drinking waters, irrigation waters and energy have increased day by day, the number of storage facilities increases in parallel to these needs. Therefore the use of water in dams as programmed and planned has gained importance due to limited water sources. The programmed usage of water sources is possible with true application of operation hydrology to water source and possible with share of water with partner after storage of water in dams at maximum level [2].

65% of Turkey water need is supplied from falls in first four months of the year. These falls originates from melting snows. The waters flowing from high mountains enable to construction of dams. Accurate and reliable estimates of the flow from snowmelt is important for economical operation of the dams, and for protection of water beds in the regions from flood [2,3].

In Turkey, in respect to usage of water resources, the total amount of water originating from surface and underground is 110 billion m<sup>3</sup> per year. Of this amount, it is accepted that approximately 95 billion m<sup>3</sup> water comes from inlands of Turkey, 3 billion m<sup>3</sup> water from outside of Turkey by rivers and 12 billion m<sup>3</sup> of water from underground resources [4].

In this study, water budget of Balıkesir-Çizcetepeler dam, the increase in the volume of the lake due to decrease in the coming years and the results were trying to achieve. It is predicted that in coming years whether the volume of water that is sufficient for the population of Balıkesir. Further development and sustainable use of water resources in the lake is important due to increase in water demand for industrial, urban and agricultural activities. Different sectors of water supply, for the evaluation of sustainable development and the long-term effects of water policy in the basin, domestic, industrial, agricultural and environmental water needs should be evaluated for current and possible future trends. Analyzing the Lake according to the socio- economic factors, in respect to the continuation of the current situation, the current situation of the river system and its future performance have been evaluated using trend analysis of annual water budget simulation model depending on the available amount of water [4].

In determining the trend of any series and there are a lot of test to quantify. The first step in the analysis of data sets will usually draw the graph of data as a function of time or place. Graphical representation of data is not sufficient to comply with terms of making the general trend or cycle. The methods used in the detection of trends and analysis are summarized in Table 1. Although having the advantages and disadvantages of each technique, appropriate methods should be used according to available data types and quantities [5].

**Table 1:**The methods used in Trend Analysis [5]

<b>Graphical Methods</b>	It just shows that whether the trend exists. It does not result in quantity
<b>Linear Regrasyon</b>	Slope the forecasting, it gives the confidence interval and define the degree of matching. Multiple used in arguments. It is not used with missing data. It is highly affected from cyclical and data which is out of the data set.
<b>Mann-Kendall</b>	For existing slope, it could be detected by yes / no test. It is a non-parametric test. It allows the data with missing values and is not affected by external data sets.
<b>Sen Method</b>	It estimates the value of the slope and confidence intervals. It allows missing data

### 112.1. Mann-Kendall Analysis

Using statistical test trends "it is not a trend in the observed value" by checking the hypothesis "accept" or "reject" decision is given. The decision depends on the level of significance in the chosen hypothesis. Mann-Kendall trend analysis is a useful method that can tolerate the presence of missing data and does not search for the obligation to comply with a certain distribution of the data [6].

$X_i$  as observed values by time,

$$S = \sum_{k=1}^{n-1} \sum_{j=k+1}^n \text{Sgn}(X_j - X_k) \quad (1)$$

Here,  $X_j$  and  $X_k$  are values following one another.  $n$  is the data set length.

$$\begin{aligned} \text{Sgn}(X_j - X_k) &= +1; \text{ if } (X_j - X_k) > 0 \\ \text{Sgn}(X_j - X_k) &= 0; \text{ if } (X_j - X_k) = 0 \\ \text{Sgn}(X_j - X_k) &= -1; \text{ if } (X_j - X_k) < 0 \end{aligned} \quad (2 \text{ and } 3)$$

$$\text{Var}(S) = n(n-1) * (2n+5) / 18; \quad (\text{variance of test statistics})$$

If the data contain similar values,  $\sum t(t-1)*(2t+5)/18$  is subtracted from its numerator. Wherein,  $t$  represent similar  $x$  numbers in the any link and  $\sum t$  shows the sum for all link. Therefore, standard normal  $z$  variable can be calculated by the following equation and compared with the critical  $z$  value [6].

$$\begin{aligned} z &= (S - 1) / [\sqrt{\text{Var}(S)}]; \text{ if } S > 0 \\ z &= 0; \quad \quad \quad \text{if } S = 0 \\ z &= (S + 1) / [\sqrt{\text{Var}(S)}]; \text{ if } S < 0 \end{aligned} \quad (4)$$

Two -sided test is applied at the level of significance using alpha for a selected  $z$ . Based on the  $H_0$  hypothesis, accepting (  $k \neq j$  ) for all (  $k, j \leq n$  ) in the series, distribution of  $X_j$  and  $X_k$  value is independent from time and similar distributed random variables. Based on the  $H_1$  hypothesis, accepting (  $k \neq j$  ) for all (  $k, j \leq n$  ) in the series, distribution of  $X_j$  and  $X_k$  value is not similar, so there are linear trend is the series. If  $|z| \geq z_{\alpha/2}$ , the  $H_0$  hypothesis is not accepted. If the calculated value of  $S$  is positive, it is an increasing trend; otherwise decreasing trends [6].

### 112.2. Ğkzctepeler Dam

Ğkzctepeler dam was built on the Kille stream aiming for irrigation and flood prevention between 1986-1991 years. Being earth -filled type dam, its body volume is 1.115 million  $m^3$ , the height from the stream bed is 52,00 m, the volume of lake is 164.56  $hm^3$  and the lake area is 9.60  $km^2$ . While dam services irrigation for 1,700 hectares area, it also provide drinking water as 72  $hm^3$  per year. The dam coordinates is 39°27'53"N 27°56'29"E its view is given in Figure 1 and 2. The data used in this study have been obtained from DSCand Meteorology agencies in the region [4].



Figure 1: The location of the dam in the Balıkesir



*Figure 2: Aerial view of the dam*

## 2. TREND ANALYSIS

Trend analysis is done by examining the trends over time using the items contained in the table. While trend analysis is made, trends are examined in the years following the base year in respect the items contained in the table [4].

The most important point in the trend analysis is selection of the base year. The year to be selected as the base year could not be very successful or very unsuccessful year, it could be normal and a typical year. This is because, when base year as the resort's very successful period selected, as may be agreed to erroneous conclusions about the developments in the following years, if the base year selected in a period of disastrous, it may be wrong case that the dam had a very successful period in the following year. The base year should not be included any critical period. After determining the base year, the table of items for base year is accepted to be 100 such as an index. After this, table of items is multiplied by 100 for the years follow the base year. Thus, the trend of the facility for a long term changes may be examined [4].

### 2.1 Trend Analysis Results

Seasonal Kendall Method was used in trend analysis. In this method, using mean values of consecutive five year data for precipitation, inflow and total water consumption with volume of the dam, obtained results was given in Figure 3-6. Using these data, the trend analysis were performed employing Seasonal Kendall Method and the results were presented in Table 2-5. The data used in the trend analysis is data obtained between 01.01.2010 and 31.12.2014. Data for volume and height were obtained from DSG. Data for Precipitation and evaporation were obtained from MET. Data are recorded in this government agencies in daily, but monthly and yearly average data were used in this study [4].



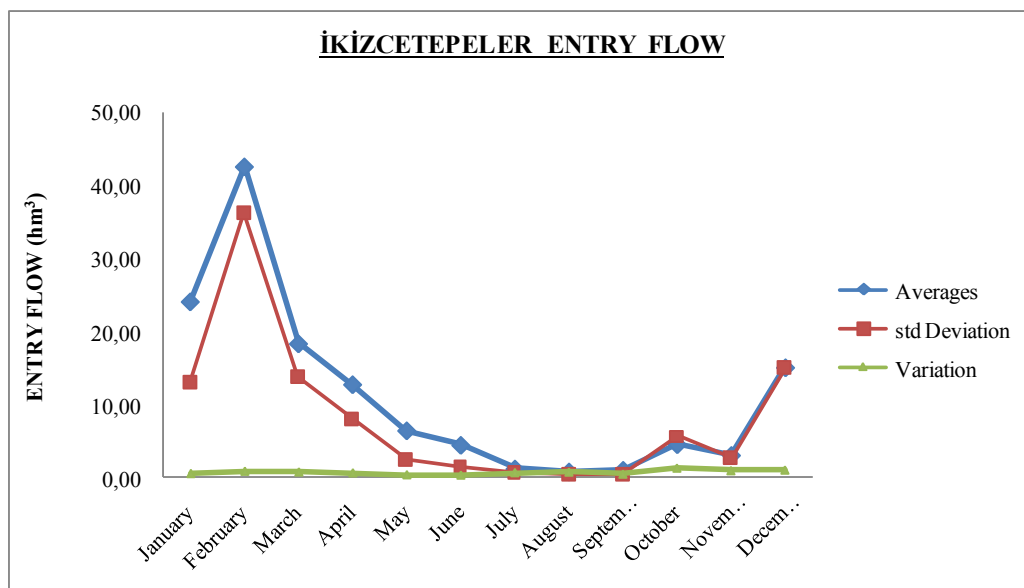


Figure 3: The entry flow to Ġkizcæpeler dam

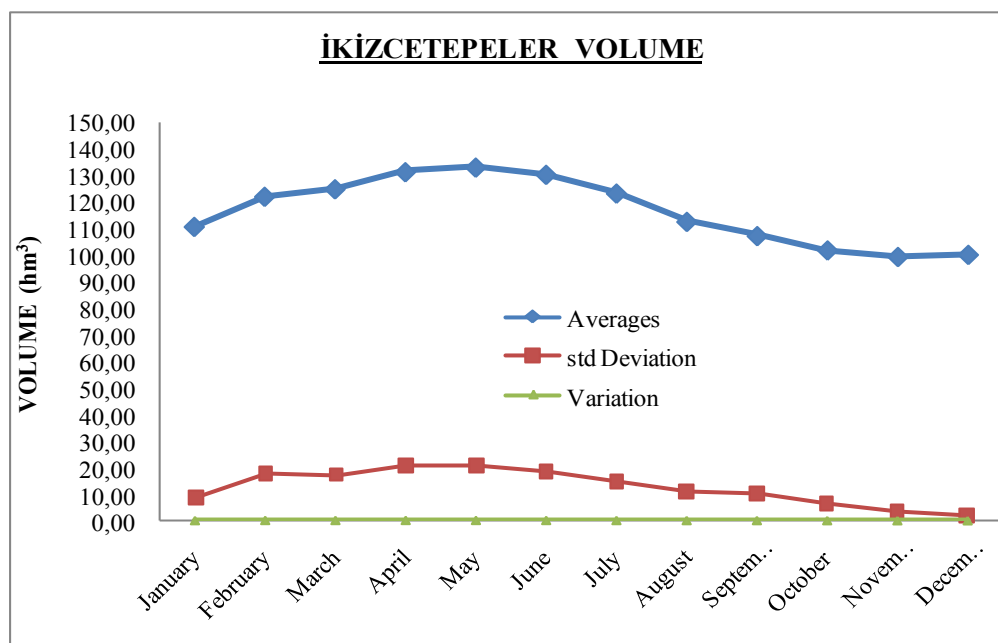


Figure 4: The volume of Ġkizcæpeler Dam based on months

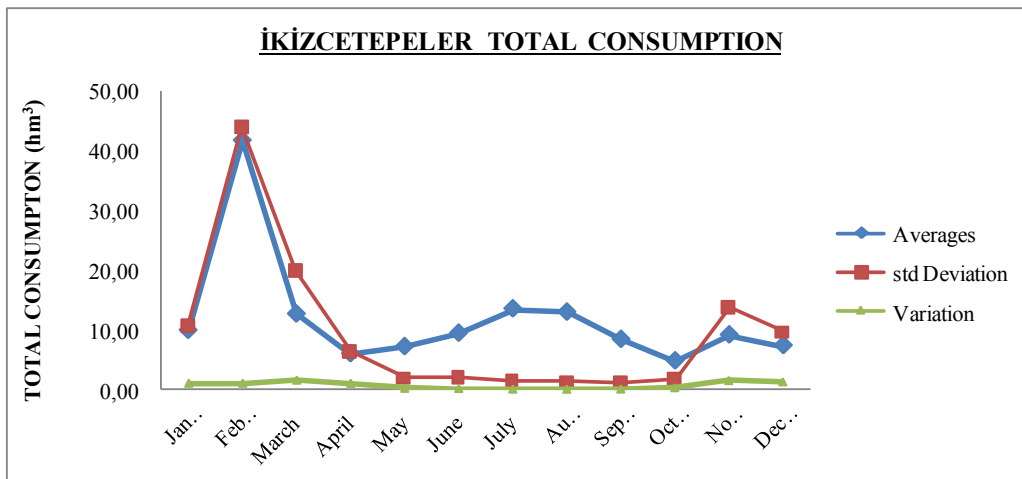


Figure 5: The total water consumption from İkiçetepeler Dam based on months

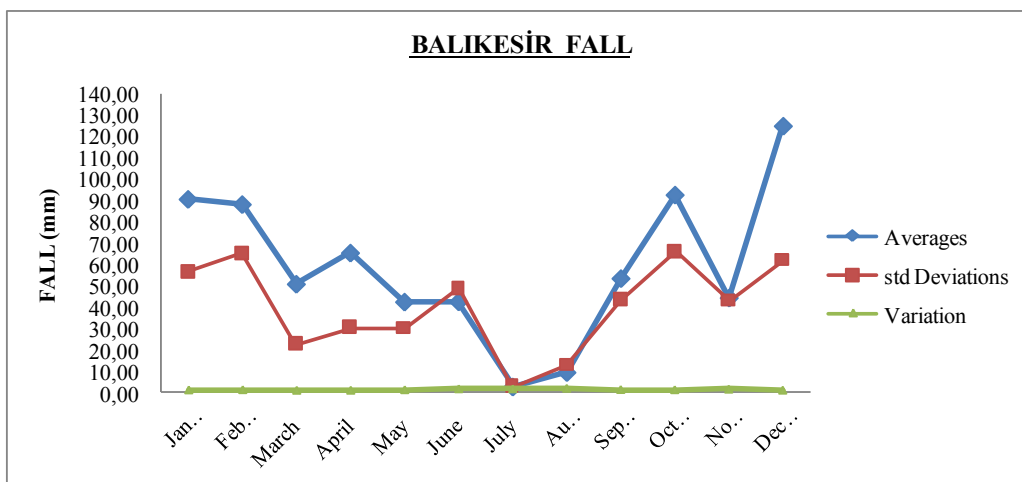


Figure 6: The total fall in Balikesir based on months

Table 2: Kendall analysis of entry flow

		Seasonal Kendall				
		VAR(S')	S'	Zr	Interpretation	
12 Month	Total Period	200,000	-28,000	-1,909	NO TREND	-
	Winter	50,000	-14,000	-1,838	NO TREND	-
3 Month	Spring	50,000	2,000	0,141	NO TREND	-
	Summer	50,000	-8,000	-0,990	NO TREND	-
	Autumn	50,000	-8,000	-0,990	NO TREND	-

Table 3: Kendall analysis of total volume change

		<i>Seasonal Kendall</i>				
		VAR(S')	S'	Zr	Interpretation	
<b>3 Month</b>	<b>Total Period</b>	<b>200,000</b>	<b>-38,000</b>	<b>-2,616</b>	<b>TREND YES</b>	<b>DECREASING TREND</b>
	<b>Winter</b>	<b>50,000</b>	<b>-10,000</b>	<b>-1,273</b>	<b>NO TREND</b>	<b>-</b>
	<b>Spring</b>	<b>50,000</b>	<b>-6,000</b>	<b>-0,707</b>	<b>NO TREND</b>	<b>-</b>
	<b>Summer</b>	<b>50,000</b>	<b>-16,000</b>	<b>-2,121</b>	<b>TREND YES</b>	<b>DECREASING TREND</b>
	<b>Autumn</b>	<b>50,000</b>	<b>-6,000</b>	<b>-0,707</b>	<b>NO TREND</b>	<b>-</b>

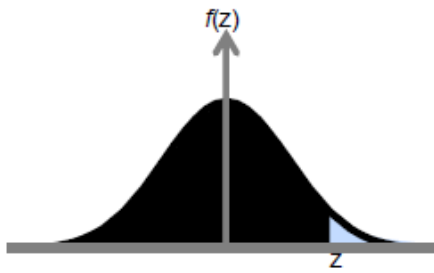
Table 4: Kendall analysis of total consumption

		<i>Seasonal Kendall</i>				
		VAR(S')	S'	Zr	Interpretation	
<b>3 Month</b>	<b>Total Period</b>	<b>200,000</b>	<b>2,000</b>	<b>0,071</b>	<b>NO TREND</b>	<b>-</b>
	<b>Winter</b>	<b>50,000</b>	<b>-10,000</b>	<b>-1,273</b>	<b>NO TREND</b>	<b>-</b>
	<b>Spring</b>	<b>50,000</b>	<b>6,000</b>	<b>0,707</b>	<b>NO TREND</b>	<b>-</b>
	<b>Summer</b>	<b>50,000</b>	<b>10,000</b>	<b>1,273</b>	<b>NO TREND</b>	<b>-</b>
	<b>Autumn</b>	<b>50,000</b>	<b>-4,000</b>	<b>-0,424</b>	<b>NO TREND</b>	<b>-</b>

Table 5: Kendall analysis of fall

		<i>Seasonal Kendall</i>				
		VAR(S')	S'	Zr	Interpretation	
<b>3 Month</b>	<b>Total Period</b>	<b>200,000</b>	<b>-38,000</b>	<b>-2,616</b>	<b>TREND YES</b>	<b>DECREASING TREND</b>
	<b>Winter</b>	<b>50,000</b>	<b>-10,000</b>	<b>-1,273</b>	<b>NO TREND</b>	<b>-</b>
	<b>Spring</b>	<b>50,000</b>	<b>-6,000</b>	<b>-0,707</b>	<b>NO TREND</b>	<b>-</b>
	<b>Summer</b>	<b>50,000</b>	<b>-16,000</b>	<b>-2,121</b>	<b>TREND YES</b>	<b>DECREASING TREND</b>
	<b>Autumn</b>	<b>50,000</b>	<b>-6,000</b>	<b>-0,707</b>	<b>NO TREND</b>	<b>-</b>

Table 6: Unexceeding probability table in standart normal distribution



$$f(x) = \frac{1}{\sigma_x \sqrt{2\pi}} \exp\left[-\frac{(x - \mu_x)^2}{2\sigma_x^2}\right] \quad -\infty < x < \infty$$

$$z = (X - \mu_x) / \sigma_x \quad f(z) = \frac{1}{\sqrt{2\pi}} \exp\left[-\frac{z^2}{2}\right]$$

$$F(x) = \int_{-\infty}^x f(x) dx = \int_{-\infty}^z f(z) dz$$

z	0.00	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09
0.0	0.5000	0.5040	0.5080	0.5120	0.5160	0.5199	0.5239	0.5279	0.5319	0.5359
0.1	0.5398	0.5438	0.5478	0.5517	0.5557	0.5596	0.5636	0.5675	0.5714	0.5753
0.2	0.5793	0.5832	0.5871	0.5910	0.5948	0.5987	0.6026	0.6064	0.6103	0.6141
0.3	0.6179	0.6217	0.6255	0.6293	0.6331	0.6368	0.6406	0.6443	0.6480	0.6517
0.4	0.6554	0.6591	0.6628	0.6664	0.6700	0.6736	0.6772	0.6808	0.6844	0.6879
0.5	0.6915	0.6950	0.6985	0.7019	0.7054	0.7088	0.7123	0.7157	0.7190	0.7224
0.6	0.7257	0.7291	0.7324	0.7357	0.7389	0.7422	0.7454	0.7486	0.7517	0.7549
0.7	0.7580	0.7611	0.7642	0.7673	0.7704	0.7734	0.7764	0.7794	0.7823	0.7852
0.8	0.7881	0.7910	0.7939	0.7967	0.7995	0.8023	0.8051	0.8078	0.8106	0.8133
0.9	0.8159	0.8186	0.8212	0.8238	0.8264	0.8289	0.8315	0.8340	0.8365	0.8389
1.0	0.8413	0.8438	0.8461	0.8485	0.8508	0.8531	0.8554	0.8577	0.8599	0.8621
1.1	0.8643	0.8665	0.8686	0.8708	0.8729	0.8749	0.8770	0.8790	0.8810	0.8830
1.2	0.8849	0.8869	0.8888	0.8907	0.8925	0.8944	0.8962	0.8980	0.8997	0.9015
1.3	0.9032	0.9049	0.9066	0.9082	0.9099	0.9115	0.9131	0.9147	0.9162	0.9177
1.4	0.9192	0.9207	0.9222	0.9236	0.9251	0.9265	0.9279	0.9292	0.9306	0.9319
1.5	0.9332	0.9345	0.9357	0.9370	0.9382	0.9394	0.9406	0.9418	0.9429	0.9441
1.6	0.9452	0.9463	0.9474	0.9484	0.9495	0.9505	0.9515	0.9525	0.9535	0.9545
1.7	0.9554	0.9564	0.9573	0.9582	0.9591	0.9599	0.9608	0.9616	0.9625	0.9633
1.8	0.9641	0.9649	0.9656	0.9664	0.9671	0.9678	0.9686	0.9693	0.9699	0.9706
1.9	0.9713	0.9719	0.9726	0.9732	0.9738	0.9744	0.9750	0.9756	0.9761	0.9767
2.0	0.9772	0.9778	0.9783	0.9788	0.9793	0.9798	0.9803	0.9808	0.9812	0.9817
2.1	0.9821	0.9826	0.9830	0.9834	0.9838	0.9842	0.9846	0.9850	0.9854	0.9857
2.2	0.9861	0.9864	0.9868	0.9871	0.9875	0.9878	0.9881	0.9884	0.9887	0.9890
2.3	0.9893	0.9896	0.9898	0.9901	0.9904	0.9906	0.9909	0.9911	0.9913	0.9916
2.4	0.9918	0.9920	0.9922	0.9925	0.9927	0.9929	0.9931	0.9932	0.9934	0.9936
2.5	0.9938	0.9940	0.9941	0.9943	0.9945	0.9946	0.9948	0.9949	0.9951	0.9952
2.6	0.9953	0.9955	0.9956	0.9957	0.9959	0.9960	0.9961	0.9962	0.9963	0.9964
2.7	0.9965	0.9966	0.9967	0.9968	0.9969	0.9970	0.9971	0.9972	0.9973	0.9974
2.8	0.9974	0.9975	0.9976	0.9977	0.9977	0.9978	0.9979	0.9979	0.9980	0.9981
2.9	0.9981	0.9982	0.9982	0.9983	0.9984	0.9984	0.9985	0.9985	0.9986	0.9986
3.0	0.9987	0.9987	0.9987	0.9988	0.9988	0.9989	0.9989	0.9989	0.9990	0.9990

### 3. CONCLUSION

- According to results of the trend analysis, a decreasing trend have been obtained in the volume of the dame for the summer periods.
- Most of the precipitation and current range was determined to be homogeneous according to five year data for inflow and precipitation. Randomization was found to be deteriorated in current series as a result of strong downward trend depending on decrease occurred in the number of departure.

●In results of the trends analysis, it was found that most of the seasonal current series show decreasing trends and especially from the beginning of 2013, it was started to increase strongly in draught conditions. Most of the decreasing trends in seasonal inflow is statistically significant. Precipitation in Akhisar region, except dominant but statistically insignificant decrease in winter season, there was no obvious or significant trend in all seasons.

●According to trend analysis in respect to the consecutive five year data, it was evaluated that the water reservoir in the Ikizcetepeler dam have sufficient amount of water when assessing reservoir for irrigation, drinking and potable water except abnormal increase in population, agricultural and industrial activities.

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# The Effects of Particle Size (Fine) on Flotation: A Short Overview

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## Abstract

Flotation is a physicochemical process which is used for separation of hydrophobic materials from hydrophilic ones. This method is often used in mineral processing for the selective separation of minerals, it is also used in waste water treatment and recycling processes.

In the flotation of minerals, hydrophobic particles forms bubble-particle aggregates because of micro-events (collision, attachment and detachment). The aggregates are floated to the top of flotation cell while the hydrophilic particles, which are not attached to bubbles, are taken from bottom of the flotation cells. For the high flotation recovery, particle should be attached to bubble and stay stable or non-detach during flotation process. The most important parameter affects the stability of particle-bubble aggregate is particle size. It is known that the highest recovery has been obtained in the commercial flotation devices with particles size between 250 and 38 micrometer. The recovery diminishes for the coarser and finer particle feeding in the flotation due to the high turbulence and low collision of bubble-particle, respectively. It is observed that many researchers have studied to develop new technologies and techniques for providing the increase of recovery in coarse and fine particle flotation.

In this study; the development of new technologies to increase the efficiency of the flotation of fine were investigated. As the results of this study, the most appropriate techniques were determined industrial applicability of the fine particle flotation.

**Keywords:** Mineral Processing, Flotation, Particle Size, Fine particle

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## 113. INTRODUCTION

Low grad-fine particles which cannot be enriched with physical methods can be benefited by flotation technique using physico-chemical characteristic differences of particles after milling process in mineral processing industry. Flotation is a method that enables the optional separation of hydrophobic particles with the help of air bubbles [1]. In this method, particles should create air-particle aggregates colliding with air bubbles. To reach the aggregate formed from the concentrate of non-detachment are required. The realization of these events which are known as micro events of flotation are related with the sizes of particle and bubbles and these events occur within certain limits in existing flotation technologies [2]. In flotation devices that are used commercially; while the particles that are below 25 micrometer is removed, the particles that are above 150 micrometer are sent to grinding stage again. While high efficiency is achieved in stated particle size ranges (-150+38 micrometer), if the rates are above or below these ranges, low efficiency is achieved as it is stated in Figure 1 [eg. 3,4]. It is known that this range is -600+50 micrometer for coal [5]. As it is seen in Figure 1, while the flotation efficiency decreases because of a decrease in collision probability of fine size particles with air bubble, in coarse particles, an increase in the probability of particles detach from bubble because of the effect of high particle mass and turbulence, decreases the flotation efficiency.

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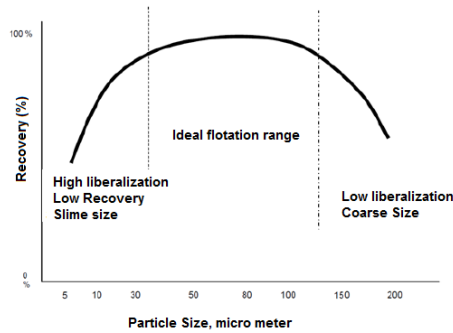


Figure 1. The effect of Particle Size on Flotation Efficiency [6]

Today, studies are carried out in labs (bench scale) with modern flotation devices that generates fine bubbles to enrich fine particles with flotation but it is seen that the industrial applications of the mentioned devices are limited [eg.7,8].

In this study, the studies that aim to increase the flotation efficiency in fine particle sizes, flotation technologies and techniques have been analyzed in detail. According to results of examinations, the methods and studies have been identified which have industrial applicability towards fine particle flotation.

#### 114. THE METHODS OF FINE PARTICLE FLOTATION

In the world, a rapid decrease in the number of mineral which are liberated in coarse size, very fine size wastes (slime) that are removed from concentration plants and especially the integration of clay minerals into developing technologies (especially nano-technologies) make the enrichment of fine particles necessary.

The flotation efficiencies of fine particles is quite low because of their low masses, momentums and high interfacial energies [eg.9,10,11,12,13]. In flotation process, the particles' adhering to air bubble depends on solid, liquid and gas contact phases and interaction of particle bubble includes the processes of encountering, collision, attachment and stability [eg. 14,15,16]. Sivomohan (1990) [9] published an article about the problems of the enrichment of fine particles in mineral processing and in this article he identified the methods which ground on surface characteristics for future studies. In the same study, it is also shown that the reason of losing efficiency in flotation technique which is among the methods that ground on surface characteristics of minerals, is fine particles' remaining incapable in encountering, collision and attachment events to air bubble. Yoon and Luterell (1989) [17] formularized the collision probability of particle and air bubble as  $P_c = d_b^2/d_p^2$  and they also indicated that  $P_c$  is proportional directly with the square of particle size and indirectly with the square of bubble size. Dai et al. [10] compared many models related to the particle bubble encountering models in their review study (2000) and indicated that collision efficiency increased with particle size in all models. In his 2000 dated review which expressed the effect of bubble size on coarse and fine particle flotation, Tao explained the decrease in flotation efficiency of fine particles with the low collision probability of bubble particle and he indicated that detachment effective in flotation efficiency's decrease of coarse particles. In the same study, author also indicated that with the background studies he did, the collision probability of fine bubbles would increase and detachment would decrease. All these studies show that particle size must be enlarged or bubble size must be minimized for the optional flotation of fine particles.

One of the techniques used for the optional separation of fine particle is enlargement of particle optionally. The polymeric flocculation, coagulation, oil agglomeration and shear (with the effect of high rupturing power) flocculation are commonly used techniques for the optional particle enlargement [eg. 18,19,20,21,22]. While flocculation occurs with anionic or cationic polymers in polymeric flocculation, inorganic salt is used for coagulation. In oil agglomeration technique, particle size grows by means of constituting an oil bridge between hydrophobic particles. The polymeric flocculation, coagulation, oil agglomeration and shear flocculation studies conducted in recent years, have been done for fine sized energy raw material minerals [eg.22,23,24,25,26,27] industrial minerals [eg.22,24,28,29,30] metallic minerals [eg.31,32,33,34,35,36,37] and precious minerals [38] and the separation of these minerals of which particle size is enlarged, from accompanying minerals is achieved with screening, flotation, magnetic separation and sedimentation. Carrier flotation technique which is also known as the buoying of fine sized minerals with the help of an appropriate carrier mineral, is also used in enrichment of fine particles [eg.39,40,41].

The other techniques used in increasing the efficiency of fine particles' flotation are dissolved air flotation (DAF), gas aphon (CGA), pico bubble, electro flotation, electrostatic air spray, effervescent atomizer techniques in which fine bubbles are generated [eg.11,42,43,44,45,46,47,48]. Most of these techniques have been used with the purpose of water purification like clarification of water from oil and heavy metal [eg.49,50,51,52,53]. Rubio et al. (2002) [54] narrated several flotation techniques as treatment of waste water technique in their review. Some of the mentioned techniques have been used with conventional techniques to increase the efficiency of flotation [eg. 11,47,55]. With the electro flotation technique in which 22-50  $\mu\text{m}$  bubble is produced, production of bubble is provided with water's electrolyze [eg.44,45]. While Ketkar et al. (1991)

[56] were working on the flotation of fine quartz particles with this technique, Lierena et al. (1996) [57] were working on fine sphalerite particles' pH effect on electro flotation. Pico bubble flotation which was made by use of pico bubble (-1  $\mu\text{m}$ ), achieved by means of hydro dynamic cavitation tube, was used by Tao et al. (2006) [55] to develop coal flotation and it was seen that in the presence of pico bubble, the efficiency of column flotation increased but the content of coal did not change significantly. In a similar study by Yalçın et al. (2002) [11], adverse flotation of magnetite ore was applied to column with the use of DAF method which produces 10-100  $\mu\text{m}$  (average 40  $\mu\text{m}$ ) bubble. While comparing the traditional system and DAF, the combinations of both systems were also compared. At the end of the study it is seen that silicate efficiency has increased in column+DAF system while Fe grade has decreased when compared to conventional and DAF systems. Another technique by which fine bubble is produced is CGA. In this technique, bubbles are minimized (an average of 50  $\mu\text{m}$ ) with the effect of shear force in high speed (> 5000 rpm). In a study by Waters et al. (2008) [42], flotation was performed in CGA column and Denver cell by use of copper oxide and silicon dioxide (-10 $\mu\text{m}$ ). In this study, bubbles which are loaded anionic reagent (SDS) used as a reagent.

It is seen that when compared to conventional system, modified CGA is the affirmative one. In a study performed by Cillers and Bradshaw in 1996 [58], pyrite minerals separated from quartz below 38  $\mu\text{m}$ . In this study, GCA and conventional batch system was compared. Consequently, sulphur recovery rate was obtained 50% with GCA and 35% conventional system. Patil and Laskowski [47] enhanced the flotation efficiency by modifying effervescent atomizer and batch flotation cell in 2008. Geroge et al. (2004) [59] mentioned about the importance of three function in fine particle flotation. These are true flotation, entrapment and entrainment. While entrapment occurs with fine particles' forming agglomerate with coarse particles in the event that fine particles and coarse particles are together, entrainment is known as the carrying of fine particles with coarse air bubbles in an environment only fine particles exist. In the same study, it is stated that fine bubble can not drag the particle back to it as it is in coarse bubble because in such a condition a very little slipstream will accompany.

Almost all of the aforesaid methods and devices have been performed in laboratory scale. Having developed through the end of 1980s, Jameson Cell [60] is a flotation device which gained success in fine particle flotation in industrial dimension. Nowadays, Jameson Cell which is used more than 300 flotation plant is used in a wide range of fields such as coal mines, metallic mines, industrial raw materials, waste cleaning etc. [8]. It is also known that this device which has important superiorities in fine particle optional separation has been used for oil sand flotation since 2009 [61]. Today, this device has 341 applications most of which are in Australia and America continents.

The most important reason of Jameson Cell is successful performance in fine particle is its compact design and its generating finer air bubbles than other conventional flotation devices [62,8]. Fine air bubbles (400-600  $\mu\text{m}$ ) generated in the device enables to a superior particle-bubble collision and nozzle-downcomer also enables fast collection [8, 63].

## 115. DISCUSSION

Flotation is a technique that is successfully applied to the 250-38  $\mu\text{m}$  size ranged liberalized minerals which are unable to be enriched efficiently with physical methods. But today, flotation is becoming compulsory for the ore that is below and above the stated size because of the changing characteristics of the ores that are coming from the mines [64].

The flotation of fine size liberalized particles cannot be achieved efficiently with commercial flotation devices because of the encountering, collision and attachment problems which are explained in micro events of flotation. It is seen that new techniques and technologies are utilized by several researchers for the solution of these problems. When proposed methods are examined, it is concluded that the industrial application of some methods like electro flotation is limited because some of their cost is high and some of them are complex methods. However, in the environments that includes low solid, the industrial application of the techniques in which fine bubbles are used, seems possible with Jameson Flotation Technique.

Especially, metallic ores' liberalization at below 38  $\mu\text{m}$  and the liberalized ores' tendency of extinction above this size, have directed researchers to the subject field of fine particle flotation. The optimum (high grade and recovery) enrichment that will perform in fine size will increase the product's sale price and also will reduce the cost of metallurgy process which is the next phase. In this context, the most widely used device for fine particle enrichment in industrial dimension is Jameson Cell. The devices and technologies that are performed out of cell have generally left in lab scale.

## 116. CONCLUSION

Today, the economical separation of the -38 micrometer particles that liberalized in fine sized has become necessary. For this purpose, flotation technology is widely utilized. In accordance with this purpose, it is known that techniques like DAF in which the size of air bubble is minimized and techniques like floco-flotation in which particle size is enlarged optionally are being developed.

When the literature studies about fine particle flotation, it is obvious that the research/study conducted has generally been in laboratory scale. Nevertheless, it is believed that flotation techniques (DAF etc.) that generate fine bubble and Jameson flotation are appropriate for the enrichment of some ore examples that are liberalized in fine size in industrial scale.

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# Determination of the Best Growing Medium in Float System for Improving Germinability and Seedling Production of Tobacco (*Nicotiana Tabacum* L.), Coker 347

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## Abstract

The direct-seeded of tobacco with float system has taken the attention of many farmers for seedling production. Peat is an important component of culture medium which is mainly imported. In order to study growing medium to replace peat in float system for improving germinability and seedling production, a research was carried out in the seedling nursery of Rasht Tobacco Research Institute. This experiment was conducted in completely randomized design with 8 treatments and 3 replications. The treatments were peat, vermiculite, field soil, manure, sand, tree cortex compost and tea residue.

Results indicated that there were significant differences between growing mediums in terms of germination percentage, germination rate, germination vigour, seedling length vigour, seedling weight vigour, collar diameter, radicle dry weight and seedling dry weight. The highest germination percentage, germination rate, germination vigour and seedling length vigour were observed in treatment of peat 50%+vermiculite 25%+field soil 25%. The highest collar diameter, radicle dry weight, seedling dry weight and seedling weight vigour were found in treatment of tree cortex compost 50%+ field soil 25%+ manure 25%. To sum up, peat utilization can be diminished through employing existing local medium.

**Keywords:** Seedling production, Float system, Peat, Vermiculite, Germination Speed.

## 117. INTRODUCTION

Tobacco with the scientific name of *Nicotiana tabacum*, is self-pollinated annual plant [1]. The ideal seedling production has an important role in the production of high quality tobacco. Because tobacco seeds are so small, they need special environment for germination. That's why instead of direct planting, seeds are produced in the nursery and seedlings are then transplanted to the field. Hence, under these circumstances, shortening the growing season, harvesting and drying leaves in proper time before the onset of autumn rain will be possible [2]. Floating method is the most common method of seedling production without shocking and damaging roots during transplanting. Tobacco growing media in trays can be included various materials such as peat, perlite, vermiculite, sand or sandy loam and sandy loam soil with ample organic matter [3].

Nowadays, the whole tobacco seedling production in the US and 60% in Brazil takes place through the flotation system [4, 5]. The main advantage of float-system compared with conventional methods are to reduce production costs, environmental control condition, increased uniformity and consistency of seedlings and decrease the utilization of toxins [6,7]. The most important issues related to floating system are appropriate medium to fill the tray [8].

Three components of the media that are being utilized as substrates include peat, perlite and vermiculite. Peat has the capacity to maintain water and nutrients as the main media in combination with other media [9]. Since the late 1970s, around the world searching for a suitable replacement for peat began [10]. Due to environmental hazards and the requirement for recycling organic wastes, investigating the possible applying organic waste is taken into consideration. Studies show that after the right process of composting organic residues, can be utilized as a

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substitution of peat substrates [10, 11, 12]. Mainly peats consumption in Iran is provided through imports from other countries. Therefore, combining or using other local resources can be considered as a key issue.

Ranjbar and Taghavi, (2007), [13] reported employing perlite, vermiculite and manure as tobacco floating nursery media for Burley 21, were an effective substitute for imported Peat. Masaka et al., (2007), [14] also concluded that the combination and particle size of medium has a noteworthy effect on the quality of tobacco seedlings. Hence, the objectives of the study were using existing local media in the region to replace imported peat and determine the best medium in flotation system to enhance germination and seedling production in tobacco.

### 118. MATERIALS AND METHODS

The experiment was conducted in the nursery of the Rasht Tobacco Research Station as a completely randomized design with 8 treatments and 3 replications. The treatments in this study are presented in Table 1.

**Table 1- The treatments studied in this research**

Treatment Number	Treatment
(1)	Peat (Control)
(2)	Peat 50%+Vermiculite 25%+Field Soil 25%
(3)	Manure 50%+ Field Soil 25%+Sand 25%
(4)	Manure 50%+ Field Soil 25%+ Vermiculite 25%
(5)	Manure 75%+ Field Soil 25%
(6)	Tree Cortex Compost 50%+ Field Soil 25%+ Manure 25%
(7)	Tree Cortex Compost 50%+ Vermiculite 25%+ Manure 25%
(8)	Tree Cortex Compost And Tea Residue 50%+ Vermiculite 25%+ Field Soil 25%

Indices and equations used are provided in Table 2.

**Table 2- Equations of germination indices**

Equation Number	Index	Equation	References
(1)	Germination percentage	$GP = \frac{n}{N} \times 100$	Panwar and Bhardwaj, 2005
(2)	Germination rate	$GR = \sum \frac{n_i}{t_i}$	Kulkarni et al., 2007



(3)	Germination vigour	$GV = \frac{GR \times \text{Mean}(PL+RL)}{100}$	Bayat <i>et al.</i> , 2014
(4)	Seedling length vigour	$SLV = GP \times SL$	Reddy and Khan, 2001
(5)	Seedling weight vigour	$SWV = GP \times SW$	Reddy and Khan, 2001

n=Total of germinated seeds during period,  $n_i$  = The number of germinated seeds at an interval of distinct period;  
 $t_i$ ,  $t_i$  = The number of days after the start of germination, N =Number of sowed seeds, PL = Plumule Length, RL  
 = Radicle Length, SL = Seedling Length, SW = Seedling Dry Weight

In this study, floating system for tobacco seed germination and seedling production was used. Floating system containing pitted styrofoam trays, growth media and seed. Coated seeds were placed into each of the holes. The water depth, 12 cm was considered. Ridomil Mancozeb, 36 grams and 400 grams of fertilizer (NPK) per 10 meters was applied [15, 13]. Tobacco seeds were Coker 347 (flue-cured) that provided by Rasht Tobacco Research Institute.

## 119. RESULTS AND DISCUSSION

### Results and discussion

Germination percentage: according to the analysis of variance, it was found that different medium has significant effect on germination percentage in the level of the 1%. Based on the results, the highest percentage of germination were (average 78.83%) in treatment 2 (Peat 50%+Vermiculite 25%+Field Soil 25%). It seems that retaining moisture by peat contributed to the increase of tobacco seed germination. Peat magnitude as part of the medium ingredients is related to high capacity water holding, optimum air holding and cation exchange capacity [16]. Vermiculite is kind of aluminosilicate minerals that has high water holding capacity and can be employed as medium [17].

### The germination rate

The results indicated that the different media have a significant effect on the germination rate. The highest rate of germination (41.58) obtained in treatment 2 (Peat 50%+Vermiculite 25%+Field Soil 25%). Bahmani *et al.*, (2014) [18], also reported that type of medium and soil texture has a significant effect on germination rate.

### Vigour

Results of this study showed that the effect of medium on seed vigour was significant. Highest vigour was observed in treatment 2 (Peat 50%+Vermiculite 25%+Field Soil 25%). Ayan et al., (2006) [19], reported similar results which use of the peat in combination with other medium enhanced the quality of tobacco seeds.

Seedling length and weight vigour: Results indicated that the effect of medium on seedling vigour was significant. The highest seedling length vigour was observed in treatment 2 (Peat 50%+Vermiculite 25%+Field Soil 25%). Analysis of variance showed that the effect of medium on seedling weight vigour was significant. The highest seedling weight vigour in treatment 6 (Tree Cortex Compost 50%+ Field Soil 25%+ Manure 25%) was observed.

### **Plumule, root and seedling length**

In this study the effect of different medium on the plumule, root and seedling length was not significant. However, the results of Ranjbar et al., (2007) [13], showed significant effect of medium (perlite, vermiculite and manure) on root length that demonstrates dependency of seed vigour and medium type.

### **Collar Diameter**

Analysis of variance showed a significant effect of medium on collar diameter. Highest average collar diameter (5.98) was observed in the treatment 6 (Tree Cortex Compost 50%+ Field Soil 25%+ Manure 25%).

### **Plumule, root and seedling dry weight**

The effect of different medium on plumule dry weight was not significant. However, analysis of variance showed a significant effect of medium on root dry weight. The highest root dry weight (9.4 g) was obtained in treatment 6 (Tree Cortex Compost 50%+ Field Soil 25%+ Manure 25%). The effect of different medium on seedling dry weight was significant. The highest seedling dry weight was found in treatment 6 (Tree Cortex Compost 50%+ Field Soil 25%+ Manure 25%). Tree cortex compost is a good medium for production of high quality of seedlings and can be one alternative for peat. In tree cortex compost significant reduction in the C/N was observed [20].

### **Conclusion**

The outcomes demonstrated that distinctive sort of medium has ability to be choices instead imported peat and peat usage can be diminished by utilizing existing medium in the region. Further experiments using various local media are needed to find appropriate alternative or combination for peat. Therefore, relying on inexpensive local medium results into keeping dollars inside the country in connection to tobacco and other plants which require imported peat. Indeed, Iran could appreciate the value of their currency simply by not buying any more stuff (such as peat) that needs foreign currency (dollar or Euro).

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# Use of Dried Persian Lime (*Citrus latifolia* Tanaka) as a Flavoring in Food and Medicinal Plant in Iran

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## Abstract

Persian Lime, Tahiti lime or Bears Lime (*Citrus latifolia* Tanaka) belongs to the family Rutaceae and is a variety of lime. The Persian lime is believed to be a native to the old Iran region of the Middle East. It may be then spread to the Middle East and other tropical and subtropical countries as Brazil via Australia. It is believed that the Persian lime was introduced to the USA via Tahiti, hence one of its three common names. This fruit is widely produced in Iran right now.

Persian Lime is one of the most important citrus trees and used mainly in fresh drinks, as well as a part of salads and is chief source of carbohydrates, protein, oil and vitamin C. Dried fruit of Persian lime lost its water content, usually after having spent a majority of their drying time in the sun. Dried fruit of the Persian lime in Middle East, especially in Iran, is used as a flavoring in foods, whole, sliced or ground. In traditional medicine of Iran the dried fruits used as Stomach tonic, Carminative, appetizing, Antiseptic and etc. In this review paper, production and drying of the fruits and different uses of Persian lime in Iran are discussed.

**Keywords:** Persian lime, drying, fruit, Iran, flavoring.

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## 120. INTRODUCTION

### Iran and Plant Diversity

Islamic Republic of Iran, with 1,640,000 square kilometers area, in the south west of Asia of the northern hemisphere, has its specific combination of different elements of life and a special ecosystem and biodiversity due to various factors including different climatic conditions, high mountains all around and a large desert in center. Different phytogeographic regions of Iran's plateau cause massive genetic flow in this area which result in a variety of plant species and in comparison with neighbor countries and some others has very interesting points. Some plant species have been walled beyond the natural fences (as endemic), and some are scattered in other lands. Most part of Iran is occupied by deserts and semi-deserts. Residents of these areas have always been strongly dependent on vegetation cover, and where the vegetation cover could create good micro climate. Due to the diversity of climate, topography and edaphic conditions, limited areas of vegetation in Iran, are very different and heterogenous. About 1,900 endemic species have been described in Iran. Forests cover 12.4 million hectares, and mangrove swamps cover about 10,000 hectares along the Persian Gulf. The country can be considered the place of origin of many of the world's genetic resources, being the home of the original stocks of plant species of great commercial [1,2].

### Important of Medicinal Plants

Since ancient times, plants have been one of the first and most available resources usable for treating illnesses. There has always been a close relationship between man and plants, and the medicinal effects of plants and their uses have been known by everybody. Medicinal plants contain plant materials such as leaf, root, flower and seed using in the form of their extracts and chemical compounds to produce human drugs or veterinary medicine.

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Properties of medicinal plants are due to the presence of various complex chemical substances from different composition which named secondary metabolites.

They are categorized as alkaloids, glycosides, flavonoids, saponins, tannins, carbohydrate and essential oils. Medicinal and aromatic plants form a large group of economically important plants that provide the basic raw materials for indigenous pharmaceuticals, perfumery, flavor and cosmetic industries. Essential oils and extracts of various species of edible and medicinal plants, herbs, and spices constitute of very potent natural biologically active agents. Use of essential oils as antimicrobial agents in food systems may be considered as an additional intrinsic determinant to increase the safety and shelf life of foods [3,4,5]. The genus Citrus (Rutaceae) includes several species of plants that produce some of the most cultivated fruits in the world and Persian lime is one of them.

### **Persian lime**

Persian lime (*Citrus latifolia* Tanaka) which also known as Tahiti lime or Bearss lime is of hybrid origin, most likely from a cross between key lime (*Citrus aurantiifolia*) and either lemon (*Citrus limon*) or citron (*Citrus medica*). Its identity has been in doubt and only in recent years has it been given the botanical name. The plant is widely produced in Iran and is economically significant for the country but lacks the long history. Persian limes were first grown commercially in what is today southern Iraq and Iran, hence their name, although important varieties were developed in the U.S. (the common name "Bearss lime" refers to the seedless variety developed in 1895 by John T. Bearss in California), and Florida used to be the major producer of these limes. Persian lime rose to prominence after southern Florida's key lime orchards were destroyed by a hurricane in 1926. However, the 1992 Hurricane Andrew then devastated Florida's Persian lime orchards, virtually stopping U.S. production of the fruit. Mexico is now the primary grower and exporter of Persian limes for the American, European and Asian markets.

Limes originate from the Middle East, and were first grown on a large scale in Iran and probably southern Iraq; but some botanists say that the origin of the Persian Lime is uncertain. Recent genetic analysis of citrus suggests the origin of this lime is southeast Asia, specifically east and northeastern India, north Burma (Myanmar), southwest China, and eastward through the Malay archipelago [6]. It is known only in cultivation. It is cultivated commercially in Iran, Tahiti, New Caledonia, Florida, California, Mexico, Brazil, Venezuela, Portugal and Australia. It is believed that the lime was introduced into the Mediterranean region by way of Iran (formerly called Persia) from Tahiti.

The plant is grown throughout warm, subtropical and tropical areas of the world. The name "lime" may, in the U.K., also refer to the unrelated, non-citrus linden tree, Tilia species. Persian lime is the most commonly cultivated lime species for commercial use, and accounts for the largest share of the fruits sold as limes. The plant is typically a medium sized tree with 4.5 to 6.0 meter tall, wide spreading, drooping branches. In contrast to many other citrus species, is often without thorn. The flowers are white, tinged with purple, and have no viable pollen. The fruit is oval or oblong fruit that is 4 to 6.25 cm wide and 5 to 7.25 cm long, often with nipped or elongated ends, generally seedless or few seeded. The plant is larger and has thicker skins, with less intense citrus aromatics than those of its parent as key lime. The fruit is yellowish green or yellow when fully ripe. The fruit has a uniquely fragrant, spicy aroma and tart flavor, but the aroma and flavor are less intense than those of key lime. However, it has various advantages over the key lime for the purposes of commercial agriculture larger size, absence of seed, hardness, thorn less on the bushes, and longer fruit shelf life that have combined to make it more widely cultivated [7]. Persian lime is less acidic than key limes and do not have the bitterness that lends to the key lime's unique flavor. Persian limes are commercialized primarily in six sizes, known as 110's, 150's, 175's, 200's, 230's and 250's. Once grown primarily in Florida in the U.S, it rose to prominence after key lime orchards were wiped out there by a hurricane in 1926, according to the American Pomological Society; subsequently Persian lime orchards themselves were devastated by Hurricane Andrew in 1992 [8]. Large numbers of Persian limes are grown, processed, and exported every year primarily from Mexico to the American, European and Asian markets. U.S. Persian lime imports from Mexico are handled mostly through McAllen, Texas [9, 10, 11].

### **Persian Lime Adaptation**

About climatic adaptation, in general, damage to Persian lime leaves occurs at temperatures below -2°C; wood damage occurs below about -3°C, and severe damage or death occurs below -4°C. 'Tahiti' lime trees grow best in the warmest areas.

The plant can be grown successfully in a variety of soils. However, well drained soils are essential for good fruit production and growth. It is growing in high-pH, calcareous soils may be more susceptible to minor element



deficiencies. The plant should be planted in full sun for best growth and fruit production. Select a part of the landscape away from other trees, buildings and other structures and power lines. Select the warmest area of the landscape that does not flood (or remain wet) after typical summer rainfall events [12].

### **Irrigation**

Newly planted Persian lime trees should be watered at planting and then every other day for the first week or so and then once or twice a week for the first couple of months. During prolonged dry periods, newly planted and young lime trees should be well watered twice a week. Once the rainy season arrives, irrigation frequency may be reduced or stopped. Once Persian lime trees are four or more years old, irrigation will be beneficial to plant growth and crop yields during prolonged dry periods. Specific water requirements for mature trees have not been determined. However, as with other tree crops, the period from bloom through fruit development is important. Drought stress should be avoided at this time with periodic watering [12].

### **Dried Persian Lime**

Dried fruit of Persian lime is a lime that lost its water content, usually after having spent a majority of their drying time in the sun. Unlike with fresh limes, you can't just squeeze the juice or micro plane the peels. Drying of Persian lime fruits developed in Oman at first, so dried limes named Limou Amani (Ommani limes) in Iran. Dried Persian lime also known as black lime, Noomi Basra in Iraq (Lemon from Basra) and Limo Oman [13]. The fruits are boiled briefly in salt brine, and then they are laid out in the sun to dry over the course of several weeks. But the simplicity of the process belies the alchemy that takes place under that desert sun. Over the weeks, the limes turn black or dusky brown on the outside and lose so much weight that they feel hollow; inside, the juicy green flesh turns a glossy, maroon-tinged black. The first stage of drying produces dried white limes – the black limes are a result of an elongated drying period, which allows them to develop stronger musky, fermented notes. Few people in the West seem to know they exist. If there's one culinary treasure that continually amazes me, it's dried limes [14, 15, 16, 17].

### **Uses**

Persian limes are used similarly to key limes, occasionally as a fresh fruit generally, lime wedges are served as an accompaniment to salads, avocados, or Asian dishes, but more commonly processed into juice, for use in limeade and other non-alcoholic beverages, as well as cocktail beverages, including popular summertime drinks such as daiquiris, Cuban mojitos, and Brazilian caiparinhas. In the Middle East, these limes are most often added whole to soups and stews. You simply wash them well, pierce them a couple of times with a sharp knife or a fork, and drop three or four of them into the pot. As the cooking liquid sluices through the limes, they add an evocative tang and a subtle complexity to the entire dish [18].

Dried Persian limes are used to add a sour flavor to dishes, through a process known as souring. In Iranian cuisine, they are used to flavor stews and soups. Across the Persian Gulf, they are used cooked with fish, whereas in Iraq they are powdered and added to rice dishes and stuffing. Dried Persian lime is the perfect balance to all kinds of proteins. Their acidity cuts the fat in red meats; their sweetness enlivens poultry; their sultry funk adds nuance to fish. As for legumes, well, they haven't had an ally like this since onions and garlic came on the scene. The powder is not as easy to locate. Since the limes begin to lose their volatile oils the moment they are pulverized, it's much better to grind your own. Just cut them in half (a serrated knife is helpful), remove any seeds, and then grind them in a clean coffee grinder (best) or blender (acceptable) until very fine. Also, they're made into a warm drink called Hamidh (sour). Powdered dried lime is also used as an ingredient in Persian Gulf-style baharat (a spice mixture which is also called kabsa or kebsa) [19].

It is a traditional ingredient of Arabic and Iranian cooking although they are used whole, sliced or ground, as a spice. Dried Persian limes are strongly flavored. They taste sour and citrusy like a lime but they also taste earthy and somewhat smoky and lack the sweetness of fresh limes. Because they are preserved they also have a slightly bitter, fermented flavor, but the bitter accents are mainly concentrated in the lime's outer skin and seeds. As water passes through their glossy black internal chambers, they soften up and give up all the flavor of their sun-dried zest and flesh. When it's time to serve, they can be squeezed of their final juices and neatly discarded. Though their flavor is distinct, it doesn't overwhelm so experiment with abandon [10, 11].

### **Medicinal Property**

The genus Citrus includes several species of plants that produce some of the most cultivated fruits in the world, including oranges and lemons, which have an appreciable content of essential oil. In folk medicine, they are used as a cholagogue and for their digestive, tonic, antipyretic, anti-inflammatory, sedative, and antitoxic effects [20,

21, 22]. Essential oils of plants from the genus *Citrus* have monoterpenes and sesquiterpenes as their constituents [23, 24].

The literature indicates the presence of 50 or more different compounds obtained from citrus peel, whereas limonene is the main compound [25]. Since ancient times, Lemon essential oil has been used for its antiseptic, carminative, diuretic, and eupeptic effects [21]. Some of its compounds, including  $\beta$ -caryophyllene, LIM, and linalool, have anti-inflammatory effects [26, 27, 28];  $\alpha$ -pinene and  $\beta$ -pinene inhibit the synthesis of nitric oxide (NO), suggesting an antioxidant effect [29], and recent reports showed that  $\beta$ -pinene exerts an antispasmodic effect on the rat ileum and provokes antinociceptive actions [30].

LIM is one of the most common terpenes in nature and has been used as a flavoring agent in common food items, such as fruit juices, soft drinks, and ice cream, and in the cosmetics and pesticide industries [27, 31]. LIM has been shown to exert antiulcerogenic, gastroprotective, chemopreventive, antiproliferative, insecticide, antimicrobial, and immunomodulatory effects [32, 33, 34, 35].

This compound has also been shown to have anti-inflammatory effects by reducing eosinophil chemotaxis and MCP-1 production [27]. It effectively inhibited lipopolysaccharide- (LPS-) induced NO and prostaglandin E2 (PGE2) production in macrophages [31] and decreased interleukin-1 $\alpha$  (IL-1 $\alpha$ ) levels in normal human undifferentiated NCTC 2544 keratinocytes [36]. Citrus flavonoids have a large spectrum of biological activity including antibacterial, antifungal, antidiabetic, anticancer and antiviral activities. Preparation from peel, flowers and leaves of bitter orange (*Citrus aurantium* L.) are popularly used in order to minimize central nervous system disorders. The fiber of citrus fruit also contains bioactive compounds, such as polyphenols, the most important being vitamin C [37, 38, 39]. In traditional medicine of Iran the dried Persian lime used as stomach tonic, carminative, appetizing, antiseptic and etc.

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# The Use Of Chitosan As Clarification Agent

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## Abstract

*Clarification is an important step in the processing of fruit juice mainly in order to remove pectin and other carbohydrates which are present in the juice. Most often achieved through microfiltration enzymic treatment or by using common clarifying aids like gelatin bentonite, silica sol, polyvinyl pyrrolidone or a combination of these compounds. However, these processes can be labor-intensive, time-consuming and discontinuously operated. Chitosan (poly-b (1–4) N-acetyl-glucosamine) has been reported to have a number of potential industrial uses such as an adhesive, a paper-sizing agent, a chelating agent for metal ions, and as fruit-juice clarifying aids. Chitosan (deacetylated chitin), being polycationic in nature, nontoxic and biodegradable, has been found to be an effective coagulating agent in aiding the separation of suspended particles from beverages. Several works have reported the successful application of chitosan as a clarifying aid for apple, grape, lemon, orange, and bayberry juices, besides wine, and green tea.*

**Keywords:** *Clarification, chitosan, agent, juice.*

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## 121. INTRODUCTION

Although the method for producing clear and stable juices has been well known for years, problems with turbidity in juices and concentrates occasionally occur. Clarification is more important step in juice, milk, wine and tea production. For more fluid juices where cloud or turbidity is not acceptable primary extracted juice must be treated further. Natural fruit juices are complex multicomponent systems, opalescent or turbid due to the presence of insoluble solids in suspension [1]. These solids are mainly composed of carbohydrates and proteins, which are insoluble at the juice pH. The proteins have acid and basic groups whose degree of ionization depends on the pH and ionic strength of the liquid medium [2]. The pectin present both in solution and coating of the particles prevents the contact between them, providing stability to the juice. To elaborate clarified juices the native pectin must be degraded and removed since it complicates the clarification process [3]. The importance of polysaccharides and metal ions in juice turbidity (haze) and sediment formation is well established. A settling step can help, if the juice can be held refrigerated for a few hours but at ambient high temperatures holding is not recommended. Rapid methods such as centrifugation and filtration used produce a clear juice. Recently, another method which is using chitosan it began to be used.

## 122. CHITIN AND CHITOSAN

Chitin, a naturally abundant mucopolysaccharide, and the supporting material of crustaceans, insects, etc., is well known to consist of 2-acetamido-2-deoxy-b-D-glucose through a  $\beta$  (1→4). Chitin can be degraded by chitinase. Its immunogenicity is exceptionally low, in spite of the presence of nitrogen. It is a highly insoluble material resembling cellulose in its solubility and low chemical reactivity. It may be regarded as cellulose with hydroxyl at position C-2 replaced by an acetamido group. Like cellulose, it functions naturally as a structural polysaccharide. Chitin is a white, hard, inelastic, nitrogenous polysaccharide and the major source of surface pollution in coastal areas.

Chitosan is the N-deacetylated derivative of chitin, although this N-deacetylation is almost never complete. A sharp nomenclature with respect to the degree of N-deacetylation has not been defined between chitin and chitosan [(4), (5), (6)].

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Chitin and chitosan are of commercial interest due to their high percentage of nitrogen (6.89%) compared to synthetically substituted cellulose (1.25%). This makes chitin a useful chelating agent [5].

Like cellulose, chitin functions naturally as a structural polysaccharide, but differs from cellulose in its properties. Chitin is highly hydrophobic and is insoluble in water and most organic solvents. It is soluble in hexafluoroisopropanol, hexafluoroacetone, chloroalcohols in conjugation with aqueous solutions of mineral acids [7].

The nitrogen content of chitin varies from 5 to 8% depending on the extent of deacetylation, whereas the nitrogen in chitosan is mostly in the form of primary aliphatic amino groups. Chitosan, therefore, undergoes reactions typical of amines, of which N-acylation and Schiff reaction are the most important. Chitosan derivatives are easily obtained under mild conditions and can be considered as substituted glucans [8].

### 123. THE USE OF CHITOSAN IN FOOD INDUSTRY USE A CLARIFICATION AGENT

Chitosan films have been successfully used as a packaging material for the quality preservation of a variety of foods [11]. Antimicrobial films have been prepared by including various organic acids and essential oils in a chitosan matrix, and the ability of these bio-based films to inhibit the growth of indigenous (lactic acid bacteria and Enterobacteriaceae) or inoculated bacteria (*Lactobacillus sakei* and *Serratia liquefaciens*) onto the surfaces of vacuum packed cured meat products have been investigated.

In a study on carrots, carrots coated with edible chitosan films and the chitosan concentration is 5 mL/L. Consequently; during storage (at 4 ° C for 12 days), the color quality is maintained and whitening on surface is decreased [9].

Reference [10] investigated the effectiveness of water-soluble chitosan (0.03%) to minimize the microbial (bacterial and yeast) spoilage of processed milk. Complete inhibition of microbial growth was observed in the banana-flavored milk containing chitosan, in contrast to that observed in control milk (without chitosan), during storage for 15 d at 4 and 10 °C. The banana-flavored milk containing chitosan also maintained relatively higher pH than that of control milk during storage for 15 d at both temperatures.

Reference [12] investigated the effects of addition of chitosan (Mw = 37 kDa) on shelf life and quality of wet noodle. Chitosan dissolved in 1% acetic acid was added to wheat flour at 0.0%, 0.17%, 0.35%, 0.52%, and 0.7% concentrations. During storage at 18 °C for 6d, moisture content of wet noodle, irrespective of chitosan concentrations, slightly decreased with increasing storage periods. Increasing chitosan concentration from 0% to 0.70% decreased the numbers of viable cells during storage at 18 °C for 6 d. The shelf life of wet noodle containing 0.17%, 0.35%, 0.52%, and 0.70% chitosan was extended by 1, 2, 3, and 3 d, respectively, compared with that of the control. The wet noodle containing 0.35% chitosan had the most desirable sensory quality compared with other wet-noodle samples.

### 124. USE A CLARIFICATION AGENT CONCLUSION

Chitosan have many advantages. Further, chitosan being nontoxic and biodegradable, it may be used as an alternative agent for refining of fruit juices. The use of chitosan in this respect is hindered due to its solubility in organic acids [13].

In a study using the chitosan agent, to 50 ml of different fruit juices taken in 250 ml erlenmeyer flask, 5ml of 2% chitosan solution in water was added. Grape, lemon and apple juices were used in this study. The optical density (OD) of the juices was measured at 540 nm in a spectrophotometer (Model Hitachi



2000) after filtering through cheesecloth. Results shown are Five milliliter of 2% chitosan solution was used to clarify 50 ml of fruit juices. A further increase in chitosan concentration did not improve the extent of clarification [14].

In another study, the use of chitosan as a clarifying agent in the production of clear pomegranate juice was evaluated and its effects on quality characteristics of juice were investigated. The three factors were concentration of chitosan (10–120 mg/100 ml), process temperature (10–20°C), and process time (30–90 min) and their effects on turbidity and  $a'$  values were investigated. Chitosan can be proposed as an alternative clarification agent for production of pomegranate juice with an excellent clarity. The obtained results showed that clarification of pomegranate juice using chitosan can be a suitable, easily applicable, and fast method [15].

Reference [16] studied beer clarification and flocculation. Flocculation plays a central role in the way beer is produced. The primary function of flocculation is particle removal that can impart color to beer, create turbidity, and/or retain bacterial organisms. This study was carried out to investigate if carbon chitin and chitosan can be used as heterogeneous flocculants in the treatment of beer. Both chitin and chitosan demonstrated the ability to flocculate colloidal particles in the beer. Of all the tested flocculants, chitosan (5 mg/L) was found to be the most effective.

The largest single use of chitosan is the clarification of waste and effluent water [17]. The use of commercially available chitosan for drinkable water purification has been approved by the United State Environmental Protection Agency (USEPA) up to a maximum level of 10 mg/L [18]. Chitosan is more efficient activated charcoal for the clarification of polychlorinated biphenyls from contaminated water [19].

Zhi and other scientist studied that clarification of chitosan on green tea juice and the result showed that chitosan was a good clarifier, it could improve the light transmittance and stability of green tea juice without no undesirable effect on its main flavour material [20].

## 125. CONCLUSION

As a result, chitosan can be proposed as an alternative aid for juice clarification with high performance and low cost, since it is a natural abundant polymer. The present study suggests that treatment has no impact on the biochemical parameters of the juices. Chitosan is a natural and abundant polymer, and due to its high performance and low cost, it can be a suitable and a more economic process for juice clarification.

In that sense, further detailed physiological and sensory studies are required to determine the mechanisms of these effects.

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# Degraded Image Restoration Using Neural Networks

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## Abstract

*Image processing systems are used in different applications. Many methods have been developed to reduce adverse effects of blurred and noisy images formed for various reasons. However, sometimes it is very difficult to converge to original image due to high degradation. In order to determine this degradation rate and improve the quality of the picture, a neural network based system has performed including a database of various statistical statements. Three different interferences which are gaussian, blurring and speckle have been applied to eight different images which are used in literature commonly like Lena, photographer, Baboon etc. The inputs of neural network are some measures of degraded images such as peak signal to signal noise ratio (PSNR), mean absolute error (MAE), signal to signal noise ratio (SNR), universal image quality index (UIQI), Enhancement Measurement Error (EME), Pearson Correlation Coefficient (PCC), mean squared error (MSE), root mean squared error (RMSE). Output of neural network gives what is the original of the degraded image even it has much blurring effects or much noise. Furthermore, if degraded image is not in the database, the output is undefined. System proposed in this paper learned different algorithms of back propagation neural network including Levenberg-Marquardt training. One of the important matters is that the database has such images that have very low UIQI which means that a human being cannot predict the original image. 20 images were used as test images and the neural network has 90% accuracy.*

**Keywords:** Image restoration, neural networks, blurring

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## 126. INTRODUCTION

Image capturing devices sometimes cause errors of the scanning system like blur, distortions and imbalanced brightness distribution. These irregularities can otherwise lead to difficulties during further processing of the images like recognition. In general renovation performances are concerned with the recovery of the real image by applying a restoration process to its degraded version [1-4]. Some common methods for image restoration include the inverse filter, the Wiener filter, the moving-average filter, the parametric Wiener filter, the mean-squared-error filter, the band-pass filter and the singular value decomposition technique, as well as, the regularization filter. One of the oldest methods is a research using central weighted filter by Yang at al. Pitas and friends determined the difference between linear and nonlinear filters effect on noisy images. Xiao and Li studied central weighted filter including different dimensioned convolution masks, however they succeeded on little images that have very low noise distribution. Chan at al. used edge preserve approach on salt-pepper noise. This study has a good accuracy on simple noises whereas bad accuracy in Gaussian noise. Hillery at al. suggested iterative Wiener filter algorithm for restoration of noisy images. Wiener filters are thriving methods but they need prior knowledge of original image [3-4]. Polat and Yıldırım [5] have also used artificial neural networks in restoration of low impulse noise and they achieved more success than median filters.

In this work, we have used artificial neural networks for deblurring and restoration of artificially blurred images. There are some studies in the literature for denoising images using neural networks [6-13]. We have applied image quality measurements for defining the noise or blur effect to neural network [14]. We have trained the neural network with quality measurement values of 302 artificially degraded images and tested with highly noised or blurred ones. We have used 12 different training algorithms for MultiLayer Perceptron [15-16].

This paper first explains the quality measurements in images, the neural network architecture that used in this work in section two and three respectively. Last part gives the simulation result with comparisons. Finally the paper concludes with discussions and future works.

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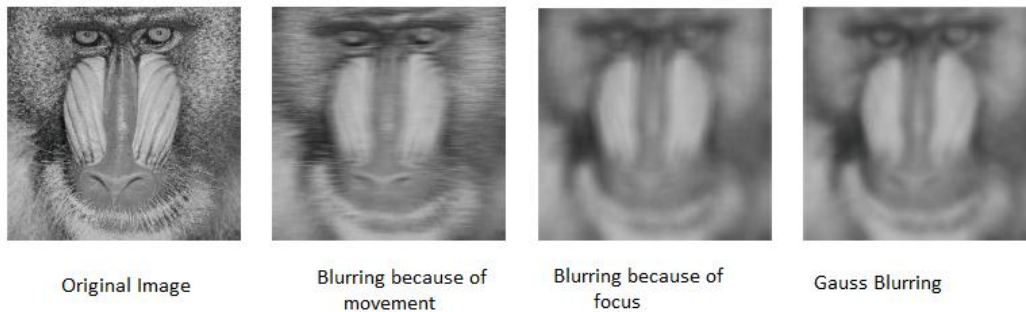
## 127. NOISE AND QUALITY MEASUREMENTS

Image noise rises because of unpredicted processes results going on capturing and production of the real signal depending on its source. In this paper, three different interferences which are Gaussian noise, blurring and speckle have been applied to eight different images which are used in literature commonly like Lena, photographer, Baboon etc.

Gaussian noise can be defined as Eq. 1. Here  $x$  is the grey level index,  $\mu$  is the center and  $\zeta$  is the variance of the Gaussian noise. It can be reduced using spatial filtering techniques including mean filtering or median filtering. However, it must be noticed that when smoothing an image, we reduce not only the noise, but also the image details because they also correspond to blocked high frequencies.

$$P(x) = \frac{1}{\sigma\sqrt{2\pi}} e^{-\frac{(x-\mu)^2}{2\sigma^2}} \quad (1)$$

Blurring images may not seem like a useful operation, but actually is very useful for generating background effects and shadows. It is an integral part of image resizing, though a different method of blurring, which is restricted to within the boundaries of a single pixel of the original image. The blurring is characterized by a Point-Spread Function (PSF) or impulse response. The PSF is the output of the imaging system for an input point source. Figure 1 shows the blurring effects on 'Baboon' image.



*Figure 1. Some simple images for different blurring effects*

Speckle is a particular type of noise which degrades the fine details and edges definition and limits the contrast resolution by making it difficult to detect small and low contrast lesions in body.

There are some quality measurements on degraded images [14]. These are peak signal to signal noise ratio (PSNR), mean absolute error (MAE), signal to signal noise ratio (SNR), and universal image quality index (UIQI), Enhancement Measurement Error (EME), Pearson Correlation Coefficient (PCC), mean squared error (MSE), root mean squared error (RMSE). MSE is usually used in statistical approaches but here it gave one of the degradation rates for images. The little MSE shows the little similarity between degraded image and original image. Equation 2 and 3 give the MSE and PSNR values respectively. Here,  $x$  is the original image and  $y$  is the test image where  $N$  is the pixel number [14].

$$MSE = \frac{1}{N} \sum_{i=1}^N (x_i - y_i)^2 \quad (2)$$

$$PSNR = 10 \log \frac{255^2}{MSE} \quad (3)$$

RMSE is obtained by taking the square root of MSE. Usually it is expected to be low. MAE is the mean of total absolute difference between two images. It can be calculated using Equation 4 [14].

$$MAE = \frac{1}{n} \sum_{i=1}^n |f_i - y_i| = \frac{1}{n} \sum_{i=1}^n |e_i| \quad (4)$$

Instead of using traditional error summation methods, Universal Image Quality Index, UIQI, has a combination of three factors: loss of correlation, luminance distortion, and contrast distortion. Figure 2 shows the measurements values on MATLAB using one of the images in this work.

```

Command Window
noisyImage is NOT type: uint8
PSNR = +20.40353 dB
MSE = 597.20915
RMSE = 24.43786
Universal Image Quality Index = 0.09208
EME (original image) = 9.99675
EME (noisy image) = 1.54032
PearsonCorrelationCoefficient (originalImage vs noisyImage) = 301468.31328
PearsonCorrelationCoefficient (originalImage vs originalImage) = 393215.00000
The noise is NOT relevant.
SNR = -3.71004 dB
MAE = 17.57570
fx >> |
    
```

Figure 2. The measurements values on MATLAB

Below, the images used in this work can be seen from Figure 3. They are well known images in literature like Lenna, cameraman, Baboon etc.

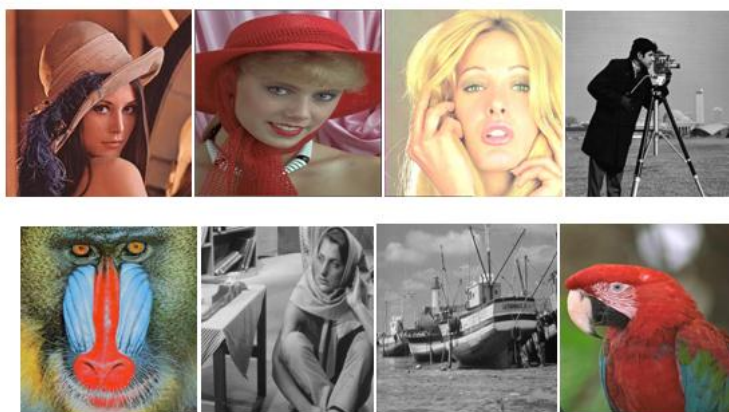


Figure 3. The database sample images

## 128. ARTIFICIAL NEURAL NETWORK BASED RESTORATION

We have used MultiLayer Perceptron architecture for classifying the degraded images into original ones. The inputs of neural network are some measures of degraded images such as peak signal to signal noise ratio (PSNR), mean absolute error (MAE), signal to signal noise ratio (SNR), universal image quality index (UIQI), Enhancement Measurement Error (EME), Pearson Correlation Coefficient (PCC), mean squared error (MSE), root mean squared error (RMSE). Output of neural network gives what is the original of the degraded image even it has much blurring effects or much noise. Figure 4 shows the structure of neural network. Furthermore, if degraded image is not in the database, the output is undefined. System proposed in this paper learned different algorithms of back propagation neural network including Levenberg-Marquardt training.

Here, we have applied image quality measurements for defining the noise or blur effect to neural network. We have trained the neural network with quality measurement values of 302 artificially degraded images and tested with highly noised or blurred ones. We have used 12 different training algorithms for MultiLayer Perceptron [15-16]. These training algorithms are trainlm, traingd, traingda, traingdx, trainrp, trainbfg, trainbr, traincgb, traincgf, traincgp, trainscg and trainoss. The details about the differences for algorithms can be found in MATLAB.

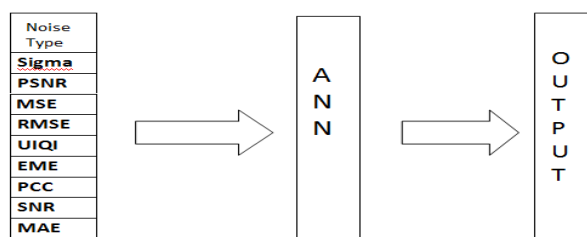


Figure 4. Inputs for ANN



For MLP parameters, learning rate and momentum coefficient are chosen as 0.1 and 0.9 respectively. After 100 iterations in 1.12 minutes for training we have applied test images and we obtained 90% test accuracy. Figure 5 shows some samples for test images. First image for each sample in Figure 5 is the original image where the second is degraded. It can be seen that the degradation rate is so high that even for a person it is very difficult to understand which image it belongs.



Figure 5. Some samples for test images

Table 1: Test images recognition accuracies after restoration via neural networks

#	Image name	UIQI	True (T) / False (F)	#	Image name	UIQI	True (T) / False (F)
1	Papagan	0,010	T	11	Boat	0,055	T
2	Papagan	0,251	T	12	Yellow	0,029	T
3	Lena	0,186	T	13	Red	0,034	T
4	Red	0,021	T	14	Papagan	0,040	T
5	Elaina	1,000	F	15	Cameraman	0,175	T
6	Yellow	0,133	T	16	Lena	0,067	T
7	Cameraman	0,189	T	17	Lena	0,032	T
8	House	1,000	T	18	Monkey	0,058	T
9	Monkey	0,241	T	19	Barbara	0,163	T
10	Barbara	0,056	F	20	Red	0,092	T

Training Algorithm	Test Accuracy
trainlm	%90
trained	%20
traineda	%30
trainedx	%15
trainrp	%35
trainbfg	%30
trainbr	%15
traincgb	%15
traincxf	%10
traincgp	%20
trainscg	%25
trainoss	%30

## 129. CONCLUSION AND FEATURE WORKS

This paper proposes an artificial intelligence method for restoration of the degraded image due to errors of image capturing devices. The methodology depends on the quality measurements in images and uses them as inputs to neural network architecture. MultiLayer Perceptron architecture is used for classifying the degraded images into original ones. For MLP parameters, learning rate and momentum coefficient are chosen as 0.1 and 0.9 respectively. After 100 iterations in 1.12 minutes for training we have applied test images and we obtained 90% test accuracy. For future work of image degradation, another artificial intelligence methods can be used or the database can be widened by variations of blurring effects.

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# Experimental Modal Analysis of a Polyurethane Sandwich Panel

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## *Abstract*

*Polyurethane (PU) sandwich panels are widely used in engineering applications because PU foam has good vibration and acoustic properties as well as favorable thermal properties. Moreover, the top and bottom layers of the panel are corrugated in order to improve its strength properties. Depending on its place and type of application, different densities and reinforcement thicknesses of PU foam may be preferred and currently a variety of PU sandwich panels can be found on the market. In this study, the vibration characteristics of a standard PU foam sandwich panel, with corrugated top and bottom steel layers, are investigated. The modal properties of an example sandwich panel, which currently exists on the market, are determined by using experimental modal analysis (EMA). Additionally, ANSYS finite element software is used to determine the natural frequencies and mode shapes of this test sample. The results have been comparatively presented.*

**Keywords:** natural frequency, modal damping, modal test, polyurethane foam, vibration isolation

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## 1. INTRODUCTION

Due to various reasons, unwanted vibrations may occur on the dynamic systems. These unwanted vibrations can damage the system and affect the performance of the system adversely. Therefore, the dynamic properties of the system, namely natural frequency, mode shape and damping should be determined by performing dynamic analysis and necessary precautions should be taken. Plate structures are used in many areas of engineering. In order to improve the strength and the vibration properties of the plates, the sandwich panels are preferred. Sandwich structures consist of a number of layers that can be made different materials. Basically a sandwich panel consists of two face sheets and a core material. The face sheets are usually thin but it is corrugated with different forms in order to improve the strength properties. The core material is used to gain additional properties such as thermal properties, strength and vibration damping. The PU (polyurethane) foam material is preferred for vibration isolation applications due to the advantages of low production cost, light in weight and easy implementation to the systems. Hence the PU foam is widely used in the sandwich panel production. Therefore, it is very important to determine the dynamic characteristics of these structures.

There are many studies on the determination of dynamic properties of PU foam materials due to the mentioned advantages above. Davies et al. [1] studied the estimation of parameters of PU foam experimentally. They used a test system and modelled the system with a single degree of freedom foam-mass system and formulated a system identification procedure. They modelled PU foam as a linear viscoelastic material. They built their study on modelling the free response of the system with Prony series and by fitting them to the data. They used this estimated response model for estimating the parameters of the system model. Considering the presence of weak components and experimental noise, they improved the robustness of their test procedure by making some modifications on the system. They obtained the stiffness, viscous and viscoelastic parameters of the system by applying the procedure to the experimental data. Then, Davies et al. [2] gave a hereditary model and a fractional derivative model, by combining nonlinear elastic (represented by a polynomial function of compression) and linear viscoelastic (represented by a hereditary integral with a relaxation kernel consisting of two exponential terms in the hereditary model and by a fractional derivative term in the fractional derivative model) properties into the models, for the dynamic properties of flexible PU foams used in automotive seat cushions. They obtained the direct nonlinear optimization based formulations of the system identification procedures and a suboptimal method. They compared the performances of two models for the data with different compression and the input excitation levels, and they investigated the role of the viscous damping term in both types of models.

Patel et al. [3] investigated the suitability of low density PU foams for mimicking human osteoporotic cancellous bone by performing quasi-static compression tests on PU foam cylinders of different lengths and densities to determine the Young's modulus, yield strength and energy absorbed to yield. After their experimental studies, they presented that 16g/cm<sup>3</sup> PU foam may prove to be suitable as an osteoporotic cancellous bone model.

Scarpa et al. [4] studied on analyzing the static and dynamic characteristics of conventional open cell, negative Poisson's ratio and iso-density PU foams. For the conventional form, they used gray open-cells PU foam with 30-35 pores/inch and 0.0027

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g/cm<sup>3</sup> density. They measured Poisson's ratio under quasi-static conditions by using a servo hydraulic test machine and a video image acquisition system. They performed the transmissibility tests in accordance with the ISO 1753 procedure for anti-vibration glove materials. In their study, they founded the transmissibility was greater than 1 within the frequency range from 10 to 31.5 Hz and it was less than 1 for the frequencies greater than 31.5 Hz. They suggested that the resilient behavior of glove isolation materials should be evaluated in terms of the indentation properties. Also, they suggested that foams with negative Poisson's ratio offered a significant decrease in compressive stresses with respect to convenient PU foams.

Barbieri et al. [5] investigated the physical parameters of sandwich beam made from association of hot-rolled steel, PU rigid foam and high impact polystyrene used for the assembly of refrigerators by using measured and numerical Frequency Response Functions (FRFs). In their study they utilized the finite element method (FEM) and the Timoshenko Beam Theory for mathematical models. They estimated Young's modulus and the loss factor of the PU rigid foam and the high impact polystyrene by using the amplitude correlation coefficient and genetic algorithm.

Havaldar and Sharma [6] presented an experimental study on the determination of the dynamic characteristics of multilayer polyurethane foam glass/fiber composite sandwich panels. They determined the natural frequencies, mode shapes and damping ratio of rectangular sandwich panels with 56, 82 and 289 kg/m<sup>3</sup> PU foam in different boundary conditions. They verified their experimental results with those of FEM, with good agreement. They presented in their study that there was a significant variation in the dynamic parameters in the case of multilayer sandwich panels for the same core density as compared to a monolayer sandwich panel.

In this study, the vibration characteristics of a standard PU foam sandwich panel, with corrugated top and bottom steel layers, are investigated. The modal properties of an example sandwich panel, which currently exists on the market, are determined by using EMA. Additionally, ANSYS finite element software is used to determine the natural frequencies and mode shapes of this test sample.

In this study, the effects of polyurethane foam which is widely used as sandwich structures in vibration isolation for plate vibrations have been investigated by using experimental modal analysis(EMA). For this aim, the experimental modal analysis of a standard 80 mm thickness of PU foam reinforced corrugated sandwich panel, used in engineering applications, with 38 kg/m<sup>3</sup> and 1000x1000 mm<sup>2</sup> dimensions has been performed. Also, the structure has been modelled by using ANSYS finite element software and vibration analysis has been performed. The results have been comparatively presented.

## 2. MATERIALS AND METHODS

In this study, experimental modal analysis and FE methods were used to determine the dynamic characteristics of the sandwich panel. In EMA, the investigated system is excited by a measured force and the response of the system is measured. From these measurements, Response/Impulse ratio of the system is determined. This ratio is called Frequency Response Function (FRF) in vibration theory.. The FRF specifies the dynamic characteristic of the system and expresses the relationship between input and output of the linear system.

The measured FRFs can be used to determine the dynamic characteristics (natural frequency, mode shape and damping) of the system. In addition, FRFs are utilized for the verification of the results obtained from numerical solutions and the structural modifications.

In the modal test, the structure under investigation is excited by a modal hammer or a shaker and the applied force and the responses of the structure are measured using force transducer and accelerometer(s), simultaneously. The frequency response functions (FRFs) are calculated by using a frequency analyzer. A typical modal test setup using modal hammer is seen in Figure 1. Usually the test piece is suspended by elastic cords to satisfy free boundary conditions, which is reasonably easier and more trustworthy for comparing other boundary conditions.

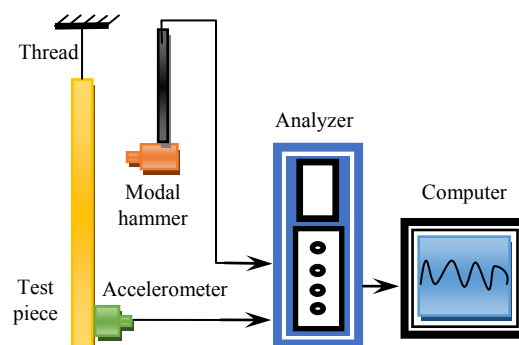


Figure 1. The Schematic of Modal Testing System

### 3. EXPERIMENTAL STUDIES

In this study, EMA of a standard 80 mm thickness of PU foam reinforced corrugated sandwich panel, used in engineering applications, with  $38 \text{ kg/m}^3$  and  $1000 \times 1000 \text{ mm}^2$  dimensions was performed. Experimental studies were carried out at Firat University, Machine Theory and Dynamics Laboratory. The sandwich panel was partitioned with 200 mm intervals and 36 measurement points on the panel were determined as shown in Figure 2. Then the plate was hinged to a stand from its two corners by using fiber strings to ensure free boundary conditions



*Figure 2. PU Reinforced Corrugated Sandwich Structure*

In the testing process, to excite the structure, a modal hammer (KISTLER, Model: 9724A2000 S/N 2069942) and to measure the response of the plate an ICP accelerometer (DYTRAN, Model: 3097A2 S/N2373) were used. For data acquisition and signal processing an OROS OR36 vibration analyzer and for the identification of modal parameters OROS Modal software were used. The test system are seen in Figure 3.



*Figure 3. The Experimental Modal Analysis Test System*

Before the measurements, some calibration tests such as repeatability and reciprocity checks were performed. Also, the time response of the system was observed and it was seen that the vibration was died in the measurement time, (Figure 4). Therefore, a windowing function was not applied to the signals, and so the additional damping effect, would be caused due to windowing function, has been eliminated.

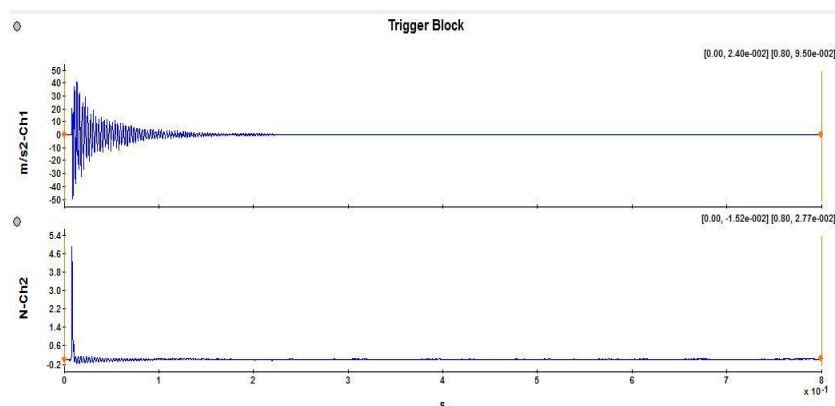


Figure 4. Time Signals Obtained From Force and Accelerometer Transducers

The accelerometer was located at the first node of the test piece (by using wax) because this node is very suitable for determining the dynamic properties of the panel over a wide frequency bandwidth for free boundary conditions. The test piece was sequentially hit at nodes 1 to 36 with the modal hammer and 36 FRFs were measured. The Measurement parameters used for the test of the PU reinforced sandwich structure are given in Table 1.

Table 1. Measurement Parameters of Experimental Study of PU Reinforced Sandwich Structure

Parameter	
Frequency Bandwidth	0-2000 Hz
Frequency Resolution	1.25 Hz
Sampling Number	1600
Measurement Time	0.8 s
Windowing (response/impulse)	(uniform/uniform)

Measured FRFs were analyzed and the modal properties were determined. Obtained natural frequencies and modal damping values are given in Table 2.

Table 2. Natural Frequencies and Damping Ratios for the first five modes

Mode	Experimental (Hz)	Damping (%)	ANSYS (Hz)	Difference (%)
1	114.29	1.06	113.93	0.31
2	139.60	1.08	142.68	2.15
3	174.56	0.17	174.65	0.05
4	198.27	1.18	198.98	0.35
5	217.96	1.20	231.28	5.75

For the comparison, the sandwich panel was also analyzed by using ANSYS FE software. FE model of the sandwich panel is seen in Figure 5 and the properties of PU foam material used for ANSYS model are given in Table 3. In the model 73725 nodes and 15136 elements were used. The natural frequencies obtained from ANSYS are compared in Table 2. The largest difference is 5.75% for 5<sup>th</sup> mode, the model is very satisfactory.

Table 3. Mechanical and Physical Properties of PU Material

Modulus of Elasticity (E)	Shear Modulus (G)	Poisson Ratio ( $\nu$ )	Density ( $\rho$ )
4 MPa	2 MPa	0.45	38 kg/m <sup>3</sup>

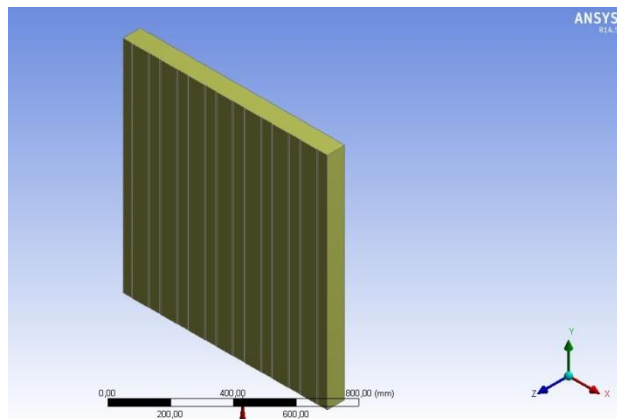


Figure 5. The ANSYS Model of PU Reinforced Corrugated Sandwich Structure

Also the first five mode shapes of the sandwich panel obtained from both EMA and FE (lower site in the figure) methods are compared in Figures 6-15.

BroBand : Mode 1 - Freq. 114.29Hz, Damp. 1.05%

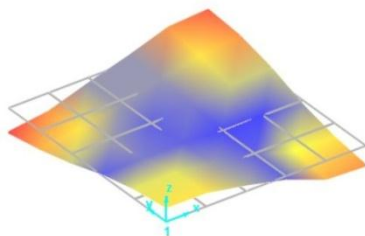


Figure 6. Experimental mode 1

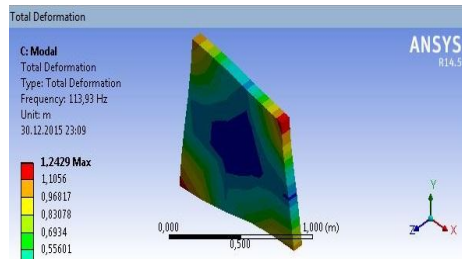


Figure 7. Numerical (ANSYS) mode 1



BroBand : Mode 2 - Freq. 139.60Hz, Damp. 1.08%

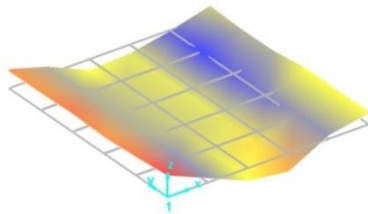


Figure 8. Experimental mode 2

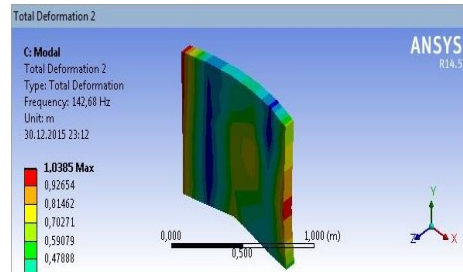


Figure 9. Numerical (ANSYS) mode 2

BroBand : Mode 3 - Freq. 174.56Hz, Damp. 0.17%

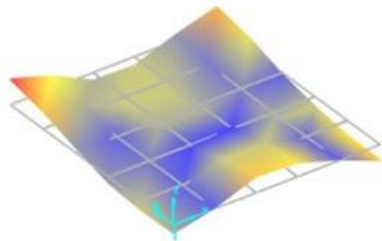


Figure 10. Experimental mode 3

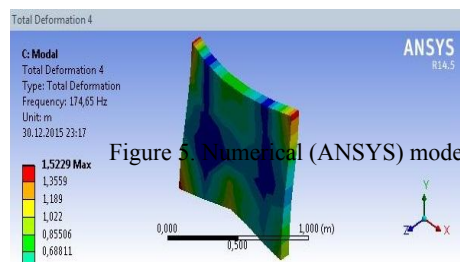


Figure 11. Numerical (ANSYS) mode 3

Figure 11. Experimental mode 3

BroBand : Mode 4 - Freq. 198.27Hz, Damp. 1.18%

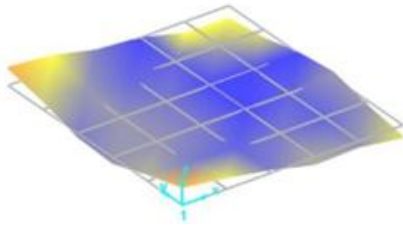


Figure 12. Experimental mode 4

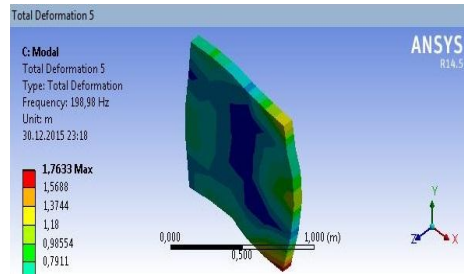


Figure 13. Numerical (ANSYS) mode 4

BroBand : Mode 5 - Freq. 217.96Hz, Damp. 1.20%

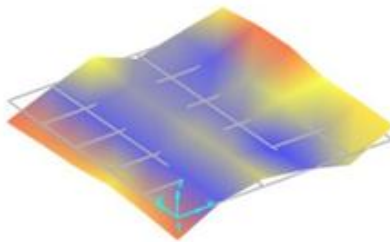


Figure 14. Experimental mode 5

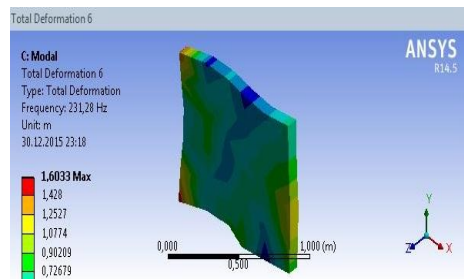


Figure 15. Numerical (ANSYS) mode 5

## 4. CONCLUSIONS

PU reinforced sandwich structures are widely used in engineering applications. According to application place and type, different density and different reinforcement thickness of polyurethane foam can be preferred. In this study, the dynamic characteristics of a standard, 80 mm PU reinforced corrugated sandwich panel with  $38 \text{ kg/m}^3$  density and  $1000 \times 1000 \text{ mm}^2$  dimensions have been examined by using experimental modal analysis method. The experimental results are given with those of ANSYS finite element software comparatively.

The results obtained from experimental and numerical methods are very close to each other as seen in Table 2. The highest difference is obtained in the fifth natural frequency with 5.75% and the lowest difference is obtained in the third natural frequency with 0.05%. Also, for the first five modes, third mode has the lowest damping ratio with 0.17% and the fifth mode has the highest damping ratio with 1.20%.

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# Comparing Dynamic Response of an Euler-Bernoulli Beam under a Concentrated Moving Load on Linear Viscoelastic Foundation between FEM and Galerkin Method

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## Abstract

*In this paper a ballastless track with continuous support is modeled as simply supported Euler-Bernoulli beam on linear viscoelastic foundation. A concentrated moving load effects on the beam to represent the axle load of the moving train on the track. Two different solution methods are implemented, including Galerkin Method and Finite Element Method (FEM) to compare the responses. With the use of Galerkin Method, equation of motion is turned from PDEs to ODEs. Displacement of the midpoint of the beam is plotted in Mathematica by solving equation of motion. On the other hand, this system is modeled in FEM for the same conditions. Finally, dynamic behaviors of the beam under concentrated moving load are investigated in consideration the effect of various simulation scenarios like different rail pads, different train velocities and different support lengths by comparing Galerkin Method and FEM.*

**Keywords:** Euler - Bernoulli beam, Galerkin Method, FEM, moving load, ballastless track

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## 5. INTRODUCTION

In railway engineering for recent decades moving load problems has been studying increasingly. In moving load problems immense investigations mainly was carried on and a lot of problems was investigated in terms of different cases [1]. It was studied that historical background and special cases of applications of the practical solutions in railway engineering. Their models had good compatibility with rail, tie and wheel set in wide range of frequency [2]. An extensive finite element model was studied for train-track interaction. In track model it was used Timoshenko beam theory and discrete supports. Also, non-linear effects such as rail lift-off, tie lift off and loss of wheel-rail contact were studied. In time domain, a new cutting and merging method, which finite long track can be modeled as infinite long track, was presented [3]. For moving mass and moving load, two models on Pasternak foundation were presented. For these cases normalized deflection and bending moment in terms of variation of velocity, stiffness and shear modulus were investigated [4]. A uniform beam, resting on elastic foundation under moving load with invariant speed was modeled and in the solution Fourier transform method was used in the article. It was presented that numerical results for maximum deflection [5]. Decreasing effect of the boundary conditions track model long was taken between 22.5 - 60 meters [6]. It was described that all kinds of railway structures and their analysis methods. Historically, track structures were showed and additionally train-track interaction models was mentioned. Then for different cases two track models were analyzed and it was suggested for future works [7]. For train-track structure issues dynamic models were studied and in frequency domain the several solutions of these problems were showed. A discrete support model was transformed into continuous support model and analyzed in frequency domain [8]. In the thesis it was investigated that ballastless and ballasted railway track models. Dynamic behavior of these track structures was studied by using analytical and numerical methods. In analytical method it was used that an Euler-Bernoulli beam resting on Winkler foundation model and moving force. In numerical method discrete support model was used in Ansys finite element package program [9]. Maximum deflections of an Euler-Bernoulli beam resting on linear and non-linear foundation with comparing between FEM and Galerkin method was investigated [10]. The transverse vibrations of passenger seat in a railway vehicle is

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studied in terms of different speeds for ballasted and ballastless track. In time domain it was studied that displacements and accelerations of the rail [11]. For the responses of a simply supported finite length Euler-Bernoulli beam, acted on moving mass, a dynamic Green function approach was used to find [12].

In this study, it is considered that a real train vehicle axle load and verified track properties. Real track is discrete support but in this work it transformed into continuous support model and analyzed. Rail, rail pads and track structure was modeled Euler-Bernoulli beam, continuous support and rigid structure, respectively. A closed form of mathematical model is discretized by Galerkin method. In Mathematica 9.0, ODEs are solved. In the next sections, it is introduced FEM for this study and compared with Galerkin method solutions. Track parameters is taken from a real railway track in Istanbul metro line (Figure 3).

## 6. DYNAMIC MODELING

A model of railway ballastless track shows in Figure 1. Rail modeled as Euler-Bernoulli beam which is constant cross-section, homogeneous and simply-supported. At that time rail pads modeled as linear viscoelastic foundation that consist of spring and damping elements. This modeled railway track is a slab railway track which consist of rail and rail pads. In addition force is thought as an axle force of rail vehicle.

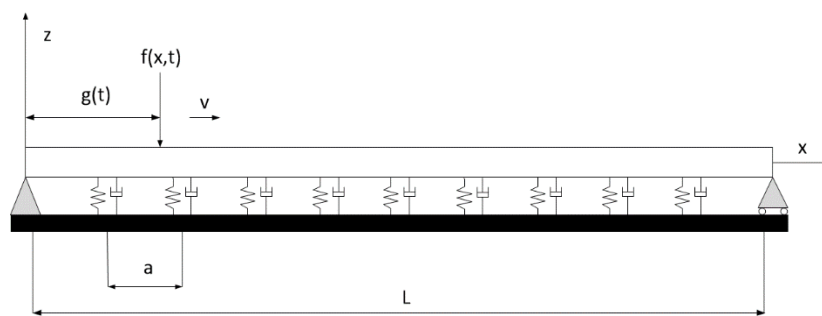


Figure 1. Discrete Supported Ballastless Track Model

Spring and damping terms of viscoelastic foundation added in Euler-Bernoulli beam theory. Equation is shown in (1);

$$EI \frac{\partial^4 z(x,t)}{\partial x^4} + \rho A \frac{\partial^2 z(x,t)}{\partial t^2} + k_L y(x,t) + c \frac{\partial z(x,t)}{\partial t} = \delta(x-vt) P_0 \quad (1)$$

where  $EI$ ,  $\rho$ ,  $A$ ,  $c$ ,  $k_L$  and  $z(x,t)$  are flexural rigidity the density, the cross-sectional area, the damping coefficient, linear foundation stiffness, and transverse displacement of beam at point  $x$  and time  $t$ , respectively.

Right hand of equation is axial force represented by Dirac-delta function (2).  $P_0$  is constant value of axial force.  $g(t)$  represents kinematics of moving force as  $\vartheta$  is constant speed of force (3).

$$f(x,t) = \delta(x-g(t)) P_0 \quad (2) \quad g(t) = vt \quad (3)$$

Dirac-delta function  $\delta(x)$  is thought as a unit centered force acting at point  $x=0$ . Dirac-delta function is defined in equation (4).

$$\int_a^b \delta(x-vt) f(x) dx = f(\xi) \quad \text{for } a < \xi < b \quad (4)$$

Rail was modeled as simply-supported. So at  $x=0$  and  $x=L$  for boundary conditions are given in (5) and (6). Initial conditions are shown in (7) at  $t=0$ .

$$z(0,t) = z(L,t) = 0 \quad (5)$$

$$\frac{\partial^2 z(0,t)}{\partial x^2} = \frac{\partial^2 z(L,t)}{\partial x^2} = 0 \quad (6)$$

$$z(x,0) = \frac{\partial z(x,0)}{\partial t} = 0 \quad (7)$$

## 7. GALERKIN METHOD

By using Galerkin method transverse function  $z(x,t)$  is transformed into two separate function(8). It is selected a sinus function  $\sin\left(\frac{i\pi x}{L}\right)$  depending on  $x$ , in order to satisfy boundary conditions.

$$z(x,t) = \sum_{i=1}^N Q_i(t) \sin\left(\frac{i\pi x}{L}\right) \quad (8)$$

To imply separated  $z(x,t)$  in equation 1, we differentiate depending on both  $x$  and  $t$ . Then differentiated  $z(x,t)$  functions are relocated in equation 1, shown in (9).

$$\sum_{i=1}^N \int_0^L \left[ EI \left(\frac{i\pi}{L}\right)^4 + k_L \right] Q_i(t) + \rho A \ddot{Q}_i(t) + c \dot{Q}_i(t) \sin\left(\frac{i\pi x}{L}\right) \sin\left(\frac{j\pi x}{L}\right) dx = P_0 \int_0^L \delta(x-vt) \sin\left(\frac{j\pi x}{L}\right) dx \quad (9)$$

Equation 9 is integrated from 0 to  $L$ , length of beam and simplified as following form

$$\left[ EI \left(\frac{j\pi}{L}\right)^4 + k_L \right] Q_j(t) + \rho A \ddot{Q}_j(t) + c \dot{Q}_j(t) = 2 \frac{P_0}{L} \sin\left(\frac{j\pi vt}{L}\right), j=1,2,3,\dots,N \quad (10)$$

Initial conditions are shown in equation 11.

$$Q_j(0) = \dot{Q}_j(0) = 0 \quad j=1,2,3,\dots,N \quad (11)$$

## 8. FINITE ELEMENT METHOD

This chapter deals with the modeling techniques that are used to analyze the railway track in the commercial software ANSYS. The software performs the FEM analysis using the input data provided by the user. The development of the model and the definition of the simulation parameters are done using ANSYS Parametric Design Language (APDL). The finite element models were created in ANSYS Mechanical which includes the Graphical User Interface (GUI). This method of creating models is easier than coding an input file, especially when the models are large, as in the case with 3D models. The program includes a post-process tool capable to generate time dependent results for displacements, accelerations and forces of any element in the model.

After modeling the CAD model of the rail and foundation system, finite element model is prepared in ANSYS Mechanical. Schematic model of the track structure is shown in Figure 2. The effects of moving load are evaluated only for two direction, which are the force acting and moving directions. For this reason, FEM model is reduced to 2 dimensions,  $x$  and  $z$  (Figure 3).

There are several element types for finite element models to describe the engineering problems in ANSYS Mechanical. Two element types are used in this model. First, COMBIN14 (Figure 4) is used for damping and spring coefficients of viscoelastic foundation. BEAM188 is used for properties of the rail. Analysis type is considered as Transient Structural Analysis. To achieve the FEM model, the rail and viscoelastic foundation are discretized to 100 elements and 1 element, respectively. This model is shown Figures 3 and 5.

Simply support is applied both end of the rail and one side of the viscoelastic foundations. In this way it is fixed to the ground.

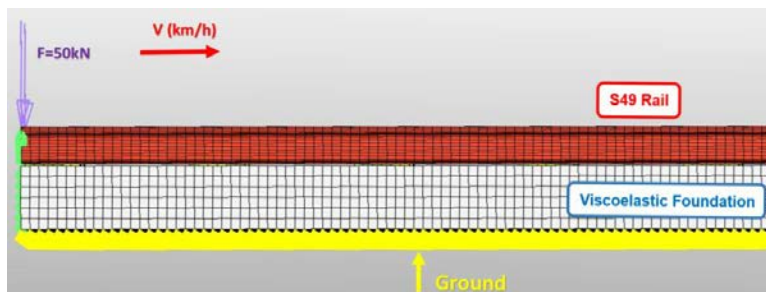


Figure 2. Schematic FE Model of Track Structure



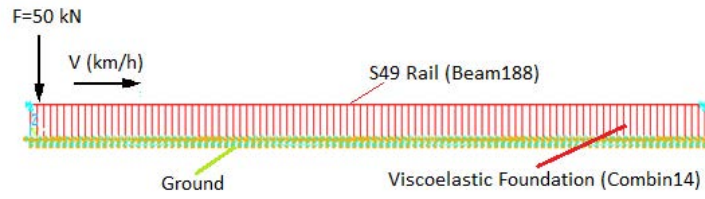


Figure 3. 2D-FE Model of Track Structure

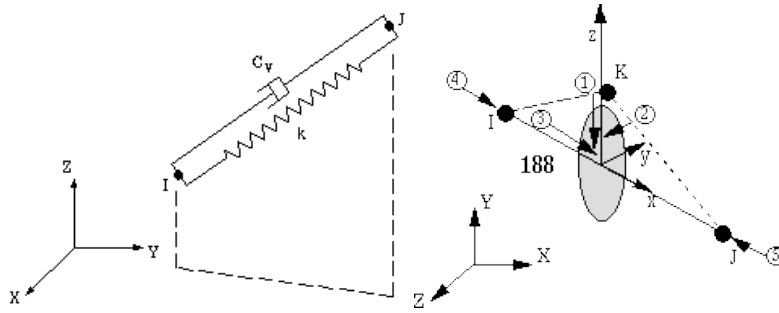


Figure 4. COMBIN14 and BEAM188 element models [13]

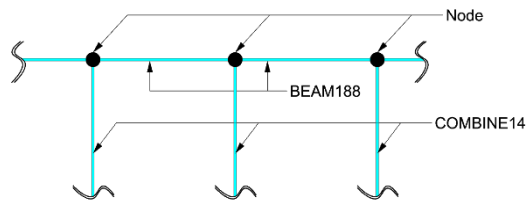


Figure 5. A section of FE Model of the Track Structure

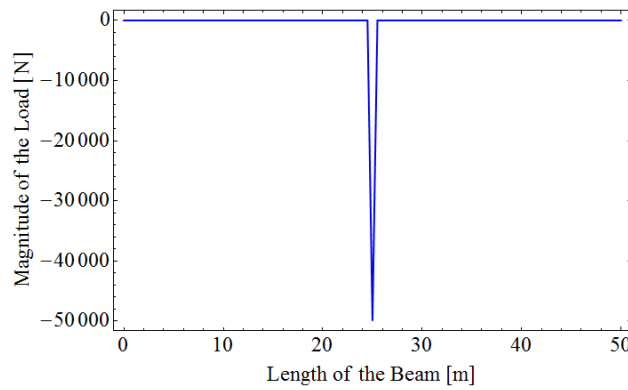


Figure 6. Magnitude of the loading along the railway

The function of moving axle load depends on time and location. It is applied to Beam188 element like distributed force (Eq. 12). Time-varying amplitude of this applied moving load function is shown in Figure 6. In equation 12,  $a$  represents the force application gap.

$$F(x,t) = F_0 \sqrt{\frac{a}{\pi}} e^{-a(x-vt)^2} \quad (12)$$

## 9. COMPARASION OF THE METHODS IN VARIOUS SIMULATION CASES

Table 16. Properties of railway track components[9]

Properties of Track Components	
Young's modulus (N/m <sup>2</sup> )	2.1x10 <sup>10</sup>
Area moment of inertia (m <sup>4</sup> )	1819x10 <sup>-8</sup>
Cross sectional area (m <sup>2</sup> )	6297x10 <sup>-6</sup>
Density of the material (kg/m <sup>3</sup> )	7850
Length of the beam (m)	50
Linear spring stiffness (Linear foundation) (N/m)	90x10 <sup>6</sup>
Moving load (N)	50000
Support Length "a" (m)	0.75



Figure 7. ABB Railway Vehicle in working metro line



Figure 8. Ballastless Rigid Structure of Istanbul M1 metro line [9]

The moving load, which is used before measurements [9], is taken from axle load of real ABB railway vehicle for empty condition, shown in Figure 7. In Figure 8, investigated track structure in this paper is shown. In this section, it is tried to find that how the deflection at the midpoint of the beam is changed in time domain by comparing methods. Maximum deflections are investigated for several rail pads (Fc14, Fc864, 1403-N), speeds of load as 80 km/h (22 m/s), 40 km/h (11 m/s) , 5 km/h (1.38 m/s) and support lengths (0.5 m, 0.6 m, 0.75 m).

### 9.1. Different Rail Pads

Maximum deflections of the rail, using different types and properties of rail pad, is shown in Figure 9. Bigger stiffness and damping coefficients of rail pads, less deflections of the midpoint of the beam is occurred. These rail pads, which properties are presented in Table 2, are usually used in Istanbul metro lines. The best solution between these pads for minimum deflection of the rail is 1403-N type as seen in figures. Maximum deflection is decreased about %38.2, when 1403-N type is used in railway track. In this simulation scenario, velocity and support length was taken 80 km/h and 0.75 m, respectively. Also, maximum deflections of the used methods are almost the same.

Table 2. Different Rail Pad Properties [9]

Rail Pad Types	Stiffness Coefficient ( $10^6$ N/m)	Damping Coefficient ( $10^3$ Ns/m)
Fc 14	90	4,1
Fc 864	125	8
1403 - N	171	17,1

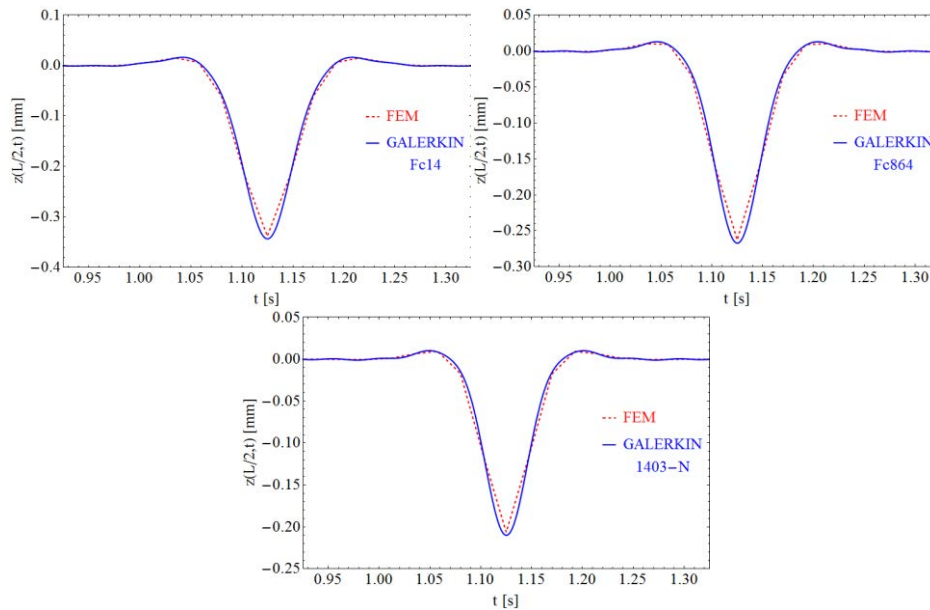


Figure 9. Deflection at the center of the beam for different rail pads (a) Fc14 (b) Fc864 (c) 1403-N

## 9.2. Different Train Velocities

Maximum deflections of midpoint of the beam depending on speed is shown in Figure 10. Train vehicle maximum design speed is 80 km/h, average train speed is 40 km/h and average closing the station speed is 5 km/h. Variant of the speed has no big effects on the deflection in linear modelling. The important effect of speed may be seen at non-linear modelling [10] or critical speed [4]. In this simulation scenario, support length and rail pad was taken 0.75 m and Fc 14, respectively. Also, maximum deflections of the used methods are almost the same.

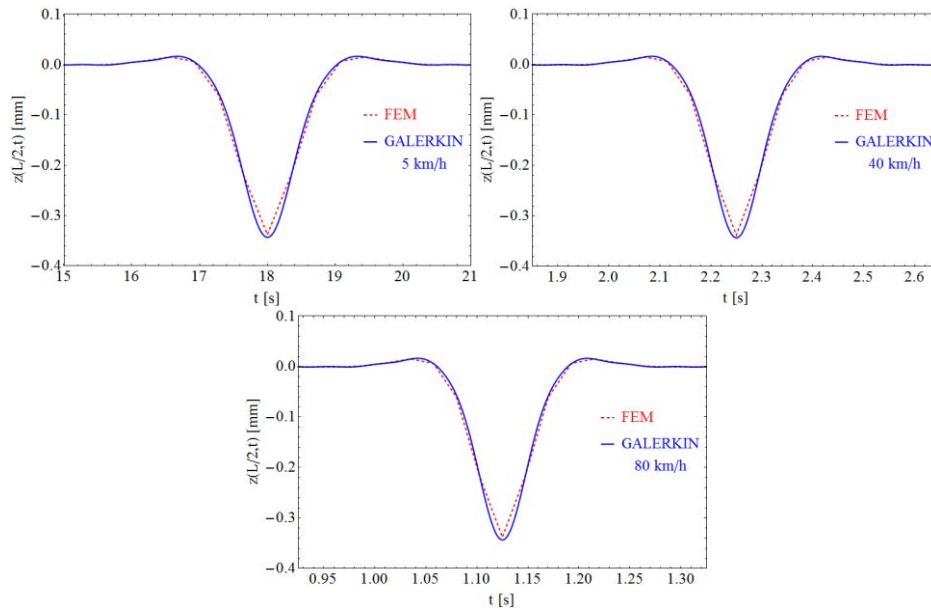


Figure 10. Deflection at the center of the beam for variable speeds (a) 5 km/h (b) 40 km/h (c) 80 km/h

### 9.3. Different Support Lengths

Maximum deflections of midpoint of the beam for different support lengths is shown in Figure 11. Using the longer support lengths, the bigger deflections are occurred at the center of the beam. Difference between 0.5 m and 0.75 m support lengths is approximately %26.5. For minimum deflection, in case of putting too many supports, it may be increased the total amount of track project. By taking into account dynamic and financial effects, an optimization is needed. In this simulation scenario, velocity and rail pad was taken 80 km/h and Fc 14, respectively. Also, maximum deflections of the used methods are almost the same.

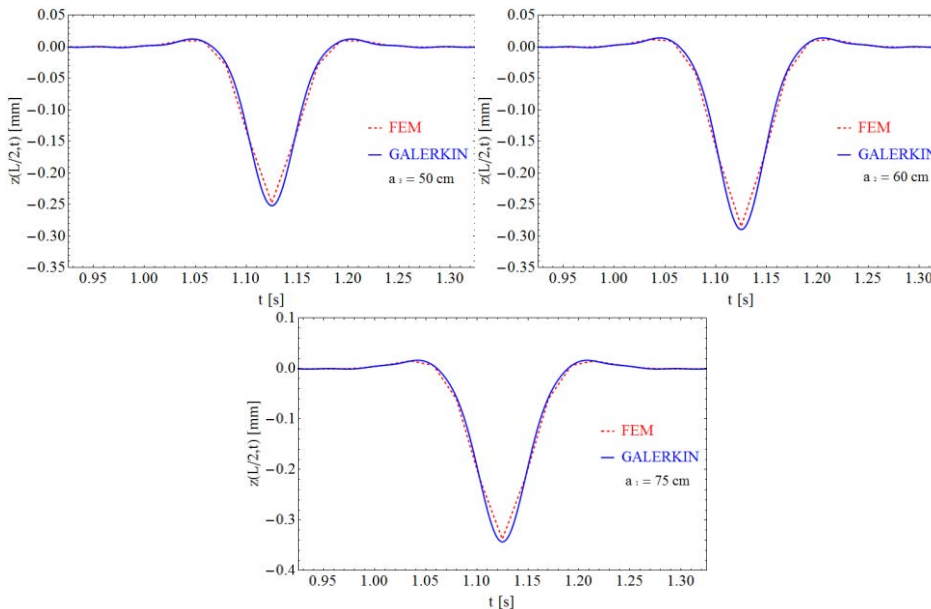


Figure 11. Deflection at the center of the beam for variable support lengths (a) 50 cm (b) 60 cm (c) 75 cm

## 10. CONCLUSIONS

A discrete support ballastless railway structure is modelled as continuous support Euler-Bernoulli beam theory in this study. Galerkin method is implied to discrete railway and ODEs are solved by using Mathematica package program, after gathering general equations of motion. Effects of the track elements on the dynamic response are investigated while changing track

parameters. Used all track parameters was verified both analytical and numerical methods for dynamic and static analyses by Arlı [9]. Using 1403-N type rail pad and keeping shorter support length is minimizing maximum deflections of the rail. On the other hand, using shorter support lengths, for the smallest deflection, may increase price of the track for per length. So, it is need to be optimized between dynamic analysis and price. For the velocities, now it is no remarkable effect on deflection. Maybe in non-linear modelling or taking bigger speeds than critical speed [4] or more accurate modelling, it is supposed that surprising results will be revealed [10]. For all different cases, results are compared with Galerkin and FEM each other. So, analytical model and Galerkin method is verified by this way. In results, FEM graphics are not smoother because of the number of elements. When increasing the number of elements, the responses will be getting more sensitive.

In this paper, the effects of various dynamic scenarios on track modelling is showed and compared methods. Decreasing support length and using softer rail pads are effective ways to minimize deflections in ballastless tracks. Also, it is concluded that optimization problem between rail pads and price or more accurate modelling will be investigated in future works, where critical speeds will considered.

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# A Novel Tool for Mining Access Patterns Efficiently from Web User Access Logs

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## Abstract

*Almost all computer and information systems keep the records of transactions performed. These records can be utilized for many purposes such as detecting a web based attack, solving juridical cases, reconstructing electronic commerce web sites to develop product pages according to user behavior, and improving web application performance. On the other hand, log files store a great deal of information and it is not easy to process them. In this regard, the purpose of this study is to develop a new software tool which shows high performance in pruning web user logs stored in different forms on web servers. Using this tool, access log files can be quickly processed and unnecessary data can be removed. In this way, useful data can be obtained from access logs for information extraction and pattern analysis. Using this useful data, web designers and web administrators can improve their websites.*

**Keywords:** Information extraction, log analysis, software development, web user access logs, Web usage mining.

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## 11. INTRODUCTION

In recent years, Internet usage has increased due to the variety of emerging communication tools, possibilities to keep personal and corporate information in digital environment and reduction in communication costs. The Internet has become a part of our lives since it is used to send/receive information and for social activities and official trans-actions. In addition, some private companies and governmental institutions perform a variety of applications through the Internet such as information/document sharing, education, electronic trading and banking. Therefore, compared to the past, not only service continuity but also information security has become much more important.

The users surfing the Internet leave traces on web servers, namely access logs. Analysis of these text-based logs provides useful data to system administrators for enhancing system performance and securing information. The analysis is typically carried out via web mining technique. Web mining allows converting distributed and huge data on the internet into meaningful and ordered one, which will lead eventually to discovery and analysis of a pat-tern [1, 2]. Through web usage mining, analysis of access logs of the users surfing on the internet, a lot of useful in-formation can be obtained to improve existing web sites or develop more functional web sites which can increase marketing ability and determine visitor statistics [3-5].

In this paper, an effective and high performance software tool to prune access logs is proposed. By means of the proposed tool, log files can be read and unnecessary data can be removed quickly. In this way, statistical data can be obtained via various information extraction and pattern analysis techniques. For this objective, in this study, web mining pre-processing is performed and useful data which can help web designers and web administrators to improve their websites is provided. The proposed tool provides the following information and stores them in tables of a Microsoft SQL Server database.

- Statistical information about site traffic.
- Activity statistics of users at the web site.
- The distribution of users accessing the web site based on.
- The distribution of users accessing the web site based on month.
- Most accessed web pages by users.
- Most entered and exited web pages.
- The file extensions mostly accessed by accessing visitors.
- User request distributions based on web browsers, operating systems and accessing mobile devices.
- Statistics according to HTTP status code.
- Information about dangerous access.

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The rest of the paper is organized as follows. Literature review is presented in Section 2. Section 3 explains the details of the proposed system. Finally, Section 4 concludes the paper.

## 12. RELATED WORK

Log files in which traces of transactions are recorded keep important and critical information about IT systems they are generated on. Especially, they play a key role in information security and business continuity. Computer Emergency Response Team (CERT) defines logs as activities or events recorded on computer systems [6]. It also presents detailed information about storing and managing log files generated by common database management systems such as Windows and Linux Web servers, Oracle and Microsoft SQL Server 2005 [6]. National Institute of Standards and Technology (NIST) defines log files as event records originating within a system or network of an enterprise or organization [7] and in [7] presents information about log file management and computer security in organizations.

Traditional access log analyzing tools provided similar functionalities as far as document accesses, even some early ones such as WebViz [8] provided path analysis and visualization. For log analysis tools, the absence of any a priori knowledge makes it difficult to obtain user profiles due to the enormous amount of historical data stored in access logs [9]. In this respect, unsupervised classification or clustering methods are well suited to analyse the semi-structured log data of user accesses. For this purpose, clustering user sessions based on pair-wise dissimilarities using a robust fuzzy clustering algorithm is proposed in [10]. Due to the emerging web-based applications, in recent years, analysis of log files has started to attract the attention of researchers more. In [11] Grace et al. present a detailed discussion about web log files and related information such as formats, uses, access procedures, and parameters. They also provide the idea of creating an extended log file and learning web user behavior through various algorithms used in web mining processes. Tyagi et al. in [12] investigate methods to collect and analyze log files. As they prove, access log statistics can be retrieved by various methods and by using web mining techniques, meaningful information that can help web designers and system administrators can be extracted. In [13] a novel method for the pre-processing step of web usage mining is proposed. Using this technique, data cleaning and transaction definition steps take less time compared to traditional methods.

Web usage mining can be described as the application of data mining methods to discover the knowledge hidden in web log files, such as user access patterns [14]. One of its emerging uses is to assess public response by analyzing web-based data such as Twitter and Google Trends [15]. However, the data stored in web log files consists of a great deal of misleading, erroneous, and incomplete information. In this respect, pre-processing step enables to transform logs into a set of web user sessions that are suitable for analyses. In [14] the importance of the preliminary phase of web mining procedure is discussed, methods which can be used for session identification are presented, and a sample evaluation study is carried out by using a web log file collected from a web server at NASA Kennedy Space Center. In a similar study [16] DaÇet al. analyse user access logs of Firat University and proves that valuable information for system administrators and web designer can be obtained from log files using various approaches such as path analysis method [17] and genetic algorithms [18]. In this respect, with the example of Eindhoven University [19], Romero et al. show that web sites can be personalized with the data obtained from log files. Arbelaitz et al. in [20] presents the design of web mining system, which was built using the content of a tourism company website and the information from the log files stored in Common Log Format. The system they propose generates user navigation profiles in order to provide information for future web designs [20].

In addition to personalizing web sites [21], analysis of log files can serve for many other different purposes including commonly used purpose of securing e-commerce web sites and less used ones such as surveillance of illnesses and ascertaining the behavior of users accessing a website [22, 23, 24, 25]. Last but not least, analysis of log files can be used to investigate trends and suggest better search engine capabilities [26]. Although log analysis is typically carried out on servers, rather than server-side log analysis, a novel client-side tool to identify usage patterns based on client-side event logs is proposed in [27].

Different from the above-mentioned studies, rather than presenting the advantages of web log analysis and web usage mining techniques, in this study we present the details of the design steps of a tool which has an easy-to-use graphical user interface (GUI) and can quickly prune access logs stored in different forms on web servers. In this regard, the tool described in this paper both can enable system administrators to read access logs and remove un-necessary data in order to extract the information they need to improve the quality of provided services and can help developers to develop innovative tools for web log analysis.

## 13. PROPOSED TOOL

In this study, a data pruning tool for web user access logs is proposed. To ensure its efficiency and continuity, traditional software development life cycle was followed and the tool was developed using Visual C# and Microsoft SQL Server. When the tool is run, the first step of web usage mining is to obtain access log files from web servers and generate a session file. To run the tool successfully, the users can either use an existing database or create a new database. If a new database is created, its tables include information about data cleaning, user definition and session definition phases received from pre-processing step. In this way, it is possible to gain access to the statistics of the web sites under consideration. Pre-processing step is a prerequisite for discovering patterns in web usage mining since it improves the quality and efficiency of the later steps of web usage mining process [28, 29].

To transfer files into the database, freely available Microsoft Log Parser 2.2 software was used. When Microsoft Log Parser is installed in a directory, two files are created, namely "LogParser.dll" and "LogParser.exe". "LogParser.exe" is an

application which can be executed by sending parameters from command line. `-LogParser.dll` is an Active X object and can easily be integrated into C# applications. The ActiveX object is saved to the registry as "MS Utility 1.0 Type Library - LogParser Interfaces Collection" key. `-LogParser.dll` ActiveX object can be used with popular programming languages such as VBScript, C#, and JavaScript. With `-MSUtil.LogQuery` class it is possible to create a LogParser object within the script languages. The overall architecture and GUI of the proposed tool are shown in Fig. 1 and Fig. 2.

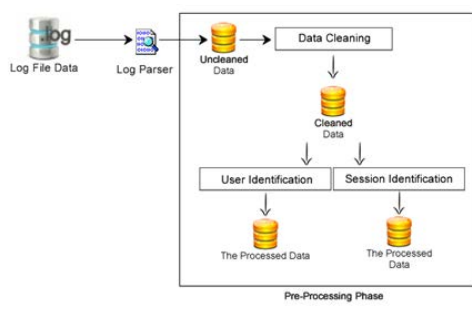


Figure 29. Overall architecture of the proposed tool.

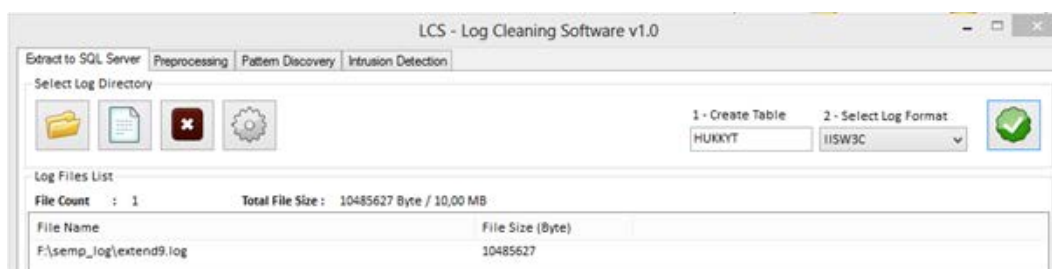


Figure 30. GUI interface of the proposed tool.

### 13.1. A. Transferring Access Logs

When a log file or a group of log files is selected in the tool's GUI, its contents are splitted into fields and saved in a table. The splitting process is done by the `-LogParser.dll` ActiveX object. Different log file formats including W3C, IIS, ODBC, and NCSA log files are fragmented by the

ActiveX object and the fragmented data is converted into pro-cess table systems like data tables. The lines of the log files transferred into the tables are processed through the preliminary phases of web usage mining. Fig. 3 shows a set of access logs transferred into the database.

	date	time	clp	csMethod	csUriStem	csUriQuery	scStatus
1	2007-03-30 00:00:00.000	09:01:20	65.55.208.93	GET	/robots.txt	NULL	404
2	2007-03-30 00:00:00.000	09:01:21	65.55.208.93	GET	/Default.asp	{95f80004005(Microsoft)ODBC_Microsoft_Access_S...	500
3	2007-03-30 00:00:00.000	10:07:52	88.229.205.159	GET	/STYLES.CSS	NULL	200
4	2007-03-30 00:00:00.000	10:07:52	88.229.205.159	GET	/letism.asp	NULL	200
5	2007-03-30 00:00:00.000	10:07:52	88.229.205.159	GET	/stbkgde.gif	NULL	404
6	2007-03-30 00:00:00.000	10:07:52	88.229.205.159	GET	/images/topnav_bg.gif	NULL	200
7	2007-03-30 00:00:00.000	10:07:52	88.229.205.159	GET	/images/1_03.gif	NULL	200
8	2007-03-30 00:00:00.000	10:07:52	88.229.205.159	GET	/images/1_02.gif	NULL	200
9	2007-03-30 00:00:00.000	10:07:52	88.229.205.159	GET	/images/1_04.gif	NULL	200
10	2007-03-30 00:00:00.000	10:07:53	88.229.205.159	GET	/images/1_05.gif	NULL	200

Figure 31. Raw (unpruned) access logs in the database.

### 13.2. B. Pre-processing Step

The data transferred into the tables is first processed by the pre-processing step's phases, namely data cleaning, user identification and session identification. After the cleaning phase, unnecessary information eliminated from the data is transferred into a new table. As shown in Fig. 4, after each pre-processing phase, a new table is created and pro-cessed data is stored in these tables.

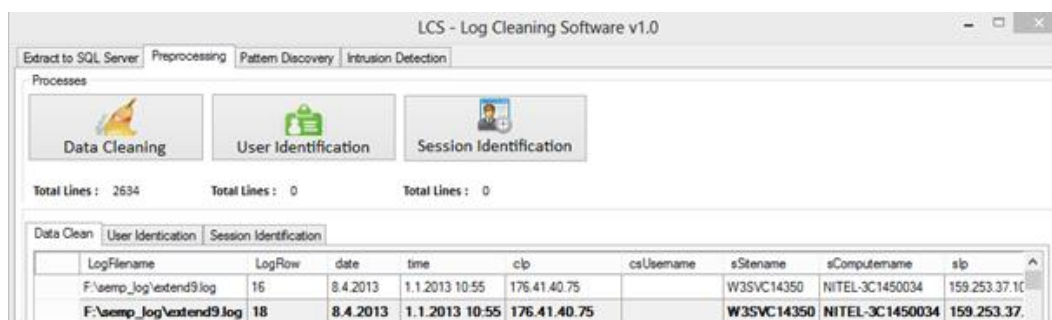


Figure 32. Pre-processing phases of the proposed tool.

#### 13.2.1. Data cleaning

Raw data in access logs are not suitable for the web usage mining processes. Before the mining process, it must be processed to eliminate the records that are not usable or irrelevant to the mining process. When users access a web site, they do not just visit the site but also the embedded sources. Therefore, all objects such as images, videos, audios, and style and script files which carry information related to the design of the website are recorded in the log file after user access. The data on these lines must be removed since they are meaningless to the mining process. In the proposed tool, unnecessary lines are removed using a SQL query and resulting pruned data is added to a new table. The table with pruned data is a reference for other operations in the mining process. The above-mentioned process is illustrated in Fig. 5 and Fig. 6.

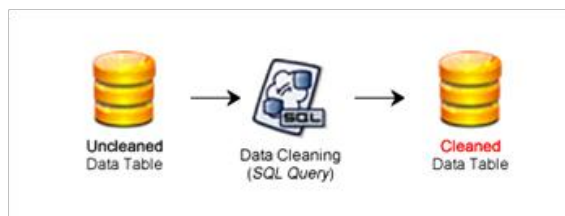


Figure 33. Pruning raw log data.

	date	time	clp	csMethod	csUriStem	csUriQuery	scStatus
1	2007-03-30 00:00:00.000	2013-01-01 10:07:52.000	88.229.205.159	GET	/letisim.asp	NULL	200
2	2007-03-30 00:00:00.000	2013-01-01 14:01:48.000	65.54.188.55	GET	/letisim.asp	NULL	200
3	2007-03-30 00:00:00.000	2013-01-01 14:01:53.000	65.54.188.55	GET	/yonetim.asp	NULL	200
4	2007-03-30 00:00:00.000	2013-01-01 14:19:11.000	88.245.65.22	GET	/misyon.asp	NULL	200
5	2007-03-30 00:00:00.000	2013-01-01 14:19:29.000	88.245.65.22	GET	/letisim.asp	NULL	200
6	2007-03-30 00:00:00.000	2013-01-01 16:07:29.000	88.64.151.239	GET	/misyon.asp	NULL	200
7	2007-03-30 00:00:00.000	2013-01-01 16:07:50.000	88.64.151.239	GET	/misyon.asp	NULL	200
8	2007-03-30 00:00:00.000	2013-01-01 16:08:17.000	88.64.151.239	GET	/misyon.asp	NULL	200
9	2007-03-30 00:00:00.000	2013-01-01 16:08:26.000	88.64.151.239	GET	/letisim.asp	NULL	200
10	2007-03-30 00:00:00.000	2013-01-01 17:06:35.000	88.244.22.1	GET	/misyon.asp	NULL	200

Figure 34. Pruning access logs in the database.

#### 13.2.2. User identification

The purpose of the user identification phase is to identify the users, that is, to determine to which user the data be-longs after the data cleaning phase. Due to the issues such as network address translation, instead of using IP ad-dress alone, cookies or user factor information is used along with the IP address. The flowchart of the user identification phase is shown in Fig. 7 and

its pseudo code is listed below. A sample output of the user identification phase is shown in Fig. 8. The users are differentiated from each other via the pruned data in the table which includes user factor information, cookie info and IP address. The obtained data is transferred into a table and recorded in the database.

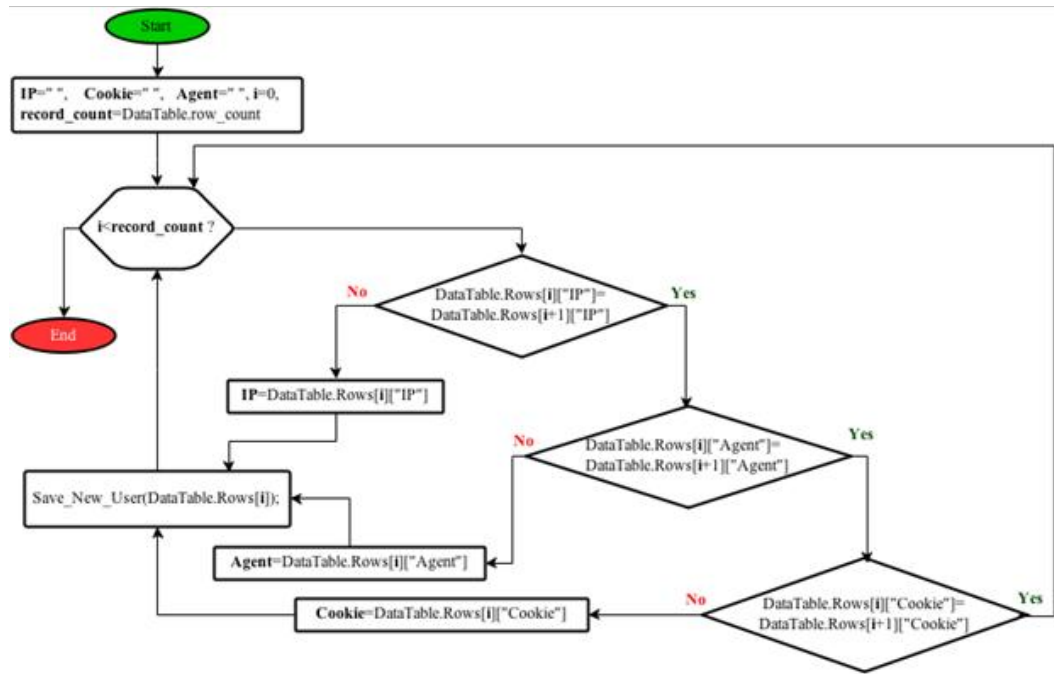


Figure 35. Flowchart of the User Identification phase.

Table 17. Pseudo Code of the User Identification Phase

<b>Start</b>
← ← IP "", i 0, Cookie ←'', Agent ←'', record_count ←DataTable.Rows.Count
i ← 0 to record_count
if DataTable.Rows[i]["IP"] = DataTable.Rows[i+1]["IP"]
if DataTable.Rows[i]["Agent"] = DataTable.Rows[i+1]["Agent"]
if DataTable.Rows[i]["Cookie"] != DataTable.Rows[i+1]["Cookie"]
Cookie ← DataTable.Rows[i]["Cookie"]
Save_New_User(DataTable.Rows[i])
<b>Endif</b>
<b>Else</b>
Agent ← DataTable.Rows[i]["Agent"]
Save_New_User(DataTable.Rows[i])
<b>Endif</b>
<b>Else</b>
IP ← DataTable.Rows[i]["IP"]
Save_New_User(DataTable.Rows[i])

```

Endif
Endfor
End
    
```

cid	csUsesAgent
4	85.106.229.0 Mozilla/4.0+(compatible;+MSIE+6.0;+Windows+NT+5.1;+SV1)
5	88.226.0.194 Mozilla/4.0+(compatible;+MSIE+6.0;+Windows+NT+5.1;+SV1;+.NET+CLR+2.0.50727)
6	88.229.196.66 Mozilla/4.0+(compatible;+MSIE+7.0;+Windows+NT+5.1)
7	88.229.205.159 Mozilla/4.0+(compatible;+MSIE+6.0;+Windows+NT+5.1;+SV1)
8	88.231.143.36 Mozilla/4.0+(compatible;+MSIE+6.0;+Windows+NT+5.1;+SV1)
9	88.244.22.1 Mozilla/4.0+(compatible;+MSIE+6.0;+Windows+NT+5.1;+SV1)
10	88.245.65.22 Mozilla/4.0+(compatible;+MSIE+7.0;+Windows+NT+5.1;+.NET+CLR+1.1.4322;+InItPath.1)
11	88.64.151.239 Mozilla/4.0+(compatible;+MSIE+7.0;+Windows+NT+5.1;+.NET+CLR+1.0.3705;+.NET+CLR+1.1.4322;+Media+Center+PC+4.0;+.NET+CLR+2.0.50727)

Figure 36. Records resulting from the User Identification phase.

### 13.2.3. Session Identification

A session can be defined as a set of all transactions realized on a web site [30]. In the session identification phase, session time, visiting time and reference based various intuitive methods can be used [23]. In this study, a session based intuitive approach is used and session time is limited to 30 min. The flowchart of the session identification phase is shown in Fig. 9 and its pseudo code is listed below. A sample output of the session identification phase is shown in Fig. 10.

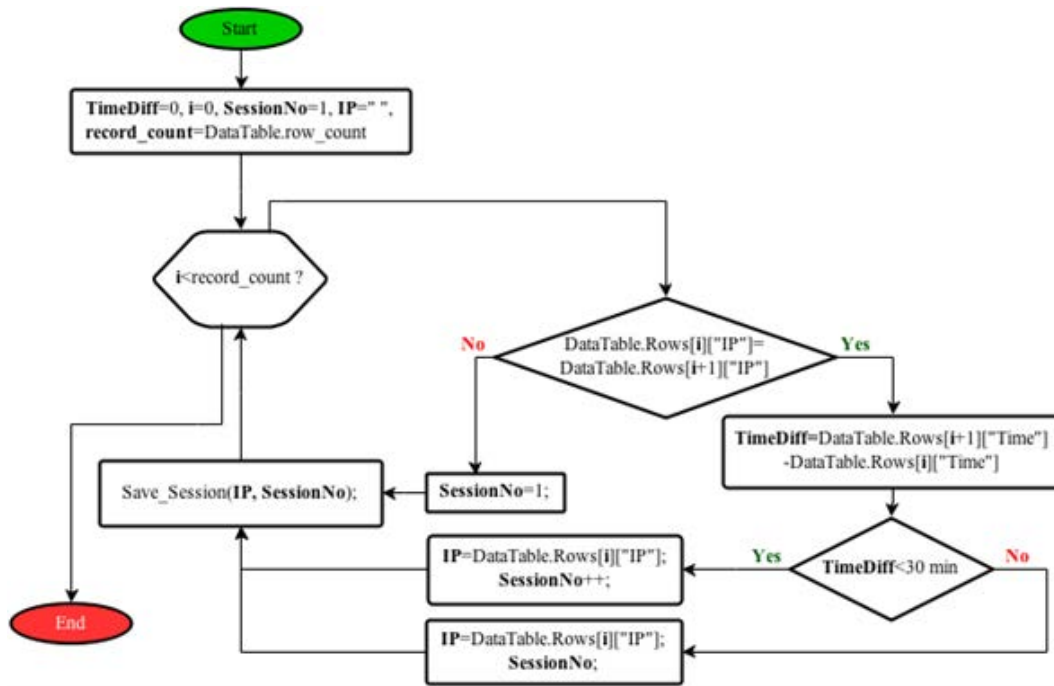


Figure 37. Flowchart of the Session Identification phase.

Table 18. Pseudo Code of the Session Identification Phase.

Start
TimeDiff ← 0, i ← 0, SessionNo ← 1, IP ← "", record_count ← DataTable.Rows.Count



```

i ← 0 to record_count
if DataTable.Rows[i][“IP”] = DataTable.Rows[i+1][“IP”]
TimeDiff ← DataTable.Rows[i+1][“Time”] - DataTable.Rows[i][“Time”]
if TimeDiff < 30 minute
IP ← DataTable.Rows[i][“IP”]
SessionNo = SessionNo+1
Save_Session(IP, SessionNo)
Else
IP ← DataTable.Rows[i][“IP”]
Save_Session(IP, SessionNo)
Endif
Else
SessionNo ← 1
Save_Session(IP, SessionNo)
Endif
Endfor
End
    
```

	Date	Time	IP	Domain Address	Referer	Session No	User No
1	16/05/2008	09:15:35	10.1.1.212	A	NULL	1	1
2	16/05/2008	17:12:04	10.1.2.104	A	NULL	1	2
3	16/05/2008	17:27:17	10.1.2.104	B	A	1	2
4	16/05/2008	17:01:45	10.1.2.105	A	NULL	1	3
5	16/05/2008	05:31:09	10.1.2.106	B	A	1	4
6	16/05/2008	05:31:16	10.1.2.106	C	B	1	4
7	16/05/2008	12:24:45	10.1.2.106	D	C	2	4
8	16/05/2008	12:24:48	10.1.2.106	A	D	2	4
9	16/05/2008	12:24:58	10.1.2.106	C	A	2	4
10	16/05/2008	11:49:36	10.1.2.124	C	NULL	1	5

Figure 38. Records resulting from the Session Identification phase.

## 14. CONCLUSION

Log files must be carefully stored and regularly analyzed by system administrators. It is not only a legal obligation in some countries, but also it plays an important role in terms of standards and system performance. Moreover, in terms of information security, the collection, analysis and reporting of log records play a key role.

In this paper, a user-friendly and effective tool which can prune access logs stored in different forms on web servers has been proposed. The proposed tool enables system administrators to read access logs and remove unnecessary data quickly. Web mining preprocessing technique is used to obtain important statistical information from raw access logs about web sites. Using the information provided by the proposed tool, web de-signers and system administrators can improve the quality of services provided by their websites. After final improvements currently going on, the tool developed in this study with its full source code will be made freely available to the research community.



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# An Evaluation for the Effect of the Number of Holes on the Blast-Induced Ground Vibrations in Open Cast Blasting Operations

*Sahin YUVKA<sup>71</sup>, Onder UYSAL<sup>72</sup>*

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## *Abstract*

*In this study, effect of number of holes on blast induced vibrations has been investigated in open pit mines. The studies performed on an overburden panel in Garp Lignite Enterprise, Kutahya, Turkey. The number of holes of the blasts in this panel classified and blasting results evaluated by statistical methods. Drill-hole patterns of all blasting were the same form and charge amount of the blast holes was the same for all cases. Explosive charges are equal for all holes. It has been used the non-electric detonator for the ignition during blasting studies. For measuring of the vibration of the blasts, seismographs have been used. The study has been performed in two steps. Firstly, the data obtained have been analyzed for each hole groups. Secondly, the all data has been analyzed together. Scaled distance- peak particle velocity graphs have been created for the statistical evaluation. In this way, equations and regression coefficients were obtained and these data have been compared.*

**Keywords:** Vibrations, number of holes, blasting

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## 15. INTRODUCTION

Blasting is one of the fundamental elements of various engineering activities including civil work, quarry mining, dam and tunnel construction, in addition to mining. Although blasting is an unavoidable operation, problems such as ground vibration, airblast and flyrocks are sometimes seen to be serious drawbacks. These factors cause significant problems, particularly during activities carried out near residential areas. In recent years, environmental issues due to blasting operations have become one of the most important issues for the technical staff employed in these sectors (Felice 1993, Özdemir et al. 2004, Tuncer et al. 2003, Uysal et al. 2004). In these situations, the main public concern is on the amount of explosives used. Although many researchers reported that the amount of explosives did not have remarkable affect on the blast-induced ground vibration, some claimed that the amount of explosives did have an impact (Singh et al. 2000). In mining activities, the operators are sometimes forced to decrease the total number of blast holes either due to lack of knowledge or psychological reasons. This study investigated the effect of number of blast holes and, therefore, the amount of explosives onto the blast-induced ground vibration. The tests were conducted at a panel (bench) of the Garp Lignite Enterprise (GLE) owned by Turkish National Coal Board (TKI). A total of 50 blasts were performed and vibration measurements were made using a seismograph at various

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distances. The number of blast holes were classified into two groups as  $\rightarrow 50''$  and  $\leftarrow 50''$ , and a statistical analysis was then carried out.

## 16. EXPERIMENTAL SITE

The study was conducted at a panel at the Garp Lignite Enterprise (GLE) open pits. The mine is situated in western Turkey approximately 50 km from Kütahya and 10 km from Tavşanlı (Figure 1). The bench height was 9 m and the boreholes drilled were 10 m long. The distance between holes and the burden were 6 m. Each hole was charged with 75 kg ANFO and 625 g dynamite (Figure 2). Non-electric blasting caps were used for detonations, and the delay intervals between holes and burdens were 25 ms and 42 ms, respectively.



Figure 1. Location map of Garp Lignite Enterprise

## 17. FIELD WORK

In the scope of the field work, the routine blasting operations of the mine were evaluated. In order to demonstrate the effect of number of blast hole and, therefore, the amount of explosives, the number of holes in each blast was classified into two groups as more than 50 holes and less than 50 holes. At this stage, a total of 50 blasts were performed and the vibrations induced by the blasts were recorded for various distances. A total number of 50 vibration readings were recorded of which 29 readings belong to  $>50$  hole group and 21 readings belong to  $<50$  hole group. Scaled distance (SD) and peak particle velocity (PPV) were used in the data analysis. Scaled distance is calculated using the formula given below, which considers the distance between blast and measurement points, and the maximum amount of explosive per delay. The data and measurements of the blasts for  $>50$  holes and  $<50$  holes were given in Table 1 and Table 2, respectively.

$$SD=R/W^{0.5} \quad (1)$$

Where;

SD : Scaled distance

R : Distance between the blast and the measurement points (m)

W : Maximum amount of explosive per delay (kg).

Table 1. Measurements for blasts with more than 50 blast holes

No	Number of Holes	Total amount of explosive	Maximum amount of charge per delay	Distance	Scaled Distance	Particle velocity and frequency							
						Transverse		Vertical		Longitudinal		PPV	
						mm/s	Hz	mm/s	Hz	mm/s	Hz	mm/s	Hz
1	120	6240	52	664	92.10	0.76	17	1.02	19	0.64	13	1.02	19
2	91	5460	60	270	34.84	5.58	8.3	4.064	21	8.64	9.1	8.64	9.1
3	67	3685	55	737	99.41	2.032	7.3	1.143	6.3	3.175	6.1	3.175	6.1
4	133	7980	60	118	15.25	8.76	9.5	3.94	13	10.16	9.8	18	9.8
5	75	3750	50	591	83.58	2.28	3.8	1.14	5.3	2.79	5.6	2.79	5.6
6	130	8125	62.5	302	38.21	6.99	6.8	6.9	6	7.36	9.8	7.36	9.8
7	70	4812.5	68.75	327	39.49	22.61	10	28.19	6.9	27.66	6.9	6	6.9
8	80	5496	68.7	167	20.17	8.38	7.1	7.36	13	13.59	5.5	13.59	5.5
9	150	9750	65	507	62.82	1.39	4.4	2.28	4	2.79	4.5	2.79	4.5
10	120	6240	52	161	22.33	8.51	4.6	12.95	5.6	10.67	5.3	12.95	5.6
11	91	4732	52	212	29.40	2.92	5.1	1.78	3.2	1.68	3.2	8	3.2
12	65	4062.5	62.5	478	60.46	2.16	7.4	2.16	43	3.57	6.7	3.57	6.7
13	65	4062.5	62.5	250	31.62	5.08	12	8	11	8.38	9.7	8.38	9.7
14	80	5000	62.5	386	48.83	5.84	12	4.7	12	7.493	10	7.493	10
15	100	6250	62.5	372	47.05	2.54	20	3.55	32	2.92	11	3.55	32
16	70	4375	62.5	468	59.20	3.12	9.1	2.03	7.4	2.79	9.8	3.12	9.1
17	60	3750	62.5	399	50.47	2.16	20	3.05	39	3.3	23	3.3	23
18	80	5000	62.5	228	28.84	3.81	26	7.49	20	4.7	13	7.49	20
19	110	6875	62.5	263	33.27	5.72	23	6.35	47	6.86	27	6.86	27
20	65	4062.5	62.5	319	40.35	3.68	21	4.95	26	9.14	13	9.14	13
21	60	3750	62.5	281	35.54	3.56	12	4.06	34	4.45	13	4.45	13
22	55	3437.5	62.5	312	39.47	3.56	19	4.45	10	9.1	9	9.1	9
23	80	5000	62.5	391	49.46	3.43	11	3.81	10	6.85	12	6.85	12

24	175	10885	62.2	560	71.01	4.32	5.7	2.16	4.6	3.05	6.9	4.32	5.7
25	150	10605	70.7	420	49.95	3.3	9.1	2.87	14	3.56	7.6	3.56	7.6
26	120	7500	62.5	421	53.25	0.43	8	3.55	9.3	5.33	7.6	5.33	7.6
27	54	4044.6	74.9	342	39.52	3.56	8.3	3.18	7.4	5.21	4.7	5.21	4.7
28	100	7300	73	460	53.84	3.18	23	3.68	23	3.05	7.8	3.68	23
29	120	7500	62.5	421	53.25	3.43	8	3.56	9.3	5.33	7.6	5.33	7.6

Table 2. Measurements for blasts with equal to or less than 50 blast holes

Event No	Number of Holes	Total amount of explosive	Maximum amount of charge per delay	Distance	Scaled Distance	Particle velocity and frequency							
						Transverse		Vertical		Longitudinal		PPV	
						mm/s	Hz	mm/s	Hz	mm/s	Hz	mm/s	Hz
1	50	3125	62.5	268	33.94	6.99	6.1	7.24	6.6	9.02	5.4	9.02	5.4
2	25	1562.5	62.5	161	20.36	11.56	10	11.94	11	16.26	13	16.26	13
3	25	1562.5	62.5	394	49.84	22.99	13	31.04	14	22.86	10	5	10
4	50	3125	62.5	179	22.64	10.79	11	8.76	15	18.54	11	18.54	11
5	40	2500	62.5	454	57.43	2.67	3.7	1.78	4	1.52	5	2.67	3.7
6	31	1937.5	62.5	94	11.89	15.62	16	22.1	15	22.73	16	22.73	16
7	42	2625	62.5	184	23.27	5.72	17	6.35	25	7.87	15	7.87	15
8	42	2625	62.5	286	36.18	3.048	16	4.32	19	5.84	14	5.84	14
9	40	2500	62.5	226	28.59	6.22	15	7.87	17	10.03	15	10.03	15
10	35	2187.5	62.5	224	28.33	5.46	10	6.86	23	8.64	10	8.64	10
11	40	2500	62.5	252	31.88	6.86	14	7.75	19	7.24	17	7.75	19
12	45	2812.5	62.5	255	32.26	5.08	32	4.45	47	6.6	12	6.6	12
13	35	2187.5	62.5	344	43.51	3.18	57	5.72	34	3.56	9.7	5.72	34
14	50	3125	62.5	332	42.00	4.12	19	4.57	32	4.32	17	4.57	32
15	45	2812.5	62.5	367	46.42	4.57	12	4.32	26	4.32	11	4.57	12
16	24	1351.2	56.3	426	56.77	2.41	9.7	2.54	11	3.05	12	3.05	12

17	46	2589.8	56.3	309	41.18	4.32	12	5.72	28	4.7	16	5.72	28
18	40	2252	56.3	365	48.65	3.05	13	3.18	27	2.67	19	3.18	27
19	40	2500	62.5	424	53.63	1.65	14	2.03	12	2.54	7.4	2.54	7.4
20	46	3118.8	67.8	471	57.20	3.3	11	2.16	9.3	4.57	9.5	4.57	9.5
21	50	3540	70.8	549	65.25	2.87	8.8	1.98	9.3	3.43	7.5	3.43	7.5

The results of the measurements conducted to determine the effect of the number of blast holes onto blast-induced ground vibrations were statistically analyzed. Scaled distance-PPV graphs were plotted using the measurements; the equations and regression coefficients were obtained (Figure 3). As it is seen from Figure 3, there are three groups of analysis namely; analysis for >50 holes, analysis for <50 holes, and the overall analysis. Thus, a comparison could be made between the groups, as well as having an overall analysis. The equations and regression coefficients obtained from the graphs are given below. The regression coefficients from the separate analysis of the two groups were calculated as 0.83 and 0.75, while it was found as 0.79 from the overall analysis without making any distinction between the groups.

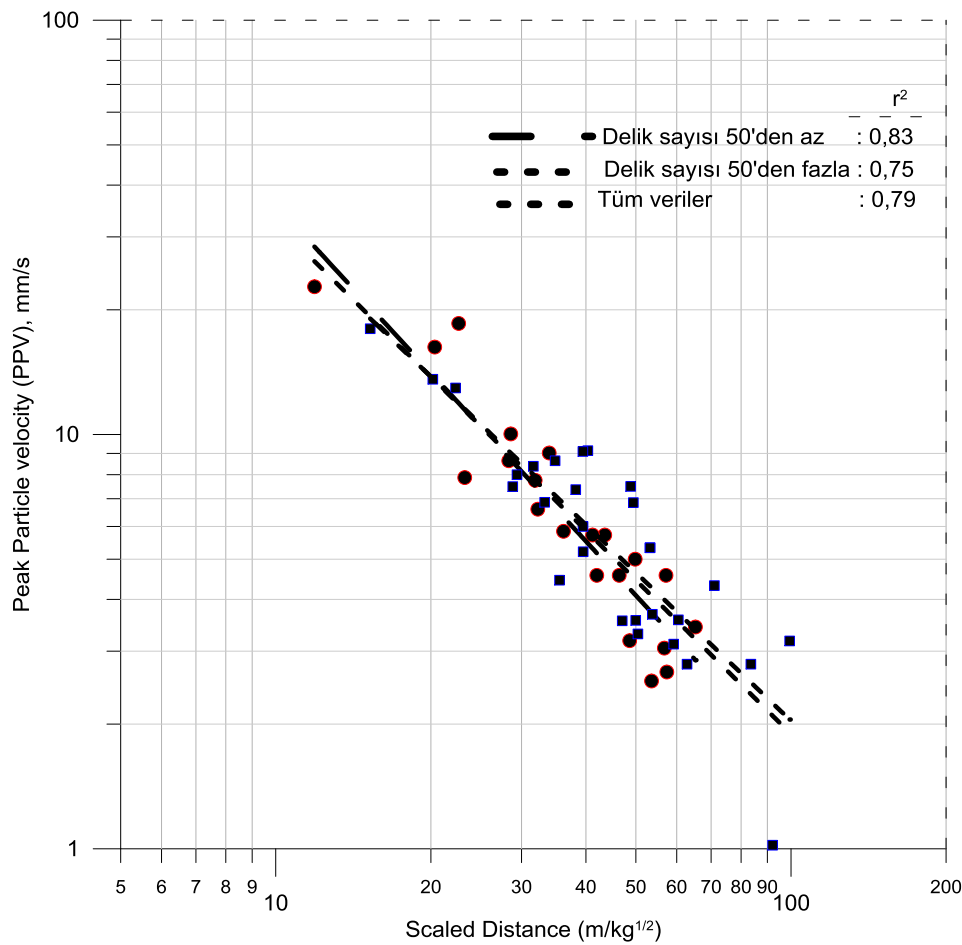


Figure 3. The Graphs of Scaled distance-PPV

Blasts with less than 50 holes;

$$PPV = 803.077 \times SD^{-1.350} \quad (R^2 = 0.83) \quad (2)$$



Blasts with more than 50 holes;

$$PPV = 485.857 \times SD^{-1.188} \quad (R^2 = 0.75) \quad (3)$$

Overall;

$$PPV = 555.078 \times SD^{-1.234} \quad (R^2 = 0.79) \quad (4)$$

## 18. CONCLUSION

In this study, the effect of the number of blast holes and, therefore, the amount of explosives onto blast-induced ground vibration was investigated. The investigation was mainly based on the number of holes blasted at a stripping panel of a coal mine. The blasting operations were classified into two groups as operations with more than 50 holes and operations with less than 50 holes with respect to the number of holes in each blast. A total of 50 blasts were evaluated of which 29 of the blasts belong to >50 hole groups and 21 of the blasts belong to <50 hole groups. Non-electric delaying capsules were used in all the detonations. Blast-induced ground vibrations were recorded at various distances with a blasting seismograph. The data collected were statistically analyzed; the scaled distance-peak particle velocity (PPV) graphs were plotted and the correlation coefficients were calculated. Blasts with less than 50 holes and with more than 50 holes were analyzed both separately and together. The regression coefficients for each groups were calculated as 0.83 and 0.75 for <50 hole groups and >50 holes group, respectively, while the overall analysis produced an regression coefficient of 0.79. The correlation coefficients are quite similar to each other which indicates that there is no significant difference between the evaluations of the data separately or together. The same result can also be observed in Figure 3. The scaled distance-PPV graphs plotted were also found to be in good conformity.

As a result, it can be said that the number of blast holes and, therefore, the total amount of explosives does not have a significant effect on the blast-induced ground vibrations as long as each hole is detonated by using a separate delaying capsule. The results of this study reemphasized the importance of the amount of explosives per delay in the formation of blast-induced ground vibration.

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# Predictive Perspective on Resonance Problem by Testing with Rotating Elements

*Salih Seçkin Erol<sup>73</sup>*

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## *Abstract*

*In this research, resonance condition which is a common problem for mechanical constructions has been studied within perspective of oil starving failure in a bearing. A test setup designed, constructed and located in laboratory conditions. A bearing in the electrical motor, that is one of the compounds in the test setup, has been chosen for gathering data in acoustic, vibration and electrical consumption during the test. The aim of the research is testing condition monitoring of oil starving failure and resonance for studying comparison in different predictive maintenance approaches. Test has been implemented under the electricity frequency of 40.5 Hz that induced the electrical motor for identifying the rotation speed. According to the analysis results, inspecting of oil starving failure and resonance problem has been detected as the most clearly by vibration analysis.*

**Keywords:** acoustic, electrical consumption, oil starving, resonance, vibration

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## 19. INTRODUCTION

Mechanical systems require maintenance due to failures occurred or will occur. Main maintenance techniques implemented in manufacturing industries are breakdown maintenance, periodic maintenance and predictive maintenance. Predictive is the maintenance technique that is based on collecting symptomatic data about health of the machine. Organs of the predictive maintenance are such as vibration, acoustics, heat, lubrication, electrical consumption and etc. consisting of the data that has characteristics about the condition of the machine health. Resonance is one of the catastrophic problem for mechanical systems and oil starvation is an crucial factor for eliminating the resonance problem. In this research, effect of oil starvation on resonance problem has been researched in the perspective of acoustics analysis, vibration analysis and electrical consumption and results are presented.

Main idea of the condition monitoring technology is following the machine health by using certain type of sensors and evaluating the signals collected [1]. Fundamental of the condition monitoring technique is reading sensor measurements of the mechanical system that is in the failure process and understanding the root causes of the failure respect to machine health [2]. Breakdown maintenance requires unplanned stoppages and these stoppages are one of the reasons for high production losses and high economical costs due to repairing, renewing elements of the machine [3].

Beginner level cracked or broken rotor bars, small bearing damages and axial misalignments may cause increase in the electrical current consumption [4]. Time/resistance, temperature, acoustic emissions [5] and ultrasonic inspection, electrical current density changes take place in wide implementations as well. Traditional signal processing techniques are used in evaluating these parameters and consequently prognostic approach has been limited mainly in that area [6]. Failures of the machines that has rotating elements mainly causes vibrational symptoms. These failures are evaluated mostly by vibrational analysis [7].

## 20. MATERIALS AND METHODS

Test setup designed as consisting of double inlet fan, AC induction motor, five feet of flexible coupling and frequency inverter. The test construction is mounted on a steel sheet and a steel tripod. The test setup is mounted on a double-decker rubber sheet that is located between the test system and the tripod; also, a vacuum rubber under each foot of the tripod stands over the floor. This system with a data acquisition card and an induction motor is connected to monitoring system through a computer. Testing system in Figure 1 presents an actual view.

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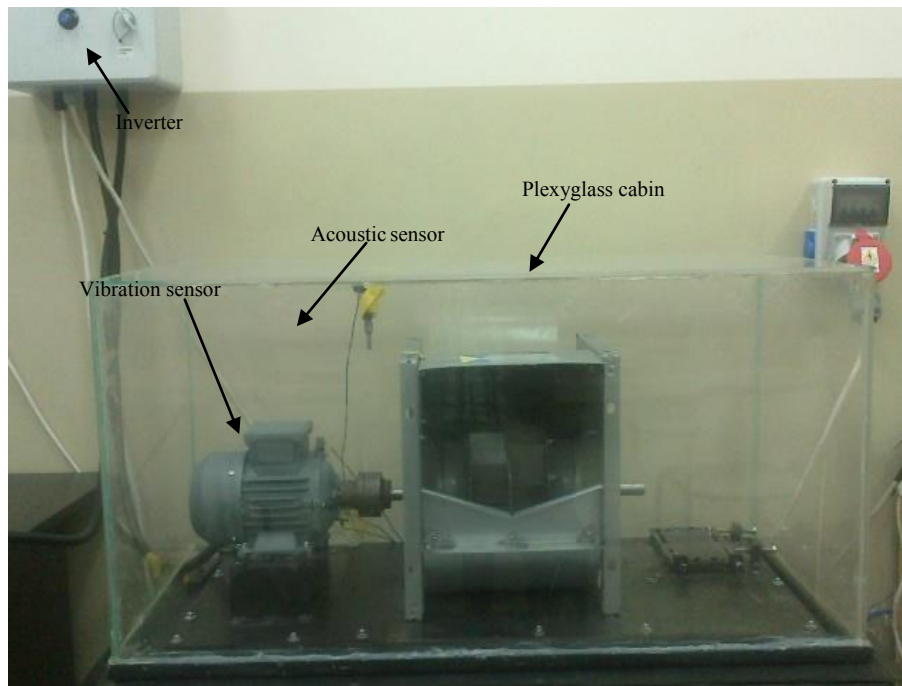


Figure 1. A view from the test setup

Frequencies used in the test (T) and measured (M) are identified in Table 1. Theoretical frequencies shows the value set on the digital frequency changer; according to data gained during the application, actual frequency ranging suffered some losses. 1x expressed as a frequency that is known as fundamental frequency; 2x, 3x and the upper orders are harmonics of fundamental frequency. In Table 1, the frequency is shown with the symbol of f for frequency changer and harmonic order presented with symbol of h.

Table 1. Harmonics

(h)	1x		2x		3x		4x		5x	
	T	M	T	M	T	M	T	M	T	M
40.5	40.5	39.06	81	78.12	121.5	117.18	162	156.24	202.5	241.56

Measurements were made during the tests at electrical frequency 40.5 Hz and rotational period was measured as 2350 min<sup>-1</sup>. Frequencies of failures and harmonics are taken into account when calculating the bearing and fan-induced vibrations of the test apparatus.

Bearing related equations with the basic failure frequency calculations and respect to measurements are presented in Table 2.

Table 2. Fault frequencies

f (Hz)	$\omega_s$ (Hz)	$\omega_{bpf}$ (Hz)	$\omega_c$ (Hz)	$\omega_{bpfo}$ (Hz)	$\omega_{bpf_i}$ (Hz)	$\omega_{bsf}$ (Hz)
40.5	39.06	390.6	14.84	118.74	193.76	76.69

$\omega_{bpo}$ : Outer ring passing frequency (Hz),  $\omega_{bpi}$ : Inner ring passing frequency (Hz),  
 $\omega_{bsf}$ : Ball spin frequency (Hz),  $\omega_c$ : Cage frequency (Hz),  $\omega_s$ : Shaft frequency (Hz),  
 $\omega_{bpf}$ : Fan blade passing frequency (Hz)

In order to practice condition of oil starving failure, oil is completely removed from the tested bearing; in order to manage fast deterioration, 0.55 g oil has been applied on bearing. Tested bearing has been presented in Figure 2.

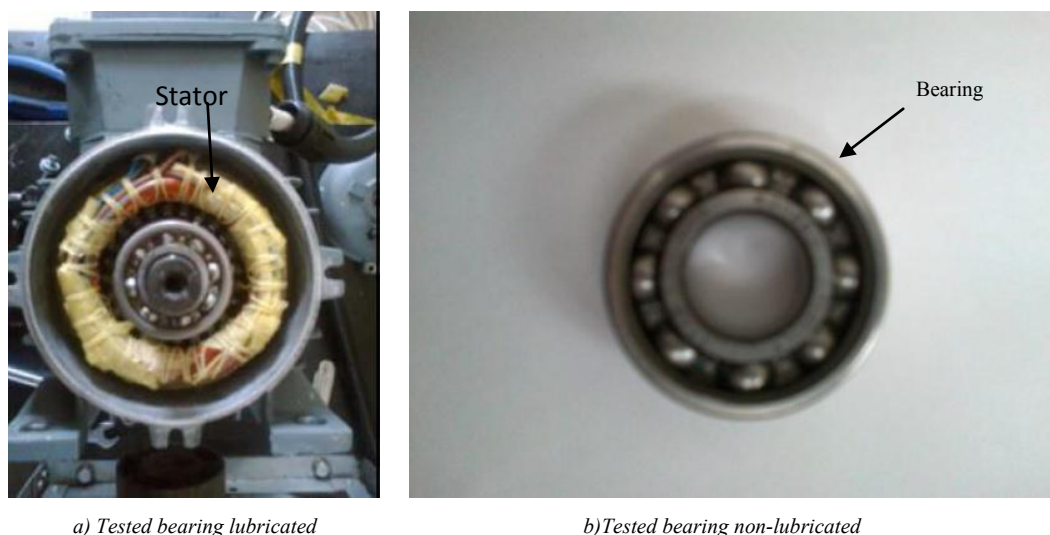


Figure 2. Tested bearing

In order to evaluate measurements, the raw data from acoustics and vibrational techniques have been processed with FFT (Fast Fourier Transform) method and data has been transferred making analysis. Electrical consumption data has been processed according to the algorithm of the device software and analysis are based on PSD (Power Spectrum Density) and trend indicators.

## 21. EXPERIMENTAL

Vibration measurements are implemented in radial (vertical) direction during the tests. Acoustic measurements are done in omni-directional over the test setup in plexyglass cabin. Vibrational and acoustic data captured with sensors connected to a DAQ (Data Acquisition Card) and processed with its software. In order to identify natural frequencies for comparison, damping tests are practised on test setup when the system is not in rotational movement. Data relevant with electrical consumption has been captured through an electronic device connected to electrical circuit of the motor and analyzed with its software.

### 21.1. Acoustic Analysis

Frequencies of acoustic data received based on rotation of shaft and bearing elements has been presented in Figure 3 and the highest five amplitudes are given. The main rotation frequency is 39.06 Hz and the highest amplitude signal has been detected at 0.5x (19.53 Hz). An other order of the main frequency has been detected at 351.6 Hz (9x) that is the third dominant signal in the spectrum domain.

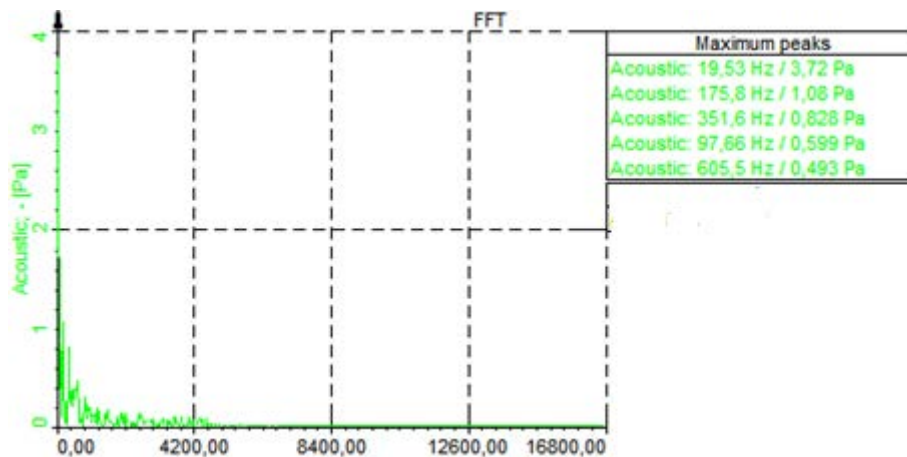


Figure 3. Spectrum in acoustic data

According to the Figure 3, resonance frequencies are detected at frequencies of 175.8 Hz (second dominant), 97.66 Hz (fourth dominant) and 605.5 Hz (fifth dominant).

## 21.2. Vibration Analysis

In radial direction, signal at 860.72 Hz that is the upper harmonics of cage frequency ( $58x\omega_c$ ) excited a signal at the frequency 866.7 Hz which is a natural frequency and consequently superharmonic resonance has been observed with the highest signal amplitude as  $0.613 \text{ m/s}^2$ . 1x unbalance harmonic has been explored as second dominant signal in radial direction. The other resonance effects are detected at the fourth and fifth dominant signal in frequencies of 948.5 Hz and 120.8 Hz. Signal in upper order of cage frequency at 949.76 Hz ( $64x\omega_c$ ) has excited the natural frequency at 948.5 Hz and subharmonic resonance has been appeared with the amplitude of  $0.314 \text{ m/s}^2$ . Signal at 117.18 Hz (3x) has excited the natural frequency at 120.8 Hz and superharmonic resonance has been detected with the amplitude of  $0.277 \text{ m/s}^2$ . Signal at harmonic 2x has been appeared as the third dominant signal.

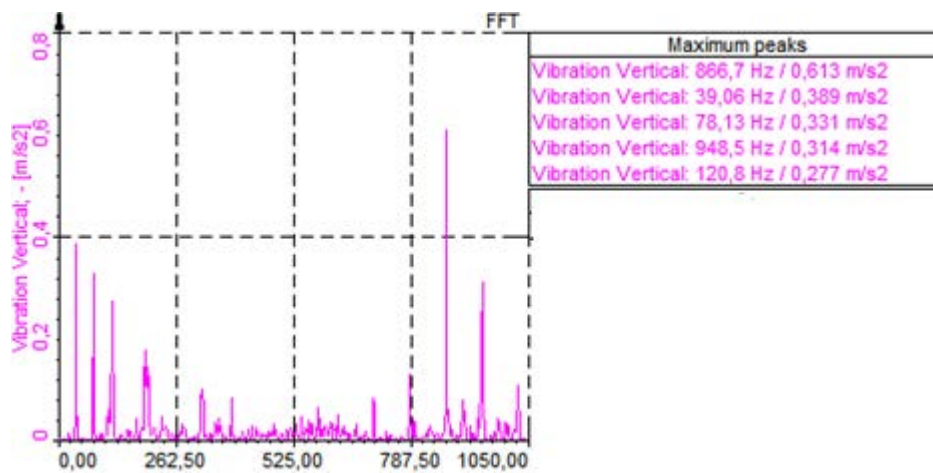


Figure 4. Spectrum in vibration data

Respect to the Figure 4 and Table 3, oil starvation increased the vibration magnitude of signals at the element passing zone.

Table 3. Harmonics respect to dominant vibration signals (S:Signal)

MEASUREMENT	1.S	2.S	3.S	4.S	5.S
Oil starving	$f_n$ ( $58x\omega_c$ )	1x	2x	$f_n$ ( $64x\omega_c$ )	$f_n$ (3x)

### 21.3. Electrical Consumption Analysis

Standard deviations in measurements are evaluated in perspective of electrical consumption, data is given in PSD analysis and trend analysis. Respect to PSD analysis in Figure 5, peaks can be seen at the orders of 40.5 Hz. Highest three amplitudes are on 40.5 Hz, 81 Hz and 121.5 Hz. According to the methodological approach of device software, band at the main frequency represents the condition of the rotor, band at the second order represents the condition of bearing and band at the third order represents the any other failure. The PSD analysis takes attention to rotor and bearing.

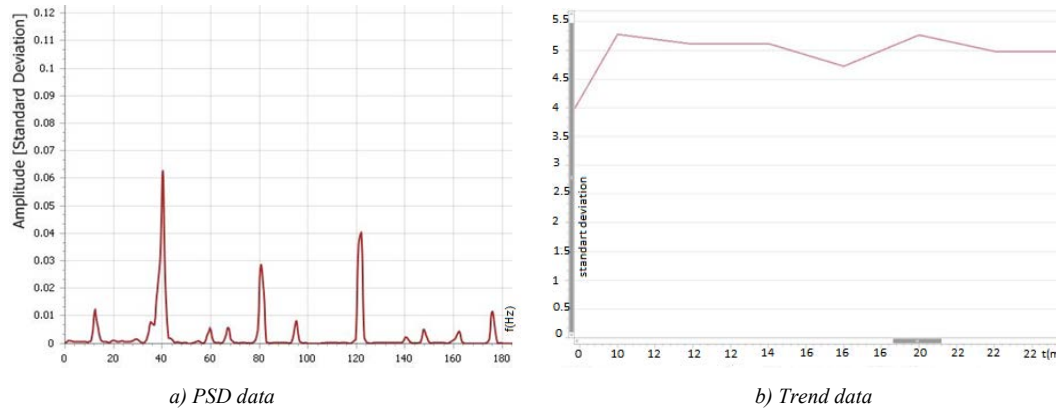


Figure 5. Electrical consumption data

According to evaluation of trend analysis in Figure 5, bearing indicator has detected fluctuation in the condition of the bearing respect to the oil starvation failure.

## 22. RESULTS AND DISCUSSION

In this experimental research, resonance features of a test setup have been studied under the oil starving conditions of a bearing. Approaching with predictive maintenance perspective; techniques of acoustics, vibration and electrical consumption analysis are studied in order to identify the condition of a tested bearing.

According to analysis results of acoustic measurement on effect of oil starving failure, bearing frequency and resonance frequencies are found in the acoustic data.

Respect to vibration analysis, bearing failure frequencies and resonance frequencies are detected in spectrum data under the oil starvation failure.

Electrical consumption analysis is successful in detection of oil starving failure in PSD and trend analysis. On the other hand, it is detected that analysis programme of the measuring device is not designed for detection of resonance. But resonance effect studied may be in the band of rotor or bands of other; not exist enough data about it.

In comparison of acoustic, vibration and electrical consumption analysis results; vibration analysis has been decided as the most informative and accurate tool for inspecting the resonance features of the tested system in the condition of oil starving.

## 23. CONCLUSIONS

Amount of resonance quantity and magnitude of the deterioration may increase and reach catastrophic failures respect to the oil starvation. Oil need of the bearings may differ according to external and internal effects; so that, oil need of the bearings should be checked periodically or predictively and sufficient lubrication should be fulfilled continuously.

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**BIOGRAPHY**

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# Accuracy Assessment of Commercial GPS Processing Software as a Function of Baseline Distance and Occupation Time: A case study in Turkey

*Sermet Öğütçü<sup>74</sup>, İbrahim Kalaycı*

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## Abstract

*This paper investigates the accuracy of constrained adjustment of the two commercial GPS processing software with different length of baselines and occupation time. National Continuously Operating Reference Stations (CORS) also known as TUSAGA-Aktif was used to determine five different networks. Each network consists of four CORS stations. For each network, the same CORS station was taken as an unknown point and the others were taken as control points, and the unknown point's three-dimensional coordinates were determined with respect to the other three CORS stations (control points). The different networks provide the baseline distances, 50 to 465km, from control points to the unknown point. Five different occupation time were determined for the unknown point and three days of GPS data were processed for each network. Two commonly used commercial processing software, Trimble Spectra Precision Survey Office and Leica Geo Office, were used to perform the constrained adjustment to obtain final coordinates of the unknown point for each network. The difference between the Earth Centered Earth Fixed (ECEF) Cartesian coordinates (obtained after the constrained adjustment) and the already established ECEF coordinates of the unknown point were transformed to topocentric coordinates (north, east, up). The results show that three-dimensional millimeter level accuracy, up to 100km baseline, is possible for each commercial software. For the baselines more than 100km, several centimeter and in some cases decimeter level accuracy is obtained. The results also show that the longer occupation time does not always improve the accuracy especially for the baselines longer than 200km. The authors strongly recommend that in static relative positioning in Turkey, baseline distances between stations should not exceed the inter-station distances ( 50-130km) of national CORS network if surveyors prefer to use commercial GPS processing software.*

**Keywords:** Constrained Adjustment, GPS, Static relative positioning, Post-processing

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## 24. INTRODUCTION

Static relative positioning GPS (Global Positioning System) technique has been playing an increasingly important role in many applications which require highly accurate positioning. Static relative positioning employs at least two GPS receivers (base receiver and roving receiver) simultaneously tracking the same satellites to determine their relative coordinates. Base receiver remains stationary at a site with accurately known coordinates while the remaining receivers occupy the points whose coordinates are unknown [1]. Generally, carrier phase measurements are used for precise static relative positioning [2], [3].

In static relative positioning, resolution of the carrier phase integer ambiguity plays an essential role for positioning accuracy and precision [4]. Carrier phase differencing algorithm has been applied to resolve this ambiguity. In most cases, the double differenced carrier phase observable is used to mitigate errors associated receivers and satellites which are essential part to successful ambiguity resolution [5].

This investigation was motivated by the need to evaluate the estimated coordinate accuracy by using the national CORS stations known as Tusaga-Aktif (Fig. 1) with commercial GPS processing software which performs static relative positioning. Tusaga-Aktif consists of 147 CORS stations, located across the country. Trimble Zephyr Geodetic II triple-frequency antenna has been used for the all CORS stations. The distances between the CORS stations are in the range of 50-130km. This coverage defines the minimum baseline distances for this study.

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Figure 1. Locations of Tusaga-Aktif CORS stations (Yildirim et al. 2011)

Since commercial GPS processing software are easy to use and requires no advanced skills, many government institutions and private sectors are widely using this kind of software in surveying application. After the establishment of national CORS station, static relative positioning is no longer a labor-intensive and time consuming task. 24 hours rinex data of the Tusaga-Aktif CORS stations are available online. There is only roving station requires to perform static relative positioning.

We address in this paper how the accuracy of the estimated three-dimensional coordinates, constrained to the national CORS stations, depend on the baseline distance and occupation time. One CORS station which is approximately the center of the national CORS sites was taken as an unknown point (Fig. 2) whose baselines distances approximately 50 to 380km were determined to assess the accuracy of the constrained adjustment of the two commonly used commercial software, Trimble Spectra Precision Survey Office (version 3.30) and Leica Geo Office ( version 8.3) in Turkey. Fig. 2 shows the unknown point (CIHA) and other CORS stations.

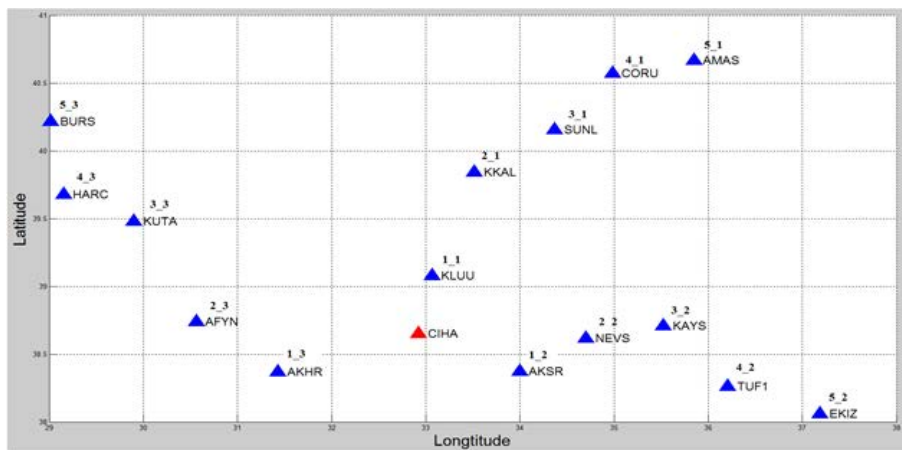


Figure 2. The location of the unknown point and the other CORS stations

CORS stations and their distances to unknown point for each network are given in Table 1.

Table 1. Inter-Station distances for each network

Network 1	
CORS stations	Distances to unknown point (CIHA)
KLUU	49km

AKSR	98km
AKHR	134km
<b>Network_2</b>	
KKAL	142km
NEVS	155km
AFYN	205km
<b>Network_3</b>	
SUNL	208km
KAYS	226km
KUTA	277km
<b>Network_4</b>	
CORU	277km
TUF1	290km
HARC	345km
<b>Network_5</b>	
AMAS	336km
EKIZ	378km
BURS	379km

## 25. METHODOLOGY AND DATA PROCESSING

For each network, three days of observation data (DOY 60, 61, 62) in March 2015 was chosen. Only GPS observations were used for processing. 24 hours rinex data of the unknown point was divided as 00-02, 00-06, 00-12, 00-18, 00-24 hours for each chosen day. Each divided rinex data of the unknown point, was processed in each software for each network and each day.

There are several limitations associated with this study. The processing data only involves GPS observations by the fact that for the some baselines, phase initial ambiguities associated with GLONASS satellites could not be fixed especially for long baselines. Therefore to maintain the consistency between the adjustments, GLONASS satellites were removed from the processing. Only three days of data during March 2015 was processed thus seasonal, long-term effects and precision are not considered. 24 hours rinex data of the unknown point was divided from 00.00 UTC hours thus accuracy from short observation times (especially for 2h-6h) are likely be correlated with the geometric dilution of precision (GDOP) (Richard 1997). In according with Turkish survey regulation, at least two CORS stations can be used to perform network adjustment. In this paper we used three CORS stations which encloses the unknown point for each network adjustment. This is the most preferred way for surveyors. As a result of this, the effect of number and the geometry of reference stations is neglected.

Each CORS station's rinex data has been recorded at 30 seconds interval thus we selected this default time interval for all processed data. Since low elevation cut-off angles (0-10) increases the double-differenced observations residuals which affects tropospheric and ionospheric corrections [6] elevation cut-off angle of 15 degree was selected for all data. For each software, NGS absolute antenna calibration model was used for antenna phase center variations which if ignored could introduce several centimeters error especially in height component for long baselines even for the same type of receiver and antenna [7-10].

Generally, mathematical models used for baseline processing and network adjustment do not publish for the commercial software. Users can select some models related tropospheric and ionospheric corrections. For Trimble, users cannot select any correction model. For tropospheric modelling, Neill mapping function [11, 12] is used as a default model by Trimble. For Leica, several tropospheric modelling can be selected by the users. We selected Hopfield tropospheric model (Hopfield 1969) for all processed data. Ionospheric effect was mitigated by using double frequencies linear combinations for each software. Precise ephemerides of GPS satellites [13] used for all processed data which is compulsory for network adjustment in according with Turkish survey regulation.

The same processing steps were carried out by each software. For each network, three CORS stations' established ECEF Cartesian coordinates (ITRF96, reference epoch: 2005) are held fixed then three baselines from these CORS stations to the

unknown point were processed. Only the phase ambiguity fixed solutions are accepted from these baseline processing for each network and each day. Trimble was processed all baselines with fixed phase ambiguity but Leica cannot resolve phase ambiguity for each baselines and each day. Unresolved phase ambiguity for Leica exist in network 3, baseline from KAYS station to the unknown point cannot be resolved to fixed phase ambiguity for each day therefore only two baselines were processed to the unknown point. After the baseline processing, constrained adjustment was performed for each network and each day. The obtained three-dimensional coordinates of the unknown point after the constrained adjustment is taken as final coordinates.

To investigate the accuracy of the adjustment, the differences between three-dimensional coordinates obtained after the adjustment and already established three-dimensional coordinates of the unknown point were resolved into north, east, up components for all processed data for each software. The results were given in section 3. Published three-dimensional coordinates which we assumed true coordinates of Tusaga-Aktif CORS stations were computed by using GAMIT/GLOBK scientific software. This computation consists of three main processes. In the first process, coordinate time series of CORS stations were computed in ITRF08 datum w.r.t. IGS stations which are evenly distributed in azimuth. Second process involves computing ITRF velocity (no-net rotation) of CORS stations' Cartesian coordinates. Final process involves the ITRF transformation between ITRF08 and ITRF96 (national datum).

## 26. RESULTS

The divided rinex data (00-02, 00-06, 00-12, 00-18h) for each three-day was processed for the five different networks with each software to investigate the estimated coordinates' accuracy dependence on the baseline distance and occupation time. For each network and each day, resolved topocentric coordinates were tabulated in Table 2 with respect to the occupation time.

*Table 2. North, east, up differences (mm) of Trimble and Leica software for each network and each day*

Network 1, DOY 60								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	3	-5	-2	9	3	0	6	7
00-06	2	-6	-3	7	2	0	-3	3
00-12	2	-5	-1	5	2	-1	3	4
00-18	3	-5	2	6	2	-1	3	3
00-24	2	-3	0	3	2	-1	3	3
Network 2, DOY 60								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	-2	-18	-33	38	4	-6	2	7
00-06	-3	-19	-2	19	3	-6	-11	13
00-12	-2	-12	-3	12	-4	-7	-16	18
00-18	-2	-13	-2	13	-2	-3	-7	8
00-24	-3	-10	-6	12	3	-7	-17	18
Network 3, DOY60								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	-1	-15	-3	15	-4	24	-200	201
00-06	-2	-19	-3	17	3	2	-60	60
00-12	-2	-31	-5	17	13	21	4	25
00-18	-2	-16	-11	19	14	21	3	25

00-24	-3	-16	5	17	0	17	5	18
<b>Network 4, DOY60</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	1	29	8	30	4	-20	5	21
00-06	0	-3	-7	7	2	-19	-13	23
00-12	1	-24	-10	26	2	-19	-18	26
00-18	-3	-24	-9	25	2	-19	-23	30
00-24	-4	-25	-9	27	0	-21	-27	34
<b>Network 5, DOY60</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	2	-37	26	52	-15	-40	35	55
00-06	-6	-40	-9	41	-13	-35	12	39
00-12	-11	-34	-24	43	-13	-32	-7	35
00-18	-11	-38	-23	46	-10	-34	-5	36
00-24	-13	-39	-20	46	2	-44	10	45
<b>Network 5, DOY61</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	-1	-44	36	57	-12	-42	16	46
00-06	-7	-42	-4	43	-19	-32	0	37
00-12	-9	-40	-21	46	-17	-34	6	38
00-18	-11	-41	-16	45	-22	-29	21	42
00-24	-12	-42	-12	45	-16	-33	18	41
<b>Network 1, DOY62</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	-3	-9	8	12	0	-2	5	5
00-06	0	-8	-7	10	0	-3	4	5
00-12	2	-3	5	6	1	-2	3	4
00-18	3	-4	7	9	2	-2	5	6
00-24	2	-2	4	5	2	-2	5	6
<b>Network 2, DOY62</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D



00-02	-4	-16	31	35	2	-8	7	11
00-06	-5	-17	7	19	1	-7	-6	9
00-12	-3	-8	4	9	3	-7	-16	18
00-18	-3	-10	10	14	3	-8	18	20
00-24	-4	-6	3	10	3	-8	18	20
<b>Network 3, DOY62</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	0	-19	39	43	17	22	23	36
00-06	-3	-23	9	25	15	21	18	31
00-12	-1	-16	9	18	1	17	8	19
00-18	-1	-18	21	28	2	17	7	18
00-24	-3	-18	18	26	10	21	5	24
<b>Network 4, DOY62</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	2	-31	34	46	1	-21	23	31
00-06	1	-34	-2	34	1	-20	2	20
00-12	-1	-26	-7	27	0	-22	-16	27
00-18	-1	-28	-5	28	0	-22	-18	28
00-24	-3	-28	-7	29	-40	-38	3	55
<b>Network 5, DOY62</b>								
TRIMBLE					LEICA			
Time	North	East	Up	3D	North	East	Up	3D
00-02	4	-40	31	51	-17	-44	63	79
00-06	-7	-46	-7	47	-15	-40	25	49
00-12	-8	-42	-21	48	-14	-41	11	45
00-18	-9	-46	-22	52	-14	-39	2	41
00-24	-12	-44	-21	50	-15	-42	10	46

As it can be seen from the Table 2, the strong correlation is observed between the inter-station distances and the accuracy of the estimated coordinates of the unknown point. Generally, millimeter level accuracy is obtainable for network 1 (whose baseline distances are the shortest one) for each day with the occupation time longer than 2 hours. Long inter-station distances badly affect the baseline processing and the network adjustment. For long baselines, (more than 100km) long occupation time cannot always produce better accuracy as it seen from network 3, 4, 5. For the baselines longer than the 100km, centimeter-level accuracy is obtainable for each software.

Generally, up to 6 hours observation time is chosen for the surveyors in Turkey thus accuracy graphics for 2 and 6 hours adjustment w.r.t. the coordinates' component is given in Figure 3 to save the space in the manuscript.

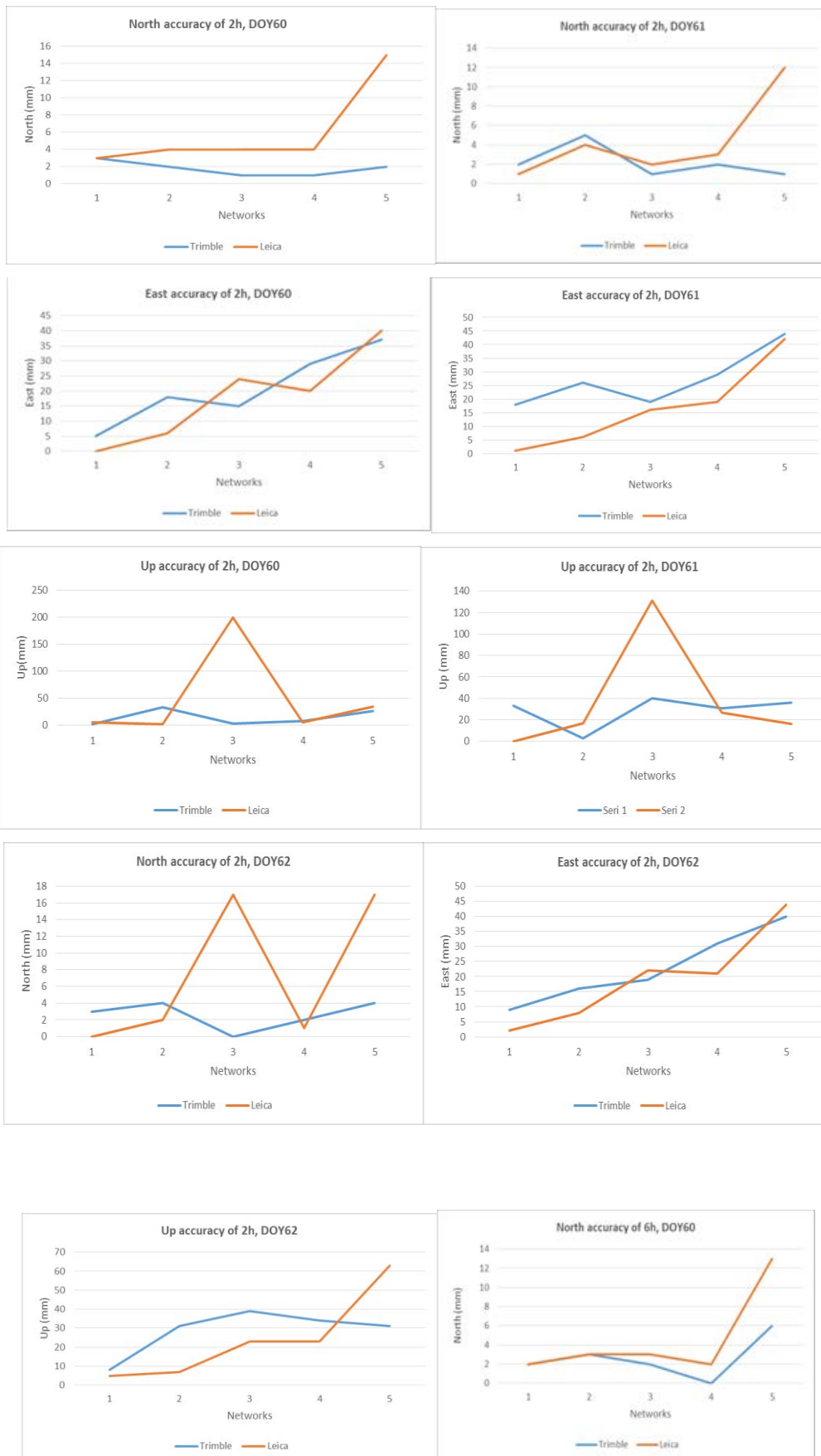




Figure 3. Accuracy of the coordinates' components for 2 and 6 hours adjustment w.r.t. the networks

For DOY 60 (00-02h) and 61 (00-02h, 00-06h, 00-12h), the difference in up component is reached 13-20cm after the adjustment with Leica for network 3. These differences are assumed outliers for the estimated position and further investigation needs to be carried out to find out the reason of these large differences. For each network and each software, the east difference is much higher than the north especially for long baselines on each day. As it is shown in Fig. 2, the east component accuracy increases dramatically comparing with east component when baselines length increases. Since accuracy of east component is more sensitive to ambiguity resolution than north component, it proves that for long baselines, ambiguity resolution decreases. That is the main reason for low accuracy of east component. Since ambiguity resolution percentage of baselines cannot be taken from each software, we conclude this assumption from the accuracy results.

## 27. CONCLUSIONS AND RECOMMENDATIONS

Since the establishment of Tusaga-Aktif national CORS system, surveyors can use CORS stations as a base station while they perform static relative positioning. In this study, accuracy analysis of the two commonly used commercial software for static

relative positioning was carried out within the national CORS network whose inter-station distances are in the range of 50-130km. This distance is the typical minimum inter-station distance for the surveyors who use national CORS stations for static relative positioning.

In this study, baseline processing and constraint adjustment were performed to obtain final three-dimensional coordinates of the unknown point with the two commonly used commercial GPS software. The results show that for the baselines whose distances are in the range of 100km, millimeter level accuracy is achievable for each software with the occupation time longer than 2 hours. For the longer baselines, three-dimensional accuracy is degrading and centimeter level accuracy is possible. Due to the satellite geometry and movement which affects the ambiguity resolution, the eastward component can be estimated several times less accurate than the northward component.

The results also show that for the baselines longer than 100km, to increase occupation time cannot always improve the accuracy and the results would be unpredictable. The authors strongly recommend that in static relative positioning in Turkey, baseline distances between stations should not exceed the inter-station distances (50-130km) of national CORS network if surveyors prefer to use commercial GPS processing software.

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# Experimental study on effects of die geometry and temperature on limit drawing ratio

*Cebeli Özek<sup>1</sup>, Vedat Taçdemir<sup>275</sup>*

## **Abstract**

*Accurate determination of process parameters are important in deep drawing. The aim is to draw faultless and higher cups in one step. Thus, the Limit Drawing Ratio (LDR) is very important parameter for deep drawing process. The objective of the present study is to determine the effects of the die face angle and forming temperature on the Limit Drawing Ratio (LDR) and wall thickness of AA5754-O Al-Mg alloy in deep drawing dies. For this, die surfaces were formed in four different angles -- 0°, 5°, 10° and 15° -- and experiments were conducted at room temperature, 100°C, 175°C, and 250°C. In experiments, the die cavity was kept stable at 1.35 mm, MoS<sub>2</sub> of high temperature, high compressive strength, and low friction coefficient was used as lubricant. As a result, it was determined that LDR increased from 2.14 to 2.80 when at optimum temperature and die geometry was used. It was observed that the effect of die geometry on wall thickness is limited and the effect of temperature is relatively more significant.*

**Key Words:** Warm deep drawing, Limit drawing ratio, Die geometry, Wall thickness

## **1. INTRODUCTION**

Deep drawing process is a plastic forming method in which a metal blank is given form by the mechanical action of a punch. In this method, three dimensional products with certain depth and profile are obtained from two-dimensional work pieces of planar geometry with the help of elements called drawing dies. Cups produced may be formed by multiple operations. This method has an important place in industrial practices because many simple and complex shaped parts can be manufactured easily [1 – 3]. In recent years, light and high strength materials have been increasingly used. Some of these materials are aluminium alloys. AA 5754 Al-Mg alloys are widely-used, particularly in the automotive industry due because of to their properties such as high ductility and strength, good weldability and low density [4, 5]. However, formability of these alloys is low compared to steel blanks because of their microstructure at room temperature [6]. The aforementioned Limit Drawing Ratio (LDR) increases substantially at temperatures below recrystallization temperature. Behaviour of Al-Mg alloy at room temperature is independent of the deformation rate however -- its yield strength starts decreasing at temperatures above 100°C. This in turn increases the deformation rate sensitivity index (*m*). The decrease in yield strength caused by temperature increase becomes more apparent above 175°C [7]. Experimental studies showed that yield strength decreases when the *m* index value is positive and dynamic deformation hardening occurs when it is negative [8]. The locking caused by the dislocation movements of Mg atoms lead to dynamic deformation hardening [9, 10]. Deformation hardening decreases as the temperature increases and the formability ratio increases due to uniform temperatures. The highest effect on this rate of increase is caused by the temperature distribution [11]. In a study, Boogard increased LDR of AA 5754 alloy from 2.1 at room temperature to 2.6 by cooling the punch and increasing the temperature in the flange area of the blank to 250°C [7]. In another study by Bolt et al., LDR of AA 5754 alloy was increased to 2.7 as a result of the deep drawing test performed at 250 °C [12].

Another factor affecting formability is die design and geometry. Die geometry should be designed to facilitate flowing of the blank into the die cavity. O. Secgin and V. Savas created angled die surfaces with the new die system they designed and determined that LDR of a DIN 10130-99 steel blank increased from 1.75 to 2.175 and that the thinning in the cup's wall thickness was reduced by 11% based on face angle of the die. Schoichiro et al. increased LDR of Mg alloys from 2.1 to 5 by using local heating and cooling technique in a study they conducted [14]. The aforementioned studies revealed that die design is an important parameter that affects the formability of products. In addition, factors such as structural and mechanical properties of the material, material geometry, friction, lubricant type, blank holder force, die cavity and punch speed are other important parameters that affect formability.

In the present study, different from the existing literature, 0°, 5°, 10° and 15° angles were formed on die and blank holder surfaces and the effects of parameters such as die geometry and room temperature, 100°C, 175°C and 250°C temperatures on the limit drawing ratio ( $\beta$ ) and wall thickness were studied experimentally.

## **2. EXPERIMENTAL PROCEDURE**

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## 2.1. Material

Commercially available EN AW-5754-H111 (AlMg3) blank of 1 mm thickness was used in the experiments. Specimens were subjected to heat treatment at 380°C for 4 hours before the process. The chemical composition of the material used is shown in Table 1.

The mechanical properties of the specimens were determined by drawing to three different hot forming directions at 0°, 45° and 90° angles at a fixed drawing rate of 5mm/min in a SHIMATZU drawing test machine with 5000 kN capacity. Hardness values were measured by using a DIGIROCK Macro hardness measuring device. Hardness and mechanical test readings are provided in Table 2.

### 27.1.1.1.1

### 27.1.1.1.2

### 27.1.1.1.3

**27.1.1.1.4 Table 1. Chemical analysis of EN AW-5754 (AlMg3) blank, %**

Chemical Composition, %											
Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	Al
0.13	0.3	0.019	0.14	2.72	0.005	0.005	0.022	0.018	0.01	0.013	Remaining

**27.1.1.1.5 Table 2. Mechanical properties of test specimen at room temperature**

Rolling direction (°)	Yield strength (N/mm <sup>2</sup> )	Tensile strength (N/mm <sup>2</sup> )	Elongation (%)	Young's modulus (GPa)	Hardness (HRB)
0	167.748	248.544	10,321	66	26,6
45	163.257	235.162	12,826		26,4
90	165.643	240.119	11,684		26,8

## 2.2. Test Procedures

In the present study, the effects of forming temperature and die geometry on LDR were studied experimentally. Tests were conducted by giving 0°, 5°, 10° and 15° angles to die and blank holder surfaces at room temperature, 100°C, 175°C and 250°C temperatures. A fixed value of 8 mm was used as the punch corner radius and die corner radius, and the blank holder force was applied at 1.2 kN, 2.4 kN and 3.6 kN. MoS<sub>2</sub> (3-4 μm) was used as a lubricant for the purpose of reducing friction between surfaces. Figure 1 shows a schematic design of the testing apparatus.

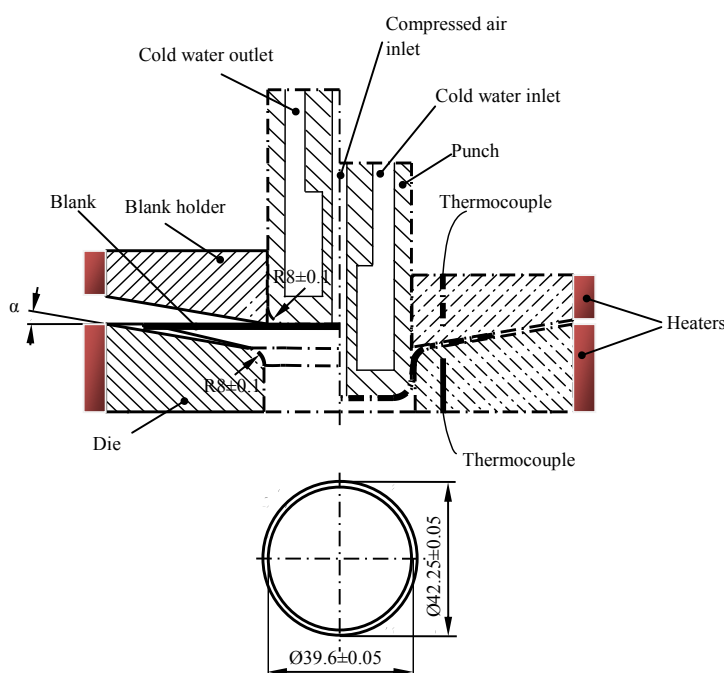


Figure 1. Schematic design of the testing apparatus



The die and blank holder were heated by using heating coils. The punch was cooled by using water and the blank material by using compressed air during the drawing process. Temperatures were measured with thermocouples placed in the dies. Temperature values were checked by using digital thermostats. Tensile forces were measured by a CAS LS -20 T, single-axis load cell with a capacity of 20 tons. Punch speed was kept stable at 4mm/sec. Specimens were heated for 30 to 90 seconds based on their LDR values. Heating was applied at the blank holder force that would be used in each test. Figure 2 shows the testing apparatus. Variations in the thickness of specimens were measured in the direction of forming by using a digital micrometer with an accuracy of 1 $\mu$ m following the drawing process.

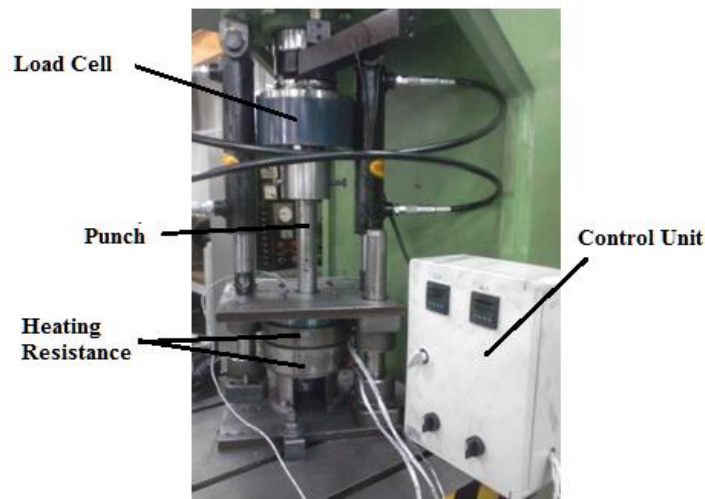


Figure 2. Testing apparatus

### 3. RESULTS AND DISCUSSION

#### 3.1. Measurement Results for Limit Drawing Ratio (LDR)

One of the most important criteria in deep drawing method is determining the LDR value, which is important for reducing production costs. Figure 3 shows the effects of forming temperature and die angle on LDR. As is seen in the Figure, LDR tends to increase based on the temperature increase at all angle values. This increase becomes more apparent at temperature values particularly above 100°C. This situation may be associated with the yield strength decrease and formability increase that occur as the temperature increases. Similar results were obtained by Boogaard [7]. LDR increases from 2.14 to 2.75 when the temperature is increased from room temperature to the highest value (250°C) at 0° die angle. This increase is approximately 22%. LDR increases from 2.17 to 2.80 at all values if the die angle is different than 0°. Figure 4 shows the cups obtained as a result of the drawing process that was applied at fixed blank holder force, different die angles and temperature values. As is seen in the figure, the effect of die angle on LDR is not as significant as the effect of temperature. LDR increased from 2.14 to 2.17 when the angle is increased from 0° to 15° at room temperature. However, LDR increased from 2.75 to 2.80 at 250°C.

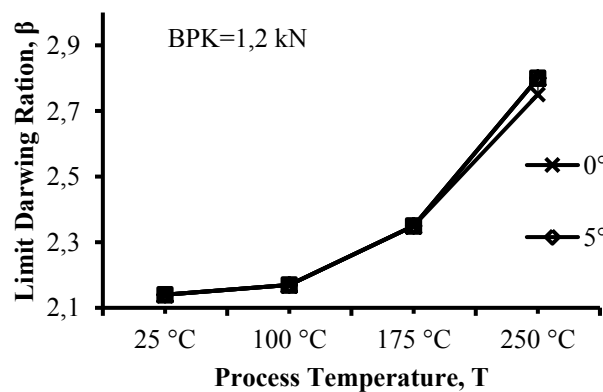


Figure 3. The effects of  $\alpha$  and  $T$  on  $\beta$

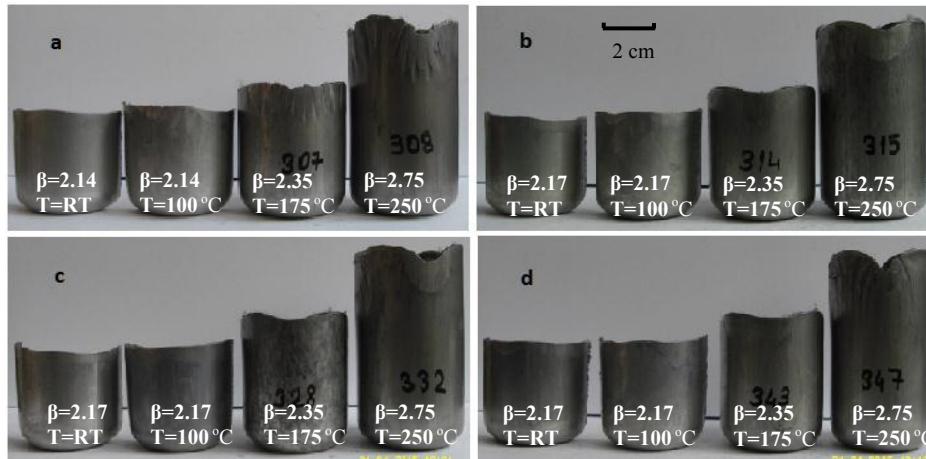


Figure 4. Specimens drawn at 1.2 kN BHF. a)  $\alpha=0^\circ$ , b)  $\alpha=5^\circ$ , c)  $\alpha=10^\circ$ , d)  $\alpha=15^\circ$

### 3.2. Measurement Results for Wall Thickness

Multiple tensile forces apply on the cup drawn through the deep drawing process. These tensile forces are directly related to the wall thickness of the cup [13]. Variation in the cup wall thickness affects the quality of the work piece to an important degree. Figure 5 shows the effect of die angle on wall thickness at stable room temperature and die holder force. Detailed analysis of the figure reveals that the wall thickness does not vary along a length of 10 mm starting from the cup bottom, and significant variations occur for all angle values from that point on. However, at room temperature, die angle does not have a substantial effect on wall thickness. Measurement results on wall thickness of cups obtained after the tests conducted at 250°C temperature are provided in Figure 6. The effect of die angle on wall thickness increases in proportion to the temperature increase. This effect is particularly significant in the upper areas of the cups. This situation may be associated with the fact that flow of the material in the die cavity gets easier when the angle values are increased -- particularly at high temperatures. When analysed in combination with the graphics, no substantial variation is observed on the bottom part due to die angle, and thinning is seen in the radius areas and thickening in the upper parts of the cup walls. Similar results were obtained by Unal [15].

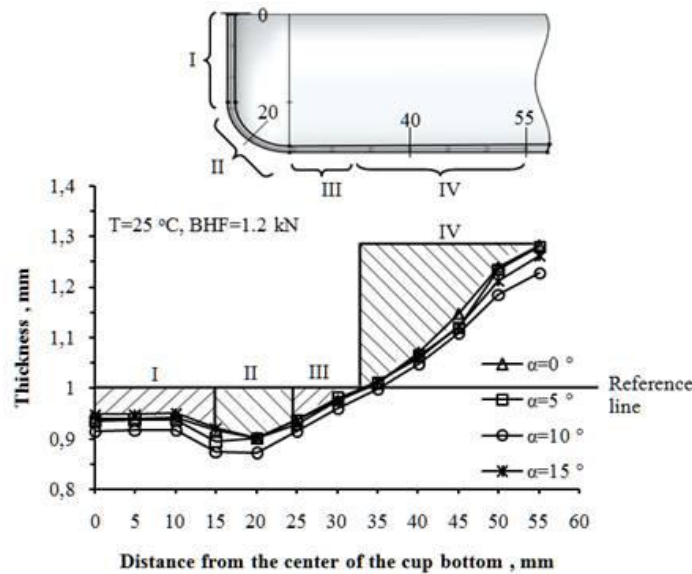


Figure 5. Effect of die angle on wall thickness at room temperature (LDR: 2.14)

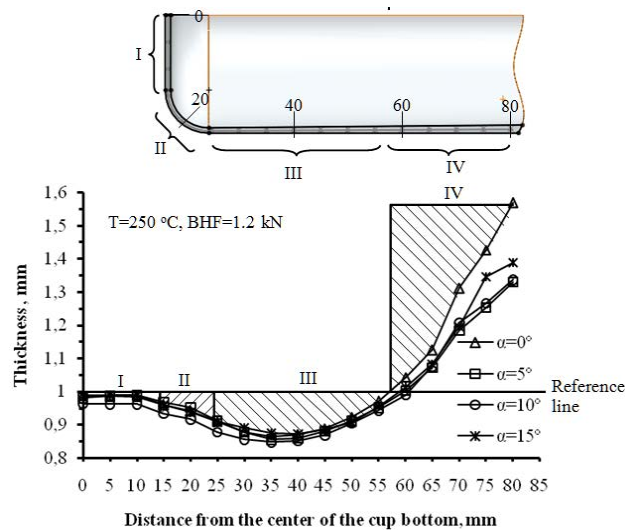


Figure 6. Effect of die angle on wall thickness at 250°C (LDR: 2.75)

Figure 5 shows that thinning occurs in the height range of 0-33 mm and thickening occurs in the height range of 33-55 mm. Figure 6 shows that wall thickness is reduced (thinning) in the height range of 10-57 mm and it is increased (thickening) in the height range of 57-80 mm. Thickness variations that are shown in the figures were analysed by dividing into four zones. Zone I is the contact zone where the effect of the punch on the deep drawing process is limited. In this zone, blank material elongates with the effect of force. Tension force increases to a very high value as a result of increase in the friction forces due to the contact that occurs with the action of the punch between the punch radius and blank material. Consequently, thinning occurs in the cup as shown for Zone II. The tension force increases in proportion with the deformation caused by the punch. This situation leads to excessive deformation of the cup which in turn causes important reduction in the thickness as shown for Zone III. In the last step, as a result of the insufficient blank holder force, the thickness increases due to material concentration, as is seen in zone IV. Figures also show that the length of the zone where thinning occurs is an important factor determining the cup height and LDR. As a result of the tests performed at room temperature, it was determined that the wall thickness on the bottom of the cup decreased significantly and approximately 8% thinning occurred. On the other hand, at 250°C, the thinning on the bottom was reduced substantially down to approximately 3%. This situation may be explained by the reduction in the flow strength of the material at 250°C, easier flow of the material in the die cavity as a result of re-increasing the strength on the cup bottom by cooling the cup bottom, and contact area of the punch and the resultant reduction in the tensile force. Variation of the punch force based on temperature is shown in Figure 7. The figure shows that temperature is an important parameter that affects the punch force. It was determined that the punch force that was 24.68 kN at 25°C decreased to 19.15 kN at 250°C, which corresponds to a variation of 22.4%

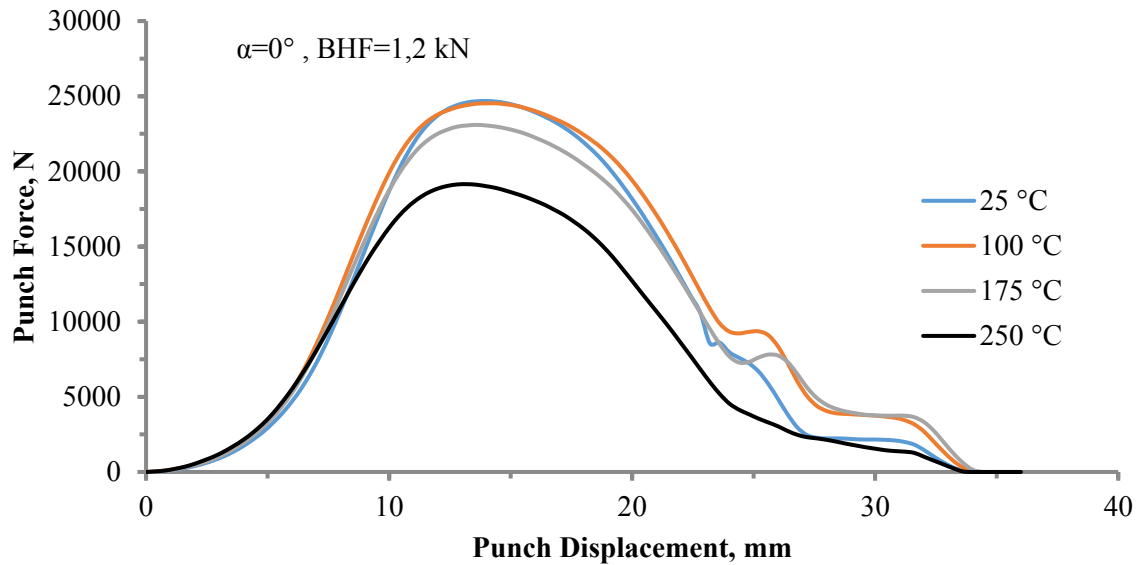


Figure 7. Variation of the punch force based on temperature

Figure 8 shows the effect of die angle on punch force at room temperature. Analysis of the graphic indicates that variation in the punch force is not significant at any of the angle values. The variation that occurs in the punch force when the temperature is increased to 250°C is given in Figure 9. It is observed that a substantial increase occurs in ironing force in the experiment performed with the die that has  $\alpha=0^\circ$ . This situation may be explained by material concentration on the upper parts of the cup due to insufficient blank holder force applied while forming with the die that has  $\alpha=0^\circ$ . In addition, it can be argued that the ironing force and concentration is very low as the angle makes material flow easier at all other die angle values. As the concentration damages the cup, it affects the degree of usability of the cup to a substantial degree. Figure 10 shows specimens that were drawn at stable die holder force and temperature of 250°C based on the die angle. In the figure, it is observed that the wrinkle in the upper parts of the cup is high when the die angle is  $0^\circ$  and that it is eliminated at  $5^\circ$  and  $10^\circ$ , but that it occurs again when the die angle is increased to  $15^\circ$ .

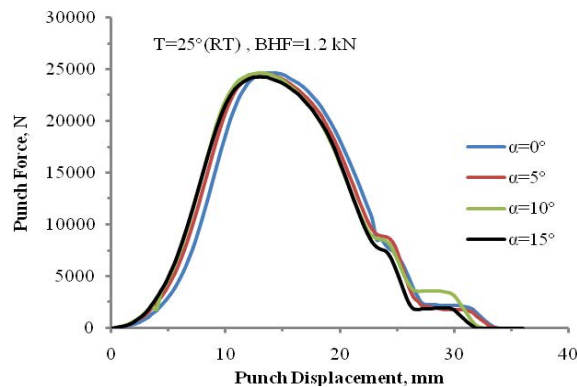


Figure 8. Effect of die angle on punch force at room temperature (LDR: 2.14)

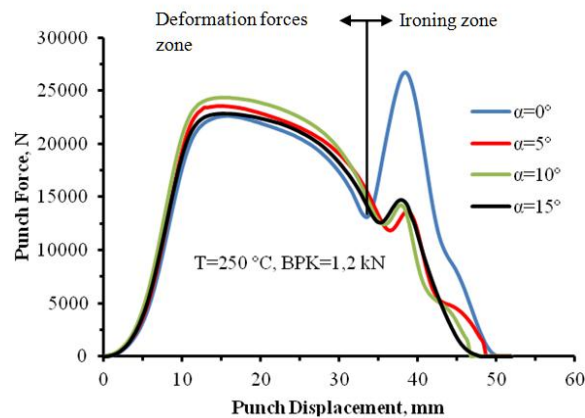


Figure 9. Effect of die angle on punch force at 250 °C (LDR: 2.75)



Figure 10. Specimens for 250°C temperature, 1.2 kN and 2.75 LDR a)  $\alpha=0^\circ$  b)  $\alpha=5^\circ$  c)  $\alpha=10^\circ$  d)  $\alpha=15^\circ$

Forming applied under the effect of temperature substantially correlates with the temperature distribution. Uniform temperature distributed on the entire surface area of the sample leads to tearing. For the purpose of preventing that, both the contact area between the sample and punch and the punch itself were cooled. It was determined that cooling reduces tearing damages significantly. Figure 11.a shows the cup torn as a result of the experiment conducted through uniform heating. Figure 11.b shows the specimens produced by using the temperature distribution method.



Figure 11. Experiments conducted by using uniform heating (a) and temperature distribution (b) method

#### 4. CONCLUSION

The present study was performed for the purpose of determining the effect of die geometry and forming temperature on LDR and wall thickness with deep drawing dies of AA 5754 Al-Mg. General results obtained from the study are as follows.

- LDR of cups produced as a result of warm deep drawing (250°C) increased by 22.18% when compared with the cups obtained at room temperature; however the effect of die geometry was found to be very limited.
- Both the contact area between the sample and punch and the punch itself must be cooled for a successful warm deep drawing process.

- Experiments show that an effective testing apparatus must be established and improved further based on the technological requirements, particularly for alloys that have difficult formability at room temperature.
- It was observed that the wrinkle that occurs in the drawn cups is reduced substantially by increasing the die angle, but wrinkle occurred again at  $\alpha=15^\circ$ . This situation shows that  $5^\circ-10^\circ$  die angle is ideal. In addition, it was determined that the usable length of the cup decreased by approximately 20% due to wrinkle.
- It was determined that the most important factor affecting the punch force is temperature, and the force decreases by 22.4% with temperature.
- Results showed that die geometry does not have significant effect on wall thickness at room temperature; however, the effect becomes more significant based on the die angle at high temperature and LDR.

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# Effect of Storage Temperature on Shelf Life of Sliced Mushroom (*Agaricus Bisporus*)

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## Abstract

Mushrooms have been consumed as food and medicine for centuries, because of their high protein, mineral and bioactive compound content. The cultivated button mushroom (*Agaricus bisporus*) is the most common edible mushroom in the world. *Agaricus bisporus* has a very short shelf life because it has no cuticle to protect it from physical or microbial attacks. In addition, mushrooms can easily be contaminated with microorganisms during their growth and processing. *Pseudomonas* spp. has frequently been isolated from sliced mushrooms, ranging from 6.9 to 7.8 log CFU/g. Mushrooms are delivered to consumers under variable environmental conditions such as temperature and humidity from production to consumption. Temperature is the main environmental factor that is most likely to change during processing and storage. Even a slight change in temperature dramatically affects microbial load, appearance, colour, taste and texture of *Agaricus bisporus*. Therefore, it is crucial to determine how the change in temperature affects the quality of *Agaricus bisporus*. The main objective of this work was to investigate the effect of different storage temperatures (4, 12, 20 and 28°C) on the shelf life of sliced mushrooms. For this purpose, the changes in microbial load, pH, weight loss, colour, texture and gas composition in packages were measured throughout the shelf life. The change in the quality parameters of *Agaricus bisporus* with respect to temperature provided important data to simulate and model the growth kinetics of *Pseudomonas* spp. and thereby the shelf life of sliced mushrooms at different storage temperatures could be predicted.

**Keywords:** Colour, shelf life, sliced mushroom, storage temperature, texture

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## 1. INTRODUCTION

Mushrooms have been consumed as food and medicine for centuries, because of their high protein, mineral and bioactive compound content [1]. They are also consumed as a diet food since they contain low cholesterol and carbohydrate contents. The cultivated button mushroom (*Agaricus bisporus*) is the most common edible mushroom in the world. *Agaricus bisporus* has a very short shelf life because it has no cuticle to protect it from physical or microbial attack [2]. Therefore, it can be easily contaminated with microorganisms during growth and processing. If *Agaricus bisporus* is contaminated by any microorganism, especially pathogen microorganism it may cause serious health problems. But until now, outbreaks caused by consumption of contaminated mushrooms containing pathogen microorganisms such as *E.coli* O157:H7 and *L. monocytogenes* have not been reported [3]. On the other hand, the initial counts of microorganism on cultivated button mushroom are quite high. *Pseudomonas* spp. is the most abundant bacterial genus at harvest time and was highly isolated from mushrooms, ranging from 6.9 to 7.8 log CFU/g [4], [5].

Mushrooms are marketed under different environmental conditions such as temperature and humidity. Temperature is the main environmental factor that is most likely to change during processing and storage. Even a slight change in temperature dramatically affects microbial load, appearance, colour, taste and texture of *Agaricus bisporus*. Because mushroom quality is defined by a combination of parameters, including whiteness, texture and microbial counts, it is crucial to determine how the change in temperature affects the quality of *Agaricus bisporus*. But until now, the detail research about the effect of temperature on quality

parameters of *Agaricus bisporus* has not been reported. Therefore, it is necessary to investigate the effect of temperature on quality parameters of *Agaricus bisporus*.

The main objective of this work was to investigate the effect of different storage temperatures (4, 12, 20 and 28°C) on the shelf life of sliced mushrooms. For this purpose, the changes in colour, microbial load, texture weight loss, pH and gas composition in packages were measured throughout the shelf life.

## 2. MATERIALS and METHODS

### 2.1. Food

The cultivated button mushrooms (*Agaricus bisporus*) were obtained from MUPA Agriculture and Industry Incorporated Company (Izmit, Kocaeli, Turkey). The mushrooms were harvested at the closed cap stage with the cap diameter of 3.5–4.5 cm. After harvesting, mushrooms were immediately transported to the laboratory. After mushrooms cleaned with distillate water, stapeses were trimmed at 1 cm and they were sliced carefully (thickness of 5 mm) using manual equipment. The slices were placed in polystyrene trays (100 g/tray) with the dimension of 22.5 x 13.5 x 3 cm<sup>3</sup>. The trays were overwrapped polyvinyl chloride (PVC) film. Packaged sliced mushrooms were stored four different temperatures (4, 12, 20 and 28°C) during their shelf life.

### 2.2. Colour measurement

The colour of sliced mushrooms in each package was determined using a Chroma Meter (CR-400, Konica Minolta Inc., Tokyo, Japan) equipped with D<sub>65</sub> illuminant. Prior to colour measurements, the chroma meter was calibrated with its white calibration tile (Y=86.6 x=0.3188 y=0.3364). The L\*a\*b\* colour analysis was performed randomly via twenty different measurements from the internal surfaces of sliced mushrooms in each package. Generally, visual colour degradation of procedure is expressed with respect to colour values (L\*, a\* and b\*) individually, or their combination such as browning index (BI) and total colour difference ( $\Delta E_{ab}^*$ ) [6], [7]. Browning index of sliced mushrooms was calculated using Equation (1):

$$BI = \frac{100 * (x - 0.31)}{0.17} \quad (1)$$

where  $x = (a^* - 1.75 * L^*) / (5.645 * L^*) + (a^* - (3.012 * b^*))$ , L\*, a\* and b\* colour values are measured with Chroma Meter. The total colour difference in sliced mushroom was also calculated using Equation (2):

$$\Delta E_{ab}^* = \sqrt{(L_i^* - L_t^*)^2 + (a_i^* - a_t^*)^2 + (b_i^* - b_t^*)^2} \quad (2)$$

where  $\Delta E_{ab}^*$  is the total colour change at t time. L<sub>i</sub>\*, a<sub>i</sub>\* and b<sub>i</sub>\* are the initial colour values. L<sub>t</sub>\*, a<sub>t</sub>\* and b<sub>t</sub>\* are the final colour values at t time. The results were given as the average of twenty measurements with the standard deviations.

### 2.3. Microbiological analyses

Twenty-five grams of mushrooms were aseptically weighed and homogenized using Stomacher (Interscience, Bag Mixer 400VW, USA) at high speed for 2 min by adding 0.1% 225 ml of sterile peptone water. Serial dilutions (10<sup>-1</sup>-10<sup>-10</sup>) were made in serial tubes by taking 1 ml sample with 9 ml 0.1% of sterile peptone water. *Pseudomonas* spp. which already exists on natural microflora of mushrooms was determined in King's B medium [8], with an incubation temperature of 25°C for 48 hours. Each experiment was repeated three times and the average of three measurements was expressed as the colony forming units per gram sliced mushroom (log<sub>10</sub> CFU/g).

### 2.4. Texture measurement

The firmness of sliced mushrooms was measured with a TAPlus texture analyser (TA1, Lloyd, USA) equipped with a load cell of 250N. Compression platen, a diameter of 5 cm was used with the constant speed of 10 mm/s and the contact force of 0.5 N. The firmness of sliced mushroom was expressed as the maximum force to obtain 1 mm deformation, which corresponds to compression of 20% sliced mushroom. Due to the hardness of stipe, this was removed each piece, the firmness was measured using cap of mushrooms. Seven samples were analysed from each packed. The results were given as the average of seven measurements with the standard deviations.

### 2.5. Weight loss

The initial and final weight of sliced mushrooms in each tray was measured by using electronic balance (Mettler Toledo, PB03-S) during their shelf life. Weight loss was calculated as the percentage weight loss with respect to the initial weight (Equation (3)):

$$w_l = \frac{w_i - w_t}{w_i} * 100 \quad (3)$$

where  $w_l$  is the amount of weight loss (%),  $w_i$  is the initial weight (g) and  $w_t$  is the final weight (g) of sliced mushroom in each tray.

### 2.6. pH and gas composition analyses

Sliced mushrooms were homogenized using a kitchen type blender (Tefal, MB450, Turkey) and homogenised mushroom was filtered with a muslin cloth. The pH value of obtained mushroom solution was measured using a digital pH meter (Mettler Toledo, S-20K, US). The results were given as the average of three measurements of the same solution.

Oxygen and carbon dioxide levels were determined using an O<sub>2</sub> and CO<sub>2</sub> head space gas analyser Checkmate model 9900 (PBI Dansensor, Check Mate-II). Samples were taken with a syringe through a septum. Three replicate was performed for each package from different parts and three packages were analysed for each gas composition experiment. The results were given as the average of nine measurements with the standard deviations

### 2.7. Statistical analysis

Experiments were performed using a completely randomized design. Data were subjected to one-way analysis of variance (ANOVA). Mean separations were performed using Tukey's least significant difference (LSD) procedure in Matlab 7.12.0 (R2011a) software (MathWorks Inc., 130 Natick, MA, USA). Differences at  $p < 0.05$  were considered significant.

## 3. RESULT AND DISCUSSION

Sliced mushrooms were separated into four groups with respect to their storage temperatures (4, 12, 20 and 28°C) and following quality parameters of mushrooms were analysed; i) colour, ii) microbial quality, iii) texture, iv) weight loss, v) pH and vi) gas composition in package during their shelf life. Details of the results were explained in the following subsections.

### 3.1. Colour measurement

The colour of mushrooms is the first used key response to determine easily their shelf life in industry, and for this purpose especially  $L^*$  value is used. If  $L^*$  value of mushrooms is less than 80, wholesalers cannot accept them [9].

Generally, visual colour degradation of procedure is expressed with respect to colour values ( $L^*$ ,  $a^*$  and  $b^*$ ) individually, or their combination such as browning index (BI) and total colour difference ( $\Delta e_{ab}^*$ ) [6], [7]. In this regards, to determine the effects of storage temperatures on colour quality of mushrooms,  $L^*$ , BI and  $\Delta e_{ab}^*$  were assessed during their shelf life. Figure 1 shows the change of  $L^*$  values on sliced mushrooms at different temperatures (4, 12, 20 and 28°C).

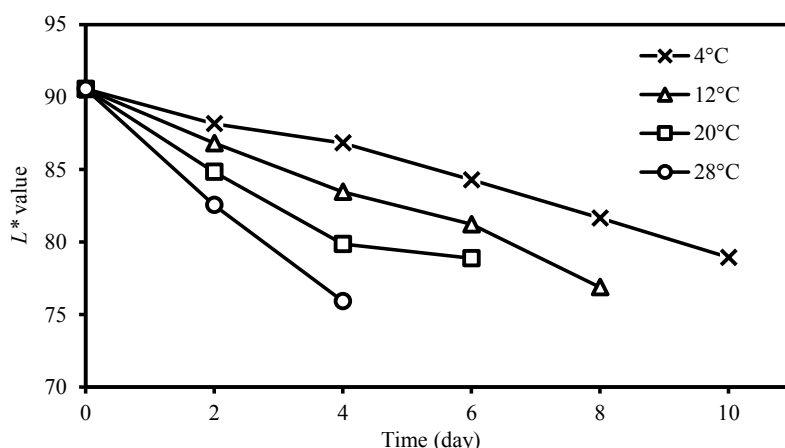


Figure 1. The effect of different storage temperatures on L\* values of sliced mushrooms

L\* values decreased with the increasing storage temperature and progressing storage period. There was a significant difference between different storage temperatures for L\* values ( $p < 0.05$ ). The L\* values of sliced mushrooms highly reduced as the storage temperature developed. Additionally, the lowest L\* value was observed in sliced mushrooms, which were stored at 28°C and it decreased to lower than 76 at the end of the just four days. On the other hand, L\* values of sliced mushrooms which were preserved at 4°C were higher than 78 even at the end of the ten days.

The BI value is used to determine how much food get dark. If BI value is high, it means that the darkening of sliced mushroom is high. Figure 2 shows the change of BI values of sliced mushrooms stored at different temperatures (4°C, 12°C, 20°C and 28°C).

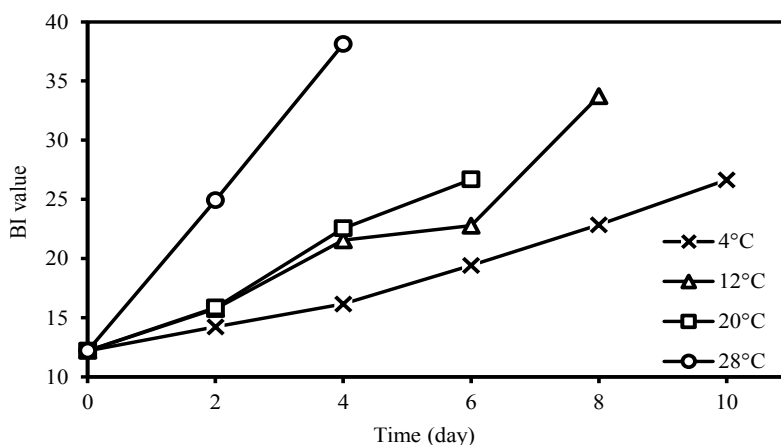


Figure 2. The effect of different storage temperatures on BI values of sliced mushrooms

BI values increased with increasing storage temperature and developing storage period. There was a significant difference between different storage temperatures for BI values ( $p < 0.05$ ). The BI values of sliced mushrooms highly increased as the storage temperature increased. The highest BI value was observed in sliced mushrooms, which were preserved at 28°C and it reached to higher than 38 at the end of the just four days. On the other hand, BI value of sliced mushrooms which were preserved at 4°C were lower than 31 even at the end of the ten days.

The  $\Delta e_{ab}^*$  between two different colours corresponds to colour difference perceived by the human eye. If this value is high, the colour difference is easily perceived by the human eye. If this value is small, human eye has the difficulty in distinguishing the difference between two colours. Therefore, the  $\Delta e_{ab}^*$  values were calculated for all sliced mushrooms. Figure 3 shows the change of  $\Delta e_{ab}^*$  values of sliced mushrooms stored at different temperatures (4, 12, 20 and 28°C).

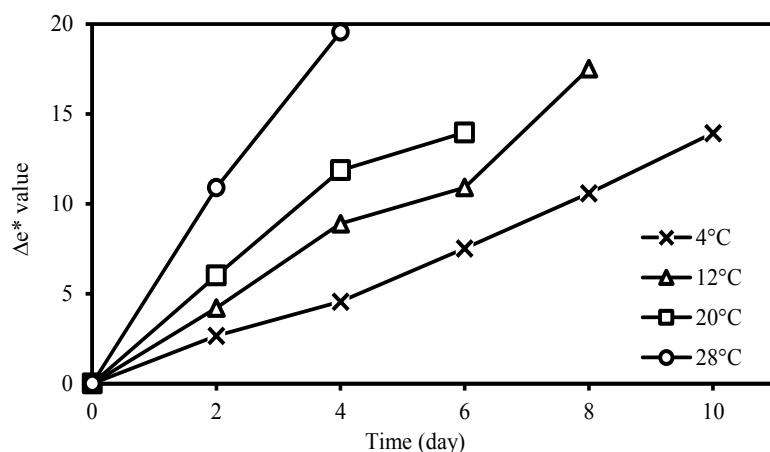


Figure 3. The effect of different storage temperatures on  $\Delta e_{ab}^*$  values of sliced mushrooms

The  $\Delta e_{ab}^*$  values also increased with increasing storage temperature and proceeding storage period. There was also a significant difference between different storage temperatures for  $\Delta e_{ab}^*$  values ( $p < 0.05$ ). The  $\Delta e_{ab}^*$  values of sliced mushrooms highly increased as the storage temperature increased. The highest  $\Delta e_{ab}^*$  value was observed in sliced mushrooms, which were preserved at 28°C and it reached to higher than 19 at the end of the just four days. On the other hand,  $\Delta e_{ab}^*$  value of sliced mushrooms which were preserved at 4°C were lower than 14 even at the end of the ten days. These colour results ( $L^*$ , BI, and  $\Delta e_{ab}^*$ ) simply mean that sliced mushrooms should be stored in 4°C, to keep colour of mushrooms in fresh form.

### 3.2. Microbiological analyses

The microbial load on mushrooms is one of the most important parameters affecting their shelf life. According to [10], the microorganism usually responsible for spoilage of mushrooms are gram-negative bacteria, belonging particularly to the *Pseudomonas* spp. Therefore, the load of *Pseudomonas* spp. was determined during shelf life of mushrooms. Figure 4 shows the load of *Pseudomonas* spp. on sliced mushrooms which were stored four different temperatures (4, 12, 20 and 28°C).

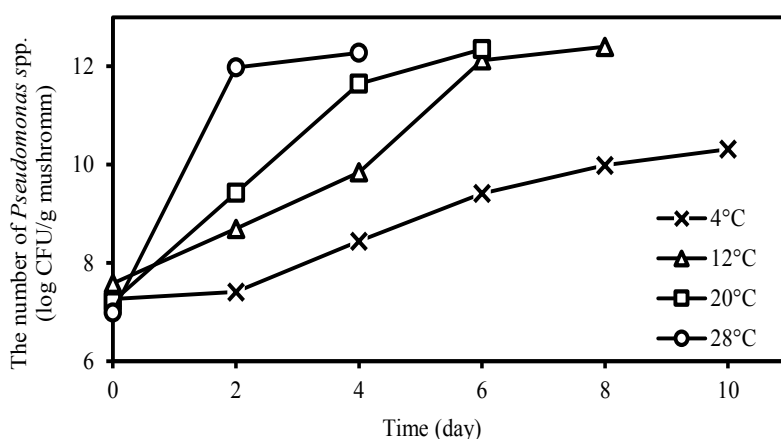


Figure 4. The effect of different storage temperatures on load of *Pseudomonas* spp. on sliced mushrooms

As can be seen from Figure 4, the initial bacterial count of *Pseudomonas* spp. on mushrooms was  $7.26 \pm 0.21$  log CFU/g. This result is an agreement with published data for sliced mushroom and the initial bacterial count of *Pseudomonas* spp. on sliced mushroom was reported 6.90 by [5] and 7.80 by [4]. On the other hand, at the end of the shelf life of mushrooms the final population of *Pseudomonas* spp. was almost 10 log CFU/g for 4°C, and roughly 12 log CFU/g for 12°C, 20°C and 28°C. These results indicated that the growth rate of *Pseudomonas* spp. on mushrooms increased with increasing storage temperatures from 4°C to 28°C. Therefore, in order to extend shelf life of mushrooms, they should be kept in 4°C.

### 3.4. Texture measurement

Texture analysis is a testing of physical characteristics of food products, and it gives valuable information about their tactile properties such as firmness. Because tactile properties of mushroom affect consumers'

sensory perception and their acceptance, texture analysis was performed to evaluate freshness of mushroom. The results are the average of seven analyses and error bars are the standard deviations of these seven analyses (Figure 5).

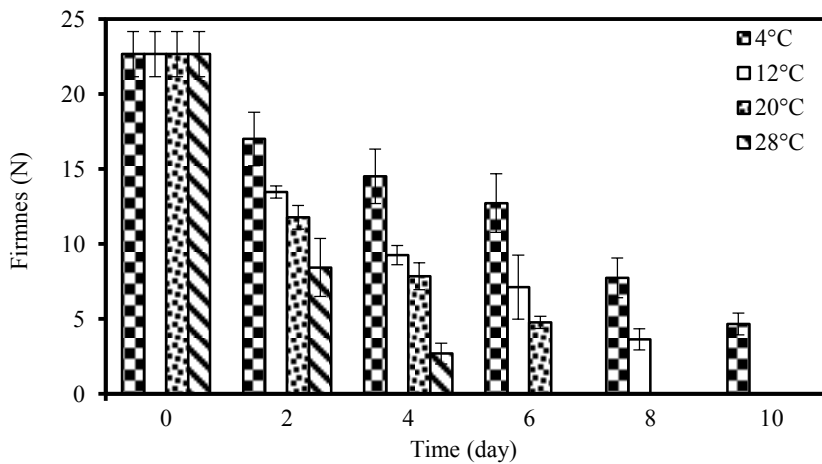


Figure 5. The effect of different storage temperatures on texture of sliced mushrooms

The initial firmness of sliced mushrooms was found to be 22.66 N (Figure 5). Firmness of sliced mushroom decreased with proceeding storage period for all different storage temperatures and there was a significant difference between the different storage temperatures ( $p < 0.05$ ). The firmness of sliced mushrooms highly reduced, as the storage temperature increased. Additionally, the lowest firmness was observed in sliced mushrooms, which were preserved at 28°C and it decreased to lower than 2.70 at the end of the just four days. On the other hand, firmness of sliced mushrooms, which were preserved at 4°C were higher than 4.60 even at the end of the ten days. Texture analyses show that sliced mushrooms should be stored in 4°C, to decrease the softening rate of mushrooms.

### 3.5. Weight loss

Sliced mushroom were preserved four different temperatures (4, 12, 20 and 28°C) during their shelf life. Weight loss increased with progressing storage period for all different storage temperatures. The results are the average of three analyses and error bars are the standard deviations of these three analyses (Figure 6). There was a significant difference between the different storage temperatures ( $p < 0.05$ ). Additionally, the weight loss highly increased as the storage temperature increased. The highest weight loss was observed in sliced mushrooms, which were preserved at 28°C and it reached to 11.97% at the end of the just four days. On the other hand, the lowest weight loss was observed in sliced mushrooms, which were preserved at 4°C and it reached to 9.04% at the end of the ten days.

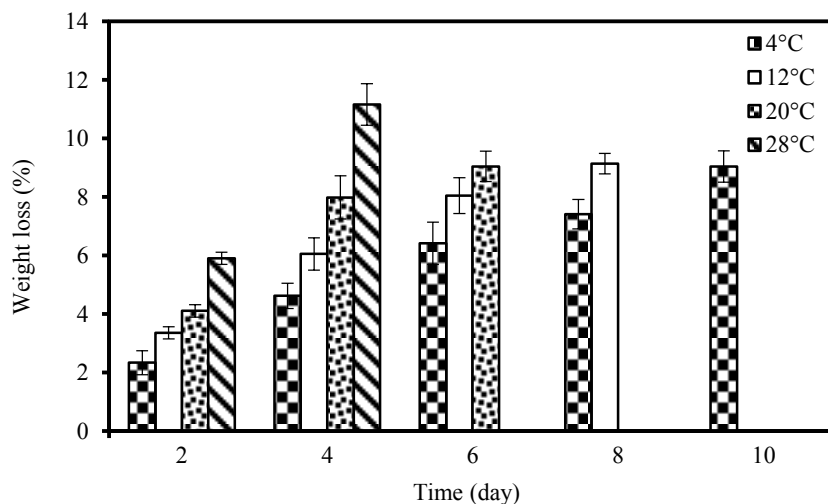


Figure 6. The effect of different storage temperatures on weight loss of sliced mushrooms



In [11] was reported that the weight loss of sliced mushroom (5 mm thickness) was almost 6% after six days at 4°C. In [7] it was obtained that the weight loss of sliced mushrooms (5 mm thickness) was almost 9% after six days at 15°C. So all these results obtained in this study are in agreement with published literature and to decrease weight loss of sliced mushroom, they must not be kept at high temperatures.

### 3.6. pH and gas composition analysis

The initial pH values of sliced mushroom were  $6.40 \pm 0.1$  and there was no significant difference ( $p > 0.05$ ) between the different temperatures (4, 12, 20 and 28°C) for pH values of sliced mushroom. This result is an agreement with [12], they reported that the initial pH values of homogenised mushrooms were  $6.50 \pm 0.1$ . The pH values of sliced mushrooms, which was stored different temperatures (4, 12, 20 and 28°C) increased to  $7.00 \pm 0.2$  during the first two days, and then decreased to  $6.5 \pm 0.2$  with a fluctuating manner for all temperatures. This result corresponds with [13], they reported that aerobic mesophilic bacteria are natural contaminants in mushrooms, which grow in presence of O<sub>2</sub>. This growth helps decreasing pH which ultimately inhibits the growth of certain communities.

In addition to pH values, there was no significant difference ( $p > 0.05$ ) between different storage temperatures for gas composition in package. While the CO<sub>2</sub> concentration increased to  $5.4 \pm 2.6$ , the O<sub>2</sub> concentration decreased to  $7.2 \pm 3.2$  at the end of the 2 days and after two days later gas concentration in packages reached to roughly equilibrium. This means that for the first 2 days, the respiration rate of mushrooms was high, then this value progressively decreased. Similar results have been previously reported by [14], who observed that an increase in CO<sub>2</sub> concentration caused an inhibitory effect on respiration rate of mushrooms and after a while gas concentration in package reached to equilibrium.

## 4. CONCLUSIONS

In this work, the effects of storage temperature on shelf life of mushrooms were investigated. Compared to different storage temperatures (4, 12, 20 and 28°C), 4°C appeared to be the most suitable storage temperature for keeping the quality of mushrooms such as colour, texture, and this temperature has also delayed growth of *Pseudomonas* spp. on mushrooms. The change in the quality parameters of *Agaricus bisporus* with respect to temperature provided important data to simulate and model the growth kinetics of *Pseudomonas* spp. and thereby the shelf life of sliced mushrooms at different storage temperatures could be predicted.

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## **BIOGRAPHY**

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